

MATERIAL SAFETY DATA SHEET**Product Trade Name:** Q-BROXIN®**Revision Date:** 04-Jan-2011**1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING****Statement of Hazardous Nature** Non-Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.**Manufacturer/Supplier** Halliburton/Baroid Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
AustraliaACN Number: 009 000 775
Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300**Product Emergency Telephone**Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
New Zealand: 06-7559274**Fire, Police & Ambulance - Emergency Telephone**Australia: 000
Papua New Guinea: 000
New Zealand: 111**Identification of Substances or Preparation****Product Trade Name:** Q-BROXIN®
Synonyms: None
Chemical Family: Lignosulfonate
UN Number: None
Dangerous Goods Class: None
Subsidiary Risk: None
Hazchem Code: None Allocated
Poisons Schedule: None Allocated
Application: Thinner**Prepared By** Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Ferrochrome lignosulfonate	8075-74-9	60 - 100%	0.5 mg/m ³	0.5 mg/m ³	0.5 mg/m ³

Non-Hazardous Substance to Total of 100%

3. HAZARDS IDENTIFICATION

Hazard Overview	May cause eye, skin, and respiratory irritation.
Risk Phrases	None
HSNO Classification	Not Determined

4. FIRST AID MEASURES

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Skin	Wash with soap and water. Get medical attention if irritation persists.
Eyes	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Ingestion	Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.
Notes to Physician	Not Applicable

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media	All standard fire fighting media
Extinguishing media which must not be used for safety reasons	None known.
Special Exposure Hazards	Decomposition in fire may produce toxic gases.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.
Storage Information	Store in a cool, dry location.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area.
-----------------------------	--------------------------------

Respiratory Protection	Not normally needed. But if significant exposures are possible then the following respirator is recommended: Dust/mist respirator. (N95, P2/P3)
Hand Protection	Normal work gloves.
Skin Protection	Normal work coveralls.
Eye Protection	Wear safety glasses or goggles to protect against exposure.
Other Precautions	None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Color:	Brown
Odor:	Mild
pH:	3
Specific Gravity @ 20 C (Water=1):	1.12
Density @ 20 C (kg/l):	Not Determined
Bulk Density @ 20 C (kg/m³):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (C):	Not Determined
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (g/m³):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m³):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Partially soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined
Decomposition Temperature (C):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of sulfur.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Symptoms related to exposure	
Inhalation	May cause respiratory irritation.
Skin Contact	May cause skin irritation.
Eye Contact	May cause eye irritation.
Ingestion	May be harmful if swallowed.
Aggravated Medical Conditions	None known.
Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	LD50: > 15000 mg/kg (Rat)
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Not applicable
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	TLM96: 1750 ppm (Orcorhynchus mykiss)
Acute Crustaceans Toxicity:	EC50: 1875 mg/l (Daphnia magna)
Acute Algae Toxicity:	Not determined
Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Bury in a licensed landfill according to federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

Chemical Inventories

**Australian AICS Inventory
New Zealand Inventory of
Chemicals**

All components listed on inventory or are exempt.
This product does not comply with NZIOC

**US TSCA Inventory
EINECS Inventory**

All components listed on inventory or are exempt.
This product does not comply with EINECS

Classification Not Classified

Risk Phrases None

Safety Phrases None

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Contact

Australian Poisons Information Centre

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****