

SAFETY DATA SHEET

088

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name PROPYLENE

Synonym(s) 088 - SDS NUMBER • METHYL ETHENE • METHYLETHYLENE • PRODUCT CODES: 160, 175 •

PROPENE

1.2 Uses and uses advised against

Use(s) CHEMICAL INTERMEDIATE • FUEL

1.3 Details of the supplier of the product

Supplier name BOC LIMITED (AUSTRALIA)

Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA

Telephone 131 262, (02) 8874 4400 **Fax** 132 427 (24 hours)

Website http://www.boc.com.au

1.4 Emergency telephone number(s)

Emergency 1800 653 572 (24/7) (Australia only)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Flammable Gases: Category 1

Gases Under Pressure: Liquefied gas

2.2 Label elements

Signal word DANGER

Pictogram(s)





Hazard statement(s)

H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

Prevention statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Response statement(s)

P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P381 Eliminate all ignition sources if safe to do so.

Storage statement(s)

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal statement(s)

None allocated.



Page 1 of 7

SDS Date: 10 Mar 2015

2.3 Other hazards

Asphyxiant. Effects are proportional to oxygen displacement.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (v/v)
PROPYLENE	115-07-1	204-062-1	>99%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye Cold burns: Immediately flush with tepid water or with sterile saline solution. Hold eyelids apart and irrigate

for 15 minutes. Seek medical attention.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained

Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia

Wide) or a doctor.

Skin Cold burns: Remove contaminated clothing and gently flush affected areas with warm water (30°C) for 15

minutes. Apply sterile dressing and treat as for a thermal burn. For large burns, immerse in warm water for

15 minutes. DO NOT apply any form of direct heat. Seek immediate medical attention.

Ingestion Due to product form and application, ingestion is considered unlikely.

4.2 Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Direct contact with the liquefied material or escaping compressed gas may cause frostbite injury.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve.

5.2 Special hazards arising from the substance or mixture

Extremely flammable. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones etc. when handling.

5.3 Advice for firefighters

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. Cool cylinders or containers exposed to fire by applying water from a protected location. Do not approach cylinders or containers suspected of being hot. This material is capable of forming explosive mixtures in air.

5.4 Hazchem code

2WE

2 Fine Water Spray.

W Risk of violent reaction or explosion. Wear liquid-tight chemical protective clothing and breathing apparatus. Contain spill and run-off.

E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Use Personal Protective Equipment (PPE) as detailed in Section 8 of the SDS. Ventilate area where possible and eliminate ignition sources.

6.2 Environmental precautions

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

ChemAlert.

SDS Date: 10 Mar 2015

Page 2 of 7

6.3 Methods of cleaning up

Stop the flow of material, if this is without risk. If the leak is irreparable, move the cylinder to a safe and well ventilated area, and allow to discharge. Keep area evacuated and free from ignition sources until any leaked or spilled liquid has evaporated.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Do not store near incompatible substances and sources of ignition. Cylinders should be stored: upright, prevented from falling, in a secure area; below 45°C, in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
ingredient		ppm	mg/m³	ppm	mg/m³
Propylene	SWA (AUS)	Asphyxiant			

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof

extraction ventilation is recommended.

PPE

Eye / Face Wear safety glasses.

Hands Wear leather or insulated gloves.

Body Wear coveralls.

Respiratory Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.







9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance COLOURLESS GAS (LIQUEFIED UNDER PRESSURE)

Odour UNPLEASANT ODOUR Flammability EXTREMELY FLAMMABLE

Flash point -108°C Boiling point -47.7°C

Melting point

Evaporation rate
pH

NOT APPLICABLE
Vapour density

Specific gravity

NOT APPLICABLE

NOT APPLICABLE

NOT APPLICABLE

ChemAlert.

SDS Date: 10 Mar 2015

9.1 Information on basic physical and chemical properties

Solubility (water) 0.22 cm³/cm³ Vapour pressure 1250 kPa @ 25°C

Upper explosion limit 10.3 % Lower explosion limit 2.4 %

Partition coefficient NOT AVAILABLE

Autoignition temperature 460°C

Decomposition temperatureNOT AVAILABLEViscosityNOT AVAILABLEExplosive propertiesNOT AVAILABLEOxidising propertiesNOT AVAILABLEOdour thresholdNOT AVAILABLE

9.2 Other information

Critical temperature 91.6°C

Cylinder pressure (when full) 940 kPa @ 15°C

% Volatiles 100 % Critical pressure 4610 kPa

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources. Do not use natural rubber flexible hoses. Also incompatible (potentially violently) with oxygen, halogens and metal halides.

10.6 Hazardous decomposition products

This material will not decompose to form hazardous products other than that already present.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity No known toxicological effects from this product. Based on available data, the classification criteria are not

met.

Skin Not classified as a skin irritant. Contact with the liquefied material or escaping compressed gas may cause

frostbite injury.

Eye Not classified as irritating to the eyes. Contact with the liquefied material or escaping compressed gas may

cause frostbite injury.

Sensitization Not classified as causing skin or respiratory sensitisation.

MutagenicityNot classified as a mutagen.CarcinogenicityNot classified as a carcinogen.ReproductiveNot classified as a reproductive toxin.

STOT - single Asphyxiant. Effects are proportional to oxygen displacement. Over exposure may result in dizziness,

drowsiness, weakness, fatigue, breathing difficulties and unconsciousness.

STOT - repeated

exposure

exposure

Not classified as causing organ effects from repeated exposure.

Aspiration Not classified as causing aspiration.



Page 4 of 7 SDS Date: 10 Mar 2015

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No known ecological damage is caused by this product.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Cylinders should be returned to the manufacturer or supplier for disposal of contents.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1077	1077	1077
14.2 Proper Shipping Name	PROPYLENE	PROPYLENE	PROPYLENE
14.3 Transport hazard class	2.1	2.1	2.1
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

 Hazchem code
 2WE

 GTEPG
 2A2

 EMS
 F-D, S-U

Other information Ensure cylinder is separated from driver and that outlet of relief device is not obstructed.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the

Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and

Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous

Substances [NOHSC: 1008(2004)].



Page 5 of 7 SDS Date: 10 Mar 2015

Hazard codesF+Extremely flammableRisk phrasesR12Extremely Flammable.

Safety phrases S9 Keep container in a well ventilated place.

S16 Keep away from sources of ignition - No smoking.S33 Take precautionary measures against static discharges.

Inventory listing(s) AUSTRALIA: AICS (Australian Inventory of Chemical Substances)

All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information

The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

ASPHYXIANTS (1): When present in the atmospheres in high concentrations, asphyxiants reduce the oxygen concentration by displacement. Atmospheres deficient in oxygen do not provide adequate sensory warning of danger and most simple asphyxiants are odourless. Therefore it is not appropriate to recommend an exposure standard for each asphyxiant, but to maintain oxygen concentrations. However, some asphyxiants may be given an exposure standard due to the potential for narcotic effects at high concentrations or an explosion hazard.

ASPHYXIANTS (2): There is a significant hazard associated with workers entering poorly ventilated areas (e.g. tanks) where oxygen may be deficient. An air supplied breathing apparatus may be required if adequate ventilation is not ensured.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH American Conference of Governmental Industrial Hygienists

CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide
IARC International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit

pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average



Page 6 of 7

SDS Date: 10 Mar 2015

Revision history

Revision	Description
2.1	Standard SDS Review
2.0	Standard SDS Review
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies 5 Ventnor Ave, West Perth Western Australia 6005 Phone: +61 8 9322 1711

Fax: +61 8 9322 1794 Email: info@rmt.com.au Web: www.rmt.com.au.

Revision: 2.1

SDS date: 10 March 2015

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Page 7 of 7

10 Mar 2015 SDS Date: