



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Hi-Temperature Polystyrene Foam Insulation Adhesive 78 HT, Blue (Bulk)

Product Identification Numbers

62-4908-8530-8, 62-4908-9530-7

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Industrial use

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2B.

Skin Corrosion/Irritation: Category 2.

Reproductive Toxicity: Category 2.

Specific Target Organ Toxicity (central nervous system): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Highly flammable liquid and vapor.

Causes eye irritation.

Causes skin irritation.

May cause drowsiness or dizziness.

Suspected of damaging fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure:
nervous system |

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If skin irritation occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF exposed or concerned: Get medical advice/attention.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Cyclohexane	110-82-7	30 - 40 Trade Secret *
Hydrotreated Light Naphtha (Petroleum)	64742-49-0	30 - 40 Trade Secret *
Non-Hazardous Components	Trade Secret*	20 - 30 Trade Secret *
Acetone	67-64-1	1 - 5 Trade Secret *
Pentane	109-66-0	0 - 3 Trade Secret *
Naphthol Spirits	64742-48-9	1 - 3 Trade Secret *
Hexane	110-54-3	< 1.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Aldehydes
Hydrocarbons
Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Pentane	109-66-0	OSHA	TWA:2950 mg/m3(1000 ppm)	
Pentane	109-66-0	ACGIH	TWA:1000 ppm	

Hexane	110-54-3	ACGIH	TWA:50 ppm	Skin Notation
Hexane	110-54-3	OSHA	TWA:1800 mg/m3(500 ppm)	
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	OSHA	TWA:1050 mg/m3(300 ppm)	
Naphthol Spirits	64742-48-9	Manufacturer determined	TWA:100 ppm	
Naphtha	64742-48-9	OSHA	TWA:400 mg/m3(100 ppm)	
Hydrotreated Light Naphtha (Petroleum)	64742-49-0	CMRG	TWA:50 ppm	
Acetone	67-64-1	OSHA	TWA:2400 mg/m3(1000 ppm)	
Acetone	67-64-1	ACGIH	TWA:500 ppm;STEL:750 ppm	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Fluoroelastomer
Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	mild solvent odor, blue color
Odor threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point	<i>Not Applicable</i>
Boiling Point	140 °F
Flash Point	-32 °F [<i>Test Method:</i> Tagliabue Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	1 % [<i>Details:</i> cyclohexane]
Flammable Limits(UEL)	8 % [<i>Details:</i> cyclohexane]
Vapor Pressure	175 mmHg [<i>@ 68 °F</i>]
Vapor Density	<i>No Data Available</i>
Density	0.77 g/ml
Specific Gravity	0.77
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	200 - 400 centipoise
Hazardous Air Pollutants	<=1.5 % weight [<i>Test Method:</i> Calculated]
VOC Less H2O & Exempt Solvents	<=590 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Solids Content	20 - 30 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be

present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE > 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Hydrotreated Light Naphtha (Petroleum)	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrotreated Light Naphtha (Petroleum)	Inhalation-Vapor (4 hours)	Rat	LC50 > 14.7 mg/l

Hydrotreated Light Naphtha (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
Non-Hazardous Components	Dermal	Not available	LD50 > 2,000 mg/kg
Non-Hazardous Components	Ingestion	Not available	LD50 > 2,000 mg/kg
Pentane	Dermal	Rabbit	LD50 3,000 mg/kg
Pentane	Inhalation-Vapor (4 hours)	Rat	LC50 > 18 mg/l
Pentane	Ingestion	Rat	LD50 > 2,000 mg/kg
Acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
Acetone	Inhalation-Vapor (4 hours)	Rat	LC50 76 mg/l
Acetone	Ingestion	Rat	LD50 5,800 mg/kg
Hexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
Hexane	Inhalation-Vapor (4 hours)	Rat	LC50 170 mg/l
Hexane	Ingestion	Rat	LD50 > 28,700 mg/kg
Naphthol Spirits	Inhalation-Vapor		LC50 estimated to be 20 - 50 mg/l
Naphthol Spirits	Dermal	Rabbit	LD50 > 3,000 mg/kg
Naphthol Spirits	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Cyclohexane	Rabbit	Mild irritant
Hydrotreated Light Naphtha (Petroleum)	Rabbit	Irritant
Non-Hazardous Components	Professional judgement	No significant irritation
Pentane	Rabbit	Minimal irritation
Acetone	Mouse	Minimal irritation
Hexane	Human and animal	Mild irritant
Naphthol Spirits	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Cyclohexane	Rabbit	Mild irritant
Hydrotreated Light Naphtha (Petroleum)	Rabbit	Mild irritant
Non-Hazardous Components	Professional judgement	No significant irritation
Pentane	Rabbit	Mild irritant
Acetone	Rabbit	Severe irritant
Hexane	Rabbit	Mild irritant
Naphthol Spirits	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Hydrotreated Light Naphtha (Petroleum)	Guinea pig	Not sensitizing
Non-Hazardous Components		Not sensitizing
Pentane	Guinea pig	Not sensitizing
Hexane	Human	Not sensitizing
Naphthol Spirits	Guinea pig	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Hydrotreated Light Naphtha (Petroleum)	In Vitro	Not mutagenic
Pentane	In vivo	Not mutagenic
Pentane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hexane	In Vitro	Not mutagenic
Hexane	In vivo	Not mutagenic
Naphthol Spirits	In vivo	Not mutagenic
Naphthol Spirits	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Hydrotreated Light Naphtha (Petroleum)	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Acetone	Not Specified	Multiple animal species	Not carcinogenic
Hexane	Dermal	Mouse	Not carcinogenic
Hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Naphthol Spirits	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Naphthol Spirits	Inhalation	Human and animal	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	Not toxic to female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not toxic to male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 6.9 mg/l	2 generation
Pentane	Inhalation	Not toxic to female reproduction	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	Not toxic to male reproduction	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Ingestion	Not toxic to development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
Pentane	Inhalation	Not toxic to development	Rat	NOAEL 30 mg/l	during organogenesis
Acetone	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
Acetone	Ingestion	Some positive male reproductive data	Rat	NOAEL	13 weeks

		exist, but the data are not sufficient for classification		1,700 mg/kg/day	
Acetone	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 5.2 mg/l	during organogenesis
Hexane	Ingestion	Not toxic to development	Mouse	NOAEL 2,200 mg/kg/day	during organogenesis
Hexane	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 0.7 mg/l	during gestation
Hexane	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52 mg/l	28 days
Naphthol Spirits	Inhalation	Not toxic to development	Rat	NOAEL 2.4 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Hydrotreated Light Naphtha (Petroleum)	Inhalation	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Hydrotreated Light Naphtha (Petroleum)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Pentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Pentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Pentane	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL Not available	not available
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 1.19 mg/l	6 hours
Acetone	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
Hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 24.6 mg/l	8 hours
Naphthol Spirits	Inhalation	central nervous	May cause drowsiness or	Human	NOAEL Not	

		system depression	dizziness	and animal	available	
Naphthol Spirits	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Naphthol Spirits	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 6.5 mg/l	4 hours

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	All data are negative	Rat	NOAEL 8.6 mg/l	30 weeks
Pentane	Inhalation	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system	All data are negative	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Ingestion	kidney and/or bladder	All data are negative	Rat	NOAEL 2,000 mg/kg/day	28 days
Acetone	Dermal	eyes	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL Not available	3 weeks
Acetone	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 1.19 mg/l	6 days
Acetone	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart liver	All data are negative	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg/day	13 weeks
Acetone	Ingestion	liver	Some positive data exist, but the	Mouse	NOAEL	14 days

			data are not sufficient for classification		3,896 mg/kg/day	
Acetone	Ingestion	eyes	All data are negative	Rat	NOAEL 3,400 mg/kg/day	13 weeks
Acetone	Ingestion	respiratory system	All data are negative	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	muscles	All data are negative	Rat	NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin bone, teeth, nails, and/or hair	All data are negative	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
Hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
Hexane	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 months
Hexane	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1.76 mg/l	6 months
Hexane	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 35.2 mg/l	13 weeks
Hexane	Inhalation	auditory system immune system eyes	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	heart skin endocrine system	All data are negative	Rat	NOAEL 1.76 mg/l	6 months
Hexane	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Ingestion	endocrine system hematopoietic system liver immune system kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	13 weeks
Naphthol Spirits	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 4.6 mg/l	6 months
Naphthol Spirits	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1.9 mg/l	13 weeks
Naphthol Spirits	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 0.6 mg/l	90 days
Naphthol Spirits	Inhalation	bone, teeth, nails, and/or hair blood liver muscles	All data are negative	Rat	NOAEL 5.6 mg/l	12 weeks
Naphthol Spirits	Inhalation	heart	All data are negative	Multiple animal species	NOAEL 1.3 mg/l	90 days

Aspiration Hazard

Name	Value
Cyclohexane	Aspiration hazard
Hydrotreated Light Naphtha (Petroleum)	Aspiration hazard
Pentane	Aspiration hazard
Hexane	Aspiration hazard
Naphthol Spirits	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Cyclohexane	110-82-7	30 - 40
Hexane	110-54-3	< 1.5
Hexane (Hexane)	110-54-3	< 1.5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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