

Revision Date 10/19/2015

REVISION NUMBER: 3

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product name ORANGE CD

Other means of identification

Product code 294006046

UN/ID No. 1993

Synonyms NONE

Recommended use of the chemical and restrictions on use

Recommended Use Cleaner/Degreaser.

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

See Distributor information.

Distributor

QubicaAMF Worldwide
8100 AMF Drive
Mechanicsville, Virginia 23111 USA
+1-804-569-1000

QubicaAMF B.V.
Albert Plesmanweg 57
3088 GB Rotterdam, The Netherlands
tel +31-102985000
fax +31-102985002

Emergency telephone number

EMERGENCY TELEPHONE

INFOTRAC: 1-800-535-5053
OUTSIDE U.S.: +1-352-323-3500
CANUTEC: 613-996-6666

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)
This chemical is considered hazardous by the WHMIS 2015 Hazardous Products Regulation.

Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Flammable liquids	Category 3
Corrosive to metals	Category 1

Label elements

Emergency Overview

DANGER

Hazard statements

Causes severe skin burns and eye damage

May cause an allergic skin reaction

Flammable liquid and vapor

May be corrosive to metals

**Appearance** Clear, orange liquid.**Physical state** Liquid**Odor** Orange**Precautionary Statements - Prevention**

Do not breathe dust/fume/gas/mist/vapors/spray
 Wash face, hands and any exposed skin thoroughly after handling
 Wear protective gloves/protective clothing/eye protection/face protection
 Contaminated work clothing should not be allowed out of the workplace
 Keep away from heat/sparks/open flames/hot surfaces. — No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use explosion-proof electrical/ventilating/lighting/equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Keep only in original container

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor/physician
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Immediately call a POISON CENTER or doctor/physician
 IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
 In case of fire: Use CO₂, dry chemical, or foam for extinction
 Absorb spillage to prevent material damage

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep cool
 Store in corrosive resistant container

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

No information available

Other Information

- Toxic to aquatic life with long lasting effects.
- Toxic to aquatic life.

Unknown Acute Toxicity 8.8% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

PRODUCT COMPOSITION	CAS No.	%	TRADE SECRET
d-Limonene	5989-27-5	10 max.	*
Diethylene glycol butyl ether	112-34-5	6.5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

General advice	Immediately call a POISON CENTER or doctor/physician.
Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.
Skin contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.
Ingestion	IF SWALLOWED: Rinse mouth. DO NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms	May cause allergic skin reaction.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Water fog, carbon dioxide, foam, dry chemical.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

No information available.

Explosion data

Sensitivity to Mechanical Impact NONE.

Sensitivity to Static Discharge NONE.

Protective equipment and precautions for firefighters

Cool exposed containers with water spray. As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear adequate personal protective equipment, see Section 8, Exposure Controls/Personal Protection.
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Environmental precautions

Environmental precautions	Keep out of drains, sewers, streams, or other bodies of water. See Section 12 for additional ecological information.
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Methods and material for containment and cleaning up

Methods for containment	Dike to contain. Pick up with absorbant material. Put in suitable container for disposal.
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Methods for cleaning up Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use only in well-ventilated areas.

Conditions for safe storage, including any incompatibilities

Storage Conditions Do not store near heat, sparks or flame. DO NOT pressurize, weld, or heat containers. Empty containers may retain product residue, follow SDS/label precautions even after container is emptied. Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Acids. Strong oxidents, such as nitric acid, or hypochlorites.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

PRODUCT COMPOSITION	ACGIH TLV	OSHA PEL	NIOSH IDLH
Diethylene glycol butyl ether 112-34-5	TWA: 10 ppm inhalable fraction and vapor	NA	-

Appropriate engineering controls

ENGINEERING CONTROLS Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Safety glasses are recommended to minimize eye contact.

Skin and body protection Chemical resistant gloves are recommended to minimize skin contact. It is the responsibility of the end user of this product to determine level of PPE required that is consistent with safe use of this product.

RESPIRATORY PROTECTION If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Orange
Appearance	Clear, orange liquid.	Odor threshold	No information available
Color	Orange		
Property	Values	Remarks • Method	
pH	12.5		
Melting point/freezing point	No information available		
Boiling point / boiling range	100 °C / 212 °F		
Flash point	54 °C / 129 °F		
Evaporation rate	No information available		

Flammability (solid, gas)	No information available
Flammability Limit in Air	
Upper flammability limit:	No information available
Lower flammability limit:	No information available
Vapor pressure	No information available
Vapor density	No information available
Specific gravity	1.02 - 1.03
Water solubility	No information available
Solubility in other solvents	No information available
Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	No information available
Dynamic viscosity	No information available
Explosive properties	No information available
Oxidizing properties	No information available

Other Information

Softening point	No information available
VOC (EPA METH.24) (G/L):	41
Density	8.53 lbs/gal
Bulk density	No information available

10. STABILITY AND REACTIVITY

REACTIVITY

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

CONDITIONS TO AVOID

Avoid sources of ignition. Extremes of temperature and direct sunlight.

Incompatible materials

Acids. Strong oxidents, such as nitric acid, or hypochlorites.

Hazardous Decomposition ProductsIncomplete combustion produces: Fumes. Smoke. Carbon dioxide (CO₂). Carbon Monoxide.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	Causes severe skin burns and eye damage.
Inhalation	Causes burns.
Eye contact	Corrosive to the eyes and may cause severe damage including blindness.
Skin contact	Causes burns. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.
Ingestion	Causes burns.

PRODUCT COMPOSITION	Oral LD50	Dermal LD50	Inhalation LC50
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d-Limonene 5989-27-5	= 4400 mg/kg (Rat)	> 5 g/kg (Rabbit)	-
Diethylene glycol butyl ether 112-34-5	= 3384 mg/kg (Rat)	= 2700 mg/kg (Rabbit)	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization May cause sensitization by skin contact.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

PRODUCT COMPOSITION	ACGIH	IARC	NTP	OSHA
d-Limonene 5989-27-5	-	Group 3	-	-

Reproductive Toxicity No information available.
STOT - single exposure No information available.
STOT - repeated exposure No information available.
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 8.8% of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 18320 mg/kg

ATEmix (dermal) 31186 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

11.1% of the mixture consists of components(s) of unknown hazards to the aquatic environment

PRODUCT COMPOSITION	Algae/aquatic plants	Fish	Crustacea
d-Limonene 5989-27-5	-	0.619 - 0.796: 96 h Pimephales promelas mg/L LC50 flow-through 35: 96 h Oncorhynchus mykiss mg/L LC50	-
Diethylene glycol butyl ether 112-34-5	100: 96 h Desmodesmus subspicatus mg/L EC50	1300: 96 h Lepomis macrochirus mg/L LC50 static	100: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION

DEPT. OF TRANSPORTATION

UN/ID No.	1993
Proper shipping name	FLAMMABLE LIQUID, N.O.S. (D-Limonene, Glycol Ethers)
Hazard Class	3
Packing Group	III
Description	5 Liters (1.3 Gallons) and Less may be Classed as LTD. QTY.

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Does not Comply
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

PRODUCT COMPOSITION	SARA 313 - Threshold Values %
Diethylene glycol butyl ether - 112-34-5	1.0

SARA 311/312 Hazard Categories

ACUTE HEALTH HAZARD	YES
CHRONIC HEALTH HAZARD	YES
FIRE HAZARD	YES
Sudden release of pressure hazard	No
REACTIVE HAZARD	YES

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

PRODUCT COMPOSITION	NJRTK:	MARTK:	PARTK:
Diethylene glycol butyl ether 112-34-5			Listed

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION**NFPA**

Health hazards 1

Flammability 2

Instability 0

Physical and Chemical Properties -

HMIS

Health hazards 1

Flammability 2

Physical hazards 0

Personal protection B

Revision Date 10/19/2015

Revision Note

An incorrect Carcinogen classification was removed.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

*** END OF SDS ***