



## Material Safety Data Sheet

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**PRODUCT NAME:** 3M Unitek Unite Adhesive Kit (712-011, 712-012, 712-015)

**MANUFACTURER:** 3M

**DIVISION:** Orthodontic Products

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA

**Telephone:** 1-888-3M HELPS (1-888-364-3577)

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 05/09/14

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**Document Group:** 06-4036-7

### ID Number(s):

70-2020-0012-4, 70-2020-0013-2, 70-2020-0018-1

**This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:**

06-4021-9, 06-4032-6

### Revision Changes:

Kit: Component heading paragraph information was modified.

Kit: Component document group number(s) information was modified.

Section 1: Manufacturer name information was added.

Section 16: Disclaimer (first paragraph) information was added.

Section 16: Disclaimer (second paragraph) information was added.

Section 16: Web address information was added.

Section 1: Address information was added.

Copyright information was added.

Company logo information was added.

Telephone header information was added.

Company Telephone information was added.

Section 1: Emergency phone information information was added.

Company Logo information was deleted.

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Kit: Manufacturer's name information was deleted.

Kit: Emergency phone information information was deleted.

Kit: Disclaimer (first paragraph) information was deleted.

Kit: Disclaimer (second paragraph) information was deleted.

Kit: Address line 1 information was deleted.

Kit: Address line 2 information was deleted.

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<b>Issue Date:</b>	02/25/16	<b>Supersedes Date:</b>	05/06/14

### SECTION 1: Identification

#### 1.1. Product identifier

3M Unitek Unite Adhesive (704-038, 704-048)

#### Product Identification Numbers

70-2020-8890-5, 70-2020-8894-7

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Orthodontic use, Orthodontic use

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

**Pictograms****Hazard Statements**

Causes serious eye irritation.  
May cause an allergic skin reaction.

**Precautionary Statements****Prevention:**

Wear eye/face protection.  
Wear protective gloves.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

None.

## SECTION 3: Composition/information on ingredients

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
SILANE TREATED QUARTZ	100402-78-6	50 - 60 Trade Secret *
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	109-16-0	15 - 25 Trade Secret *
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	1565-94-2	10 - 20 Trade Secret *
SILANE TREATED SILICA	68611-44-9	5 - 10 Trade Secret *
BENZOYL PEROXIDE	94-36-0	< 2 Trade Secret *
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	67762-90-7	< 2 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## SECTION 5: Fire-fighting measures

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

Carbon monoxide  
Carbon dioxide

**Condition**

During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling**

A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate

commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Do not get in eyes.

## 7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	67762-90-7	CMRG	CEIL:5 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
SILICA, AMORPHOUS	68611-44-9	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
BENZOYL PEROXIDE	94-36-0	ACGIH	TWA:5 mg/m3	A4: Not class. as human carcin
BENZOYL PEROXIDE	94-36-0	OSHA	TWA:5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use in a well-ventilated area.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

##### Skin/hand protection

See Section 7.1 for additional information on skin protection.

##### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	White Paste, Mild Odor
Odor threshold	No Data Available
pH	Not Applicable
Melting point	No Data Available
Boiling Point	No Data Available
Flash Point	> 200 °F [Test Method: Closed Cup]
Evaporation rate	No Data Available
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	No Data Available
Vapor Density	No Data Available
Density	1.75 g/ml
Specific Gravity	1.75 [Ref Std: WATER=1]
Solubility in Water	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	No Data Available
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	No Data Available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

#### Substance

None known.

#### Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

##### Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
SILANE TREATED QUARTZ	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
SILANE TREATED QUARTZ	Ingestion	Rat	LD50 > 5,110 mg/kg
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Rat	LD50 10,837 mg/kg
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-	Rat	LC50 > 0.691 mg/l



	Dust/Mist (4 hours)		
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
BENZOYL PEROXIDE	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
BENZOYL PEROXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 24.3 mg/l
BENZOYL PEROXIDE	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Guinea pig	Mild irritant
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Not available	Minimal irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Rabbit	No significant irritation
BENZOYL PEROXIDE	Rabbit	Minimal irritation

### Serious Eye Damage/Irritation

Name	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Professional judgement	Moderate irritant
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Not available	Moderate irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Rabbit	No significant irritation
BENZOYL PEROXIDE	Rabbit	Severe irritant

### Skin Sensitization

Name	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Human and animal	Sensitizing
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Guinea pig	Sensitizing
SILANE TREATED SILICA	Human and animal	Not sensitizing
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Human and animal	Not sensitizing
BENZOYL PEROXIDE	Human and animal	Sensitizing

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
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TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification
SILANE TREATED SILICA	In Vitro	Not mutagenic
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	In Vitro	Not mutagenic
BENZOYL PEROXIDE	In Vitro	Not mutagenic
BENZOYL PEROXIDE	In vivo	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	Mouse	Not carcinogenic
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
BENZOYL PEROXIDE	Ingestion	Multiple animal species	Not carcinogenic
BENZOYL PEROXIDE	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not toxic to male reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not toxic to development	Mouse	NOAEL 1 mg/kg/day	1 generation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not toxic to male reproduction	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not toxic to development	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
SILANE TREATED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
BENZOYL PEROXIDE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
BENZOYL PEROXIDE	Ingestion	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 500 mg/kg/day	premating & during gestation
BENZOYL PEROXIDE	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 500 mg/kg/day	premating & during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 833 mg/kg/day	78 weeks
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	blood	All data are negative	Mouse	NOAEL 833 mg/kg/day	78 weeks
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	endocrine system   liver   nervous system   kidney and/or bladder	All data are negative	Mouse	NOAEL 0.8 mg/kg/day	prematuring & during gestation
SILANE TREATED SILICA	Inhalation	respiratory system   silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
DIMETHYL SILOXANE, REACTION PRODUCT WITH SILICA	Inhalation	respiratory system   silicosis	All data are negative	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
BENZOYL PEROXIDE	94-36-0	Trade Secret < 2

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	06-4032-6	<b>Version Number:</b>	15.00
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<b>Issue Date:</b>	02/25/16	<b>Supersedes Date:</b>	05/06/14

### SECTION 1: Identification

#### 1.1. Product identifier

3M Unitek Unite Primer (704-055)

#### Product Identification Numbers

70-2020-0045-4

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Orthodontic use, Orthodontic use

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (repeated exposure): Category 2.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Causes serious eye irritation.

May cause an allergic skin reaction.

May cause damage to organs through prolonged or repeated exposure:  
respiratory system |

**Precautionary Statements****Prevention:**

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear eye/face protection.

Wear protective gloves.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Get medical advice/attention if you feel unwell.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

None.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	109-16-0	70 - 80 Trade Secret *
2,2'-(P-TOLYLIMINO)DIETHANOL	3077-12-1	5 - 15 Trade Secret *
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	1565-94-2	5 - 15 Trade Secret *
3-METHACRYLOXYPROPYLTRIMETHOXY SILANE	2530-85-0	< 5 Trade Secret *
POLY(METHYL METHACRYLATE) (PMMA)	9011-14-7	< 5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Hydrocarbons  
Carbon monoxide  
Carbon dioxide

#### Condition

During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by



appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use in a well-ventilated area.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

##### Skin/hand protection

See Section 7.1 for additional information on skin protection.

##### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Odor, Color, Grade:</b>	Viscous, Translucent, Amber Color, Mild Odor
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	$\geq 170\text{ }^{\circ}\text{C}$ [ <i>Test Method: Estimated</i> ]
<b>Flash Point</b>	$> 240\text{ }^{\circ}\text{F}$ [ <i>Test Method: Closed Cup</i> ]

Evaporation rate	<=1 [Ref Std: BUOAC=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	No Data Available
Vapor Density	No Data Available
Density	0.95 g/ml [Ref Std: WATER=1]
Specific Gravity	0.95 [Ref Std: WATER=1]
Solubility in Water	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	No Data Available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

#### Substance

None known.

#### Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

##### Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Additional Health Effects:

##### Prolonged or repeated exposure may cause target organ effects:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	Professional judgment	LD50 estimated to be > 5,000 mg/kg
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Rat	LD50 10,837 mg/kg
2,2'-(P-TOLYLIMINO)DIETHANOL	Dermal	Rabbit	LD50 > 2,000 mg/kg
2,2'-(P-TOLYLIMINO)DIETHANOL	Ingestion	Rat	LD50 959 mg/kg
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Dermal	Professional judgment	LD50 estimated to be 2,000 - 5,000 mg/kg
POLY(METHYL METHACRYLATE) (PMMA)	Dermal		LD50 estimated to be > 5,000 mg/kg
POLY(METHYL METHACRYLATE) (PMMA)	Ingestion	Rat	LD50 > 5,000 mg/kg
3-METHACRYLOXYPROPYLTRIMETHOXYSILANE	Dermal	Rabbit	LD50 > 20,900 mg/kg
3-METHACRYLOXYPROPYLTRIMETHOXYSILANE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.28 mg/l
3-METHACRYLOXYPROPYLTRIMETHOXYSILANE	Ingestion	Rat	LD50 > 5,225 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Guinea pig	Mild irritant
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Not available	Minimal irritation
POLY(METHYL METHACRYLATE) (PMMA)	Rabbit	No significant irritation
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Professional judgement	Moderate irritant
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Not available	Moderate irritant
POLY(METHYL METHACRYLATE) (PMMA)	Rabbit	Mild irritant
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	Rabbit	Mild irritant

**Skin Sensitization**

Name	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Human and animal	Sensitizing
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Guinea pig	Sensitizing
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	Guinea pig	Not sensitizing

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	In Vitro	Some positive data exist, but the data are not sufficient for classification
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	In Vitro	Not mutagenic
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	Mouse	Not carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not toxic to male reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Ingestion	Not toxic to development	Mouse	NOAEL 1 mg/kg/day	1 generation
BISPHENOL A DIGLYCIDYL ETHER	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 0.8	premating &

DIMETHACRYLATE (BISGMA)				mg/kg/day	during gestation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not toxic to male reproduction	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	Not toxic to development	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 5,200 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 833 mg/kg/day	78 weeks
TRIETHYLENE GLYCOL DIMETHACRYLATE (TEGDMA)	Dermal	blood	All data are negative	Mouse	NOAEL 833 mg/kg/day	78 weeks
BISPHENOL A DIGLYCIDYL ETHER DIMETHACRYLATE (BISGMA)	Ingestion	endocrine system   liver   nervous system   kidney and/or bladder	All data are negative	Mouse	NOAEL 0.8 mg/kg/day	premating & during gestation
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	Dermal	skin	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL 2,100 mg/kg/day	17 days
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	Dermal	liver   kidney and/or bladder	All data are negative	Rabbit	NOAEL 2,100 mg/kg/day	17 days
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	Inhalation	respiratory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 0.05 mg/l	14 weeks
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.244 mg/l	14 weeks
3-METHACRYLOXYPROPYLTRIMETHOXYLSILANE	Inhalation	hematopoietic system   eyes   kidney and/or bladder	All data are negative	Rat	NOAEL 0.244 mg/l	14 weeks

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material

and/or its components.

### **Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## **SECTION 13: Disposal considerations**

### **13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## **SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## **SECTION 15: Regulatory information**

### **15.1. US Federal Regulations**

Contact 3M for more information.

#### **311/312 Hazard Categories:**

Fire Hazard - No   Pressure Hazard - No   Reactivity Hazard - No   Immediate Hazard - Yes   Delayed Hazard - Yes

### **15.2. State Regulations**

Contact 3M for more information.

### **15.3. Chemical Inventories**

Contact 3M for more information.

### **15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## **SECTION 16: Other information**

### **NFPA Hazard Classification**

**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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