

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

N-VIS® HI Plus

Revision Date: 21-Sep-2015

Revision Number: 15

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name N-VIS® HI Plus
Internal ID Code HM006318

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Viscosifier
Sector of use SU2 - Mining, (including offshore industries)
Product category PC20 - Products such as pH-regulators, flocculants, precipitants, neutralization agents, other unspecific
Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services
 Halliburton House, Howemoss Place
 Kirkhill Industrial Estate
 Dyce
 Aberdeen, AB21 0GN
 United Kingdom

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §45 - (EC)1272/2008	
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO): + 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Serious Eye Damage / Eye Irritation	Category 2 - H319
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2.2. Label Elements**Hazard Pictograms****Signal Word****Warning****Hazard Statements**

H319 - Causes serious eye irritation

Precautionary Statements - EU (§28, 1272/2008)

P264 - Wash face, hands and any exposed skin thoroughly after handling

P280 - Wear eye protection/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/attention

Contains**Substances**

Sodium carbonate

CAS Number

497-19-8

2.3. Other Hazards

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).

This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients**3.1. Substances****Substance**

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Sodium carbonate	207-838-8	497-19-8	10 - 30%	Eye Irrit. 2 (H319)	01-2119485498-19

For the full text of the H-phrases mentioned in this Section, see Section 16**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation**

Under normal conditions, first aid procedures are not required.

Eyes

In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin

Wash with soap and water.

Ingestion

Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2. Most Important symptoms and effects, both acute and delayed

Causes eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed**Notes to Physician**

Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media**Suitable Extinguishing Media**

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture**Special Exposure Hazards**

Not applicable.

5.3. Advice for firefighters**Special Protective Equipment for Fire-Fighters**

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry location. Store away from acids. Product has a shelf life of 24 months.

7.3. Specific End Use(s)

Exposure Scenario No information available

Other Guidelines No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters**Exposure Limits**

Substances	CAS Number	EU	UK	Netherlands	France
Sodium carbonate	497-19-8	Not applicable	10 mg/m ³	Not applicable	Not applicable

Substances	CAS Number	Germany	Spain	Portugal	Finland
Sodium carbonate	497-19-8	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Sodium carbonate	497-19-8	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Sodium carbonate	497-19-8	Not applicable	Not applicable	Not applicable	TWA: 5 mg/m ³

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Sodium carbonate	497-19-8	Not applicable	TWA: 1 mg/m ³ STEL: 3 mg/m ³	Not applicable	Not applicable

Derived No Effect Level (DNEL)**Worker**

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Hazards for the eyes - local effects
Sodium carbonate	Not available	Not available	10 mg/m ³	Not available	Not available	Not available	Not available	Not available	Not available

General Population

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Long-term exposure - systemic effects, Oral	Acute / short term exposure - local effects, Oral	Hazards for the eyes - local effects
Sodium carbonate	Not available	Not available	Not available	10 mg/m ³	Not available	Not available	Not available	Not available	Not available	Not available	Not available

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls**Engineering Controls**

Use in a well ventilated area.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection

If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Dust/mist respirator. (N95, P2/P3)

Hand Protection

Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Nitrile gloves. Polychloroprene gloves with natural-latex liner. (>= 0.5 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.

Skin Protection

Normal work coveralls.

Eye Protection

Wear safety glasses or goggles to protect against exposure.

Other Precautions

Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties**Physical State:** Powder**Color:** White to gray**Odor:** Odorless**Odor Threshold:** No information availablePropertyValuesRemarks/ - Method**pH:**

10.5 (1%)

Freezing Point/Range

No data available

Melting Point/Range

No data available

Boiling Point/Range

No data available

Flash Point

No data available

Flammability (solid, gas)

No data available

upper flammability limit

No data available

lower flammability limit

No data available

Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.45
Water Solubility	Insoluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available
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SECTION 10: Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable under recommended storage conditions

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None known.

10.5. Incompatible Materials

Strong oxidizers.

10.6. Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects**Acute Toxicity**

Inhalation	None known.
Eye Contact	May cause eye irritation.
Skin Contact	None known.
Ingestion	None known.

Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 0.1% are chronic health hazards.
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Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium carbonate	497-19-8	4090 mg/kg (Rat) 2800 mg/kg (Rat)	2210 mg/kg (Mouse) > 2000 mg/kg (Rabbit)	2.3 mg/L (Rat) 2h

Substances	CAS Number	Skin corrosion/irritation
Sodium carbonate	497-19-8	Non-irritating to the skin

Substances	CAS Number	Eye damage/irritation
Sodium carbonate	497-19-8	Irritating to eyes.

Substances	CAS Number	Skin Sensitization
Sodium carbonate	497-19-8	Not classified

Substances	CAS Number	Respiratory Sensitization
Sodium carbonate	497-19-8	No information available

Substances	CAS Number	Mutagenic Effects

Sodium carbonate	497-19-8	In vivo tests did not show mutagenic effects.
Substances	CAS Number	Carcinogenic Effects
Sodium carbonate	497-19-8	No information available.
Substances	CAS Number	Reproductive toxicity
Sodium carbonate	497-19-8	Did not show teratogenic effects in animal experiments.
Substances	CAS Number	STOT - single exposure
Sodium carbonate	497-19-8	No significant toxicity observed in animal studies at concentration requiring classification.
Substances	CAS Number	STOT - repeated exposure
Sodium carbonate	497-19-8	No significant toxicity observed in animal studies at concentration requiring classification.
Substances	CAS Number	Aspiration hazard
Sodium carbonate	497-19-8	Not applicable

SECTION 12: Ecological Information

12.1. Toxicity Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Sodium carbonate	497-19-8	EC50 242 mg/L (Nitzschia)	TLM24 385 mg/L (Lepomis macrochirus) LC50 310-1220 mg/L (Pimephales promelas) LC50 (96h) 300 mg/L (Lepomis macrochirus)	No information available	EC50 265 mg/L (Daphnia magna) EC50 (48h) 200 – 227 mg/L (Ceriodaphnia sp.)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Sodium carbonate	497-19-8	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Sodium carbonate	497-19-8	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Sodium carbonate	497-19-8	No information available

12.5. Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT). This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Sodium carbonate	Not applicable

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method	Bury in a licensed landfill according to federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

SECTION 14: Transport Information

IMDG/IMO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

RID

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

ADR

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

14.1. UN Number: Not restricted

14.2. UN Proper Shipping Name: Not restricted

14.3. Transport Hazard Class(es): Not applicable

14.4. Packing Group: Not applicable

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory	This product, and all its components, complies with EINECS
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian DSL Inventory	All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK) Not determined.

15.2. Chemical Safety Assessment

No information available

SECTION 16: Other Information

Full text of H-Statements referred to under sections 2 and 3

H319 - Causes serious eye irritation

Key or legend to abbreviations and acronyms

bw – body weight

CAS – Chemical Abstracts Service

CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures

EC – European Commission

EC10 – Effective Concentration 10%

EC50 – Effective Concentration 50%

EEC – European Economic Community

ErC50 – Effective Concentration growth rate 50%

IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL0 – Lethal Loading 0%

LL50 – Lethal Loading 50%

MARPOL – International Convention for the Prevention of Pollution from Ships

mg/kg – milligram/kilogram

mg/L – milligram/liter

NIOSH – National Institute for Occupational Safety and Health

NOEC – No Observed Effect Concentration

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PBT – Persistent Bioaccumulative and Toxic

PC – Chemical Product category

PEL – Permissible Exposure Limit

ppm – parts per million

PROC – Process category

REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL – Short Term Exposure Limit

SU – Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 21-Sep-2015

Revision Note

SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

Disclaimer Statement

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End of Safety Data Sheet