Safety Data Sheet

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Supercedes Date: 06/10/15

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ IMPREGUM™ PENTA™ SOFT QUICK STEP MEDIUM BODY BASE

Product Identification Numbers
LE-F100-0141-4

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Impression Material

Restrictions on use
For use only by dental professionals

1.3. Supplier’s details

MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1A.

2.2. Label elements

Signal word
Warning

Symbols
Exclamation mark |

Pictograms

Hazard Statements
Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified
None.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYETHER</td>
<td>110531-92-5</td>
<td>50 - 60</td>
</tr>
<tr>
<td>DIATOMACEOUS EARTH</td>
<td>68855-54-9</td>
<td>10 - 20</td>
</tr>
<tr>
<td>FATTY ACID TRIGLYCERIDES</td>
<td>67701-27-3</td>
<td>10 - 20</td>
</tr>
<tr>
<td>DIBENZYL TOLUENE</td>
<td>26898-17-9</td>
<td>5 - 15</td>
</tr>
<tr>
<td>CRISTOBALITE</td>
<td>14464-46-1</td>
<td>1 - 10</td>
</tr>
<tr>
<td>SULFONAMIDE</td>
<td>80-39-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>C.I. PIGMENT WHITE 5</td>
<td>1345-05-7</td>
<td>&lt; 2</td>
</tr>
<tr>
<td>1-DODECYLIMIDAZOLE</td>
<td>4303-67-7</td>
<td>&lt; 0.8</td>
</tr>
<tr>
<td>Mentha arvensis, ext.</td>
<td>90063-97-1</td>
<td>&lt; 0.5</td>
</tr>
</tbody>
</table>

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures
Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Irritant Vapors or Gases</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Do not get in eyes. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Agency</th>
<th>Limit type</th>
<th>Additional Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRISTOBALITE</td>
<td>14464-46-1</td>
<td>ACGIH</td>
<td>TWA(respirable fraction):0.025 mg/m³</td>
<td>A2: Suspected human carcin.</td>
</tr>
<tr>
<td>CRISTOBALITE</td>
<td>14464-46-1</td>
<td>OSHA</td>
<td>TWA concentration(as total dust):0.15 mg/m³; TWA concentration(respirable):0.05 mg/m³(1.2 millions of particles/cu. ft.)</td>
<td></td>
</tr>
</tbody>
</table>

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties
General Physical Form: Solid
Specific Physical Form: Paste
Odor, Color, Grade: Characteristic odor, blue colored paste
Odor threshold No Data Available
pH No Data Available
Melting point Not Applicable
Boiling Point Not Applicable
Flash Point Flash point > 93 °C (200 °F)
Evaporation rate Not Applicable
Flammability (solid, gas) Not Classified
Flammable Limits(LEL) Not Applicable
Flammable Limits(UEL) Not Applicable
Vapor Pressure Not Applicable
Vapor Density Not Applicable
Density 1 - 1.2 g/cm³
Specific Gravity > 1 [Ref Std: WATER=1]
Solubility in Water Negligible
Solubility- non-water No Data Available
Partition coefficient: n-octanol/ water No Data Available
Autoignition temperature Not Applicable
Decomposition temperature No Data Available
Viscosity No Data Available
Volatile Organic Compounds Not Applicable
Percent volatile Not Applicable
VOC Less H2O & Exempt Solvents Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>None known.</td>
<td></td>
</tr>
</tbody>
</table>

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient
classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure. The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:
May be harmful in contact with skin.
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
May be harmful if swallowed.
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Carcinogenicity:
Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>SILICA, CRYSTALAIRRESP</td>
<td>14464-46-1</td>
<td>Known human carcinogen</td>
<td>National Toxicology Program Carcinogens</td>
</tr>
<tr>
<td>SILICA, CRYSTALAIRRESP</td>
<td>68855-54-9</td>
<td>Grp. 1: Carcinogenic to humans</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>SILICA, CRYSTALAIRRESP</td>
<td>68855-54-9</td>
<td>Known human carcinogen</td>
<td>National Toxicology Program Carcinogens</td>
</tr>
<tr>
<td>CRISTOBALITE</td>
<td>14464-46-1</td>
<td>Grp. 1: Carcinogenic to humans</td>
<td>International Agency for Research on Cancer</td>
</tr>
</tbody>
</table>

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall product</td>
<td>Dermal</td>
<td>No data available; calculated ATE 2,000 - 5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Overall product</td>
<td>Ingestion</td>
<td>No data available; calculated ATE 2,000 - 5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>POLYETHER</td>
<td>Dermal</td>
<td>Professio nal judgement</td>
<td>LD50 estimated to be 2,000 - 5,000 mg/kg</td>
</tr>
</tbody>
</table>
### Skin Corrosion/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYETHER</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>CRISTOBALITE</td>
<td>Professional judgement</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>DIATOMACEOUS EARTH</td>
<td>In vitro data</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>1-DODECYLIMIDAZOLE</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
<tr>
<td>Mentha arvensis, ext.</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
</tbody>
</table>

### Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYETHER</td>
<td>Rabbit</td>
<td>Moderate irritant</td>
</tr>
<tr>
<td>DIATOMACEOUS EARTH</td>
<td>Rabbit</td>
<td>Mild irritant</td>
</tr>
<tr>
<td>1-DODECYLIMIDAZOLE</td>
<td>In vitro data</td>
<td>Severe irritant</td>
</tr>
<tr>
<td>Mentha arvensis, ext.</td>
<td>In vitro data</td>
<td>Severe irritant</td>
</tr>
</tbody>
</table>

### Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYETHER</td>
<td>Guinea pig</td>
<td>Not sensitizing</td>
</tr>
<tr>
<td>CRISTOBALITE</td>
<td>Mouse</td>
<td>Not sensitizing</td>
</tr>
<tr>
<td>DIATOMACEOUS EARTH</td>
<td>Mouse</td>
<td>Sensitizing</td>
</tr>
<tr>
<td>1-DODECYLIMIDAZOLE</td>
<td>Guinea pig</td>
<td>Sensitizing</td>
</tr>
</tbody>
</table>

### Respiratory Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYETHER</td>
<td>Guinea pig</td>
<td>Not sensitizing</td>
</tr>
<tr>
<td>CRISTOBALITE</td>
<td>Mouse</td>
<td>Sensitizing</td>
</tr>
<tr>
<td>DIATOMACEOUS EARTH</td>
<td>Mouse</td>
<td>Not sensitizing</td>
</tr>
<tr>
<td>1-DODECYLIMIDAZOLE</td>
<td>Guinea pig</td>
<td>Sensitizing</td>
</tr>
<tr>
<td>Mentha arvensis, ext.</td>
<td>Guinea pig</td>
<td>Sensitizing</td>
</tr>
</tbody>
</table>
For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYETHER</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>CRISTOBALITE</td>
<td>In Vitro</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
<tr>
<td>CRISTOBALITE</td>
<td>In vivo</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
<tr>
<td>DIATOMACEOUS EARTH</td>
<td>In Vitro</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
<tr>
<td>1-DODECYLIMIDAZOLE</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
</tbody>
</table>

**Carcinogenicity**

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRISTOBALITE</td>
<td>Inhalation</td>
<td>Human and animal</td>
<td>Carcinogenic</td>
</tr>
<tr>
<td>DIATOMACEOUS EARTH</td>
<td>Inhalation</td>
<td>Human and animal</td>
<td>Carcinogenic</td>
</tr>
</tbody>
</table>

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>CRISTOBALITE</td>
<td>Inhalation</td>
<td>silicosis</td>
<td>Causes damage to organs through prolonged or repeated exposure</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>DIATOMACEOUS EARTH</td>
<td>Inhalation</td>
<td>silicosis</td>
<td>Causes damage to organs through prolonged or repeated exposure</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>DIATOMACEOUS EARTH</td>
<td>Ingestion</td>
<td>hematopoietic system</td>
<td></td>
<td>kidney and/or bladder</td>
<td>All data are negative</td>
<td>Rat</td>
</tr>
</tbody>
</table>

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material.
and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No  Pressure Hazard - No  Reactivity Hazard - No  Immediate Hazard - Yes  Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I. PIGMENT WHITE 5 (Barium compounds, except barium sulfate)</td>
<td>1345-05-7</td>
<td>&lt; 2</td>
</tr>
<tr>
<td>C.I. PIGMENT WHITE 5 (ZINC COMPOUNDS)</td>
<td>1345-05-7</td>
<td>&lt; 2</td>
</tr>
</tbody>
</table>

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2  Flammability: 1  Instability: 0  Special Hazards: None
National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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