

Safety Data Sheet

ULTRA PRO CUTTING FLUID

1. Identification

Product identifier	ULTRA PRO CUTTING FLUID
Product code	2204
Other means of identification	None.
Recommended use of the chemical and restrictions on use	Pure cutting oil.
Manufacturer	PRODUITS LUBRI-DELTA INC. 2215, Industriel Laval, Québec Canada H7S 1P8 Tel. 800.465.5954 450.629.4555 Fax 514.383.4241 www.lubri-delta.com http://www.lubri-delta.com/fiches.aspx
Emergency phone number	Canutec: 613-996-6666 Quebec Antipoison Center: 1-800-463-5060

2. Hazard identification

Summary	Avoid contact with eyes. Avoid prolonged contact with skin. Avoid prolonged or repeated inhalation of mist or vapor. Do not ingest. If ingested consult physician immediately and show this Safety Data Sheet. Wear eye protection, gloves and other protective clothing that are adapted to the task being performed and the risks involved.
WHMIS 2015/OSHA HCS 2012/GHS	
Not Regulated under WHMIS 2015/GHS P101: If medical advice is needed, have product container or label at hand. P102: Keep out of reach of children. P103: Read label before use. P264: Wash skin thoroughly after handling. P270: Do not eat, drink or smoke when using this product. P280: Wear eye protection, gloves and other protective clothing that are adapted to the task being performed and the risks involved. P301+310+331: IF SWALLOWED: Immediately call a POISON CENTER or a physician. Do NOT induce vomiting. P363: Wash contaminated clothing before reuse. P305+351+338: IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. P501: Dispose of contents and container to an approved waste disposal plant.	

3. Composition/information on ingredients

Common name	CAS	Weight % content
Residual oils (petroleum), solvent-refined	64742-01-4	10 - 90 %

Distillates (petroleum), solvent-refined heavy paraffinic	64741-88-4	10 - 90 %
Distillates (petroleum), hydrotreated heavy paraffinic	64742-54-7	10 - 90 %
Oils, animal, mixed with vegetable oils, sulfurized	68991-19-5	3 - 7 %
Calcium Sulfonate derivative	CAS Confidential	0.5 - 1.5 %
Note: The product is made at >90% of a mixture of these highly refined ingredients (CAS no 64741-88-4, 64742-54-7 and 64742-01-4) containing no polycyclic aromatic hydrocarbon (PAH). Calcium Sulfonate derivative is a trade secret of low oral, dermal and by inhalation toxicity. According to its chemical family, no adverse effect is expected under normal conditions of use.		

4. First-aid measures

Inhalation	Move person to fresh air. If not breathing, give artificial respiration. If a problem develops or persists, seek medical attention.
Skin contact	Wash skin with warm water and mild soap. Remove contaminated clothing and wash before reuse. If a problem develops or persists, seek medical attention. Discard contaminated leather articles such as shoes and belt.
Eye contact	Flush with water for at least 15 minutes. Remove contact lenses if easy to do. Hold eyelids apart to rinse properly. If a problem develops or persists, seek medical attention.
Ingestion	DO NOT INDUCE VOMITING! If victim is conscious wash out mouth with plenty of water. Never give anything by mouth if victim is unconscious or convulsing. If spontaneous vomiting occurs, keep head below hip level to prevent aspiration into the lungs. Seek medical attention or contact a Poison Centre immediately.
Other	No information available.
Symptoms	No information available.
Notes to the physician	Aspiration hazard for the lungs (ingestion/vomiting). Can enter lungs and cause damage. If gastric lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire-fighting measures

Suitable extinguishing media	dry powder, carbon dioxide (CO ₂), chemical foam. Do not use a heavy water jet.
Specific hazards arising from the chemical	Non-Flammable. May be combustible at high temperature.
Special protective equipment	Firefighters must wear self contained breathing apparatus with full face mask. Firefighting suit may not be efficient against chemicals.
Special protective actions for fire-fighters	Use water spray to cool fire-exposed containers. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Do not touch spilled material. Make sure to wear personal protective equipment mentioned in this Safety Data Sheet.
Environmental precautions	Prevent entry into sewers, closed areas and release to the environment. For a large spill, consult the Department of Environment or the relevant authorities.
Methods and materials for containment and cleaning up	Ventilate the area well. Remove sources of ignition. Absorb with inert material (soil, sand, vermiculite) and place in an appropriate waste disposal clearly identified. Dispose via a licensed waste disposal contractor.

7. Handling and storage

Precautions for safe handling	Use in well ventilated area. Avoid contact with eyes. Avoid prolonged contact with skin. Avoid prolonged or repeated breathing of vapours or mists. Make sure to wear personal protective equipment mentioned in this Safety Data Sheet. Avoid contamination with another chemical product. Keep containers tightly closed when not in use. Do not eat, do not drink and do not smoke during use. After use, wash hands with soap and water. Wash contaminated clothing before reuse.
Conditions for safe storage, including any incompatibilities	Store tightly close and in properly labelled container. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Store away from incompatible materials (see section 10). Keep away from direct sunlight and heat.
Storage temperature	10 to 45°C (50 to 113°F)

8. Exposure controls/personal protection

Immediately Dangerous to Life or Health	No IDLH value is reported.				
Mixture	TWA (8h)	Mist	5 mg/m ³	ACGIH	
Distillates (petroleum), hydrotreated heavy paraffinic	STEL	Mist	10 mg/m ³	NIOSH	
	TWA (8h)	Mist	1 mg/m ³	BC	
Distillates (petroleum), solvent-refined heavy paraffinic		Mist	5 mg/m ³	ACGIH , NIOSH, ON, OSHA, RSST	
	TWA (8h)	Mist	5 mg/m ³	ACGIH , OSHA, RSST	
Residual oils (petroleum), solvent-refined	TWA (8h)	Mist	5 mg/m ³	ACGIH , ON, OSHA, RSST	
Oils, animal, mixed with vegetable oils, sulfurized	TWA (8h)	Mist	5 mg/m ³	ACGIH , OSHA	
		Mist	10 mg/m ³	BC , ON, RSST	
Appropriate engineering controls	Provide sufficient mechanical ventilation (general and/or local exhaust) to keep the airborne concentrations of vapours, mists, aerosols or dust below their respective occupational exposure limits.				
Individual protection measures					
Eye	Wear safety glasses. If there is a risk of contact with eyes, wear chemical splash goggles.				
Hands	If any risk of skin contact wear nitrile gloves. Disposable nitrile gloves can also be used, but discard after single use. Before using, user should confirm impermeability. Discard gloves with tears, pinholes, or signs of wear. Gloves must only be worn on clean hands. Wash gloves with water before removing them. After using gloves, hands should be washed and dried thoroughly.				
Skin	Personal protective equipment for the body should be selected based on the task being performed and the risks involved. Wear normal work clothing covering arms and legs as required by employer code. To clean up a spill, if necessary, wear a synthetic polyethylene coveralls such as the Tychem (DuPont) or equivalent coveralls manufactured to provide protection against liquid chemical.				

Respiratory	A respirator is not required in a well-ventilated area. Where the conditions in the workplace require a respirator, it is necessary to follow a respiratory protection program. Moreover, respiratory protection equipment (RPE) must be selected, fitted, maintained and inspected in accordance with regulations and standard 29 CFR 1910.134 (OSHA), ANSI Z88.2 or CSA Z 94.11 (Canada) and approved by NIOSH/MSHA. In case of insufficient ventilation or in confined or enclosed space and for an assigned protection factor (APF) up to 10 times the exposure limit, wear a half mask respirator with organic vapour cartridges fitted with P100 filters. For an APF until maximum 100 times of exposure limit, wear a full face respirator mask with organic vapour cartridges and P100 filters.
Feet	Wear rubber boots to clean up a spill.
 Safety glasses Nitrile gloves	

9. Physical and chemical properties

Physical state	Liquid	Flammability	Non-flammable
Colour	Brown	Flammability limits	N/Av.
Odour	Pine odor	Flash point	200 °C (392 °F) Closed cup
Odour threshold	N/Av.	Auto-ignition temperature	>350 °C (662 °F)
pH	N/Av.	Sensibility to electrostatic charges	N/Av.
Melting point	-20 °C (-4 °F)	Sensibility to sparks and/or friction	N/Av.
Freezing point	-20 °C (-4 °F)	Vapour density	>1 (Air = 1)
Boiling point	N/Av.	Relative density	0.87 kg/L (Water = 1)
Solubility	Insoluble in water.	Partition coefficient n-octanol/water	5 to 24
Evaporation rate	< Butyl Acetate	Decomposition temperature	N/Av.
Vapour pressure	<0.13kPa (1 mm Hg) @ 20 °C (68 °F)	Viscosity	>22 cSt @ 40 °C (104 °F)
Percent Volatile	N/Av.	Molecular mass	N/Av.
N/Av.: Not Available N/Av.: Not Applicable Und.: Undetermined N/E: Not Established			

10. Stability and reactivity

Reactivity	No known dangerous reactions.
Chemical stability	Stable under recommended storage conditions.
Possibility of hazardous reactions (including polymerizations)	Hazardous polymerization will not occur.
Conditions to avoid	Avoid contact with incompatible materials.
Incompatible materials	Strong oxidizing agents (e.g. chlorine, fluorine, nitric acid, perchloric acid, peroxides, nitrates, chlorates, chromates, permanganates and perchlorates), strong acids.

Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.
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11. Toxicological information

Numerical measures of toxicity	Distillates (petroleum), hydrotreated heavy paraffinic Ingestion >15000 mg/kg Rat LD50 Skin >5000 mg/kg Rabbit LD50 Distillates (petroleum), solvent-refined heavy paraffinic Ingestion >5000 mg/kg Rat LD50 Inhalation 2.18 mg/l/4h Rat LC50 Skin >5000 mg/kg Rabbit LD50 Residual oils (petroleum), solvent-refined Ingestion >5000 mg/kg Rat LD50 Inhalation 2.18 mg/l/4h Rat LC50 Skin >5000 mg/kg Rabbit LD50 Oils, animal, mixed with vegetable oils, sulfurized Ingestion >5000 mg/kg Rat LD50 Skin >2000 mg/kg Rabbit LD50
Likely routes of exposure	Skin, eyes, inhalation, ingestion.
Delayed, immediate and chronic effects	Eye contact Slight Eye Irritation, Rabbit: tests performed with each ingredient of this mixture gave not irritating to slightly irritating results. Skin contact Prolonged and repeated contact may cause skin irritation and/or dermatitis. Skin Irritation, Rabbit : tests performed with each ingredient of this mixture gave not irritating to slightly irritating results. Inhalation Generally speaking, working cleanly and following basic precautionary measures will greatly minimize the potential for harmful exposure to this product under normal use conditions. Exposure to high concentrations of vapor from heated product may cause headache, dizziness, respiratory tract irritation. Ingestion Low degree of acute toxicity. Aspiration hazard for the lungs (ingestion/vomiting). Can enter lungs and cause damage. However, the risk of aspiration hazard into the lungs can be minimal due to the high viscosity of the material. Respiratory or skin sensitization This product is not a skin or respiratory sensitizer. Skin sensitisation, Guinea pig: tests performed with each ingredient of this mixture gave negative results. IARC/NTP Classification No ingredients listed. Carcinogenicity Ingredients present at levels greater than or equal to 0.1% of this product are not listed as a carcinogen by IARC, ACGIH, NIOSH, NTP or OSHA. The following information has been reported for the aliphatic petroleum distillates with regards to carcinogenicity (IARC, 1987): Untreated and mildly-treated oils are carcinogenic to humans (Group 1), and highly-refined oils are not classified as carcinogenic to humans. Mutagenicity This material is not known to cause mutagenic effect. Reproductive toxicity This material is not known to cause effects on reproduction. Specific target organ toxicity - single exposure No target organ is listed. Specific target organ toxicity - repeated exposure No target organ is listed.
Interactive effects	No information available.
Other information	No information available.

12. Ecological information

Ecological toxicity	Fish, various LC50 SES / NES Aquatic Invertebrates, various EC50 SES / NES Aquatic Plant - various EC50 SES / NES
Persistence	Moderately persistent in the environment.
Degradability	Biodegradable (<30% in 28 days). The product is a heavy hydrocarbon mixture in which some ingredients are not readily biodegradable (OECD 301B, IUCLID).
Bioaccumulative potential	Log Kow values ranging from about 5 to 25. Bioconcentration Factor (BCF) between 0.9 and 750000 for the mixture. These values indicate a high degree of bioaccumulation.
Mobility in soil	Insoluble in water. This mixture is likely to have high Koc values (>5000), indicating a high degree of sorption to the organic matter in soils. This value suggests that some components will display low mobility and some will be essentially immobile in soil. This product pollutes water and contaminates the soil.
Other adverse effects	Due to the very low solubility of these chemicals in water, the acute toxicity to fish and aquatic invertebrates, and the toxicity to aquatic plants are considered to be no effects at saturation (NES). The chronic toxicity to aquatic invertebrates is also considered to be no effects at saturation (NES). This chemical does not deplete the ozone layer.

13. Disposal considerations

Container 	Important! Prevent waste generation. Use in full. DO NOT dispose residue in sewers, streams or drinking water supply. Non-use oils or waste oils can be reprocessed (recycle) where there is a recovery program. Dispose via a licensed waste disposal contractor. Observe all federal, state/provincial and municipal regulations. If necessary consult the Department of Environment or the relevant authorities.
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14. Transport information

UN Number	UN
UN Proper Shipping Name	Not regulated by TDG (Canada) and 49 CFR DOT (USA).
Environmental hazards	This material is not listed as a marine pollutant.
Special precautions for user	No information available for this product.
TDG - Transportation of Dangerous Goods (Canada)	
Transport hazard class(es)	Not regulated
Packing group	Not regulated
Emergency response guidebook 2016	
IMO/IMDG - International Maritime Transport	
Classification	Not regulated
IATA - International Air Transport Association	
Classification	Not regulated
These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. In addition, if a domestic exemption exists, it is the responsibility of the shipper to define the application of it.	

15. Regulatory information

Other regulations	UNITED STATE OF AMERICA: - Toxic Substance Control Act (TSCA) : All ingredients are listed in the TSCA Inventory. - EPCRA Section 302/304 Extremely Hazardous Substances: No material is listed. - EPCRA Section 313 Toxic Chemicals: No material is listed. - CERCLA Hazardous Substances: No material is listed. - Clean Water Act (CWA) 311 Hazardous Substances: This material is listed. CANADA : - List of Toxic Substances Managed Under CEPA 1999 (annexe 1, Canadian Environmental Protection Act): No material is listed. - Canada DSL and NDSL: All ingredients are listed in the Domestic Substances List (DSL). - Canadian National Pollutant Release Inventory Substances (NPRI): No material is listed.
	WHMIS 1988 

Non-WHMIS controlled

HMIS

1	Health
1	Flamability
0	Reactivity
B	Protective Equipment

NFPA



16. Other information

Date (YYYY-MM-DD)	PRODUITS LUBRI-DELTA INC. 2015-06-18
Version	01
Other information	REFERENCES: - Haz-Map, Information on Hazardous Chemicals and Occupational Diseases, http://hazmap.nlm.nih.gov/index.php - High Production Volume (HPV) Chemical Challenge Program, U.S. EPA, http://www.epa.gov/hpv/ - Service du répertoire toxicologique de la Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST), http://www.reptox.csst.qc.ca ACGIH: American Conference of Governmental Industrial Hygienists AIHA: American Industrial Hygiene Association HMIS: Hazardous Materials Identification System NFPA: National Fire Protection Association OSHA: Occupational Safety and Health Administration (USA) NIOSH: National Institute for Occupational Safety and Health NTP: National Toxicology Program RSST: Règlement sur la santé et la sécurité du travail (Québec) GHS: Globally Harmonized System IARC: International Agency for Research on Cancer IDLH: Immediately Dangerous to Life or Health

STEL: Short Term Exposure Limit (15 min)
TWA: Time Weighted Averages
WHMIS: Workplace Hazardous Materials Information System

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