SAFETY DATA SHEET



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation

Liqui-Bond SA 1800

of the mixture

Registration number

Synonyms None.

Issue date 08-February-2012

Version number 02

Revision date 11-September-2015 Supersedes date 08-February-2012

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Electrical insulation and heat conduction.

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Manufacturer/SupplierThe Bergquist CompanyAddress:18930 West 78th Street

Chanhassen, MN. 55317

Non-Emergency calls: 1-800-347-4572

Contact person: AEHMSDS@henkel.com

1.4. Emergency telephone

number

Chemical Emergency
Call CHEMTREC Day or

Night

Within USA and Canada: 1-800-424-9300

Outside USA and Canada: +1 703-527-3887 (Collect Calls Accepted)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary

Not classified for health hazards. However, occupational exposure to the mixture or substance(s)

may cause adverse health effects.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms None.

Signal word Not applicable.

Hazard statements Not applicable.

Precautionary statements

Prevention Observe good industrial hygiene practices.

Response Wash thoroughly after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information This product is not hazardous according to Regulation (EC) No 1272/2008 as amended, therefore

a hazard label does not apply.

2.3. Other hazards Not a PBT or vPvB substance or mixture.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

The components are not hazardous or are below required disclosure limits.

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SECTION 4: First aid measures

General information If you feel unwell, seek medical advice (show the label where possible).

4.1. Description of first aid measures

Inhalation Move to fresh air. Get medical attention if symptoms occur.

Wash skin with soap and water. Get medical attention if irritation persists after washing. Skin contact

Flush thoroughly with water. If irritation occurs, get medical assistance. Eye contact

Rinse mouth thoroughly with water and give large amounts of milk or water to people not Ingestion

unconscious. Do not give anything by mouth to an unconscious person. Get medical attention if

any discomfort occurs.

4.2. Most important symptoms and effects, both acute and

Under normal conditions of intended use, this material does not pose a risk to health.

delayed

4.3. Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards This product is not flammable.

5.1. Extinguishing media

Suitable extinguishing

media

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing

media

5.2. Special hazards arising from the substance or mixture

None known.

None known.

5.3. Advice for firefighters

Special protective equipment for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in

the workplace.

Special fire fighting procedures

Move containers from fire area if you can do so without risk. In the event of fire, wear

self-contained breathing apparatus.

Use standard firefighting procedures and consider the hazards of other involved materials. Specific methods

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency

personnel

Avoid contact with skin and eyes. See Section 8 for personal protective equipment.

For emergency responders Keep unnecessary personnel away.

Environmental manager must be informed of all major spillages. 6.2. Environmental precautions

6.3. Methods and material for containment and cleaning up Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal,

see section 13 of the SDS.

6.4. Reference to other

sections

For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe

handling

Provide adequate ventilation. Avoid inhalation of dust and contact with skin and eyes. Observe good industrial hygiene practices. Wear appropriate personal protective equipment (See Section 8).

7.2. Conditions for safe storage, including any incompatibilities

Store in closed original container in a dry place. Store away from incompatible materials.

Electrical insulation and heat conduction. 7.3. Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List

Components	Туре	Value	Form
Aluminium oxide (CAS 1344-28-1)	MAK	5 mg/m3	Respirable fraction.
,		5 mg/m3	Respirable fume.

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Austria. MAK List

Components	Туре	Value	Form
		10 mg/m3	Inhalable fraction.
	STEL	20 mg/m3	Inhalable fraction.
		10 mg/m3	Respirable fume.
		10 mg/m3	Respirable fraction.
Belgium. Exposure Limit Values			
Components	Туре	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Bulgaria. OELs. Regulation No 1	3 on protection of workers aga	inst risks of exposure to cher	nical agents at work
Components	Туре	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3	Dust.
		1,5 mg/m3	Respirable fraction.
Croatia. Dangerous Substance I	Exposure Limit Values in the Wo	orkplace (ELVs), Annexes 1 ai	nd 2, Narodne Novine, 13/0
Components	Туре	Value	Form
Aluminium oxide (CAS	MAC	4 mg/m3	Respirable dust.
1344-28-1)		10 mg/m3	Total dust.
Czech Republic. OELs. Governn	nent Decree 361		
Components	Туре	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	0,1 mg/m3	Respirable dust.
Denmark. Exposure Limit Value	S		
Components	Type	Value	Form
<u> </u>	Type TLV	Value	
Aluminium oxide (CAS 1344-28-1)	ILV	5 mg/m3	Total
		2 mg/m3	Respirable.
Estonia. OELs. Occupational Ex 2001)	posure Limits of Hazardous Su	bstances. (Annex of Regulation	on No. 293 of 18 Septembe
Components	Туре	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Respirable dust.
,		10 mg/m3	Total dust.
France. Threshold Limit Values	(VLEP) for Occupational Expos	ure to Chemicals in France, IN	NRS ED 984
Components	Туре	Value	
Aluminium oxide (CAS 1344-28-1)	VME	10 mg/m3	
Germany. DFG MAK List (advison in the Work Area (DFG)	ory OELs). Commission for the	Investigation of Health Hazard	ds of Chemical Compounds
Components	Туре	Value	Form
Aluminium oxide (CAS	TWA	4 mg/m3	Inhalable dust.
1344-28-1)		1,5 mg/m3	Respirable dust.
Germany. TRGS 900, Limit Value	es in the Ambient Air at the Wo		·
		•	Form
Components	Tyne	Value	FOIIII
Components Aluminium oxide (CAS	Type AGW	Value 10 mg/m3	-
Components Aluminium oxide (CAS 1344-28-1)	Type AGW	Value 10 mg/m3	Inhalable fraction.

Greece. OELs (Decree No. 90/1999, as amended)

Components	Туре	Value	Form
Aluminium oxide (CAS	TWA	5 mg/m3	Inhalable
1344-28-1)		10 mg/m3	Respirable.
lungary. OELs. Joint Decree or	Chemical Safety of Workplaces	s	
Components	Туре	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	6 mg/m3	Respirable.
•	999 on occupational exposure I	imits	
Components	Туре	Value	
Aluminium oxide (CAS	TWA	10 mg/m3	
1344-28-1) reland. Occupational Exposure	l imite		
		W.L.	Form
Components Aluminium oxide (CAS	Type TWA	Value 4 mg/m3	Respirable dust.
1344-28-1)	1 44/1	· ·	•
taly OFI s		10 mg/m3	Total inhalable dust.
taly. OELs	Typo	Walter-	Form
Components Aluminium oxide (CAS	Type TWA	Value 1 mg/m3	Respirable fraction.
1344-28-1)		•	·
Latvia. OELs. Occupational exp	osure limit values of chemical s	ubstances in work environme	ent
Components	Туре	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	6 mg/m3	Decomposition aerosc
1344-20-1)		4 mg/m3	
Lithuania. OELs. Limit Values f	or Chemical Substances, Gener	al Requirements (Hygiene No	orm HN 23:2007)
Components	Туре	Value	Form
Aluminium oxide (CAS	TWA	5 mg/m3	Inhalable fraction.
1344-28-1)		2 mg/m3	Respirable fraction.
Norway. Administrative Norms f	or Contaminants in the Workpla	ace	
Components	Туре	Value	
Aluminium oxide (CAS	TLV	10 mg/m3	
Aluminium oxide (CAS 1344-28-1)	TLV	· ·	
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo	·	· ·	rations and Intensities in
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment	TLV ur and Social Policy Regarding	Maximum Allowable Concent	rations and Intensities in
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components	TLV	· ·	
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components Aluminium oxide (CAS	TLV ur and Social Policy Regarding Type	Maximum Allowable Concent Value 2,5 mg/m3	Form Inhalable fraction.
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components Aluminium oxide (CAS 1344-28-1)	TLV ur and Social Policy Regarding Type TWA	Waximum Allowable Concent Value 2,5 mg/m3 1,2 mg/m3	Form
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components Aluminium oxide (CAS 1344-28-1) Portugal. VLEs. Norm on occup	TLV ur and Social Policy Regarding Type TWA ational exposure to chemical ag	Value 2,5 mg/m3 1,2 mg/m3 gents (NP 1796)	Form Inhalable fraction.
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components Aluminium oxide (CAS 1344-28-1) Portugal. VLEs. Norm on occup	TLV ur and Social Policy Regarding Type TWA	Value 2,5 mg/m3 1,2 mg/m3 gents (NP 1796) Value	Form Inhalable fraction.
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components Aluminium oxide (CAS 1344-28-1) Portugal. VLEs. Norm on occup Components Aluminium oxide (CAS 1344-28-1)	TLV ur and Social Policy Regarding Type TWA ational exposure to chemical ag Type TWA	Value 2,5 mg/m3 1,2 mg/m3 gents (NP 1796) Value 10 mg/m3	Form Inhalable fraction.
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components Aluminium oxide (CAS 1344-28-1) Portugal. VLEs. Norm on occup Components Aluminium oxide (CAS 1344-28-1)	TLV ur and Social Policy Regarding Type TWA ational exposure to chemical ag	Value 2,5 mg/m3 1,2 mg/m3 gents (NP 1796) Value 10 mg/m3	Form Inhalable fraction.
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components Aluminium oxide (CAS 1344-28-1) Portugal. VLEs. Norm on occup Components Aluminium oxide (CAS 1344-28-1) Romania. OELs. Protection of we	TLV ur and Social Policy Regarding Type TWA ational exposure to chemical ag Type TWA rorkers from exposure to chemic	Value 2,5 mg/m3 1,2 mg/m3 gents (NP 1796) Value 10 mg/m3 cal agents at the workplace Value	Form Inhalable fraction.
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components Aluminium oxide (CAS 1344-28-1) Portugal. VLEs. Norm on occup Components Aluminium oxide (CAS 1344-28-1) Romania. OELs. Protection of we components Aluminium oxide (CAS 1344-28-1)	TLV ur and Social Policy Regarding Type TWA ational exposure to chemical ag Type TWA rorkers from exposure to chemic	Value 2,5 mg/m3 1,2 mg/m3 gents (NP 1796) Value 10 mg/m3 cal agents at the workplace	Form Inhalable fraction. Respirable fraction.
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components Aluminium oxide (CAS 1344-28-1) Portugal. VLEs. Norm on occup Components Aluminium oxide (CAS 1344-28-1) Romania. OELs. Protection of we Components Aluminium oxide (CAS 1344-28-1)	TLV ur and Social Policy Regarding Type TWA ational exposure to chemical ag Type TWA rorkers from exposure to chemic	Value 2,5 mg/m3 1,2 mg/m3 gents (NP 1796) Value 10 mg/m3 cal agents at the workplace Value	Form Inhalable fraction. Respirable fraction. Form
Aluminium oxide (CAS 1344-28-1) Poland. MACs. Minister of Labo Working Environment Components Aluminium oxide (CAS 1344-28-1) Portugal. VLEs. Norm on occup Components Aluminium oxide (CAS 1344-28-1)	TLV ur and Social Policy Regarding Type TWA ational exposure to chemical ag Type TWA rorkers from exposure to chemic	Value 2,5 mg/m3 1,2 mg/m3 gents (NP 1796) Value 10 mg/m3 cal agents at the workplace Value 5 mg/m3	Form Inhalable fraction. Respirable fraction. Form Aerosol

Slovakia. OELs. Decree of the government of the Slovak Republic concerning protection of health in work with chemical agents

Components	Туре	Value	Form	
Aluminium oxide (CAS	TWA	4 mg/m3	Inhalable fraction.	
1344-28-1)		1,5 mg/m3 0,1 mg/m3	Respirable fraction.	
Spain. Occupational Expos	ure Limits	, 0		
Components	Туре	Value		
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3		
Sweden. Occupational Expo	osure Limit Values			
Components	Туре	Value	Form	
Aluminium oxide (CAS	TWA	5 mg/m3	Total dust.	
1344-28-1)		2 mg/m3	Respirable dust.	
Switzerland. SUVA Grenzwe	erte am Arbeitsplatz	gs		
Components	Туре	Value	Form	
Aluminium oxide (CAS	STEL	24 mg/m3	Fume and respirable	
1344-28-1)	TWA	3 mg/m3	dust. Respirable dust.	
	IVVA	3 mg/m3	Fume and respirable	
		, and the second	dust.	
UK. EH40 Workplace Expos	ure Limits (WELs)			
Components	Туре	Value	Form	
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Respirable dust.	
		10 mg/m3	Inhalable dust.	
logical limit values	No biological exposure limits noted for the ingredient(s).			
commended monitoring cedures	Follow standard monitoring procedu	res.		
rived no-effect level (DNEL)	Not available.			
dicted no effect ncentrations (PNECs)	Not available.			
oosure guidelines	Follow standard monitoring procedu	res.		
. Exposure controls				
propriate engineering htrols	Use process enclosures, local exhaulevels below recommended exposur		ing controls to control airbo	
=	such as personal protective equipr			
General information	Use personal protective equipment as required. Personal protective equipment should be chose according to the CEN standards and in discussion with the supplier of the personal protective equipment.			
Eye/face protection	Risk of contact: Wear approved safe	ety goggles.		
Skin protection				
- Hand protection	Use suitable protective gloves if risk of skin contact. Suitable gloves can be recommended by the glove supplier.			
- Other	If prolonged or repeated contact is likely, chemical resistant clothing is recommended.			
Respiratory protection	In case of inadequate ventilation, use respiratory protection.			
Thermal hazards	Wear appropriate thermal protective	*	ofter handling the material	
giene measures	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.			
vironmental exposure	Environmental manager must be infe	ormed of all major releases.		

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Liquid. **Appearance** Physical state Liquid. **Form** Paste. Colour Black. Slight. Odour

Odour threshold Not available. Not available. pН Not available. Melting point/freezing point Initial boiling point and boiling Not available.

range

Flash point Not available. **Evaporation rate** Not available. Flammability (solid, gas) Not available. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

Flammability limit - upper

(%)

Not available.

Vapour pressure Not available. Vapour density Not available.

28 Relative density Insoluble Solubility(ies) **Partition coefficient** Not available.

(n-octanol/water)

Not available.

Auto-ignition temperature Not available. **Decomposition temperature**

125000 mPa·s at 25 °C **Viscosity**

Not explosive. **Explosive properties** Not oxidising. **Oxidizing properties**

9.2. Other information

2,8 at 23°C **Bulk density**

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non reactive under normal conditions of use, storage and transport. 10.2. Chemical stability The product is stable and non reactive under normal conditions of use, storage and transport.

10.3. Possibility of hazardous

reactions

Hazardous polymerisation does not occur.

10.4. Conditions to avoid None known.

10.5. Incompatible materials Strong oxidising agents. Carbon oxides. Silicon dioxide.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

General information Under normal conditions of intended use, this material does not pose a risk to health.

Information on likely routes of exposure

Elevated temperatures or mechanical action may form dust and fumes which may be irritating to Inhalation

the mucous membranes and respiratory tract.

Skin contact Prolonged skin contact may cause temporary irritation.

Elevated temperatures or mechanical action may form dust and fumes which may be irritating to Eye contact

Not likely, due to the form of the product. Ingestion

Under normal conditions of intended use, this material does not pose a risk to health. **Symptoms**

11.1. Information on toxicological effects

Under normal conditions of intended use, this material does not pose a risk to health. Acute toxicity

Skin corrosion/irritation Not classified.

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irritation

Not classified.

Respiratory sensitisation Not classified.

Skin sensitisation Not classified.

Germ cell mutagenicity Not classified.

Carcinogenicity Not classified.

Reproductive toxicity Not classified.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard

Mixture versus substance

information

Not classified. None known.

Other information None known.

SECTION 12: Ecological information

12.1. Toxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

12.2. Persistence and

degradability

The degradability of the product has not been stated.

12.3. Bioaccumulative potential The product does not contain any substances expected to be bioaccumulating.

Partition coefficient

n-octanol/water (log Kow)

Not available.

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil Not available.

Mobility in general The product is insoluble in water.

12.5. Results of PBT

and vPvB assessment

Not available.

12.6. Other adverse effects The product components are not classified as environmentally hazardous. However, this does not

exclude the possibility that large or frequent spills can have a harmful or damaging effect on the

environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Disposal recommendations are based on material as supplied. Disposal must be in accordance

with current applicable laws and regulations, and material characteristics at time of disposal.

Contaminated packaging Since emptied containers retain product residue, follow label warnings even after container is

emptied.

EU waste code 08 04 10

The Waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

SECTION 14: Transport information

ADR

Not regulated as dangerous goods.

RID

Not regulated as dangerous goods.

ADN

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

14.7. Transport in bulk Not available.

according to Annex II of MARPOL 73/78 and the IBC

Code

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed

Regulation (EC) No. 850/2004 on persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended

Not listed.

Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding, as amended

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances

Not listed

Directive 94/33/EC on the protection of young people at work

Not listed.

Other regulations The product does not need to be labelled in accordance with EC directives or respective national

laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.

National regulations Follow national regulation for work with chemical agents.

15.2. Chemical safety No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

List of abbreviations

DNEL: Derived No-Effect Level.

PNEC: Predicted No-Effect Concentration.
PBT: Persistent, bioaccumulative and toxic.
vPvB: Very Persistent and very Bioaccumulative.

References Registry of Toxic Effects of Chemical Substances (RTECS)

HSDB® - Hazardous Substances Data Bank

Information on evaluation method leading to the classification of mixture

The mixture is classified based on test data for physical hazards. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if

available. For details, refer to Sections 9, 11 and 12.

Full text of any H-statements not written out in full under

Sections 2 to 15

None.

Training information Follow training instructions when handling this material.

Disclaimer

The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.