



SAFETY DATA SHEET

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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product name: CLEAN CUT Foamy Metal Cutting Oil

Recommended use of the chemical and restrictions on use

Product code 891.7292

Product Type Extremely flammable aerosol
Synonyms None

Supplier's details

Recommended Use Cutting oil.
Uses advised against No information available

Manufactured For: Winzer Corporation
4060 E. Plano Parkway
Plano, TX 75074

Company Phone Number: 800-527-4126

Emergency telephone number
24 Hour Emergency Number: INFOTRAC 1-800-535-5053 (USA & Canada)



2. HAZARDS IDENTIFICATION

Classification

Aspiration toxicity	Category 1
Flammable aerosols	Category 1
Gases under pressure	Compressed Gas

**GHS Label elements, including
precautionary statements****Emergency Overview****DANGER****Hazard Statements**

May be fatal if swallowed and enters airways
 Extremely flammable aerosol
 Contains gas under pressure; may explode if heated

**Appearance** Clear**Physical state** Aerosol**Odor** Solvent**Precautionary Statements - Prevention**

Keep away from heat/sparks/open flames/hot surfaces. — No smoking
 Do not spray on an open flame or other ignition source
 Pressurized container: Do not pierce or burn, even after use

Precautionary Statements - Response

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 Do NOT induce vomiting

Precautionary Statements - Storage

Store locked up
 Protect from sunlight. Store in a well-ventilated place
 Do not expose to temperatures exceeding 122°F (50°C)

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

None

Other information

0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %*
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PROPANE/ISOBUTANE/N-BUTANE	68476-86-8	10-20
POLYMERIC VISCOSITY MODIFIER	MIXTURE	1-10
CHLORINATED ESTERS	68440-29-9	1-10

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures for different exposure routes

Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Inhalation	Move to fresh air. If breathing is difficult, give oxygen. Artificial respiration and/or oxygen may be necessary. If breathing has stopped, contact emergency medical services immediately.
Ingestion	Rinse mouth. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Drink plenty of water. Call a physician or Poison Control Center immediately.

Most important symptoms/effects, acute and delayed

Main Symptoms May be harmful if swallowed and enters airways.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media Decomposition by contact with water may generate vapors which can be ignited by heat or open flame.

Specific hazards arising from the chemical

No information available.

Explosion Data

Sensitivity to Mechanical Impact none.

Sensitivity to Static Discharge none.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Absorb with sand, clay, or other suitable material. Hard surfaces may be mopped with water. Remove all sources of ignition. Avoid contact with the skin and the eyes. Evacuate personnel to be safe areas. Keep people away from and upwind of spill/leak. Contents under pressure. Do not puncture or incinerate cans. Wear protective gloves/clothing and eye/face protection.

Environmental precautions**Environmental precautions**

Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Should not be released into the environment.

Methods and materials for containment and cleaning up**Methods for Containment**

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Pick up and transfer to properly labeled containers. Soak up with inert absorbent material. Clean contaminated surface thoroughly. After cleaning, flush away traces with water. Prevent product from entering drains. Take precautionary measures against static discharges.

7. HANDLING AND STORAGE**Precautions for safe handling****Advice on safe handling**

Avoid contact with skin, eyes and clothing. Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities**Technical measures/Storage conditions**

Keep container tightly closed in a dry and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep in properly labeled containers. Keep out of the reach of children. Store locked up.

Incompatible products

Strong acids, alkalis, or oxidizing agents.

Aerosol Level

3

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters****Exposure Guidelines**

This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	74-98-6: TWA: 1000 ppm 106-97-8: STEL: 1000 ppm 75-28-5: STEL: 1000 ppm	74-98-6: TWA: 1000 ppm TWA: 1800 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1800 mg/m ³ 106-97-8: (vacated) TWA: 800 ppm ppm (vacated) TWA: 1900 mg/m ³	74-98-6: IDLH: 2100 ppm TWA: 1000 ppm TWA: 1800 mg/m ³ 106-97-8: TWA: 800 ppm TWA: 1900 mg/m ³ 75-28-5: TWA: 800 ppm TWA: 1900 mg/m ³

ACGIH: (American Conference of Governmental Industrial Hygienists)

OSHA: (Occupational Safety & Health Administration)

Exposure controls**Engineering Measures**

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment**Eye/Face Protection**

Safety glasses with side-shields.

Skin and body protection	Chemical resistant apron. Protective gloves.
Respiratory protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.
Hygiene measures	Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical and chemical properties

Physical state	Aerosol	Odor	Solvent
Appearance	Clear	Odor Threshold	No information available
Color	dark amber		
Property	Values	Remarks • Methods	
pH	No information available		
Melting/freezing point	No information available		
Boiling point/boiling range	No information available		
Flash Point	-96.4 °C / -141 °F	Based on propellant	
Evaporation rate	No information available		
Flammability (solid, gas)	No information available		
Flammability Limits in Air			
upper flammability limit	No information available		
lower flammability limit	No information available		
Vapor pressure	No information available		
Vapor density	No information available		
Specific Gravity	.814		
Water solubility	Practically insoluble		
Partition coefficient: n-octanol/water	No information available		
Autoignition temperature	No information available		
Decomposition temperature	No information available		
Viscosity	No information available		
Explosive properties	No information available		

Other information

VOC Content(%) 19.36

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

Strong acids, alkalis, or oxidizing agents.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Avoid breathing vapors or mists.
Eye contact	Avoid contact with eyes.
Skin contact	Avoid contact with skin.
Ingestion	May be harmful or fatal if swallowed.

Component Information

Information on toxicological effects

Symptoms Harmful if swallowed. May be fatal if swallowed and enters airways.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	None known.
Germ Cell Mutagenicity	None known.
Carcinogenicity	There are no known carcinogenic chemicals in this product.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Specific target organ systemic toxicity (single exposure)	None under normal use conditions.
Specific target organ systemic toxicity (repeated exposure)	None under normal use conditions.
Neurological effects	Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal.
Aspiration hazard	May be fatal if swallowed and enters airways.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity	0% of the mixture consists of ingredient(s) of unknown toxicity
The following values are calculated based on chapter 3.1 of the GHS document .	
ATEmix (oral)	3606 mg/kg
ATEmix (dermal)	13641 mg/kg
ATEmix (inhalation-gas)	688952 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	-	-	-	-

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	log Pow
PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	2.8

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment

Waste Disposal Methods It must undergo special treatment, e.g. at suitable disposal site, to comply with local regulations.

Contaminated packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

DOT Ground CONSUMER COMMODITY ORM-D
or
LIMITED QUANTITY

IATA UN1950, AEROSOLS, FLAMMABLE, 2.1, LTD. QTY.

IMDG UN1950, AEROSOLS, FLAMMABLE, 2.1, LTD. QTY.

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL/NDSL	EINECS/ELI NCS	ENCS	IECSC	KECL	PICCS	AICS
PROPANE/ISOBUTANE/N-BUTANE	X	X	X	Not listed	X	X	X	X
CHLORINATED ESTERS	X	X	X	Not listed	X	X	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

CHINA - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	no
Fire Hazard	Yes

Sudden Release of Pressure Hazard
Reactive Hazard

Yes
no

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations**California Proposition 65**

This product does not contain any known Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

EPA Pesticide Registration Number Not applicable

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazard 2	Flammability 4	Instability 0	Physical and chemical hazards -
<u>HMIS</u>	Health Hazard 2	Flammability 4	Physical Hazard 1	Personal protection B

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Revision Note

No information available

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet