## U.S. Department of Labor Material Safety Data Sheet May be used to comply with Occupational Safety and Health Administration **OSHA's Hazard Communication Standard** (Non-Mandatory Form) 29 CFR 1910.1200. Standard must be Form Approved consulted for specific requirements. OMB No. 1218-0072 Pg. 1 of 2 **IDENTITY** Note: Blank spaces are not permitted. If any item is not applicable, or no REED CLEAR CUTTING OIL information is available, the space must be marked to indicate that. Section I Manufacturer's Name **Emergency Telephone Number** WEST PENN OIL CO., INC. 1-800-424-9300 Chemtrec Address (Number, Street, City, State, and ZIP Code) Telephone Number for Information 1425 Market Street Ext. 1-814-723-9000 Date Prepared Warren, PA 16365 3/27/2007 Signature of Preparer (optional) CAS Number: Mixture Section II - Hazardous Ingredients/Identity Information NFPA: Health: 1 Fire: 1 Reactivity: 0 **Hazardous Components** Other Limits (Specific Chemical Identity; Common Name(s)) **OSHA PEL ACGIH TLV** Recommended % (optional) Petroleum Lubricating Oil Base Stock CAS NO. 64742-54-7 or 64742-62-0 5 mg/m3\* 5 mg/m3\* 10 mg/m3 STEL\* 65-95% 1-Decene, Sulfurized CAS No. 72162-15-3 NE 0.5-15% \*Oil mist in air Section III - Physical/Chemical Characteristics **Boiling Point** Specific Gravity (H2O = 1) Deg. F Greater than 630 F .9001-.919 Vapor Pressure (mm Hg) Melting Point N/D N/A Vapor Density (AIR = 1) Evaporation rate N/D Very Slow (Butyl Acetate = 1) Solubility in Water Negligible Appearance and Odor Brown Petroleum Odor. **Section IV - Fire and Explosion Hazard Data** Flash Point (Method Used) Flammable Limits LEL UEL C.O.C. 355 - 390 F % by volume ND ND **Extinguishing Media** Dry Chemical or Water-Fog or Carbon Dioxide or Foam. Exposed material may be cooled with water. Special Firefighting Procedures Do not use water except as fog. Unusual Fire and Explosion Hazards Combustible at high temperatures. Irritating or toxic substances may be emitted upon thermal decomposition. Exposed firefighters should wear MSHA/NIOSH approved self-contained breathing apparatus, with full face mask and full protective equipment. Section V - Reactivity Data Stability Unstable Conditions to Avoid Stable Χ Incompatibility (Materials to Avoid) Contact with strong oxidizers. Hazardous Decomposition or Byproducts Combustion may produce CO, Carbon dioxide, and reactive hydrocarbons. Hazardous Conditions to Avoid May Occur

Polymerization

Will Not Occur

Section VI - Health Hazard Data

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Route(s) of Entr		Inhalation?	Skin?	Ingestion?	
May cause respiratory tract irritation Practically Non-Toxic Practically Non-Toxic					
Health Hazards (Acute and Chronic) Acute toxicological properties; no data available.				Chronic effects of overexposure: Irritation of eyes, nose and throat, dizziness and dermatitus.	
Carcinogenicity: NTP? IARC Monographs? OSHA Regulated?					
This material does not contain any chemical listed as a carcinogen or potential carcinogen by OSHA ,IARC Monographs or NAT. Toxicology Program					
Signs and Symptoms of Exposure  No adverse health effect has been identified specifically for this product.  Health effect information from animal and human studies has been included on related materials even though health experts may disagree as to the significance of this data.					
Emergency and First Aid Procedure SKIN: Wash with soap and water. EYES: Flush with water 15 minutes. INHALATION: Remove individual to fresh air. INGESTION: Contact a physician immediately. Do NOT induce vomiting.					
Section VII - Precautions for Safe Handling and Use					
Steps to be Taken in Case Material is Released or Spilled Recover free product. Add sand, earth, or other suitable absorbent to spill area. Minimize skin contact. Keep product out of sewers and watercourses by diking or impounding. Advise authorities if product has entered or may enter sewers, watercourses. Assure conformity with governmental regulations.					
Waste Disposal Method Dispose of in accordance with all applicable federal, state, and local regulations.					
Precautions to be Taken in Handling and Storage					
Do not handle or store at temperatures over 100 F. Do not transfer to unmarked containers.					
Other Precautions Empty containers may contain flammable/combustible or explosive residue or vapors. Do not cut, grind, drill, weld, or reuse unless adequate precautions are taken against these hazards.					
Section VIII - Control Measures					
Respiratory Protection (Specify Type) Use NIOSH or MSHA approved equipment when airborne exposure limits are exceeded.					
Ventilation	Local Exhaust Ventilate in acco	ordance with good	Special		
	Mechanical (General eng	) gineering practises.	Other		
			Eye Protection		
			Use chemical safety go		
Other Protective Clothing or Equipment  Use chemical resistant apron or other impervious clothing to avoid contaminating regular clothing which may result in prolonged skin contact.					
Work/hygenic Practises Minimize breathing vapor, mist or fumes. Avoid prolonged or repeated contact					
with skin. Remove contaminated clothing; launder before reuse. Remove contaminated shoes and clean before reuse, if oil soaked, discard. Clean skin thoroughly after ALL contact. Product is easily					
removed with waterless hand cleaner followed by soap and water.					

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