

MATERIAL SAFETY DATA SHEET

Product Trade Name: **SAFE D STARCH**

Revision Date: 20-Dec-2012

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Statement of Hazardous Nature Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.

Manufacturer/Supplier Halliburton/Baroid Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300

Product Emergency Telephone

Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
New Zealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone

Australia: 000
Papua New Guinea: 000
New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: SAFE D STARCH
Synonyms: None
Chemical Family: Enzyme
UN Number: None
Dangerous Goods Class: None
Subsidiary Risk: None
Hazchem Code: None Allocated
Poisons Schedule: None Allocated
Application: Enzyme Breaker

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Enzyme	Proprietary	5 - 10%	Not applicable	Not applicable	Not applicable

Non-Hazardous Substance to Total of 100%

3. HAZARDS IDENTIFICATION

Hazard Overview	May cause allergic respiratory reaction.
Risk Phrases	R42 May cause sensitization by inhalation.
HSNO Classification	Not Determined

4. FIRST AID MEASURES

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Skin	Wash with soap and water. Get medical attention if irritation persists.
Eyes	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Ingestion	Under normal conditions, first aid procedures are not required.
Notes to Physician	Not Applicable

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media	Water fog, carbon dioxide, foam, dry chemical.
Extinguishing media which must not be used for safety reasons	None known.
Special Exposure Hazards	Decomposition in fire may produce toxic gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Material is slippery underfoot.
Storage Information	Store in a cool well ventilated area.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area.
Respiratory Protection	Not normally needed. But if significant exposures are possible then the following respirator is recommended: Dust/mist respirator. (N95, P2/P3)
Hand Protection	Normal work gloves.
Skin Protection	Normal work coveralls.
Eye Protection	Wear safety glasses or goggles to protect against exposure.
Other Precautions	None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear brown
Odor:	Fermentive
pH:	5.5-7.5
Specific Gravity @ 20 C (Water=1):	1.2
Density @ 20 C (kg/l):	1.2
Bulk Density @ 20 C (kg/m ³):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (C):	Not Determined
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (g/m ³):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m ³):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Not Determined
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined
Decomposition Temperature (C):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Do not expose to heat or store at temperatures above 120 F (49 C).
Incompatibility (Materials to Avoid)	None known.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Inhalation May cause allergic respiratory reaction.

Skin Contact None known.

Eye Contact None known.

Ingestion None known

Aggravated Medical Conditions None known.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are chronic health hazards.

Other Information None known.

Toxicity Tests

Oral Toxicity: LD50: > 2000 mg/kg (Rat)

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

**Reproductive /
Developmental Toxicity:** Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Readily biodegradable

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined

Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

14. TRANSPORT INFORMATION**Land Transportation****ADR**

Not restricted

Air Transportation**ICAO/IATA**

Not restricted

Sea Transportation**IMDG**

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION**Chemical Inventories****Australian AICS Inventory
New Zealand Inventory of
Chemicals**Product contains one or more components not listed on inventory.
This product does not comply with NZIOC**US TSCA Inventory
EINECS Inventory**All components listed on inventory or are exempt.
This product, and all its components, complies with EINECS**Classification**

Xn - Harmful.

Risk Phrases

R42 May cause sensitization by inhalation.

Safety PhrasesS23 Do not breathe gas, fumes, vapour or spray.
S24 Avoid contact with skin.**16. OTHER INFORMATION****The following sections have been revised since the last issue of this SDS**

Not applicable

Contact**Australian Poisons Information Centre**

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****