



## TECHNICAL DATA SHEET

US

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**US Chemical & Plastics**

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Plastic Adhesion Promoter Prod. No. 3 680 009

TECHNOLOGY: **SprayMax®**



Aerosol formulation made for this specific product for easy application  
constant atomization pressure  
finest aerosol distribution,  
professional paint result.

### PRODUCT

very good adhesion to any plastic car part,  
high elasticity, very quick drying,  
easy time-saving application,  
good coverage, light silver color shade for better identification of primed areas,  
can be coated with any normal filler and paint,  
e.g. SprayMax® 1K Acrylic Filler,  
2K Primer Filler, plastic colors, basecoats,  
2K topcoats.

Basis of raw material: chlorinated polyolefines

VOC-value: 6.4 lbs/gal (735 g/l)

### FIELD OF APPLICATION

Recommended for: Primer and plastic adhesion promoter for any current outer plastic part on cars and trucks

Substrate: PP, PP/EPDM, ABS, SAN, PC, PA, PUR-RIM, R-TPU, PPO, PBT, PUR-flexible foam, UP-GF plastics

Pre-treatment:



Clean surface well and sand lightly if required  
Damaged area must be free from grease, dust and moisture. Clean surface with SprayMax® SILICONE-REMOVER 3 680 090

Surface must be free from parting agent. It is recommended to temper surface.

Shake aerosol vigorously for 2 min. Spray to test.

## PROCESSING

Protections:



Personal protection is required  
Respirator mask  
Type: A2/P2



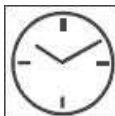
Protective gloves,  
e.g. from latex or nitrile

Spray passes:



1 light spray pass;  
ca. 0.04 – 0.08 mil (1 – 2 µm)

Drying:

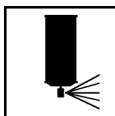


air drying 10 min / 70 °F (20 °C)  
can be coated after 10 min / 70 °F (20 °C).

Continue:

Can be coated with any commercial filler and paint  
such as SprayMax<sup>®</sup> 1K Acrylic Filler 3 680 004,  
2K Primer Filler 3 680 030, plastic colours,  
basecoats, 2K topcoats.

Finish:



When work is finished, reverse aerosol and spray  
valve empty.

Disposal:

The emptied aerosols are suitable for household  
collection..

## CHARACTERISTICS

Solid content:

5% per weight

Coverage:

ca. 1163 – 1550 sq inch (0.75 m<sup>2</sup> – 1 m<sup>2</sup>) /aerosol

Degree of gloss:

n.a.

Shelf life:

36 months / 70 °F (20 °C)

Remarks:

For professional use only.

SprayMax<sup>®</sup> is a registered trade mark of the Peter Kwasny Group.

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