HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

POTASSIUM HYDROXIDE - SOLID

Revision Date: 21-Sep-2015 Revision Number: 29

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name POTASSIUM HYDROXIDE - SOLID

Internal ID Code HM003742

Contains Potassium hydroxide

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use pH Control

Sector of use Refer to the Annex for a listing of uses.

1.3. Details of the supplier of the safety data sheet

Halliburton Manufacturing Services, Ltd. Halliburton House, Howemoss Crescent

Kirkhill Industrial Estate

Dyce

Aberdeen, AB21 0GN United Kingdom

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §4	45 - (EC)1272/2008
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO):+ 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Acute Oral Toxicity	Category 4 - H302
Skin Corrosion / irritation	Category 1 - H314
Serious Eye Damage / Eye Irritation	Category 1 - H318
Substances/mixtures corrosive to metal.	Category 1 - H290

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2.2. Label Elements

Hazard Pictograms



Signal Word Danger

Hazard Statements

H290 - May be corrosive to metals

H302 - Harmful if swallowed

H314 - Causes severe skin burns and eye damage

Precautionary Statements - EU (§28, 1272/2008)

P280 - Wear protective gloves/eye protection/face protection

P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing

P310 - Immediately call a POISON CENTER or doctor/physician

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Contains

SubstancesCAS NumberPotassium hydroxide1310-58-3

2.3. Other Hazards

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT). This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients

3.1. Substances Substance

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Potassium hydroxide	215-181-3	1310-58-3	60 - 100%	Acute Tox. 4 (H302) Skin Corr. 1 (H314) Eye Corr. 1 (H318) STOT SE 3 (H335) Met. Corr. 1 (H290)	01-2119487136-33

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation If inhaled, move victim to fresh air and seek medical attention.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes.

Seek prompt medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at

least 30 minutes and remove contaminated clothing, shoes and leather goods

immediately. Get medical attention immediately.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical

attention.

4.2. Most Important symptoms and effects, both acute and delayed

Causes severe skin burns and eye damage. Harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Special Exposure Hazards

Not applicable.

5.3. Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Evacuate all persons from the area.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas. Consult local authorities.

6.3. Methods and material for containment and cleaning up

Neutralize to pH of 6-8. Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 24 months. Store away from acids. Store away from oxidizers.

7.3. Specific End Use(s)

Exposure Scenario Please refer to the attached Annex for a listing of exposure scenarios.

Other Guidelines No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Exposure Limits

Substances	CAS Number	EU	UK	Netherlands	France
Potassium hydroxide	1310-58-3	Not applicable	STEL: 2 mg/m ³	2 mg/m ³	STEL: 2 mg/m ³

Substances	CAS Number	Germany	Spain	Portugal	Finland
Potassium hydroxide	1310-58-3	Not applicable	2 mg/m³ STEL [VLA-EC]	Not applicable	STEL: 2 mg/m ³

Substances CAS Number Austria Iroland Switzerland Nerway						
Substances CAS Number Austria melanu Switzerianu Norway	Substances	CAS Number	Austria	Ireland	Switzerland	Norway

Potassium hydroxide	1310-58-3	TWA: 2 mg/m ³	2 mg/m³ STEL	TWA: 2 mg/m ³	Not applicable

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Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Potassium hydroxide	1310-58-3	Not applicable	TWA: 0.5 mg/m ³	TWA: 2 mg/m ³	TWA: 1 mg/m ³
			STEL: 1 mg/m ³	STEL: 2 mg/m ³	

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Potassium hydroxide	1310-58-3	Not applicable	Not applicable	STEL: 2 mg/m ³	Not applicable

Derived No Effect Level (DNEL)

Worker

Substances	Long-term	Acute / short	Long-term	Acute / short	Long-term	Acute / short	Long-term	Acute / short	Hazards for
	exposure -	term	exposure -	term	exposure -	term	exposure -	term	the eyes -
	systemic	exposure -	local effects,	exposure -	systemic	exposure -	local effects,	exposure -	local effects
	effects,	systemic	Inhalation	local effects,	effects,	systemic	Dermal	local effects,	
	Inhalation	effects,		Inhalation	Dermal	effects,		Dermal	
		Inhalation				Dermal			
Potassium	Not available	Not available	1 mg/m ³	Not available	Not available	Not available	Not available	Not available	Not available
hydroxide									

General Population

Substances	Long-term	Acute /	Long-term	Acute /	Long-term	Acute /	Long-term	Acute /	Long-term	Acute /	Hazards
	exposure -	short term	exposure -	short term	exposure -	short term	exposure -	short term	exposure -	short term	for the
	systemic	exposure -	local	exposure -	systemic	exposure -	local	exposure -	systemic	exposure -	eyes -
	effects,	systemic	effects,	local	effects,	systemic	effects,	local	effects,	local	local
	Inhalation	effects,	Inhalation	effects,	Dermal	effects,	Dermal	effects,	Oral	effects,	effects
		Inhalation		Inhalation		Dermal		Dermal		Oral	
Potassium	Not	Not	1 mg/m ³	Not	Not						
hydroxide	available	available		available	available						

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering Controls Use in a well ventilated area.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational

exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Dust/mist respirator. (N95, P2/P3)

Hand Protection Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct

contact (recommended: protection index 6, corresponding to > 480 minutes permeation

time as per EN 374): Nitrile gloves. (>= 0.35 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be

observed because of great diversity of types.

Skin Protection Rubber apron.

Eye Protection Other PrecautionsChemical goggles; also wear a face shield if splashing hazard exists.

Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Solid Color: Clear White

Odor: Odorless Odor Threshold: No information available

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<u>Property</u> <u>Values</u>

Remarks/ - Method

pH: No data available Freezing Point/Range No data available **Melting Point/Range** No data available **Boiling Point/Range** No data available **Flash Point** No data available Flammability (solid, gas) No data available upper flammability limit No data available lower flammability limit No data available **Evaporation rate** No data available **Vapor Pressure** No data available **Vapor Density** No data available

Specific Gravity 2.04

Water Solubility Soluble in water Solubility in other solvents No data available Partition coefficient: n-octanol/water No data available No data available **Autoignition Temperature Decomposition Temperature** No data available Viscosity No data available **Explosive Properties** No information available **Oxidizing Properties** No information available

9.2. Other information

Molecular Weight56.11 g/moleVOC Content (%)No data available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Strong acids. Peroxides. Aldehydes. Anhydrides. Amphoteric metals such as aluminum, magnesium, lead, tin, or zinc. Leather or wool.

10.6. Hazardous Decomposition Products

Flammable hydrogen gas.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity

Inhalation Causes severe respiratory burns. May cause lungs to fill with fluids.

Eye Contact Causes serious eye damage.

Skin Contact Causes severe burns.

Ingestion Causes burns of the mouth, throat and stomach. Harmful if swallowed.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are

chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Potassium hydroxide	1310-58-3	214 mg/kg (Rat) 273 mg/kg (Rat) 333 - 388 mg/kg (Rat)	No data available	No data available

Substances	CAS Number	Skin corrosion/irritation
Potassium hydroxide	1310-58-3	Corrosive to skin (Rabbit)

Substances	CAS	Eye damage/irritation
•		

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	Number		
Potassium hydroxide	1310-58-3	Corrosive to eyes (Rabbit)	
Substances	CAS Number	Skin Sensitization	
Potassium hydroxide	1310-58-3	Did not cause sensitization on laboratory animals (guinea pig)	
Substances	CAS Number	Respiratory Sensitization	
Potassium hydroxide	1310-58-3	No information available	
Substances	CAS Number	Mutagenic Effects	
Potassium hydroxide	1310-58-3	Not regarded as mutagenic.	
Substances	CAS Number	Carcinogenic Effects	
Potassium hydroxide	1310-58-3	No data of sufficient quality are available.	
Substances	CAS Number	Reproductive toxicity	
Potassium hydroxide	1310-58-3	Not applicable due to corrosivity of the substance.	
Substances	CAS Number	STOT - single exposure	
Potassium hydroxide	1310-58-3	Not applicable due to corrosivity of the substance.	
Substances	CAS Number	STOT - repeated exposure	
Potassium hydroxide	1310-58-3	Not applicable due to corrosivity of the substance.	
Substances	CAS Number	Aspiration hazard	
Potassium hydroxide	1310-58-3	Not applicable	

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SECTION 12: Ecological Information

12.1. Toxicity Ecotoxicity Effects

	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Potassium hydroxide	1310-58-3	No information available	LC50 (96h) 80 mg/L (Gambusia affinis) (TLm) Lethal Concentration (24h) 56 mg/L (Lepomis macrochirus) NOEC (24h) 28 mg/L (Lepomis macrochirus)	phosphoreum)	TLM96 251,200 ppm (Mysidopsis bahia) EC100 (2d) > 10 mg/L (Dreissena polymorpha)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Potassium hydroxide	1310-58-3	The methods for determining biodegradability are
		not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Potassium hydroxide	1310-58-3	0.65 - 0.83

12.4. Mobility in soil

Substances	CAS Number	Mobility
Potassium hydroxide	1310-58-3	No information available

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12.5. Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT). This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Potassium hydroxide	Not applicable

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

SECTION 14: Transport Information

IMDG/IMO

UN Number: UN1813

UN Proper Shipping Name: Potassium Hydroxide, Solid

Transport Hazard Class(es): 8
Packing Group: ||

Environmental Hazards: Not applicable

RID

UN Number: UN1813

UN Proper Shipping Name: Potassium Hydroxide, Solid

Transport Hazard Class(es): 8
Packing Group: ||

Environmental Hazards: Not applicable

<u>ADR</u>

UN Number: UN1813

UN Proper Shipping Name: Potassium Hydroxide, Solid

Transport Hazard Class(es): 8
Packing Group: 8

Environmental Hazards: Not applicable

IATA/ICAO

UN Number: UN1813

UN Proper Shipping Name: Potassium Hydroxide, Solid

Transport Hazard Class(es): 8
Packing Group: 8

Environmental Hazards: Not applicable

14.1. UN Number: UN1813

14.2. UN Proper Shipping Name: Potassium Hydroxide, Solid

14.3. Transport Hazard Class(es): 8

14.4. Packing Group:

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory This product, and all its components, complies with EINECS

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All components listed on inventory or are exempt. **US TSCA Inventory Canadian DSL Inventory** All components listed on inventory or are exempt.

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering

Classes (WGK)

WGK 1: Low hazard to waters.

15.2. Chemical Safety Assessment

SECTION 16: Other Information

Full text of H-Statements referred to under sections 2 and 3

H290 - May be corrosive to metals

H302 - Harmful if swallowed

H314 - Causes severe skin burns and eye damage

H318 - Causes serious eye damage

Key or legend to abbreviations and acronyms

bw - body weight

CAS - Chemical Abstracts Service

CLP - REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification,

Labelling and Packaging of substances and mixtures

EC - European Commission

EC10 - Effective Concentration 10%

EC50 - Effective Concentration 50%

EEC - European Economic Community

ErC50 – Effective Concentration growth rate 50%

IBC Code - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LC50 - Lethal Concentration 50%

LD50 - Lethal Dose 50%

LL0 - Lethal Loading 0%

LL50 - Lethal Loading 50%

MARPOL - International Convention for the Prevention of Pollution from Ships

mg/kg - milligram/kilogram

mg/L - milligram/liter

NIOSH - National Institute for Occupational Safety and Health

NOEC - No Observed Effect Concentration

NTP - National Toxicology Program

OEL - Occupational Exposure Limit

PBT - Persistent Bioaccumulative and Toxic

PC - Chemical Product category

PEL - Permissible Exposure Limit

ppm – parts per million

PROC - Process category

REACH - REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the

Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL - Short Term Exposure Limit

SU - Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

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Revision Note

SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

Disclaimer Statement

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End of Safety Data Sheet

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