

Product name:	WATER-FREE CUTTING FLUID	Page:	1/7
Revision Date:	2016-12-07	Print date:	2016-12-07
Document No.:	M0129	SDS-ID:	GB-EN/15.0

## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

Product name: WATER-FREE CUTTING FLUID  
Cat. No. 49900030

Container size: 5 l

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Application: Cutting fluid.

### 1.3. Details of the supplier of the safety data sheet

Supplier: Struers ApS  
Pederstrupvej 84  
DK-2750 Ballerup  
Tel:+45 44 600 800

Responsible for safety data sheet authoring: Responsible for safety data sheet authoring: DHI  
Any questions to the contents of this safety data sheet should be sent to:  
struers@struers.dk

### 1.4. Emergency telephone number

Emergency telephone: NHS Direct: 0845 46 47 (England or Wales)  
NHS 24: 08454 24 24 24 (Scotland) (\*)  
  
+45 44 600 800  
(Only during office hours)

## SECTION 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

CLP: The product is not classified.

### 2.2. Label elements

The substance/mixture does not meet the criteria for classification, but the following labelling must be applied:

Safety data sheet available on request.

### 2.3. Other hazards

Prolonged or repeated contact with skin may cause redness, itching, irritation, eczema, skin cracking and oil acne. The harmful effects may increase in used oil. Oil spills are generally hazardous to the environment.

PBT/vPvB: Not relevant.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.2. Mixtures

The product contains: mineral oil and additives.

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CLP:

%:	CAS-No.:	EC No.:	REACH Reg. No:	Chemical name:	Hazard classification:	Notes:
60-100	-	-	-	Baseoil-unspecified	-	L
1-5	68425-15-0	270-335-7	-	Polysulfides, di-tert-dodecyl	Aquatic Chronic 4;H413	

Notes: L: DMSO-content < 3%

References: The full text for all hazard statements is displayed in section 16.

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

Inhalation: Move into fresh air and keep at rest. In case of persistent throat irritation or coughing or after inhalation of oil mist: Seek medical attention and bring along these instructions.

Skin contact: Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and bring these instructions. In case of rashes, wounds or other skin disorders: Seek medical attention and bring along these instructions.

Eye contact: Immediately flush with plenty of water for up to 15 minutes. Remove any contact lenses and open eyelids widely. If irritation persists: Seek medical attention and bring along these instructions.

Ingestion: Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable seek hospital and bring these instructions. Do not induce vomiting.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects: See section 11 for more detailed information on health effects and symptoms.

### 4.3. Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Not known.

## SECTION 5: FIREFIGHTING MEASURES

### 5.1. Extinguishing media

Extinguishing media: Small fires: Extinguish with carbon dioxide or dry powder.  
Larger fires: Extinguish with water fog. Cool containers exposed to heat with water spray and remove container, if no risk is involved.

### 5.2. Special hazards arising from the substance or mixture

Specific hazards: During fire, toxic gases (CO, CO<sub>2</sub>) are formed. During fire, gases hazardous to health may be formed.

### 5.3. Advice for firefighters

Protective equipment for fire-fighters: Selection of respiratory protection for fire fighting: follow the general fire precautions indicated in the workplace.

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## SECTION 6: ACCIDENTAL RELEASE MEASURES

### **6.1. Personal precautions, protective equipment and emergency procedures**

Personal precautions: Do not breathe vapour. Avoid inhalation of oil mist and contact with skin and eyes.

### **6.2. Environmental precautions**

Environmental precautions: Do not discharge into drains, water courses or onto the ground.

### **6.3. Methods and material for containment and cleaning up**

Methods for cleaning up: Absorb spillage with oil-absorbing material. Clean contaminated area with oil-removing material.

### **6.4. Reference to other sections**

References: For personal protection, see section 8. For waste disposal, see section 13.

## SECTION 7: HANDLING AND STORAGE

### **7.1. Precautions for safe handling**

Safe handling advice: Avoid prolonged and repeated contact with oil, particularly used oil. Always remove oil with soap and water or skin cleaning agent, never use organic solvents. Do not use oil-contaminated clothing or shoes, and do not put rags moistened with oil into pockets. Observe good chemical hygiene practices.

Technical measures: Work practice should minimise contact. Use work methods which minimise oil mist production.

Technical precautions: When working with heated oil, mechanical ventilation may be required.

### **7.2. Conditions for safe storage, including any incompatibilities**

Technical measures for safe storage: No special precautions.

Storage conditions: Store in tightly closed original container. Store at room temperature. Avoid contact with oxidising agents.

### **7.3. Specific end use(s)**

Specific use(s): Not relevant.

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## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

No occupational exposure limit assigned.

### 8.2. Exposure controls

<u>Engineering measures:</u>	Provide adequate ventilation. Mechanical ventilation may be required. Provide access to washing facilities incl. soap, skin cleanser and fatty cream.
<u>Personal protection:</u>	Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
<u>Respiratory equipment:</u>	In case of inadequate ventilation or risk of inhalation of oil mist, suitable respiratory equipment with combination filter (type A2/P3) can be used.
<u>Hand protection:</u>	Wear protective gloves. Nitrile gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable. Other types of gloves can be recommended by the glove supplier.
<u>Eye protection:</u>	Risk of splashes: Wear goggles/face shield.
<u>Skin protection:</u>	No special precautions.
<u>Hygiene measures:</u>	Remove contaminated clothing and wash the skin thoroughly with soap and water after work. Wash contaminated clothing before reuse.
<u>Environmental Exposure Controls:</u>	Not available.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<u>Appearance:</u>	clear yellowish liquid
<u>Odour:</u>	characteristic
<u>pH:</u>	Not available.
<u>Boiling point:</u>	Not available.
<u>Flash point:</u>	170°C
<u>Explosive limits</u>	Not available.
<u>Relative density:</u>	0,83
<u>Solubility:</u>	insoluble in water

### 9.2. Other information

<u>Other data:</u>	Volatile Organic Compound (VOC): 830 g/l (calculated)
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## SECTION 10: STABILITY AND REACTIVITY

### 10.1. Reactivity

Reactivity: None known.

### 10.2. Chemical stability

Stability: Stable under normal temperature conditions.

### 10.3. Possibility of hazardous reactions

Hazardous Reactions: None known.

### 10.4. Conditions to avoid

Conditions/materials to avoid: Strong oxidising substances.

### 10.5. Incompatible materials

Incompatible materials: None known.

### 10.6. Hazardous decomposition products

Hazardous decomposition products: None in particular.

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1. Information on toxicological effects

The harmful effects may increase in used oil.

Acute Toxicity (Oral): Based on available data, the classification criteria are not met.

Acute Toxicity (Dermal): Based on available data, the classification criteria are not met.

Acute Toxicity (Inhalation): Based on available data, the classification criteria are not met.

Skin Corrosion/Irritation: Based on available data, the classification criteria are not met.

Serious eye damage/irritation: Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation: Based on available data, the classification criteria are not met.

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive Toxicity: Based on available data, the classification criteria are not met.

STOT - Single exposure: Based on available data, the classification criteria are not met.

STOT - Repeated exposure: Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

Inhalation: Inhalation of oil mist or vapours formed during heating of the product will irritate the respiratory system and provoke coughing.

Skin contact: Prolonged or frequent contact may cause redness, itching, irritation, eczema, skin cracking and oil acne.

Eye contact: Splashes may irritate.

Ingestion: May irritate and cause malaise.

Specific effects: Prolonged or repeated contact with used oil may cause serious skin diseases, such as dermatitis.

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## SECTION 12: ECOLOGICAL INFORMATION

### **12.1. Toxicity**

Ecotoxicity: Oil spills are generally hazardous to the environment.

### **12.2. Persistence and degradability**

Degradability: The product is expected to be slowly biodegradable.

### **12.3. Bioaccumulative potential**

Bioaccumulative potential: No data available on bioaccumulation.

### **12.4. Mobility in soil**

Mobility: No data available.

### **12.5. Results of PBT and vPvB assessment**

PBT/vPvB: Not relevant.

### **12.6. Other adverse effects**

Other adverse effects: None known.

## SECTION 13: DISPOSAL CONSIDERATIONS

### **13.1. Waste treatment methods**

Dispose of waste and residues in accordance with local authority requirements.

Waste from residues: EWC-code: 16 09 05

## SECTION 14: TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID).

### **14.1. UN number**

UN-No: -

### **14.2. UN proper shipping name**

Proper Shipping Name: -

### **14.3. Transport hazard class(es)**

Class: -

### **14.4. Packing group**

PG: -

### **14.5. Environmental hazards**

Marine pollutant: -

Environmentally Hazardous substance: -

### **14.6. Special precautions for user**

Special precautions: None known.

### **14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code**

Transport in bulk: Not relevant.

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## SECTION 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulation: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, with amendments.

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments.

The Control of Substances Hazardous to Health Regulations 2002 (S.I. 2002 No. 2677) with amendments.

The List of Wastes (England) (Amendment) Regulations 2005. (SI 2005 No. 895).

### 15.2. Chemical Safety Assessment

CSA status: Not relevant.

## SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: 1. -  
The (\*) indicates the changes made with respect to the previous version.

Approved by DHI.



Additional information: Classification according to Regulation (EC) No. 1272/2008:  
Calculation method.

Wording of R-phrases/H-statements:

H413 May cause long lasting harmful effects to aquatic life.

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The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark.  
www.dhigroup.com.

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