

MATERIAL SAFETY DATA SHEET**Product Trade Name:** RHEMOD™ L**Revision Date:** 13-Jan-2014**1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING****Statement of Hazardous Nature** Non-Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.

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Product Emergency Telephone
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Papua New Guinea: 05 1 281 575 5000
NewZealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone
Australia: 000
Papua New Guinea: 000
New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: RHEMOD™ L
Synonyms: None
Chemical Family: Tall oil fatty acid
UN Number: None
Dangerous Goods Class: None
Subsidiary Risk: None
Hazchem Code: None Allocated
Poisons Schedule: None Allocated
Application: Viscosifier

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
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2. HAZARDS IDENTIFICATION**Statement of Hazardous Nature** Non-Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.**Hazard Overview** May cause mild eye, skin, and respiratory irritation.

Classification	None
Risk Phrases	None
Safety Phrases	None
HSNO Classification	Not Determined

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Fatty acids, C18-unsatd., trimers	68937-90-6	10 - 30%	Not applicable	Not applicable	Not applicable
Proprietary Component	Proprietary	60 - 100%	Not applicable	Not applicable	Not applicable

Non-Hazardous Substance to Total of 100%

4. FIRST AID MEASURES

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Skin	Wash with soap and water. Get medical attention if irritation persists.
Eyes	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Ingestion	Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.
Notes to Physician	Not Applicable

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

Special Exposure Hazards	Decomposition in fire may produce toxic gases.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Wash hands after use.
Storage Information	Store in a cool, dry location. Product has a shelf life of 36 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area.
Respiratory Protection	Not normally needed. But if significant exposures are possible then the following respirator is recommended: Organic vapor respirator.
Hand Protection	Impervious rubber gloves. Nitrile gloves. Neoprene gloves. Butyl rubber gloves.
Skin Protection	Normal work coveralls.
Eye Protection	Wear safety glasses or goggles to protect against exposure.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Dark
Odor:	Fatty acid
pH:	Not Determined
Specific Gravity @ 20 C (Water=1):	0.96
Density @ 20 C (kg/l):	0.92
Bulk Density @ 20 C (kg/M3):	Not Determined
Boiling Point/Range (C):	> 300
Freezing Point/Range (C):	< 25
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	270
Flash Point Method:	COC
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (g/m³):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m³):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	< 0.001
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	0
Evaporation Rate (Butyl Acetate=1):	0
Solubility in Water (g/100ml):	Insoluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	1849 @ 25C
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined
Decomposition Temperature (C):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
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Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None known.
Incompatibility (Materials to Avoid)	None known.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye and skin contact.

Symptoms related to exposure

Acute Toxicity

Inhalation

May cause mild respiratory irritation.

Eye Contact

May cause mild eye irritation.

Skin Contact

Prolonged or repeated contact may cause slight skin irritation.

Ingestion

Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

Chronic Effects/Carcinogenicity

No data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Fatty acids, C18-unsatd., trimers	68937-90-6	No data available	No data available	No data available
Proprietary Component	Proprietary	> 20,000 mg/kg	No data available	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined

Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Fatty acids, C18-unsatd., trimers	68937-90-6	EC50: 237.1 mg/L (Skeletonema costatum)	LC50: > 1000 mg/L (Scophthalmus maximus)	No information available	LC50: 295.3 mg/L (Acartia tonsa)
Proprietary Component	Proprietary	No information available	No information available	No information available	No information available

12.2 Persistence and degradability

Not readily biodegradable

12.3 Bioaccumulative potential

Does not bioaccumulate

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory All components listed on inventory or are exempt.
New Zealand Inventory of Chemicals This product does not comply with NZIOC

US TSCA Inventory All components listed on inventory or are exempt.
EINECS Inventory This product does not comply with EINECS

Classification Not Classified
Risk Phrases None

Safety Phrases None

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Contact

Australian Poisons Information Centre

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****