|-----| | MATERIAL SAFETY DATA SHEET | |------

| SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME : POLYMER STEEL SG HARDENER

IDENTIFICATION NUMBER: PSSGHARD000B PREPARE / REVISED: 08/07/06

PRODUCT USE/CLASS : EPOXY HARDENER

SUPPLIER: MANUFACTURER: Dudick, Inc. Dudick, Inc.

1818 Miller Parkway
Streetsboro, Ohio 44241
Streetsboro, Ohio 44241

CHEM-TEL: 800-255-3924 CHEM-TEL: 800-255-3924

24 HOURS A DAY 24 HOURS A DAY

PREPARER: DUDICK, INC., PHONE: 800-322-1970

	SECTION 2 - COMPOSITION/INFORMATION ON INGREDIENTS									
ITEM		CHEMICAL I	NAME	CAS NU	MBER	WT/WT % LESS THAN				
01 02										
02	02 HETEROCYCLIC AMINE AND DIOL ETHER MIXTURE 45.0 %									
	EXPOSURE LIMITS									
ITEM		CGIH TLV-STEL 	OS PEL-TWA	HA PEL-CEILING	COMPANY TLV-TWA	SKIN				
01	NE	NE	NE	NE	NE	YES				
02	NO INFO	NO INFO	NO INFO	NO INFO	NE	YES				
(See Section 16 for abbreviation legend)										
	SECTION 3 - HAZARDS IDENTIFICATION									

*** EMERGENCY OVERVIEW ***: DANGER!---CAUSES BURNS. HARMFUL IF SWALLOWED. DO NOT GET IN EYES, ON SKIN, OR CLOTHING. DO NOT BREATH VAPORS OR MISTS.

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EFFECTS OF OVEREXPOSURE - EYE CONTACT: EYE CONTACT MAY CAUSE SEVERE IRRITATION WITH CORNEAL INJURY. MAY CAUSE BLINDNESS.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: PROLONGED EXPOSURE MAY CAUSE SKIN IRRITATION AND BURNS. SEVERE SKIN IRRITANT.

EFFECTS OF OVEREXPOSURE - INHALATION: VAPORS AND MISTS MAY BE CORROSIVE TO THE RESPIRATORY TRACT.

EFFECTS OF OVEREXPOSURE - INGESTION: INGESTION MAY CAUSE BURNS TO THE MOUTH, THROAT, AND ESOPHAGUS. INGESTION MAY CAUSE NAUSEA, CRAMPS, VOMITING, AND DIARRHEA.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: ALLERGIC REACTIONS MAY OCCUR IN SOME INDIVIDUALS. PREEXISTING SKIN AND EYE DISORDERS MAY BE AGGRAVATED BY THIS PRODUCT. TETA HAS BEEN FOUND TO PRODUCE KIDNEY AND LIVER DAMAGE AND BRAIN CONGESTION IN DERMALLY EXPOSED ANIMALS. TETA WAS FOUND TO BE A DIRECT ACTING MUTAGEN IN THE AMES TEST GIVING POSITIVE RESULTS WITH AND WITHOUT ACTIVATION. TETA WAS FETOTOXIC AND TERATOGENIC WHEN FED TO RATS AT 0.83% AND 1.67% OF DIET. WHEN APPLIED TO THE SKIN OF PREGNANT GUINEA PIGS THERE WAS A 90% ABORTION RATE OR DEATH OF FETUS WITH DEVELOPMENTAL ANOMALIES. THESE EFFECTS ARE BELIEVED TO BE SECONDARY TO COPPER DEFICIENCY RESULTING FROM THE CHELATING ACTIVITY OF TETA.

PRIMARY ROUTE(S) OF ENTRY: SKIN CONTACT SKIN ABSORPTION INHALATION INGESTION EYE CONTACT

| SECTION 4 - FIRST AID MEASURES

FIRST AID - EYE CONTACT: HOLD OPEN EYE LIDS AND FLUSH WITH COPIOUS AMOUNTS OF FLOWING WATER FOR AT LEAST 15 MINUTES. SEEK MEDICAL ATTENTION.

FIRST AID - SKIN CONTACT: WASH AFFECTED AREAS THOROUGHLY WITH SOAP AND WATER. REMOVE CONTAMINATED CLOTHING AND WASH THOROUGHLY BEFORE REUSE.

FIRST AID - INHALATION: REMOVE VICTIM TO FRESH AIR. IF VICTIM IS NOT BREATHING, ARTIFICIAL RESPIRATION SHOULD BE ADMINISTERED BY QUALIFIED PERSONNEL. SUPPLEMENTAL OXYGEN MAY BE INDICATED. CALL A PHYSICIAN.

FIRST AID - INGESTION: IF SWALLOWED, CALL A PHYSICIAN IMMEDIATELY. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. GIVE VICTIM PLENTY OF WATER TO DRINK IF CONSCIOUS.

| SECTION 5 - FIRE FIGHTING MEASURES

FLASH POINT: 231 F (SETAFLASH CLOSED CUP)

LOWER EXPLOSIVE LIMIT: N.A. UPPER EXPLOSIVE LIMIT: N.A.

AUTOIGNITION TEMPERATURE: NE

EXTINGUISHING MEDIA: ALCOHOL FOAM CO2 DRY CHEMICAL FOAM WATER FOG

UNUSUAL FIRE AND EXPLOSION HAZARDS: MAY PRODUCE TOXIC CARBON MONOXIDE AND NITROGEN OXIDES UPON COMBUSTION.

SPECIAL FIREFIGHTING PROCEDURES: EVACUATE AREA. WATER MAY BE INEFFECTIVE BUT MAY BE USED TO COOL FIRE EXPOSED CONTAINERS. FIGHT FIRE FROM A SAFE

DISTANCE.	WEAR	SELF-CONTAINED	BREATHING	APPARATUS	AND	FULL	PROTECTIVE
CLOTHING.							

(Continued on Page 3)

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: DIKE AREA TO CONTAIN SPILLAGE. ABSORB EXCESS WITH SAND, EARTH, OR VERMICULITE. SCRAPE UP AND PLACE IN SUITABLE CONTAINER FOR DISPOSAL. WEAR ALL APPROPRIATE SAFETY EQUIPMENT WHILE HANDLING SPILLS.

SECTION 7 - HANDLING AND STORAGE ______

HANDLING: IF BODILY CONTACT OCCURS, REMOVE CONTAMINATED CLOTHING AT ONCE. AVOID CONTACT WITH EYES AND SKIN. AVOID BREATHING VAPORS. FOR INDUSTRIAL USE ONLY. WEAR APPROPRIATE SAFETY EQUIPMENT WHEN HANDLING.

STORAGE: DO NOT STORE NEAR INCOMPATIBLES. KEEP CONTAINER TIGHTLY CLOSED WHEN NOT IN USE.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: GENERAL MECHANICAL VENTILATION MAY BE SUFFICIENT TO MINIMIZE VAPOR CONCENTRATIONS. LOCAL EXHAUST MAY BE REQUIRED.

RESPIRATORY PROTECTION: WEAR A PROPERLY FITTED NIOSH/MSHA APPROVED RESPIRATOR WHEN EXPOSURE TO MISTS OR VAPORS IS LIKELY.

SKIN PROTECTION: IMPERVIOUS RUBBER OR NEOPRENE TYPE. CONSULT GLOVE MANUFACTURER FOR RECOMMENDATIONS.

EYE PROTECTION: SAFETY GLASSES WITH SIDE SHIELDS RECOMMENDED AS MINIMUM PROTECTION. GOGGLES RECOMMENDED FOR INDIVIDUALS MIXING THE RESIN AND CATALYST.

OTHER PROTECTIVE EQUIPMENT: CLEAN, FULL BODY COVERING TO MINIMIZE SKIN CONTACT WITH MATERIAL. AN EYEWASH STATION AND SAFETY SHOWER IS RECOMMENDED NEAR WORK AREA.

HYGIENIC PRACTICES: SMOKING OR EATING IN THE WORK AREA SHOULD NOT BE PERMITTED. WASH THOROUGHLY AFTER HANDLING MATERIAL.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

BOILING RANGE : 301 - 531 F VAPOR DENSITY : Is heavier than air

: AMMONIA ODOR ODOR THRESHOLD : NE

: AMBER LIQUID EVAPORATION RATE: Is slower than Ether APPEARANCE

SOLUBILITY IN H2O : COMPLETELY

SPECIFIC GRAVITY: 0.996 FREEZE POINT : NE VAPOR PRESSURE : NE pH @ 0.0 % : NE PHYSICAL STATE : LIQUID VISCOSITY : NE

COEFFICIENT OF WATER/OIL DISTRIBUTION: NE

(See Section	16 for	abbreviation	legend)		
				(Continued	on Page 4)

Product: PSSGHARD000B PREPARE / REVISED: 08/07/06 Page 4							
SECTION 10 - STABILITY AND REACTIVITY							
CONDITIONS TO AVOID: HEAT, FLAME, CONTAMINANTS.							
INCOMPATIBILITY: STRONG OXIDANTS. STRONG ACIDS.							
HAZARDOUS DECOMPOSITION PRODUCTS: OXIDES OF NITROGEN. OXIDES OF CARBON. OTHER TOXIC ORGANIC SUBSTANCES MAY BE FORMED.							
HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.							
STABILITY: This product is stable under normal storage conditions.							
[=====================================							
SECTION 11 - TOXICOLOGICAL PROPERTIES							
No product or component toxicological information is available.							
SECTION 12 - ECOLOGICAL INFORMATION							
ECOLOGICAL INFORMATION: DO NOT CONTAMINATE PONDS, STREAMS, OR UNDERGROUND WATER SUPPLY. TETA IS RESISTANT TO BIODEGREDATION IN BIOLOGICAL WASTE WATER TREATMENT PLANTS. IT COULD BE TOXIC TO THE BIOMASS IN A TREATMENT PLANT AND COULD BE TOXIC TO FISH.							
SECTION 13 - DISPOSAL CONSIDERATIONS							
DISPOSAL METHOD: FOLLOW ALL RELEVANT LOCAL, STATE, AND FEDERAL REGULATIONS. EMPTY DRUMS MAY CONTAIN RESIDUE OR FUMES WHICH ARE HARMFUL.							
SECTION 14 - TRANSPORTATION INFORMATION							
DOT PROPER SHIPPING NAME: CORROSIVE LIQUID N.O.S.							
DOT TECHNICAL NAME: POLYAMINES							
DOT HAZARD CLASS: 8 HAZARD SUBCLASS: NA							
DOT UN/NA NUMBER: UN1760 PACKING GROUP: II RESP. GUIDE PAGE: 154							
SECTION 15 - REGULATORY INFORMATION							
THE FOLLOWING COMPONENTS ARE NOT SUBJECT TO REPORTING IN SECTION 2:							

----- CHEMICAL NAME ----- CAS NUMBER WT/WT % IS LESS THAN

No	non-hazardous	components	exist					
					(Continued	on	Page	5)

CAS NUMBER

CALIFORNIA PROPOSITION 65:

----- CHEMICAL NAME -----

No non-hazardous ingredients are present at greater than 3%.

Product: 1	PSSGHARD000B	PREPARE /	REVISED:	08/07/06	Page 6
	SECTION 15	- REGULATO	DRY INFORM	MATION	

WARNING: The chemical(s) noted below and contained in this product, are known to the state of California to cause cancer, birth defects or other reproductive harm:

----- CHEMICAL NAME ----- CAS NUMBER No Proposition 65 chemicals exist in this product.

INTERNATIONAL REGULATIONS: AS FOLLOWS -

CANADIAN WHMIS: This MSDS has been prepared in compliance with Controlled Product Regulations except for use of the 16 headings.

CANADIAN WHMIS CLASS: E

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| SECTION 16 - OTHER INFORMATION

HMIS RATINGS - HEALTH: 3* FLAMMABILITY: 1 REACTIVITY: 0

VOLATILE ORGANIC COMPOUNDS (VOCS): 0.00 lbs/gal, 0 grams/ltr

LEGEND: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

The information contained on this MSDS has been compiled from information obtained from raw material suppliers and is believed to be accurate. It is the responsibility of the user to comply with all Federal, State and Local Regulations.
