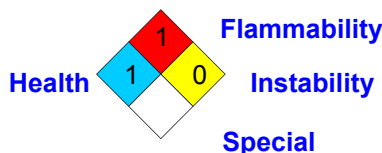


Material Safety Data Sheet

Emergency phone: Alpha Chemtrec #5591
 US & Canada: 800 424-9300
 Mexico: 01 800 022 1400, (55) 5559 1588
 Brasil: 55 11 4353 2700



Health	1
Flammability	1
Physical hazards	0
Personal protection	

1. Product and company identification

Product name : ALPHA® OM-340 Solder Paste 96.5Sn/3.0Ag/0.5Cu 88.3-4-M18
Product code : 152843
Material uses : Specialty assembly materials for the electronics industries
Manufacturer :

Alpha
 109 Corporate Blvd.
 South Plainfield, NJ 07080
 Toll Free: (800) 367-5460
 Main Phone: (908) 791-3000
 Fax: (908) 791-3090
 www.alpha.alent.com

ALPHA METALS MEXICO SA DE CV
 Avenida Nafta No. 800,
 Parque Industrial Stiva Aeropuerto
 Apodaca, Nuevo León, C.P. 66600
 Mexico
 www.alpha.alent.com
 Customer Service: (814) 946-1611

Cookson Electronics Brasil Ltda
 Av.: José Odorizzi, No. 650
 São Bernardo do Campo
 São Paulo, CEP098100 000
 Brasil
 Phone: 55 11 4353 2500
 Fax: 55 11 4353 2521
 www.alpha.alent.com

Validation date : 4/2/2014. **Supersedes Date** : 5/30/2013.
Prepared by : T. Valverde
 (203)-799-4940

2. Hazards identification

Physical state : Liquid. [Paste.]
Odor : Acrid.
OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Emergency overview : WARNING!
 This product contains material(s) that are absorbed through the skin. Harmful in contact with skin and if swallowed. Irritating to eyes, respiratory system and skin. May cause sensitization by inhalation. Do not breathe vapor or mist. Do not ingest. Do not get in eyes. Avoid contact with skin and clothing. Contains material that may cause target organ damage, based on animal data. Use only with adequate ventilation. Keep container tightly closed and sealed until ready for use. Wash thoroughly after handling.
Proprietary rosin: Respiratory sensitization may occur upon exposure to thermal decomposition products generated upon heating of the rosin material.
Routes of entry : Dermal contact. Inhalation. Ingestion.
Potential acute health effects

2. Hazards identification

- Inhalation** : Irritating to respiratory system. May cause sensitization by inhalation. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. Adverse symptoms may include the following: wheezing and breathing difficulties asthma anaphylactic shock Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.
- Ingestion** : Harmful if swallowed. Can cause target organ damage. Ingestion may cause gastrointestinal irritation and diarrhea.
- Skin** : Irritating to skin. Harmful in contact with skin. This product contains material(s) that are absorbed through the skin. Can cause target organ damage. and symptoms similar to those listed under inhalation or ingestion. Skin inflammation is characterized by itching, scaling, reddening or, occasionally, blistering.
- Eyes** : Irritating to eyes. Adverse symptoms may include the following: redness, itching, swelling, pain

Potential chronic health effects

- Chronic effects** : Contains material that can cause target organ damage. Adverse symptoms may include the following:
tin: Prolonged or repeated exposure may cause benign pneumoconiosis (Stannosis).
silver: Inhalation: metal fume fever, chills or shivering, muscle weakness, metallic taste. Ingestion: convulsions, shock. Contact with this product may result in a condition from silver compounds known as Argyria (a bluishgray discoloration of the skin, eyes and mucous membranes).
rosin: May cause allergic skin reactions with repeated exposure.
- Target organs** : Contains material which may cause damage to the following organs: kidneys, lungs, upper respiratory tract, skin, eyes, nose/sinuses, testes.
- Carcinogenicity** : Not classified or listed by IARC, NTP, OSHA, EU and ACGIH.
- Mutagenicity** : Not classified.
- Teratogenicity** : Not classified.
- Developmental effects** : Not classified.
- Fertility effects** : Not classified.
- Medical conditions aggravated by over-exposure** : Pre-existing respiratory, skin and digestive disorders and disorders involving any other target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product. Persons suffering from respiratory problems or allergic responses should not be exposed to or handle powder coatings.

3. Composition/information on ingredients

<u>Name</u>	<u>CAS number</u>	<u>% by weight</u>
tin	7440-31-5	80-100
Glycol Ether	-	1-5
silver	7440-22-4	1-5
Proprietary rosin	-	1-5
rosin	-	1-5

Any ingredient not listed in Section 3 is non-regulated or present in the product in concentrations below legal disclosure limits.

4 . First aid measures

- Eye contact** : Check for and remove any contact lenses. Get medical attention if irritation occurs. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 15 minutes. Get medical attention. Wash contaminated clothing before reuse. Clean shoes thoroughly before reuse. In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Inhalation** : Get medical attention immediately. Move exposed person to fresh air. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In the event of any complaints or symptoms, avoid further exposure.
- Ingestion** : Get medical attention immediately. Wash out mouth with water. Remove dentures if any. Move exposed person to fresh air. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wear suitable protective clothing, gloves and eye/face protection. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

5 . Fire-fighting measures

- Flammability of the product** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Extinguishing media**
- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Hazardous combustion products** : carbon oxides
metal oxide/oxides
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6 . Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6 . Accidental release measures

Large spill

- : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

Small spill

- : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

7 . Handling and storage

Handling

- : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage

- : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
Keep container tightly closed. Keep container in a cool, well-ventilated area.

8 . Exposure controls/personal protection

Product name

tin

Exposure limits

OSHA PEL (United States, 9/2005).

TWA: 2 mg/m³ 8 hour(s).

ACGIH TLV (United States, 3/2012).

TWA: 2 mg/m³ 8 hour(s).

silver

NIOSH REL (United States, 6/2009). Notes: as Ag

TWA: 0.01 mg/m³, (as Ag) 10 hour(s). Form: METAL DUST AND SOLUBLE

OSHA PEL (United States, 6/2010). Notes: as Ag

TWA: 0.01 mg/m³, (as Ag) 8 hour(s).

OSHA PEL 1989 (United States, 3/1989). Notes: as Ag

TWA: 0.01 mg/m³, (as Ag) 8 hour(s).

ACGIH TLV (United States, 3/2012). Notes: Substances for which the TLV is higher than the OSHA Permissible Exposure Limit (PEL) and/or the NIOSH Recommended Exposure Limit (REL).

See CFR 58(124) :36338-33351, June 30, 1993, for revised OSHA PEL.

TWA: 0.1 mg/m³ 8 hour(s). Form: Metallic form

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures

- : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

8 . Exposure controls/personal protection

Engineering measures	: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. Processes should be designed to minimize airborne and skin exposure to hazardous substances.
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Take off immediately all contaminated clothing. Contaminated work clothing should not be allowed out of the workplace.
Personal protection	
Respiratory	: Use a properly fitted, air-purifying or air-fed respirator complying with NIOSH if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Risk assessments should be completed by a Certified Industrial Hygienist.
Hands	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment. Risk assessments should be completed by a Certified Industrial Hygienist.
Eyes	: Avoid contact with eyes. Safety eyewear should be used when there is a likelihood of exposure. Use safety eyewear designed to protect against splash of liquids.
Skin	: Avoid contact with skin and clothing. Wear suitable protective clothing. Body garments used should be based upon the task being performed (e.g., lab coat, chemical resistant protective suit, sleevelets, synthetic apron, gauntlets) to avoid exposed skin surfaces. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9 . Physical and chemical properties

Physical state	: Liquid. [Paste.]
Flash point	: Closed cup: Not applicable.
Auto-ignition temperature	: Not available.
Flammable limits	: Not available.
Color	: Gray.
Odor	: Acrid.
pH	: Not available.
Boiling/condensation point	: Not available.
Melting/freezing point	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Odor threshold	: Not available.
Evaporation rate	: Not available.
VOC	: 7.2 g/l

10 . Stability and reactivity

- Stability** : The product is stable.
- Conditions to avoid** : No specific data.
- Incompatibility with various substances** : Reactive with oxidizing agents, acids.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
- Other Hazardous decomposition products** : carbon oxides (CO, CO₂), metal oxides, toxic. fumes
- Hazardous polymerization** : Under normal conditions of storage and use, hazardous polymerization will not occur.

11 . Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
silver	LD Oral	Guinea pig	>5 g/kg	-
	LD Oral	Mouse	>10 g/kg	-
	LD50 Oral	Mouse	100 mg/kg	-
rosin	LD50 Dermal	Rabbit	>2.5 g/kg	-
	LD50 Oral	Mouse	>3 g/kg	-
	LD50 Oral	Rat	>4 g/kg	-

Carcinogenicity

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
silver	-	-	D	-	-	-

Alpha has not conducted specific studies on the toxicity of this product.

12 . Ecological information

CURRENTLY UNDER TECHNICAL REVIEW

13 . Disposal considerations

- Waste disposal** : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14 . Transport information

14 . Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG* Label	Additional information
DOT Classification	Not regulated.	-	-	-	

PG* : Packing group

15 . Regulatory information

United States

HCS Classification : Irritating material
Sensitizing material
Target organ effects

U.S. Federal regulations : **TSCA 5(a)2 proposed significant new use rules**: No products were found.
TSCA 5(a)2 final significant new use rules: No products were found.
TSCA 12(b) one-time export: No products were found.
TSCA 12(b) annual export notification: No products were found.

United States inventory (TSCA 8b) : All components are listed or exempted.

SARA 313

	Product name	CAS number	Concentration
Form R - Reporting requirements	silver	7440-22-4	1-5
Supplier notification	silver	7440-22-4	1-5

SARA 302/304/311/312 extremely hazardous substances: No products were found.

Canada

WHMIS (Canada) : Class D-2B: Material causing other toxic effects (Toxic).
Canada inventory : Not determined.

International lists

Europe inventory : All components are listed or exempted.

16 . Other information

Definition of Terms

ACGIH	American Conference of Governmental Industrial Hygienists
Ceiling	Maximum exposure limit defined by OSHA
CAS	Chemical Abstract Service
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
REL	Recommended Exposure Limit
RTK	Right to Know
SARA	Superfund Amendments and Reauthorization Act
STEL	Short Term Exposure Limit
TLV	ACGIH Threshold Limit Value
TLV-C	ACGIH Threshold Limit Value, Ceiling
TRADE SECRET	Claimed as allowed under 29CFR§1910.1200
TSCA	Toxic Substances Control Act
PPE	Personal Protection Equipment
CEPA	Canadian Environmental Protection Act
DSL	Domestic Substance List
NDSL	Non-Domestic Substance List
NSN	New Substance Notification Rules

Continued on next page

16 . Other information

Disclaimer

The information contained herein is based on data considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof. Additionally, Cookson Electronics assumes no responsibility for injury to the vendee or third persons proximately caused by the material even if reasonable safety procedures are followed. Furthermore, vendee assumes the risk in his use of the material.

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