SAFETY DATA SHEET

M25047 - ANSI - EN



POTASSIUM BICARBONATE (ANHYDROUS ALL GRADES)

SDS No.: M25047 SDS Revision Date: 05-Dec-2016

SECTION 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Company Identification: Armand Products Company

469 North Harrison Street Princeton, NJ 08543-5297

24 Hour Emergency Telephone

Number:

1-800-733-3665 or 1-972-404-3228 (USA); CANUTEC (Canada): 1-613-996-6666; CHEMTREC (within USA and Canada): 1-800-424-9300; CHEMTREC (outside USA and Canada): +1 703-527-3887; CHEMTREC Contract No: CCN16186

To Request an SDS: MSDS@oxy.com or 1-972-404-3245

Customer Service: 1-800-522-0540 or 1-609-683-5900

Product Identifier: POTASSIUM BICARBONATE (ANHYDROUS ALL GRADES)

Trade Name: Potassium Bicarbonate USP; ACS and Technical Grades

Synonyms: Carbonic acid, monopotassium salt, KBC, Pot bicarb, Potassium acid carbonate,

Anhydrous potassium bicarbonate, Potassium hydrogen carbonate

Product Use: Fire extinguishing agent, Pharmaceuticals, Healthcare, Food processing,

Chemical processing

Uses Advised Against: None identified

SECTION 2. HAZARDS IDENTIFICATION

OSHA REGULATORY STATUS: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

SDS No.: M25047 SDS Revision Date: 05-Dec-2016

EMERGENCY OVERVIEW:

Color: White Physical State: Solid

Appearance: Granular, Powder

Odor: Odorless

Signal Word: WARNING

MAJOR HEALTH HAZARDS: CAUSES EYE IRRITATION. MAY BE HARMFUL IF INHALED. CAUSES MILD SKIN IRRITATION. MAY BE HARMFUL IF SWALLOWED.

PRECAUTIONARY STATEMENTS: Wash skin and contaminated clothing thoroughly after handling.

ADDITIONAL HAZARD INFORMATION: Good hygiene and safety practices should be used when handling and working with this material. Good hygiene practices include but are not limited to: wearing suitable gloves and/or eye protection; washing hands and affected skin immediately after handling, before breaks, and at the end of the workday; regularly cleaning work area and clothing; etc.

GHS CLASSIFICATION:

GHS: CONTACT HAZARD - EYE: Category 2B -

Category 2B - Causes eye irritation

UNKNOWN ACUTE TOXICITY: Not applicable. 100% of this product consists of ingredient(s) of known acute toxicity.

GHS SYMBOL: None

GHS SIGNAL WORD: WARNING

GHS HAZARD STATEMENTS:

GHS - Health Hazard Statement(s)

Causes eye irritation

GHS - Precautionary Statement(s) - Prevention

· Wash skin and contaminated clothing thoroughly after handling

GHS - Precautionary Statement(s) - Response

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- If eye irritation persists: Get medical advice/attention

GHS - Precautionary Statement(s) - Storage

There are no Precautionary-Storage phrases assigned

GHS - Precautionary Statement(s) - Disposal

SDS No.: M25047 **SDS Revision Date**: 05-Dec-2016

• There are no Precautionary Statement(s) - Disposal phrases assigned

Hazards Not Otherwise Classified (HNOC)

None Known

See Section 11: TOXICOLOGICAL INFORMATION

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms: Carbonic acid, monopotassium salt, KBC, Pot bicarb, Potassium acid carbonate, Anhydrous potassium bicarbonate, Potassium hydrogen carbonate

Component	Percent [%]	CAS Number
Potassium Bicarbonate	97.5-100	298-14-6
Potassium Carbonate	<2.5	584-08-7

SECTION 4. FIRST AID MEASURES

INHALATION: IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

SKIN CONTACT: If skin irritation occurs: Get medical advice/ attention.

EYE CONTACT: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

INGESTION: Call a POISON CENTER or doctor/physician if you feel unwell.

Most Important Symptoms/Effects (Acute and Delayed):

Acute Symptoms/Effects: Listed below.

Inhalation (Breathing): Respiratory Irritation: Upper airway irritation, may cause cough, redness of mouth and upper airways.

Skin: Skin Irritation: Exposure to skin may cause redness, or irritation.

Eye: Eye Irritation: Eye exposure may cause irritation, and redness to the eye lids, conjunctiva.

Ingestion (Swallowing): No effects identified.

Delayed Symptoms/Effects:

- No delayed / chronic effects have been identified

Interaction with Other Chemicals Which Enhance Toxicity: None known.

Medical Conditions Aggravated by Exposure: May aggravate preexisting conditions, such as: eye disorders that decrease tear production or have reduced integrity of the eye; skin disorders that compromise the integrity of the skin.

Protection of First-Aiders: Avoid contact with skin and eyes. Do not breathe dust. At minimum, treating personnel

SDS No.: M25047 SDS Revision Date: 05-Dec-2016

should utilize PPE sufficient for prevention of bloodborne pathogen transmission.

Notes to Physician: This material dissociated into potassium and bicarbonate ions upon contact with water.

SECTION 5. FIRE-FIGHTING MEASURES

Fire Hazard: Negligible fire hazard.

Extinguishing Media: Use extinguishing agents appropriate for surrounding fire

Fire Fighting: Move container from fire area if it can be done without risk. Avoid inhalation of material or combustion by-products. Stay upwind and keep out of low areas.

Hazardous Combustion Products: Oxides of carbon, Potassium oxides, Heating above 100 °C may cause dangerous levels of carbon dioxide gas to be present in the atmosphere

Sensitivity to Mechanical

Impact:

Not sensitive.

Sensitivity to Static Discharge: Not sensitive.

Lower Flammability Level (air): Not flammable

Upper Flammability Level (air): Not flammable

Flash point: Not flammable

Auto-ignition Temperature: Not applicable

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions:

Avoid breathing dust. Avoid contact with skin and eyes. Wash thoroughly after handling. Do not eat, drink, or smoke when using this product. Wear appropriate personal protective equipment recommended in Section 8 of the SDS.

Methods and Materials for Containment and Cleaning Up:

Shovel dry material into suitable container. Flush spill area with water, if appropriate.

Environmental Precautions:

Keep out of water supplies and sewers. Releases should be reported, if required, to appropriate agencies.

SECTION 7. HANDLING AND STORAGE

SDS No.: M25047

POTASSIUM BICARBONATE (ANHYDROUS ALL GRADES)

SDS Revision Date: 05-Dec-2016

Precautions for Safe Handling:

Avoid breathing dust. Wash thoroughly after handling. Handle in accordance with good industrial hygiene and safety practice. When using, do not eat, drink or smoke. Do not reuse containers. Wear personal protective equipment as described in Exposure Controls/Personal Protection (Section 8) of the SDS.

Safe Storage Conditions:

Store and handle in accordance with all current regulations and standards. Keep container tightly closed and properly labeled. Material is very hygroscopic. Store in a cool, dry area. Keep separated from incompatible substances (see below or Section 10 of the Safety Data Sheet).

Incompatibilities/ Materials to Avoid:

Lime, acids, Prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Regulatory Exposure Limit(s): This product does not contain any components that have regulatory occupational exposure limits (OEL's) established.

Component	OSHA Final PEL TWA	OSHA Final PEL STEL	OSHA Final PELCeiling
Particles Not Otherwise Regulated	15 mg/m³ (Total)		
(PNOR)	5 mg/m³ (Respirable)		
00-00-001			

OEL: Occupational Exposure Limit; OSHA: United States Occupational Safety and Health Administration; PEL: Permissible Exposure Limit; TWA: Time Weighted Average; STEL: Short Term Exposure Limit

NON-REGULATORY EXPOSURE LIMIT(S): Listed below for the product components that have advisory (non-regulatory) occupational exposure limits (OEL's) established.

- The Non-Regulatory United States Occupational Safety and Health Administration (OSHA) limits, if shown, are the Vacated 1989 PEL's (vacated by 58 FR 35338, June 30, 1993).
- The American Conference of Governmental Industrial Hygienists (ACGIH) is a voluntary organization of professional industrial hygiene personnel in government or educational institutions in the United States. The ACGIH develops and publishes recommended occupational exposure limits each year called Threshold Limit Values (TLVs) for hundreds of chemicals, physical agents, and biological exposure indices.

Component	OXY REL	OXY REL	OXY REL
	8 hr TWA	STEL	Ceiling
Potassium Bicarbonate 298-14-6 (97.5-100)	10 mg/m³		

ENGINEERING CONTROLS: Provide local exhaust ventilation where dust or mist may be generated. Ensure compliance with applicable exposure limits.

PERSONAL PROTECTIVE EQUIPMENT:

SDS No.: M25047 **SDS Revision Date**: 05-Dec-2016

Eye Protection: Wear safety glasses with side-shields. If eye contact is likely, wear chemical resistant safety goggles.

Skin and Body Protection: When potential for contact with dry material exists, wear disposable coveralls suitable for dust exposure, such as Tyvek®. When potential for contact with wet material exists, wear Tychem® or similar chemical protective suit. Contaminated clothing should be removed and laundered before reuse.

Hand Protection: Wear appropriate chemical resistant gloves. Consult a glove supplier for assistance in selecting an appropriate chemical resistant glove.

Protective Material Types:

Neoprene, Nitrile, Butyl rubber, Natural rubber

Respiratory Protection: A NIOSH approved respirator with high efficiency particulate air (HEPA) cartridges may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits, or when symptoms have been observed that are indicative of overexposure. When an air purifying respirator is not adequate for spills and/or emergencies of unknown concentrations, an approved self-contained breathing apparatus operated in the pressure demand mode is required. A respiratory protection program that meets 29 CFR 1910.134 must be followed whenever workplace conditions warrant use of a respirator.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Solid

Appearance: Granular, Powder

Color: White Odorless

Odor Threshold [ppm]: No data available. No odor warning properties.

Molecular Weight: 100.12 Molecular Formula: KHCO3

Decomposition Temperature: 212 - 392 °F (100 - 200 °C)

Boiling Point/Range:Not applicable
Freezing Point/Range:
Not applicable.

Melting Point/Range: 212 - 392 °F (100 - 200 °C) (decomposes)

Vapor Pressure: Not applicable

Relative Density/Specific Gravity 2.17

(water=1):

Density: 68 lbs/ft3 Water Solubility: 23% @ 20 °C

pH: slightly basic in solution; pH 8.2 for 1% solution at 25°C

Evaporation Rate (ether=1): Not applicable Partition Coefficient No data available

(n-octanol/water):

Flash point:
Flammability (solid, gas):
Lower Flammability Level (air):
Upper Flammability Level (air):
Auto-ignition Temperature:

Not flammable
Not flammable
Not applicable

SDS No.: M25047 **SDS Revision Date**: 05-Dec-2016

Viscosity: Not applicable to solids

Hygroscopic: Yes

SECTION 10. STABILITY AND REACTIVITY

Reactivity: Not reactive under normal temperatures and pressures.

Chemical Stability: Stable at normal temperatures and pressures.

Possibility of Hazardous Reactions: Temperatures above 100 °C (212 °F). Avoid contact with lime to prevent formation of corrosive potassium hydroxide (KOH).

Conditions to Avoid: (e.g., static discharge, shock, or vibration) -. None known.

Incompatibilities/ Materials to Avoid: Lime, acids, Prolonged contact with aluminum, brass, bronze, copper, lead, tin, zinc or other alkali sensitive metals or alloys.

Hazardous Decomposition Products: Potassium oxides, oxides of carbon, Heating above 100 °C may cause dangerous levels of carbon dioxide gas to be present in the atmosphere

Hazardous Polymerization: Will not occur.

SECTION 11. TOXICOLOGICAL INFORMATION

TOXICITY DATA:

PRODUCT TOXICITY DATA: POTASSIUM BICARBONATE (ANHYDROUS ALL GRADES)

LD50 Oral:	<u>LD50 Dermal:</u>	LC50 Inhalation:
2825 mg/kg oral-rat LD50	>2000 gm/kg skin-rabbit LD50	> 4.88 mg/L (4.5 hr - Rat)

COMPONENT TOXICITY DATA:

Note: The component toxicity data is populated by the LOLI database and may differ from the product toxicity data given.

Component	LD50 Oral:	LD50 Dermal:	LC50 Inhalation:
Potassium Carbonate	1870 mg/kg (Rat)		
584-08-7			

POTENTIAL HEALTH EFFECTS:

Eye contact: May cause eye irritation.

SDS No.: M25047 **SDS Revision Date**: 05-Dec-2016

Skin contact: May cause mild skin irritation.

Inhalation: May cause respiratory tract irritation.

Ingestion: No known effects.

Chronic Effects: No chronic effects are known.

SIGNS AND SYMPTOMS OF EXPOSURE:

Listed below.

Inhalation (Breathing): Respiratory Irritation: Upper airway irritation, may cause cough, redness of mouth and upper airways.

Skin: Skin Irritation: Exposure to skin may cause redness, or irritation.

Eye: Eye Irritation: Eye exposure may cause irritation, and redness to the eye lids, conjunctiva.

Ingestion (Swallowing): No effects identified.

ACUTE TOXICITY:

This material when applied to the skin of guinea pigs did not elicit any dermal sensitization reaction.

Interaction with Other Chemicals Which Enhance Toxicity: None known.

GHS HEALTH HAZARDS:

GHS: ACUTE TOXICITY - ORAL: Category 5 - May be harmful if swallowed.

GHS: ACUTE TOXICITY - Category 5 - May be harmful if inhaled.

INHALATION:

GHS: CONTACT HAZARD - EYE: Category 2B - Causes eye irritation

GHS: CONTACT HAZARD - Category 3 - Causes mild skin irritation.

SKIN:

Skin Absorbent / Dermal Route? No.

SECTION 12. ECOLOGICAL INFORMATION

ECOTOXICITY DATA:

Invertebrate Toxicity:

1200 mg/L 48 hour(s) EC50 Daphnia magna (practically nontoxic)

FATE AND TRANSPORT:

BIODEGRADATION: This material is inorganic and not subject to biodegradation.

SDS No.: M25047 **SDS Revision Date**: 05-Dec-2016

PERSISTENCE: This material is believed not to persist in the environment.

BIOCONCENTRATION: This material is believed not to bioaccumulate.

MOBILITY IN SOIL: No data available.

SECTION 13. DISPOSAL CONSIDERATIONS

Waste from material:

Reuse or reprocess, if possible. Dispose in accordance with all applicable regulations.

Container Management:

Dispose of container in accordance with applicable local, regional, national, and/or international regulations. Container rinsate must be disposed of in compliance with applicable regulations.

SECTION 14. TRANSPORT INFORMATION

LAND TRANSPORT

U.S. DOT 49 CFR 172.101:

Status: Not Regulated.

CANADIAN TRANSPORTATION OF DANGEROUS GOODS:

Status: Not Regulated.

MARITIME TRANSPORT (IMO / IMDG) Not regulated

Status - IMO / IMDG: Not Regulated

SECTION 15. REGULATORY INFORMATION

U.S. REGULATIONS

OSHA REGULATORY STATUS:

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)

CERCLA SECTIONS 102a/103 HAZARDOUS SUBSTANCES (40 CFR 302.4):

Not regulated.

SARA EHS Chemical (40 CFR 355.30)

SDS No.: M25047 **SDS Revision Date**: 05-Dec-2016

Not regulated

EPCRA SECTIONS 311/312 HAZARD CATEGORIES (40 CFR 370.10):

Acute Health Hazard

EPCRA SECTION 313 (40 CFR 372.65):

Not regulated

OSHA PROCESS SAFETY (PSM) (29 CFR 1910.119):

Not regulated

NATIONAL INVENTORY STATUS

U.S. INVENTORY STATUS: Toxic Substance Control Act (TSCA): All components are listed or exempt.

TSCA 12(b): This product is not subject to export notification.

Canadian Chemical Inventory: All components of this product are listed on either the DSL or the NDSL.

Component	DSL	NDSL
Potassium Bicarbonate 298-14-6	Listed	Not Listed
Potassium Carbonate 584-08-7	Listed	Not Listed

STATE REGULATIONS

There are no applicable state regulations for this product or its components.

CANADIAN REGULATIONS

All components of this product are listed on either the DSL or the NDSL

Component	Canadian Chemical Inventory:	WHMIS - Classifications of Substances:
Potassium Bicarbonate	Listed	
Potassium Carbonate	Listed	D2B,E

SECTION 16. OTHER INFORMATION

Prepared by: OxyChem Corporate HESS - Product Stewardship

Rev. Date: 05-Dec-2016

Not classified as hazardous according to the National Fire Protection Association (NFPA) system.

SDS No.: M25047 **SDS Revision Date**: 05-Dec-2016

Reason for Revision:

Revised GHS Information: SEE SECTION 2
Updated First Aid Measures: SEE SECTION 4

IMPORTANT:

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OSHA Standard 29 CFR 1910.1200 requires that information be provided to employees regarding the hazards of chemicals by means of a hazard communication program including labeling, safety data sheets, training and access to written records. We request that you, and it is your legal duty to, make all information in this Safety Data Sheet available to your employees

End of Safety Data Sheet