



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

Conforms to EU Regulation 1907/2006/EC as amended. - SDSGHS\_BE

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Benecel™ E10M HPMC Type 2910 10000 mPas  
Hydroxypropylmethyl Cellulose  
™ Trademark, Ashland or its subsidiaries, registered in  
various countries

Substance name METHYLHYDROXYPROPYLCELLULOSE

Substance No.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use : in Pharmaceutical products

### 1.3 Details of the supplier of the safety data sheet

Ashland  
P.O. Box 8619  
NL3009 AP, Rotterdam  
Netherlands  
+31 10 497 5000 (in the Netherlands), or  
contact your local CSR contact person

EUSMT@ashland.com

### 1.4 Emergency telephone number

+1-800-274-5263/001-859-357-3564, or contact  
your local emergency telephone number at  
070/245.245

### Product Information

+31 10 497 5000 (in the Netherlands), or contact  
your local CSR contact person

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

Precautionary statements : **Prevention:**

Keep dust/air mixtures away from ignition sources.

### 2.3 Other hazards

**Additional advice**

No information available.

---

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Chemical nature : organic

**Hazardous components**

No hazardous ingredients

---

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : No hazards which require special first aid measures.
- If inhaled : If breathed in, move person into fresh air.  
If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.
- In case of skin contact : First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.
- In case of eye contact : Remove contact lenses.  
Protect unharmed eye.
- If swallowed : Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

#### 4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No symptoms known or expected.

#### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No hazards which require special first aid measures.

---

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  
Water spray  
Foam

#### 5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Organic dusts at sufficient concentration can form explosive mixtures in air.  
Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : carbon dioxide and carbon monoxide

#### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Specific extinguishing methods : Product is compatible with standard fire-fighting agents.

Further information : Standard procedure for chemical fires.



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Avoid dust formation.  
Avoid breathing dust.  
Material can create slippery conditions.  
Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.  
Comply with all applicable federal, state, and local regulations.

### 6.2 Environmental precautions

Environmental precautions : Prevent further leakage or spillage if safe to do so.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and arrange disposal without creating dust.  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

---


## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid dust formation.  
Ensure all equipment is electrically grounded and bonded before beginning transfer operations.  
The material can accumulate static charge and can therefore cause electrical ignition of flammable atmospheres.  
Smoking, eating and drinking should be prohibited in the application area.  
For personal protection see section 8.  
Maintain good housekeeping. Do not permit dust layers to accumulate, for example, on floors, ledges, and equipment, in order to avoid any potential for dust explosion hazards.

Advice on protection against fire and explosion : Take measures to prevent the build up of electrostatic charge.  
Provide appropriate exhaust ventilation at places where dust is formed.



|  |                           |
|--|---------------------------|
|    |                           |
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

Hygiene measures : Avoid breathing dust.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : No smoking.

Advice on common storage : No materials to be especially mentioned.

Other data : Keep in a dry place. No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

---

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Engineering measures

Provide appropriate exhaust ventilation at places where dust is formed.

General room ventilation should be adequate for normal conditions of use. However, if unusual operating conditions exist, provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

#### Personal protective equipment

Eye protection : Safety glasses

Use eye protection according to EN 166.

Hand protection

Material : Wear resistant gloves such as:  
butyl-rubber

Skin and body protection : Wear as appropriate:  
Safety shoes

Protective clothing complying with EN 13688.  
Safety shoes complying with EN ISO 20345.



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

|                              |  |
|------------------------------|--|
| Appearance                   | : granules, powder   |
| Colour                       | : off-white  |
| Odour                        | : odourless  |
| Odour Threshold              | : No data available  |
| pH                           | : 5,0 - 8,5<br>Concentration: 2 %<br>(as aqueous solution) |
| Melting point/freezing point | : 179 °C   |
| Boiling point/boiling range  | : No data available  |
| Flash point                  | : Not applicable   |
| Evaporation rate             | : No data available  |
| Flammability (solid, gas)    | : Combustible Dust   |
| Upper explosion limit        | : No data available  |
| Lower explosion limit        | : 30 g/m <sup>3</sup>                                      |
| Vapour pressure              | : No data available  |
| Relative vapour density      | : No data available  |
| Relative density             | : No data available  |
| Density                      | : 0,3 - 0,35 g/cm <sup>3</sup>                             |
| Bulk density                 | : 200 - 500 kg/m <sup>3</sup>                              |
| Solubility(ies)              |  |
| Water solubility             | : soluble, Limited by viscosity                            |



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : 400 °C

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Oxidizing properties : No data available

## 9.2 Other information

Dust deflagration index (Kst) : < 300 m.b./s

Minimum ignition energy : > 10 mJ

---

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No decomposition if stored and applied as directed.

### 10.2 Chemical stability

Stable under recommended storage conditions.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Dust may form explosive mixture in air.

### 10.4 Conditions to avoid

Conditions to avoid : Keep away from heat, flame, sparks and other ignition sources.

UV light.  
Exposure to sunlight.



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

### 10.5 Incompatible materials

Materials to avoid : Acids  
Bases  
Oxidizing agents

### 10.6 Hazardous decomposition products

Hazardous decomposition products : No hazardous decomposition products are known.

---

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

Information on likely routes of exposure : Inhalation  
Skin contact  
Eye Contact  
Ingestion

#### Acute toxicity

Not classified based on available information.

#### Skin corrosion/irritation

Not classified based on available information.

#### Serious eye damage/eye irritation

Not classified based on available information.

#### Product:

Result: Slight, transient irritation

Remarks: Unlikely to cause eye irritation or injury., Product dust may be irritating to eyes, skin and respiratory system.

#### Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

#### Germ cell mutagenicity

Not classified based on available information.

#### Carcinogenicity

Not classified based on available information.

#### Reproductive toxicity

Not classified based on available information.

#### STOT - single exposure

Not classified based on available information.

#### STOT - repeated exposure

Not classified based on available information.





|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

**Aspiration toxicity**

Not classified based on available information.

**Further information****Product:**

Remarks: No data available

**SECTION 12: Ecological information****12.1 Toxicity****Product:**

Toxicity to fish : LC50 (Fish): &gt; 100 mg/l

**12.2 Persistence and degradability****Product:**Biochemical Oxygen Demand (BOD) : Biochemical oxygen demand within 5 days  
> 0 - 100 mg/g**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

Not relevant

**12.6 Other adverse effects****Product:**

Additional ecological information : No data available

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

Contaminated packaging : Empty remaining contents.



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

## SECTION 14: Transport information

### SECTION 14: Transport information

#### 14.1 UN number

**ADN:** Not dangerous goods

**ADR:** Not dangerous goods

**INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO:** Not dangerous goods

**INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER:** Not dangerous goods

**INTERNATIONAL MARITIME DANGEROUS GOODS:** Not dangerous goods

**RID:** Not dangerous goods

#### 14.2 UN proper shipping name

**ADN:** Not dangerous goods

**ADR:** Not dangerous goods

**INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO:** Not dangerous goods

**INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER:** Not dangerous goods

**INTERNATIONAL MARITIME DANGEROUS GOODS:** Not dangerous goods

**RID:** Not dangerous goods

#### 14.3 Transport hazard class(es)

**ADN:** Not dangerous goods

**ADR:** Not dangerous goods

**INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO:** Not dangerous goods

**INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER:** Not dangerous goods

**INTERNATIONAL MARITIME DANGEROUS GOODS:** Not dangerous goods

**RID:** Not dangerous goods

#### 14.4 Packing group

**ADN:** Not dangerous goods

**ADR:** Not dangerous goods

**INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO:** Not dangerous goods

**INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER:** Not dangerous goods

**INTERNATIONAL MARITIME DANGEROUS GOODS:** Not dangerous goods

**RID:** Not dangerous goods

#### 14.5 Environmental hazards



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

**ADN:** Not applicable

**ADR:** Not applicable

**INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO:** Not applicable

**INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER:** Not applicable

**INTERNATIONAL MARITIME DANGEROUS GOODS:** Not applicable

**RID:** Not applicable

#### 14.6 Special precautions for user

Not applicable

#### 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Ship Type: Not applicable

Hazard code(s): Not applicable

Pollutant Category: Not applicable

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

---

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : Not applicable

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

**The components of this product are reported in the following inventories:**

|       |  |
|-------|--|
| DSL   | : All components of this product are on the Canadian DSL |
| AICS  | On the inventory, or in compliance with the inventory    |
| ENCS  | On the inventory, or in compliance with the inventory    |
| KECI  | On the inventory, or in compliance with the inventory    |
| PICCS | On the inventory, or in compliance with the inventory    |
| IECSC | On the inventory, or in compliance with the inventory    |
| TSCA  | On TSCA Inventory  |

**Inventories**

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

Substance name                      METHYLHYDROXYPROPYLCELLULOSE

**15.2 Chemical safety assessment**

No data available

---

**SECTION 16: Other information**

**Further information**

Revision Date: 04.06.2018

**Full text of H-Statements**



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

Other information : The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (+31 10 497 5000).

Sources of key data used to compile the Safety Data Sheet  
Ashland internal data including own and sponsored test reports  
The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists  
BEI : Biological Exposure Index  
CAS : Chemical Abstracts Service (Division of the American Chemical Society).  
CMR : Carcinogenic, Mutagenic or Toxic for Reproduction  
FG : Food grade  
GHS : Globally Harmonized System of Classification and Labeling of Chemicals.  
H-statement : Hazard Statement  
IATA : International Air Transport Association.  
IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA).  
ICAO : International Civil Aviation Organization  
ICAO-TI (ICAO) : Technical Instructions by the "International Civil Aviation Organization"  
IMDG : International Maritime Code for Dangerous Goods  
ISO : International Organization for Standardization  
logPow : octanol-water partition coefficient  
LCxx : Lethal Concentration, for xx percent of test population  
LDxx : Lethal Dose, for xx percent of test population.  
ICxx : Inhibitory Concentration for xx of a substance  
Ecxx : Effective Concentration of xx  
N.O.S.: Not Otherwise Specified  
OECD : Organization for Economic Co-operation and Development  
OEL : Occupational Exposure Limit  
P-Statement : Precautionary Statement



|  |                           |
|--|---------------------------|
| <b>SAFETY DATA SHEET</b>   | Revision Date: 04.06.2018 |
|  | Print Date: 10.12.2018    |
|  | SDS Number: R0703381      |
| Benecel™ E10M HPMC Type 2910 10000 mPas<br>Hydroxypropylmethyl Cellulose<br>™ Trademark, Ashland or its subsidiaries, registered<br>in various countries<br>822011 | Version: 1.4              |

PBT : Persistent , Bioaccumulative and Toxic  
 PPE : Personal Protective Equipment  
 STEL : Short-term exposure limit  
 STOT : Specific Target Organ Toxicity  
 TLV : Threshold Limit Value  
 TWA : Time-weighted average  
 vPvB : Very Persistent and Very Bioaccumulative  
 WEL : Workplace Exposure Level

ABM : Water Hazard Class for the Netherlands  
 ADR : Agreement concerning the International Carriage of Dangerous Goods by Road.  
 ADNR: Regulation for the Carriage of Dangerous Substances on the Rhine  
 CLP : Classification, Labelling and Packaging  
 CSA : Chemical Safety Assessment  
 CSR : Chemical Safety Report  
 DNEL : Derived No Effect Level.  
 EINECS : European Inventory of Existing Commercial Chemical Substances.  
 ELINCS : European List of Notified Chemical Substances  
 GV: Exposure limits (DK)  
 PEC : Predicted Effect Concentration  
 PEL : Permissible Exposure Limits  
 PNEC : Predicted No Effect Concentration  
 R-phrase : Risk phrase  
 REACH : Registration, Evaluation, Authorisation and Restriction of Chemicals  
 RID : Regulation Concerning the International Transport of Dangerous Goods by Rail  
 S-phrase: Safety phrase  
 WGK : German Water Hazard Class