



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M Scotchkote Release Agent 035

Product Identification Numbers

GR-2001-1527-1

1.2. Recommended use and restrictions on use

Recommended use

Coating, Release agent

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	3M United Kingdom Electrical Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2B.

Aspiration Hazard: Category 1.

Specific Target Organ Toxicity (central nervous system): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms

**Hazard Statements**

Highly flammable liquid and vapor.

Causes eye irritation.

May be fatal if swallowed and enters airways.

May cause drowsiness or dizziness.

Precautionary Statements**Prevention:**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

Do NOT induce vomiting.

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

Call a POISON CENTER or doctor/physician if you feel unwell.

In case of fire: Use a fire fighting agent suitable for flammable liquids and solids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep cool.

Keep container tightly closed.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
HEPTANE	142-82-5	95 - 100 Trade Secret *
HYDROTREATED HEAVY NAPHTHA	64742-48-9	1 - 5 Trade Secret *

(PETROLEUM)

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids and solids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools.

Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid eye contact. For industrial or professional use only. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
HEPTANE	142-82-5	Amer Conf of Gov. Indust. Hyg.	TWA:400 ppm;STEL:500 ppm	
HEPTANE	142-82-5	US Dept of Labor - OSHA	TWA:2000 mg/m3(500 ppm)	
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	64742-48-9	Manufacturer determined	TWA:100 ppm	

Amer Conf of Gov. Indust. Hyg. : American Conference of Governmental Industrial Hygienists

American Indust. Hygiene Assoc : American Industrial Hygiene Association

Chemical Manufacturer Rec Guid : Chemical Manufacturer's Recommended Guidelines

US Dept of Labor - OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Provide appropriate local exhaust ventilation on open containers. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Wear eye/face protection. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

General Physical Form:	Liquid
Odor, Color, Grade:	Petroleum odor; Turbid (milky)
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	>=98 °C
Flash Point	1 °C [<i>Test Method:</i> Closed Cup]
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	1.1 % volume
Flammable Limits(UEL)	7 % volume
Vapor Pressure	40 mmHg [@ 20 °C]
Vapor Density	3.5 [<i>Ref Std:</i> AIR=1]
Density	0.71 g/ml
Specific Gravity	0.71 [<i>Ref Std:</i> WATER=1]
Solubility in Water	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	>=222 °C
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Volatile Organic Compounds	700 g/l [<i>Test Method:</i> Estimated] [<i>Details:</i> EU Definition]
Percent volatile	99 % weight

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Combustibles

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause target organ effects after inhalation.

Skin Contact:

May be harmful in contact with skin.

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Chemical (Aspiration) Pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish colored skin (cyanosis), and may be fatal.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause target organ effects after ingestion.

Target Organ Effects:**Single exposure may cause:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE 2,000 - 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE > 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
HEPTANE	Dermal	Rabbit	LD50 3,000 mg/kg
HEPTANE	Inhalation-Vapor (4 hours)	Rat	LC50 103 mg/l
HEPTANE	Ingestion	Rat	LD50 > 15,000 mg/kg
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation-Vapor		LC50 estimated to be 20 - 50 mg/l
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Dermal	Rabbit	LD50 > 3,000 mg/kg
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
HEPTANE	Human	Mild irritant
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
HEPTANE		Moderate irritant
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Guinea pig	Not sensitizing

Respiratory Sensitization

Name	Species	Value

Germ Cell Mutagenicity

Name	Route	Value
HEPTANE	In Vitro	Not mutagenic
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	In vivo	Not mutagenic

HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	In Vitro	Some positive data exist, but the data are not sufficient for classification
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Carcinogenicity

Name	Route	Species	Value
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation	Human and animal	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation	Not toxic to development	Rat	NOAEL 2.4 mg/l	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
HEPTANE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
HEPTANE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
HEPTANE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 6.5 mg/l	4 hours

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
HEPTANE	Inhalation	liver nervous system kidney and/or bladder	All data are negative	Rat	NOAEL 12 mg/l	26 weeks
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 4.6 mg/l	6 months
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1.9 mg/l	13 weeks
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 0.6 mg/l	90 days
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation	bone, teeth, nails, and/or hair blood liver muscles	All data are negative	Rat	NOAEL 5.6 mg/l	12 weeks
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Inhalation	heart	All data are negative	Multiple animal species	NOAEL 1.3 mg/l	90 days

Aspiration Hazard

Name	Value
HEPTANE	Aspiration hazard
HYDROTREATED HEAVY NAPHTHA (PETROLEUM)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Sewering wastes from the use of this product could result in fluoride concentrations in the wastewater. Incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 1 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: *2 **Flammability:** 3 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® III) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® III ratings are to be used with a fully implemented HMIS® III program. HMIS® is a registered mark of the American Coatings Association (ACA).

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