

SAFETY DATA SHEET

NOROX[®] MEC FRED



Version 1.0 Revision Date: 10/05/2022 SDS Number: 600000001022 Date of last issue: -
Date of first issue: 10/05/2022

SECTION 1. IDENTIFICATION

Trade name : NOROX[®] MEC FRED

Manufacturer or supplier's details

Company name of supplier : United Initiators, Inc.

Address : 555 Garden Street
Elyria OH 44035 USA

Telephone : +1-440-323-3112

Telefax : +1-440-323-2659

Emergency telephone : CHEMTREC US (24h): +1-800-424-9300
CHEMTREC WORLD (24h): +1-703-527-3887

E-mail address of person responsible for the SDS : cs-initiators.nafta@united-in.com

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 4
Organic peroxides : Type D
Acute toxicity (Oral) : Category 4
Skin corrosion : Category 1B
Serious eye damage : Category 1
Reproductive toxicity : Category 1B
Short-term (acute) aquatic hazard : Category 2

GHS label elements

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Hazard pictograms



Signal Word

: Danger

Hazard Statements

: H227 Combustible liquid.
H242 Heating may cause a fire.
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H360 May damage fertility or the unborn child.
H401 Toxic to aquatic life.

Precautionary Statements

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P220 Keep/Store away from clothing/ strong acids, bases, heavy metal salts and other reducing substances /combustible materials.
P234 Keep only in original container.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
P370 + P378 In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

Storage:

P405 Store locked up.

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P410 Protect from sunlight.
P411 + P235 Store at temperatures not exceeding < 100 °F/ < 38 °C. Keep cool.
P420 Store away from other materials.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture
Chemical nature : Organic Peroxide
Liquid mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
dimethyl phthalate	131-11-3	>= 40 - < 45
2-Butanone, peroxide	1338-23-4	>= 25 - < 30
Trimethylpentanediol isobutyrate	6846-50-0	>= 15 - < 20
cyclohexanone, peroxide	12262-58-7	>= 10 - < 15
Butanone	78-93-3	>= 1 - < 5
Hydrogen peroxide	7722-84-1	>= 1 - < 5
N-Methyl-2-pyrrolidone	872-50-4	>= 0.1 - < 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this material safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
Symptoms of poisoning may appear several hours later.
Call a physician immediately.

If inhaled : Call a physician or poison control center immediately.
If unconscious, place in recovery position and seek medical advice.
Keep respiratory tract clear.

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- Call a physician immediately.
If breathed in, move person into fresh air.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Wash contaminated clothing before re-use.
If on skin, rinse well with water.
If on clothes, remove clothes.
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Call a physician immediately.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Harmful if swallowed.
Causes serious eye damage.
May damage fertility or the unborn child.
Causes severe burns.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
- Notes to physician : Treat symptomatically and supportively.
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SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray jet
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during fire fighting : Contact with incompatible materials or exposure to temperatures exceeding SADT may result in a self-accelerating decomposition reaction with release of flammable vapors which may auto-ignite.
- The product burns violently.
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Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.
The product will float on water and can be reignited on surface water.
Cool closed containers exposed to fire with water spray.

- Specific extinguishing methods : Do not use a solid water stream as it may scatter and spread fire.
Remove undamaged containers from fire area if it is safe to do so.
Use water spray to cool unopened containers.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.
Remove all sources of ignition.
Follow safe handling advice and personal protective equipment recommendations.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
Never return spills in original containers for re-use.
Treat recovered material as described in the section "Disposal considerations".
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Contact with incompatible substances can cause decomposition at or below SADT.
Clear spills immediately.
Suppress (knock down) gases/vapors/mists with a water spray jet.
To clean the floor and all objects contaminated by this material, use plenty of water.
Soak up with inert absorbent material.
Isolate waste and do not reuse.
Non-sparking tools should be used.
Local or national regulations may apply to releases and

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disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.

SECTION 7. HANDLING AND STORAGE

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Advice on protection against fire and explosion : Keep away from heat and sources of ignition.
Use only explosion-proof equipment.
Keep away from combustible material.
- Advice on safe handling : Do not swallow.
Do not breathe vapors/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
Avoid formation of aerosol.
Take precautionary measures against static discharges.
Never return any product to the container from which it was originally removed.
Provide sufficient air exchange and/or exhaust in work rooms.
Avoid confinement.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Smoking, eating and drinking should be prohibited in the application area.
Wash thoroughly after handling.
For personal protection see section 8.
Protect from contamination.
- Conditions for safe storage : Avoid impurities (e.g. rust, dust, ash), risk of decomposition.
Electrical installations / working materials must comply with the technological safety standards.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Store in original container.
Keep containers tightly closed in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
- Materials to avoid : Keep away from strong acids, bases, heavy metal salts and other reducing substances.
- Recommended storage temperature : < 100 °F

< 38 °C
- Further information on storage stability : No decomposition if stored normally.

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
dimethyl phthalate	131-11-3	TWA	5 mg/m3	ACGIH
		TWA	5 mg/m3	NIOSH REL
		TWA	5 mg/m3	OSHA Z-1
		TWA	5 mg/m3	OSHA P0
2-Butanone, peroxide	1338-23-4	C	0.2 ppm	ACGIH
		C	0.2 ppm 1.5 mg/m3	NIOSH REL
		C	0.7 ppm 5 mg/m3	OSHA P0
Butanone	78-93-3	TWA	200 ppm	ACGIH
		STEL	300 ppm	ACGIH
		TWA	200 ppm 590 mg/m3	NIOSH REL
		ST	300 ppm 885 mg/m3	NIOSH REL
		TWA	200 ppm 590 mg/m3	OSHA Z-1
		TWA	200 ppm 590 mg/m3	OSHA P0
Hydrogen peroxide	7722-84-1	STEL	300 ppm 885 mg/m3	OSHA P0
		TWA	1 ppm	ACGIH
		TWA	1 ppm 1.4 mg/m3	NIOSH REL
		TWA	1 ppm 1.4 mg/m3	OSHA Z-1
N-Methyl-2-pyrrolidone	872-50-4	TWA	1 ppm 1.4 mg/m3	OSHA P0
		TWA	10 ppm	US WEEL

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sam-pling time	Permissible concentra-tion	Basis
Butanone	78-93-3	methyl ethyl ketone	Urine	End of shift (As soon as possible after exposure ceases)	2 mg/l	ACGIH BEI
N-Methyl-2-pyrrolidone	872-50-4	5-Hydroxy-N-methyl-2-pyrrolidone	Urine	End of shift (As soon as possible)	100 mg/l	ACGIH BEI

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				after exposure ceases)		
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Engineering measures : Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : In the case of dust or aerosol formation use respirator with an approved filter.

Filter type : ABEK-filter

Hand protection

Material : butyl-rubber
Break through time : 480 min
Glove thickness : 0.5 mm

Remarks : The data about break through time/strength of material are standard values! The exact break through time/strength of material has to be obtained from the producer of the protective glove. Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work.
For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.
The data about break through time/strength of material are standard values! The exact break through time/strength of material has to be obtained from the producer of the protective glove. Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work.
For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Eye protection : Tightly fitting safety goggles
Please wear suitable protective goggles. Also wear face protection if there is a splash hazard.
Ensure that eyewash stations and safety showers are close to the workstation location.

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.

Hygiene measures : Keep away from food and drink.
When using do not eat or drink.

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When using do not smoke.
Wash hands before breaks and immediately after handling the product.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	red
Odor	:	very faint, mint-like
pH	:	Not applicable
Melting point/range	:	No data available
Boiling point/boiling range	:	not determined
Flash point	:	> 76 °C Method: closed cup
Flammability (solid, gas)	:	Not applicable
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	> 1 hPa
Relative vapor density	:	> 1
Density	:	1.1 g/cm ³
Solubility(ies) Water solubility	:	partly soluble
Partition coefficient: n-octanol/water	:	No data available
Self-Accelerating decomposition temperature (SADT)	:	> 60 °C SADT-Self Accelerating Decomposition Temperature. Lowest temperature at which the tested package size will undergo a self-accelerating decomposition reaction.

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Viscosity
Viscosity, dynamic : No data available

Viscosity, kinematic : not determined

Oxidizing properties : The substance or mixture is not classified as oxidizing.
Organic peroxide

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Stable under recommended storage conditions.

Chemical stability : Stable under recommended storage conditions.

Possibility of hazardous reactions : Vapors may form explosive mixture with air.

Conditions to avoid : Protect from contamination.
Contact with incompatible substances can cause decomposition at or below SADT.
Heat, flames and sparks.
Avoid confinement.

Incompatible materials : Accelerators, strong acids and bases, heavy metals and heavy metal salts, reducing agents

Hazardous decomposition products : Irritant, caustic, flammable, noxious/toxic gases and vapours can develop in the case of fire and decomposition

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed.

Product:

Acute oral toxicity : Acute toxicity estimate: 1,625 mg/kg
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: 5.77 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

dimethyl phthalate:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

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Acute inhalation toxicity : (Rat): > 10.4 mg/l
Exposure time: 6 h
Test atmosphere: vapor
Remarks: No mortality observed at this dose.

Acute dermal toxicity : LD50 (Rabbit): > 12,000 mg/kg

2-Butanone, peroxide:

Acute oral toxicity : Acute toxicity estimate: 500 mg/kg
Method: Expert judgment

Acute inhalation toxicity : Acute toxicity estimate: 1.5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Expert judgment
Assessment: The component/mixture is moderately toxic after short term inhalation.
Remarks: Based on data from similar materials

Acute dermal toxicity : Acute toxicity estimate: 2,500 mg/kg
Method: Expert judgment

Trimethylpentanediol isobutyrate:

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg
Method: Expert judgment
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LCLo (Rat): > 0.12 mg/l
Exposure time: 6 h
Test atmosphere: vapor
Method: Expert judgment
Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: No mortality observed at this dose.

Acute dermal toxicity : LD50 (Guinea pig): > 2,000 mg/kg
Method: Expert judgment
Assessment: The substance or mixture has no acute dermal toxicity

cyclohexanone, peroxide:

Acute oral toxicity : LD50 (Rat): 1,155 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5,000 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50: > 2,000 mg/kg
Remarks: Information given is based on data obtained from

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similar substances.

Butanone:

- Acute oral toxicity : LD50 (Rat): 2,193 mg/kg
Method: OECD Test Guideline 423
- Acute inhalation toxicity : Remarks: No data available
- Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg
Method: OECD Test Guideline 402
Remarks: Based on available data, the classification criteria are not met.

Hydrogen peroxide:

- Acute oral toxicity : Acute toxicity estimate: 500.0 mg/kg
Method: Converted acute toxicity point estimate
Assessment: The component/mixture is moderately toxic after single ingestion.
- Acute inhalation toxicity : LC50 (Rat): > 0.17 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: The component/mixture is moderately toxic after short term inhalation.
Remarks: Based on harmonised classification in EU regulation 1272/2008, Annex VI
- Acute dermal toxicity : LD50 (Rabbit): > 6,500 mg/kg

N-Methyl-2-pyrrolidone:

- Acute oral toxicity : LD50 (Rat): 4,150 mg/kg
Method: OECD Test Guideline 401
- Acute inhalation toxicity : LC50 (Rat): > 5.1 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: No mortality observed at this dose.
- Acute dermal toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 402
Remarks: No mortality observed at this dose.

Skin corrosion/irritation

Causes severe burns.

Product:

- Remarks : Extremely corrosive and destructive to tissue.

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Components:

dimethyl phthalate:

Species : Rabbit
Method : Draize Test
Result : No skin irritation

2-Butanone, peroxide:

Species : Rabbit
Result : Causes burns.

Trimethylpentanediol isobutyrate:

Species : Guinea pig
Exposure time : 24 h
Result : No skin irritation
Remarks : Based on available data, the classification criteria are not met.

cyclohexanone, peroxide:

Species : Rabbit
Result : Severe skin irritation

Butanone:

Species : Rabbit
Assessment : Repeated exposure may cause skin dryness or cracking.
Method : OECD Test Guideline 404
Result : No skin irritation

Hydrogen peroxide:

Result : Corrosive after 3 minutes or less of exposure
Remarks : Extremely corrosive and destructive to tissue.

N-Methyl-2-pyrrolidone:

Species : Rabbit
Method : OECD Test Guideline 404
Result : Irritating to skin.

Serious eye damage/eye irritation

Causes serious eye damage.

Product:

Remarks : May cause irreversible eye damage.

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Components:

dimethyl phthalate:

Species : Rabbit
Result : No eye irritation
Method : OECD Test Guideline 405

2-Butanone, peroxide:

Result : Irreversible effects on the eye

Trimethylpentanediol isobutyrate:

Species : Rabbit
Result : No eye irritation
Exposure time : 24 h

cyclohexanone, peroxide:

Species : Rabbit
Result : Severe irritation

Butanone:

Species : Rabbit
Result : Eye irritation
Method : OECD Test Guideline 405

Hydrogen peroxide:

Result : Irreversible effects on the eye

Remarks : May cause irreversible eye damage.

N-Methyl-2-pyrrolidone:

Species : Rabbit
Result : Eye irritation
Method : OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

dimethyl phthalate:

Species : Mouse
Method : OECD Test Guideline 429
Result : Does not cause skin sensitization.

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2-Butanone, peroxide:

Species : Guinea pig
Method : OECD Test Guideline 406
Result : Does not cause skin sensitization.

Assessment : Harmful if swallowed., Harmful if inhaled.

Trimethylpentanediol isobutyrate:

Species : Guinea pig
Result : Does not cause skin sensitization.

Butanone:

Routes of exposure : Skin contact
Species : Guinea pig
Method : OECD Test Guideline 406
Result : Does not cause skin sensitization.

N-Methyl-2-pyrrolidone:

Species : Mouse
Method : OECD Test Guideline 429
Result : Does not cause skin sensitization.
Remarks : Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Components:

dimethyl phthalate:

Genotoxicity in vitro : Method: OECD Test Guideline 471
Result: negative

Method: OECD Test Guideline 473
Result: negative

Method: OECD Test Guideline 476
Result: positive

Genotoxicity in vivo : Test Type: Chromosomal aberration
Species: Rat
Application Route: Intraperitoneal
Result: negative

Test Type: Micronucleus test
Species: Mouse
Application Route: Intraperitoneal injection
Result: negative

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2-Butanone, peroxide:

Genotoxicity in vitro : Method: OECD Test Guideline 473
Result: negative

Method: OECD Test Guideline 471
Result: negative

Method: OECD Test Guideline 476
Result: negative

Trimethylpentanediol isobutyrate:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative

Test Type: Ames test
Method: Regulation (EC) No. 440/2008, Annex, B.13/14
(Ames test)
Result: negative

Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

cyclohexanone, peroxide:

Genotoxicity in vitro : Method: OECD Test Guideline 471
Result: positive

Genotoxicity in vivo : Species: Mouse
Application Route: Intraperitoneal
Method: OECD Test Guideline 474
Result: negative

Butanone:

Genotoxicity in vitro : Method: OECD Test Guideline 471
Result: negative

Method: OECD Test Guideline 476
Result: negative

Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Species: Mouse
Application Route: Intraperitoneal
Method: OECD Test Guideline 474
Result: negative

Hydrogen peroxide:

Genotoxicity in vitro : Test Type: Ames test

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Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Result: negative

Carcinogenicity

Not classified based on available information.

Components:

dimethyl phthalate:

Species : Rat
Application Route : Skin contact
Method : OECD Test Guideline 451
Result : negative
Remarks : Based on data from similar materials

2-Butanone, peroxide:

Remarks : This information is not available.

Hydrogen peroxide:

Carcinogenicity - Assessment : Carcinogenicity classification not possible from current data.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

May damage fertility or the unborn child.

Components:

dimethyl phthalate:

Effects on fertility : Species: Rat
Application Route: oral (gavage)
Method: OECD Test Guideline 440
Result: negative

Effects on fetal development : Species: Rat
Application Route: Ingestion
General Toxicity Maternal: NOAEL: 840 mg/kg body weight
Developmental Toxicity: NOAEL: 3,570 mg/kg body weight
Method: OECD Test Guideline 414

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2-Butanone, peroxide:

Effects on fertility : Species: Rat
Application Route: oral (gavage)
General Toxicity Parent: NOAEL: 50 mg/kg body weight
Method: OECD Test Guideline 421
Result: negative

Trimethylpentanediol isobutyrate:

Effects on fetal development : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 414
Result: negative

Reproductive toxicity - Assessment : Suspected of damaging fertility or the unborn child., Some evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.

Butanone:

Effects on fertility : Species: Rat
Application Route: oral (drinking water)
General Toxicity Parent: NOAEL: 10,000 mg/l
General Toxicity F1: NOAEL: 10,000 mg/l
Method: OECD Test Guideline 416
Remarks: Based on data from similar materials

Species: Rat
Application Route: oral (drinking water)
General Toxicity Parent: LOAEL: 20,000 mg/l
Method: OECD Test Guideline 416
Remarks: Based on data from similar materials

Effects on fetal development : Species: Rat
Application Route: Inhalation
General Toxicity Maternal: NOAEC: ca. 1,002 mg/kg body weight
Teratogenicity: NOAEC Parent: ca. 1,002 mg/kg body weight
Method: OECD Test Guideline 414
Result: negative

N-Methyl-2-pyrrolidone:

Reproductive toxicity - Assessment : Clear evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments

STOT-single exposure

Not classified based on available information.

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Components:

Butanone:

Assessment : May cause drowsiness or dizziness.

Hydrogen peroxide:

Assessment : May cause respiratory irritation.

N-Methyl-2-pyrrolidone:

Assessment : May cause respiratory irritation.

STOT-repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

dimethyl phthalate:

Species : Rat
NOAEL : 770 mg/kg
Application Route : Oral
Exposure time : 16 w
Method : OECD Test Guideline 408

2-Butanone, peroxide:

Species : Rat
NOAEL : 200 mg/kg
Application Route : oral (gavage)
Exposure time : 28 d
Method : OECD Test Guideline 407

Repeated dose toxicity - Assessment : Harmful if swallowed., Harmful if inhaled.

Hydrogen peroxide:

Species : Mouse
Application Route : Ingestion
Exposure time : 90 d
Symptoms : No adverse effects.

N-Methyl-2-pyrrolidone:

Species : Rat
NOAEL : 0.5 mg/l
LOAEL : 1 mg/l
Application Route : inhalation (vapor)
Exposure time : 90 d
Method : OECD Test Guideline 413

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Species : Rat
NOAEL : 3,000 mg/kg
LOAEL : 7,500 mg/kg
Application Route : Ingestion
Exposure time : 90 d
Method : OECD Test Guideline 408

Species : Rat
NOAEL : 6,000 mg/kg
LOAEL : 18,000 mg/kg
Application Route : oral (feed)
Exposure time : 28 d
Method : OECD Test Guideline 407

Species : Rabbit
NOAEL : 826 mg/kg
Application Route : Skin contact
Exposure time : 20 d
Method : OECD Test Guideline 410

Aspiration toxicity

Not classified based on available information.

Components:

dimethyl phthalate:

No aspiration toxicity classification

Trimethylpentanediol isobutyrate:

Not classified due to data which are conclusive although insufficient for classification.

Further information

Product:

Remarks : No data available

Components:

dimethyl phthalate:

Remarks : No data available

Trimethylpentanediol isobutyrate:

Remarks : No data available

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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

dimethyl phthalate:

- Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 39 mg/l
Exposure time: 96 h
- Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): > 52 mg/l
Exposure time: 48 h
- Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): 260 mg/l
Exposure time: 72 h
- Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 11 mg/l
Exposure time: 102 d
Method: OECD Test Guideline 210
- LOEC (Oncorhynchus mykiss (rainbow trout)): 24 mg/l
Exposure time: 102 d
Method: OECD Test Guideline 210
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 9.6 mg/l
Exposure time: 21 d
- LOEC (Daphnia magna (Water flea)): 23 mg/l
Exposure time: 21 d
- Toxicity to microorganisms : EC50: 4,100 mg/l
Exposure time: 0.5 h
Method: OECD Test Guideline 209

2-Butanone, peroxide:

- Toxicity to fish : LC50 (Poecilia reticulata (guppy)): 44.2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
- NOEC (Poecilia reticulata (guppy)): 18 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 39 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202
- NOEC (Daphnia magna (Water flea)): 26.7 mg/l
Method: OECD Test Guideline 202
- Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): 5.6

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plants mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 2.1 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 (Bacteria): 48 mg/l
Exposure time: 0.5 h
Method: OECD Test Guideline 209

Trimethylpentanediol isobutyrate:

Toxicity to fish : NOEC (Fish): ≥ 6 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia): ≥ 1.46 mg/l
Exposure time: 48 h

NOEC (Daphnia): 0.7 mg/l
Exposure time: 21 d

Toxicity to algae/aquatic plants : EC50 (Chlorella pyrenoidosa): > 7.49 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : LOEC (Daphnia magna (Water flea)): 0.7 mg/l
Exposure time: 21 d

Ecotoxicology Assessment

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

cyclohexanone, peroxide:

Toxicity to fish : LC50 (Poecilia reticulata (guppy)): 48 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Toxicity to algae/aquatic plants : Remarks: No data available

Toxicity to microorganisms : EC10 (Bacteria): 11.1 mg/l
Exposure time: 0.5 h
Method: OECD Test Guideline 209

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Butanone:

- Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 2,993 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 308 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202
- Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 2,029 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 201
- Toxicity to microorganisms : NOEC (Pseudomonas putida): 1,150 mg/l
Exposure time: 16 h
Method: DIN 38 412 Part 8

Hydrogen peroxide:

- Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 16.4 mg/l
Exposure time: 96 h
- Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia pulex (Water flea)): 2.4 mg/l
Exposure time: 48 h
- Toxicity to algae/aquatic plants : EC50 (Skeletonema costatum (marine diatom)): 1.38 mg/l
Exposure time: 72 h

NOEC (Skeletonema costatum (marine diatom)): 0.63 mg/l
Exposure time: 72 h
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.63 mg/l
Exposure time: 21 d

N-Methyl-2-pyrrolidone:

- Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 500 mg/l
Exposure time: 96 h
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 24 h
Method: DIN 38412

EC50 (Palaeomonetes vulgaris (Grass shrimp)): 1,107 mg/l
Exposure time: 96 h
- Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 500 mg/l
Exposure time: 72 h

NOEC (Desmodesmus subspicatus (green algae)): 125 mg/l

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Exposure time: 72 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 12.5 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211

LOEC (Daphnia magna (Water flea)): 25 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211

Toxicity to microorganisms : EC50: > 600 mg/l
Exposure time: 0.5 h
Method: ISO 8192

Persistence and degradability

Components:

dimethyl phthalate:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301E

2-Butanone, peroxide:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301D

Trimethylpentanediol isobutyrate:

Biodegradability : Result: rapidly biodegradable
Exposure time: 28 d
Method: OECD Test Guideline 301B

cyclohexanone, peroxide:

Biodegradability : Result: rapidly biodegradable
Method: OECD Test Guideline 301D

Butanone:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301D

Hydrogen peroxide:

Biodegradability : Result: Readily biodegradable.

N-Methyl-2-pyrrolidone:

Biodegradability : Result: Readily biodegradable.
Method: OECD Test Guideline 301C

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Bioaccumulative potential

Components:

dimethyl phthalate:

Bioaccumulation : Bioconcentration factor (BCF): 57
Method: OECD Test Guideline 305

Partition coefficient: n-octanol/water : log Pow: 1.54

2-Butanone, peroxide:

Partition coefficient: n-octanol/water : log Pow: < 0.3 (25 °C / 25 °C)

Trimethylpentanediol isobutyrate:

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 1.95

Partition coefficient: n-octanol/water : log Pow: 4.91 (25 °C / 25 °C)

cyclohexanone, peroxide:

Partition coefficient: n-octanol/water : log Pow: 1.26

Butanone:

Partition coefficient: n-octanol/water : log Pow: 0.3 (40 °C / 40 °C)

Hydrogen peroxide:

Partition coefficient: n-octanol/water : log Pow: -1.57
Remarks: Calculation

N-Methyl-2-pyrrolidone:

Partition coefficient: n-octanol/water : log Pow: -0.46 (25 °C / 25 °C)

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufac-

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Additional ecological information : tured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life.

Components:

dimethyl phthalate:

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Dispose of wastes in an approved waste disposal facility.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.
Dispose of in accordance with local regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 3105
Proper shipping name : ORGANIC PEROXIDE TYPE D, LIQUID
(METHYL ETHYL KETONE PEROXIDE(S),
CYCLOHEXANONE PEROXIDE(S))
Class : 5.2
Packing group : Not assigned by regulation
Labels : 5.2

IATA-DGR

UN/ID No. : UN 3105
Proper shipping name : Organic peroxide type D, liquid
(Methyl ethyl ketone peroxide(s), Cyclohexanone peroxide(s))
Class : 5.2
Packing group : Not assigned by regulation
Labels : Organic Peroxides, Keep Away From Heat
Packing instruction (cargo aircraft) : 570

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Packing instruction (passenger aircraft) : 570

IMDG-Code

UN number : UN 3105
 Proper shipping name : ORGANIC PEROXIDE TYPE D, LIQUID (METHYL ETHYL KETONE PEROXIDE(S), CYCLOHEXANONE PEROXIDE(S))
 Class : 5.2
 Packing group : Not assigned by regulation
 Labels : 5.2
 EmS Code : F-J, S-R
 Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 3105
 Proper shipping name : Organic peroxide type D, liquid (Methyl ethyl ketone peroxide, <=25%, Cyclohexanone peroxide, <=10%)
 Class : 5.2
 Packing group : Not assigned by regulation
 Labels : ORGANIC PEROXIDE
 ERG Code : 145
 Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
2-Butanone, peroxide	1338-23-4	10	40

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

Components	CAS-No.	Component TPQ (lbs)
Hydrogen peroxide	7722-84-1	1000

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
 Organic peroxides
 Acute toxicity (any route of exposure)
 Reproductive toxicity
 Skin corrosion or irritation

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Serious eye damage or eye irritation

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

dimethyl 131-11-3
phthalate

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

dimethyl phthalate 131-11-3

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489):

Butanone 78-93-3

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product contains the following toxic pollutants listed under the U.S. Clean Water Act Section 307

dimethyl phthalate 131-11-3

This product contains the following priority pollutants related to the U.S. Clean Water Act:

dimethyl phthalate 131-11-3

California Prop. 65

WARNING: This product can expose you to chemicals including N-Methyl-2-pyrrolidone, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

dimethyl phthalate 131-11-3
2-Butanone, peroxide 1338-23-4
Butanone 78-93-3
Hydrogen peroxide 7722-84-1

California Permissible Exposure Limits for Chemical Contaminants

dimethyl phthalate 131-11-3
2-Butanone, peroxide 1338-23-4
Butanone 78-93-3
Hydrogen peroxide 7722-84-1

California List of Acutely Hazardous Chemicals, Toxics and Reactives

2-Butanone, peroxide 1338-23-4
Hydrogen peroxide 7722-84-1

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International Regulations

The ingredients of this product are reported in the following inventories:

TCSI (TW)	:	On the inventory, or in compliance with the inventory
TSCA (US)	:	All substances listed as active on the TSCA inventory
AIIIC (AU)	:	On the inventory, or in compliance with the inventory
DSL (CA)	:	All components of this product are on the Canadian DSL
ENCS (JP)	:	On the inventory, or in compliance with the inventory
ISHL (JP)	:	On the inventory, or in compliance with the inventory
KECI (KR)	:	On the inventory, or in compliance with the inventory
PICCS (PH)	:	On the inventory, or in compliance with the inventory
IECSC (CN)	:	On the inventory, or in compliance with the inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

This material safety datasheet only contains information relating to safety and does not replace any product information or product specification.
These safety instructions also apply to empty packaging which may still contain product residues.

Sources of key data used to compile the Material Safety Data Sheet	:	Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, http://echa.europa.eu/
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Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	:	ACGIH - Biological Exposure Indices (BEI)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA P0	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants

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US WEEL	:	USA. Workplace Environmental Exposure Levels (WEEL)
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
ACGIH / C	:	Ceiling limit
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	:	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
NIOSH REL / C	:	Ceiling value not be exceeded at any time.
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / STEL	:	Short-term exposure limit
OSHA P0 / C	:	Ceiling limit
OSHA Z-1 / TWA	:	8-hour time weighted average
US WEEL / TWA	:	8-hr TWA

AIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific

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material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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