



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Post Process Purge 1779

#### Product Identification Numbers

70-0715-4569-6, 70-0715-4570-4, 70-0715-4571-2

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electronics Materials Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

##### Pictograms

Not applicable.

#### 2.3. Hazards not otherwise classified

Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapors. In case of eye/skin contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove

molten material. Have burn treated by a physician. May cause thermal burns.

22% of the mixture consists of ingredients of unknown acute dermal toxicity.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
ETHYLENE-VINYL ACETATE POLYMER	24937-78-8	40 - 60
HYDROGENATED HYDROCARBON RESINS	Mixture	25 - 35
HYDROCARBON RESIN	68478-07-9	5 - 15
POLYOLEFIN WAX	Mixture	5 - 10

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

**Eye Contact:**

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

#### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Observe precautions from other sections.

#### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial or professional use only.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
POLYOLEFIN WAX	Mixture	ACGIH	TWA(as fume):2 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

##### Skin/hand protection

No chemical protective gloves are required.

##### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Waxy Solid
Odor, Color, Grade:	Mild resinous odor; white color
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	206 °F [Test Method: Ring and Ball]
Boiling Point	<i>Not Applicable</i>
Flash Point	560 °F
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	1.01 g/cm <sup>3</sup>
Specific Gravity	1.01 [Ref Std: WATER=1]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>Not Applicable</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

**10.6. Hazardous decomposition products****Substance**

Carbon monoxide  
Carbon dioxide

**Condition**

Not Specified  
Not Specified

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Skin Contact:**

During heating:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Contact with the skin during product use is not expected to result in significant irritation.

**Eye Contact:**

During heating:

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
ETHYLENE-VINYL ACETATE POLYMER	Dermal		LD50 estimated to be > 5,000 mg/kg
ETHYLENE-VINYL ACETATE POLYMER	Ingestion	Rat	LD50 > 1,000 mg/kg
HYDROGENATED HYDROCARBON RESINS	Ingestion		LD50 estimated to be > 5,000 mg/kg
HYDROCARBON RESIN	Dermal	Rabbit	LD50 > 3,160 mg/kg
HYDROCARBON RESIN	Ingestion	Rat	LD50 > 5,000 mg/kg
POLYOLEFIN WAX	Dermal	Rabbit	LD50 > 5,000 mg/kg
POLYOLEFIN WAX	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
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ETHYLENE-VINYL ACETATE POLYMER	Professional judgement	No significant irritation
HYDROGENATED HYDROCARBON RESINS	Professional judgement	No significant irritation
HYDROCARBON RESIN	similar compounds	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
ETHYLENE-VINYL ACETATE POLYMER	Professional judgement	No significant irritation
HYDROGENATED HYDROCARBON RESINS	Professional judgement	No significant irritation
HYDROCARBON RESIN	similar compounds	Mild irritant

**Skin Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Carcinogenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
ETHYLENE-VINYL ACETATE POLYMER	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 4,000 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

on this material and/or its components.

## SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No   Pressure Hazard - No   Reactivity Hazard - No   Immediate Hazard - Yes   Delayed Hazard - No

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

**NFPA Hazard Classification****Health:** 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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