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SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name: SPECIFIX - 40 CURING AGENT

Cat. No. 40200053, 40200049

Container size: 500 ml, 1 l

1.2. Relevant identified uses of the substance or mixture and uses advised against

Application: For embedding of materialographic specimens

1.3. Details of the supplier of the safety data sheet

Supplier: Struers A/S

Pederstrupvej 84 DK-2750 Ballerup Tel:+45 44 600 800

Responsible for safety data Responsible for safety data sheet authoring: DHI

sheet authoring: Any questions to the contents of this safety data sheet should be sent to:

Chemical.info@struers.dk

1.4. Emergency telephone number

Emergency telephone: +45 44 600 800

(Only during office hours)

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SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

The product is classified:

67/548/EEC / 1999/45/EC: C;R34 Xn;R20/21/22 R43 R52/53

GHS/CLP: Acute Tox. 4;H302 - Acute Tox. 4;H312 - Acute Tox. 4;H332 - Skin Corr. 1B;H314

- Eye Dam. 1;H318 - Skin Sens. 1;H317 - Aquatic Chronic 3;H412 (*)

2.2. Label elements



Danger

<u>Contains:</u> 3-Aminomethyl-3,5,5-trimethylcyclohexylamine

Benzyl alcohol

H302 + H312 + H332 Harmful if swallowed, in contact with skin or if inhaled.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

P101 If medical advice is needed, have product container or label at hand.

P262 Do not get in eyes, on skin, or on clothing.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin

with water/shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P309 + P311 IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician.

2.3. Other hazards

Be aware that symptoms of lung oedema (shortness of breath) may develop up to 24 hours after exposure. (*)

PBT/vPvB: Not relevant.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

The product contains: hardener.

67/548/EEC:

<u>%:</u>	CAS-No.:	EC No.:	REACH Reg.	Chemical name:	Hazard classification:	Notes:
			<u>No:</u>			
30-60	2855-13-2	220-666-8	-	3-Aminomethyl-3,5,5 -trimethylcyclohexylamine	C;R34 Xn;R21/22 R43 R52-53	
30-60	100-51-6	202-859-9	-	Benzyl alcohol	Xn;R20/22	

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GHS/CLP:

%: CAS-No.: EC No.: REACH Reg. Chemical name: Hazard classification: Notes: No: 30-60 2855-13-2 220-666-8 3-Aminomethyl-3,5,5 Acute Tox. 4;H312 -trimethylcyclohexylamine Acute Tox. 4;H302 Skin Corr. 1B;H314 Skin Sens. 1;H317 Aquatic Chronic 3;H412 30-60 100-51-6 202-859-9 Benzyl alcohol Acute Tox. 4;H332 Acute Tox. 4;H302

References: The full text for all R-phrases and hazard statements are displayed in section 16.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation: Move into fresh air and keep at rest. Be aware that symptoms of lung oedema

(shortness of breath) may develop up to 24 hours after exposure. Immediately

call an ambulance.

Skin contact: Remove contaminated clothes and rinse skin thoroughly with water. In case of

eczema or other skin disorders: Seek medical attention and bring these

instructions.

Eye contact: Immediately flush with plenty of water. Remove any contact lenses and open

eyes wide apart. Call an ambulance and continue flushing during transportation

to hospital. Bring these instructions.

<u>Ingestion:</u> Immediately rinse mouth and drink plenty of water. Keep person under

observation. If person becomes uncomfortable seek hospital and bring these

instructions. Do not induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

4.3. Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Not known.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.

5.2. Special hazards arising from the substance or mixture

<u>Specific hazards:</u> When heated and in case of fire, very toxic nitrogen oxides may be formed.

5.3. Advice for firefighters

<u>Protective equipment for</u> Selection of respiratory protection for fire fighting: follow the general fire

<u>fire-fighters:</u> precautions indicated in the workplace.

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SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

<u>Personal precautions:</u> Avoid contact with skin and eyes.

6.2. Environmental precautions

<u>Environmental</u> Do not discharge into drains, water courses or onto the ground.

precautions:

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Absorb spillage with non-combustible, absorbent material.

6.4. Reference to other sections

References: For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

<u>Safe handling advice:</u> Avoid contact with skin and eyes. Immediately change drenched clothing.

Observe good chemical hygiene practices.

<u>Technical measures:</u> Work practice should minimise contact.

<u>Technical precautions:</u> Local exhaust is recommended. Provide easy access to water supply and eye

wash facilities.

7.2. Conditions for safe storage, including any incompatibilities

<u>Technical measures for safe</u> No special precautions.

storage:

Storage conditions: Store in tightly closed original container in a dry, cool and well-ventilated place.

Avoid contact with oxidising agents.

7.3. Specific end use(s)

Specific use(s): Not relevant.

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

No occupational exposure limit assigned.

8.2. Exposure controls

Engineering measures: Provide adequate ventilation. Local exhaust is recommended. An eye wash

bottle must be available at the work site.

<u>Personal protection:</u> Personal protection equipment should be chosen according to the CEN

standards and in discussion with the supplier of the personal protective

equipment.

Respiratory equipment: In case of inadequate ventilation and work of brief duration, use suitable

respiratory equipment. Use respiratory equipment with gas filter, type K.

<u>Hand protection:</u> Wear protective gloves. Neoprene gloves are recommended. The most

suitable glove must be chosen in consultation with the gloves supplier, who

can inform about the breakthrough time of the glove material.

Eye protection: Wear goggles/face shield.

Skin protection: Wear apron or protective clothing in case of splashes.

Environmental Exposure

Controls:

Not available.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance: Clear liquid.

Odour: aromatic

pH: Not available.

Boiling point: Not available.

Flash point: 116°C

<u>Explosion limits:</u> Not available.

Relative density: 0,97

Solubility: Not available.

9.2. Other information

Other data: Volatile Organic Compound (VOC): 388 g/l (calculated)

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SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity: None known.

10.2. Chemical stability

<u>Stability:</u> Stable under normal temperature conditions.

10.3. Possibility of hazardous reactions

Hazardous Reactions: None known.

10.4. Conditions to avoid

Conditions/materials to avoid: Heating. Direct sunlight. Reacts violently with strong oxidising substances.

10.5. Incompatible materials

<u>Incompatible materials:</u> None known.

10.6. Hazardous decomposition products

<u>Hazardous decomposition</u> When heated and in case of fire, very toxic nitrogen oxides are formed.

products:

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhalation: Not relevant at normal room temperatures. When heated, corrosive and toxic

vapours may be formed. After 24-36 hours, injured persons may develop serious

shortness of breath and lung oedema.

Skin contact: Causes severe burns. Harmful in contact with skin. May cause an allergic skin

reaction.

Eye contact: Causes serious eye damage.

<u>Ingestion:</u> Corrosive. Even small amounts may cause serious damage.

<u>Specific effects:</u> May cause sensitisation.

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SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity: Harmful to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

12.2. Persistence and degradability

<u>Degradability:</u> The degradability of the product has not been stated.

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available on bioaccumulation.

12.4. Mobility in soil

Mobility: No data available.

12.5. Results of PBT and vPvB assessment

PBT/vPvB: Not relevant.

12.6. Other adverse effects

Other adverse effects: None known.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements. Waste is classified as hazardous waste. Note that fully cured material is not considered as hazardous waste.

Waste from residues: EWC-code: 16 05 08

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SECTION 14: TRANSPORT INFORMATION

14.1. UN number

<u>UN-No:</u> 2289

14.2. UN proper shipping name

Proper Shipping Name: ISOPHORONEDIAMINE, SOLUTION

Additional IMDG information:

EmS: F-A, S-B MFAG: 1

Segregation Group: Alkali

14.3. Transport hazard class(es)

Class: 8

14.4. Packing group

PG:

14.5. Environmental hazards

Marine pollutant: No. Environmentally Hazardous No.

substance:

14.6. Special precautions for user

Special precautions: None known.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Transport in bulk: Not relevant.

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SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Special provisions: As a general rule, persons under 18 years of age are not allowed to work with

this product. Users must be carefully instructed in the proper work procedure, the

dangerous properties of the product and the necessary safety instructions.

National regulation: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of

18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and

2000/21/EC, including amendments.

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and

amending Regulation (EC) No 1907/2006 with amendments.

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009

(S.I 2009 No. 716).

The Control of Substances Hazardous to Health Regulations 2002 (S.I 2002 No.

2677) with amendments.

The Management of Health and Safety at Work Regulations 1999 (SI 1999 No.

3242), with amendments.

The List of Wastes (England) (Amendment) Regulations 2005. (SI 2005 No. 895).

15.2. Chemical Safety Assessment

CSA status: Not relevant.

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SECTION 16: OTHER INFORMATION

For restrictions on use see section 15.

The following sections contain revisions or new statements: 2.

The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Allan Vorup

Additional information: Classification according to Regulation (EC) No. 1272/2008:

Calculation method.

Wording of

R-phrases/H-statements:

R20/21/22 Harmful by inhalation, in contact with skin and if swallowed.

R20/22 Harmful by inhalation and if swallowed.

R21/22 Harmful in contact with skin and if swallowed.

R34 Causes burns.

R43 May cause sensitisation by skin contact.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H332 Harmful if inhaled.

H412 Harmful to aquatic life with long lasting effects.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark. www.dhigroup.com.