

Safety Data Sheet

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 Document Group:
 30-3682-9
 Version Number:
 2.00

 Issue Date:
 02/20/15
 Supercedes Date:
 12/12/12

Product identifier

3MTM Aerospace Sealant AC-251 Black B-2

ID Number(s):

70-0052-0183-8, 70-0052-0184-6, 70-0052-0185-3, 70-0052-0187-9, 70-0052-0188-7, 70-0052-2052-3, 70-0052-2053-1, 70-0052-2054-9, 70-0052-2055-6, 70-0052-2056-4

Recommended use

Sealant

Supplier's details

MANUFACTURER: 3M

DIVISION: Aerospace and Commercial Transportation Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA **Telephone:** 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

30-3448-5, 30-3193-7

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Document Group: 30-3448-5 **Version Number:** 2.00 **Issue Date:** 02/20/15 09/07/12 **Supercedes Date:**

SECTION 1: Identification

1.1. Product identifier

3MTM Aerospace Sealant AC-251 B-1/2, B-1, and B-2 Black Base

Product Identification Numbers

LC-B100-1135-5, LC-B100-1135-6, LC-B100-1135-7, LC-B100-1135-8, LC-B100-1135-9, LC-B100-1136-0, LC-B100-1135-9, LC-B100-1135-9, LC-B100-1136-0, LC-B100-1135-9, LC-B100-1135-9 1136-1, 42-0044-2103-0, 42-0044-2104-8, 42-0044-2105-5, 70-0052-1972-3

1.2. Recommended use and restrictions on use

Recommended use

For industrial or professional use only., Sealant

1.3. Supplier's details

MANUFACTURER:

DIVISION: Aerospace and Commercial Transportation Division ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA **Telephone:** 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

Precautionary Statements

Call a POISON CENTER or doctor/physician if you feel unwell.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|--------------------|------------|--------------------------|
| POLYSULFIDE RUBBER | 68611-50-7 | 55 - 65 |
| CALCIUM CARBONATE | 471-34-1 | 30 - 40 |
| CARBON BLACK | 1333-86-4 | 0.1 - 0.5 Trade Secret * |
| QUARTZ SILICA | 14808-60-7 | 0 - 0.5 Trade Secret * |

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Condition **Substance** Formaldehyde **During Combustion** Carbon monoxide **During Combustion** Carbon dioxide **During Combustion**

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|-------------------|------------|--------|-------------------------------|----------------------------|
| CARBON BLACK | 1333-86-4 | ACGIH | TWA(inhalable fraction):3 | A3: Confirmed animal |
| | | | mg/m3 | carcin. |
| CARBON BLACK | 1333-86-4 | CMRG | TWA:0.5 mg/m3 | |
| CARBON BLACK | 1333-86-4 | OSHA | TWA:3.5 mg/m3 | |
| QUARTZ SILICA | 14808-60-7 | ACGIH | TWA(respirable | A2: Suspected human |
| | | | fraction):0.025 mg/m3 | carcin. |
| QUARTZ SILICA | 14808-60-7 | OSHA | TWA concentration(as total | |
| | | | dust):0.3 mg/m3;TWA | |
| | | | concentration(respirable):0.1 | |
| | | | mg/m3(2.4 millions of | |
| | | | particles/cu. ft.) | |
| CALCIUM CARBONATE | 471-34-1 | CMRG | TWA:10 mg/m3;STEL:20 | |
| | | | mg/m3 | |
| Limestone | 471-34-1 | OSHA | TWA(as total dust):15 | |

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| | mg/m3;TWA(respirable | |
|--|----------------------|--|
| | fraction):5 mg/m3 | |

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:

Specific Physical Form:

Liquid
Paste

Odor, Color, Grade: Sulphurpus odor; Black paste

Odor thresholdNo Data AvailablepHNo Data AvailableMelting pointNot ApplicableBoiling PointNot Applicable

Flash Point >=200 °F [Test Method: Closed Cup]

Evaporation rate

Flammability (solid, gas)

Flammable Limits(LEL)

Flammable Limits(UEL)

Vapor Pressure

No Data Available
No Data Available
No Data Available
No Data Available

Vapor Density No Data Available

Specific Gravity 1.61 [*Ref Std:* WATER=1]

Solubility in Water Nil

Solubility- non-water No Data Available Partition coefficient: n-octanol/ water No Data Available **Autoignition temperature** No Data Available **Decomposition temperature** No Data Available Viscosity No Data Available

Volatile Organic Compounds $2.1 \, \text{g/l}$ **VOC Less H2O & Exempt Solvents** $2.1 \, \text{g/l}$

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Reducing agents Strong acids Strong bases

10.6. Hazardous decomposition products

Substance Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose

and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

| <u>Ingredient</u> | CAS No. | Class Description | Regulation |
|----------------------|------------|--------------------------------|---|
| SILICA, CRYS AIRRESP | 14808-60-7 | Known human carcinogen | National Toxicology Program Carcinogens |
| CARBON BLACK | 1333-86-4 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |
| QUARTZ SILICA | 14808-60-7 | Grp. 1: Carcinogenic to humans | International Agency for Research on Cancer |

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Acute Toxicity | | | |
|--------------------|-------------|---------|---|
| Name | Route | Species | Value |
| Overall product | Ingestion | | No data available; calculated ATE > 5,000 mg/kg |
| POLYSULFIDE RUBBER | Dermal | Rat | LD50 > 7,800 mg/kg |
| POLYSULFIDE RUBBER | Ingestion | Rat | LD50 > 5,000 mg/kg |
| CALCIUM CARBONATE | Dermal | Rat | LD50 > 2,000 mg/kg |
| CALCIUM CARBONATE | Inhalation- | Rat | LC50 3.0 mg/l |
| | Dust/Mist | | |
| | (4 hours) | | |
| CALCIUM CARBONATE | Ingestion | Rat | LD50 6,450 mg/kg |
| CARBON BLACK | Dermal | Rabbit | LD50 > 3,000 mg/kg |
| CARBON BLACK | Ingestion | Rat | LD50 > 8,000 mg/kg |
| QUARTZ SILICA | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| QUARTZ SILICA | Ingestion | | LD50 estimated to be > 5,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|--------------------|-----------|---------------------------|
| POLYSULFIDE RUBBER | Rabbit | No significant irritation |
| CALCIUM CARBONATE | Rabbit | No significant irritation |
| CARBON BLACK | Rabbit | No significant irritation |
| QUARTZ SILICA | Professio | No significant irritation |
| | nal | |
| | judgeme | |
| | nt | |

Serious Eye Damage/Irritation

| Name | Species | Value |
|--------------------|---------|---------------------------|
| POLYSULFIDE RUBBER | Rabbit | No significant irritation |
| CALCIUM CARBONATE | Rabbit | No significant irritation |
| CARBON BLACK | Rabbit | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|--------------------|---------|-----------------|
| POLYSULFIDE RUBBER | | Not sensitizing |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|---------------|----------|--|
| CARBON BLACK | In Vitro | Not mutagenic |
| CARBON BLACK | In vivo | Some positive data exist, but the data are not sufficient for classification |
| QUARTZ SILICA | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| QUARTZ SILICA | In vivo | Some positive data exist, but the data are not sufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|---------------|------------|---------|------------------|
| CARBON BLACK | Dermal | Mouse | Not carcinogenic |
| CARBON BLACK | Ingestion | Mouse | Not carcinogenic |
| CARBON BLACK | Inhalation | Rat | Carcinogenic |
| QUARTZ SILICA | Inhalation | Human | Carcinogenic |
| | | and | |
| | | animal | |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|-------------------|-----------|--------------------------|---------|------------------------|------------------------------|
| CALCIUM CARBONATE | Ingestion | Not toxic to development | Rat | NOAEL 625 mg/kg/day | premating & during gestation |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|-------------------|------------|--------------------|-----------------------|---------|---------------------|----------------------|
| CALCIUM CARBONATE | Inhalation | respiratory system | All data are negative | Rat | NOAEL 0.812 mg/l | 90 minutes |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) |) Value | | Test Result | Exposure | |
|-------------------|------------|--------------------|--|-------|------------------------|-----------------------|--|
| | | | | | | Duration | |
| CALCIUM CARBONATE | Inhalation | respiratory system | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | occupational exposure | |
| CARBON BLACK | Inhalation | pneumoconiosis | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | occupational exposure | |
| QUARTZ SILICA | Inhalation | silicosis | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | occupational exposure | |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

D # 0 0

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

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National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Document Group: 30-3193-7 2.00 **Version Number: Issue Date:** 02/20/15 05/23/13 **Supercedes Date:**

SECTION 1: Identification

1.1. Product identifier

3MTM Aerospace Sealant AC-251 Black B-2 Catalyst

Product Identification Numbers

LC-B100-1118-4, LC-B100-1118-5, LC-B100-1118-6, LC-B100-1118-7, LC-B100-1118-8, 42-0044-2025-5

1.2. Recommended use and restrictions on use

Recommended use

Hardener, For industrial or professional use only.

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Aerospace and Commercial Transportation Division **ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Reproductive Toxicity: Lactation.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Health Hazard |

Pictograms



Hazard Statements

May cause harm to breast-fed children.

Causes damage to organs through prolonged or repeated exposure: nervous system | respiratory system |

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid contact during pregnancy/while nursing.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Response:

IF exposed or concerned: Get medical advice/attention.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

8% of the mixture consists of ingredients of unknown acute oral toxicity. 8% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|------------------------------------|------------|------------------------|
| MANGANESE DIOXIDE | 1313-13-9 | 30 - 50 Trade Secret * |
| HYDROGENATED TERPHENYL | 61788-32-7 | 30 - 45 Trade Secret * |
| PARTIALLY HYDROGENATED POLYPHENYLS | 68956-74-1 | 0 - 10 |
| TERPHENYL | 26140-60-3 | 1 - 5 Trade Secret * |
| ALUMINUM OXIDE | 1344-28-1 | 0 - 5 |
| QUARTZ SILICA | 14808-60-7 | 0.1 - 3 Trade Secret * |
| WATER | 7732-18-5 | 0.1 - 3 |
| CARBON BLACK | 1333-86-4 | 0.1 - 3 Trade Secret * |
| IRON OXIDE (FE2O3) | 1309-37-1 | 0 - 3 |
| SODIUM HYDROXIDE | 1310-73-2 | 0 - 1 Trade Secret * |
| FERBAM | 14484-64-1 | 0.1 - 1 Trade Secret * |
| LEAD | 7439-92-1 | <= 0.06 Trade Secret * |

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

| Substance | <u>Condition</u> |
|--------------------|-------------------|
| Hydrocarbons | During Combustion |
| Carbon monoxide | During Combustion |
| Carbon dioxide | During Combustion |
| Oxides of Nitrogen | During Combustion |

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent

material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Avoid contact during pregnancy/while nursing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|-------------------------------|------------|--------|-------------------------------|----------------------------|
| IRON OXIDE (FE2O3) | 1309-37-1 | ACGIH | TWA(respirable fraction):5 | A4: Not class. as human |
| | | | mg/m3 | carcin |
| IRON OXIDE (FE2O3) | 1309-37-1 | OSHA | TWA(as fume):10 mg/m3 | |
| ROUGE | 1309-37-1 | OSHA | TWA(as total dust):15 | |
| | | | mg/m3;TWA(respirable | |
| | | | fraction):5 mg/m3 | |
| SODIUM HYDROXIDE | 1310-73-2 | ACGIH | CEIL:2 mg/m3 | |
| SODIUM HYDROXIDE | 1310-73-2 | CMRG | TWA:2 mg/m3 | |
| SODIUM HYDROXIDE | 1310-73-2 | OSHA | TWA:2 mg/m3 | |
| MANGANESE COMPOUNDS | 1313-13-9 | OSHA | CEIL(as Mn):5 mg/m3 | |
| MANGANESE, INORGANIC | 1313-13-9 | ACGIH | TWA(as Mn, inhalable | A4: Not class. as human |
| COMPOUNDS | | | fraction):0.1 mg/m3;TWA(as | carcin |
| | | | Mn, respirable fraction):0.02 | |
| | | | mg/m3 | |
| CARBON BLACK | 1333-86-4 | ACGIH | TWA(inhalable fraction):3 | A3: Confirmed animal |
| | | | mg/m3 | carcin. |
| CARBON BLACK | 1333-86-4 | CMRG | TWA:0.5 mg/m3 | |
| CARBON BLACK | 1333-86-4 | OSHA | TWA:3.5 mg/m3 | |
| ALUMINUM OXIDE | 1344-28-1 | CMRG | TWA:1 fiber/cc | |
| ALUMINUM OXIDE | 1344-28-1 | OSHA | TWA(as total dust):15 | |
| | | | mg/m3;TWA(respirable | |
| | | | fraction):5 mg/m3 | |
| Aluminum, insoluble compounds | 1344-28-1 | ACGIH | TWA(respirable fraction):1 | A4: Not class. as human |
| | | | mg/m3 | carcin |
| FERBAM | 14484-64-1 | ACGIH | TWA(inhalable fraction):5 | A4: Not class. as human |
| | | | mg/m3 | carcin |
| FERBAM | 14484-64-1 | OSHA | TWA(as total dust):15 mg/m3 | |
| QUARTZ SILICA | 14808-60-7 | ACGIH | TWA(respirable | A2: Suspected human |
| | | | fraction):0.025 mg/m3 | carcin. |
| QUARTZ SILICA | 14808-60-7 | OSHA | TWA concentration(as total | |
| | | | dust):0.3 mg/m3;TWA | |

| | | | concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.) | |
|---------------------------|------------|-------|--|------------------------------|
| TERPHENYL | 26140-60-3 | ACGIH | CEIL:5 mg/m3 | |
| TERPHENYL | 26140-60-3 | OSHA | CEIL:9 mg/m3(1 ppm) | |
| HYDROGENATED TERPHENYL | 61788-32-7 | ACGIH | TWA:0.5 ppm | |
| LEAD | 7439-92-1 | ACGIH | TWA(as Pb):0.05 mg/m3 | A3: Confirmed animal carcin. |
| LEAD | 7439-92-1 | OSHA | TWA:0.05 mg/m3 | 29 CFR 1910.1025 |

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eve/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective

Gloves made from the following material(s) are recommended: Neoprene

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:

Odor, Color, Grade: Slight odor; Black, viscous liquid

Odor threshold No Data Available pН Not Applicable **Melting point** Not Applicable **Boiling Point** No Data Available

Flash Point >=200 °F [Test Method: Closed Cup]

Evaporation rate No Data Available Flammability (solid, gas) Not Applicable Flammable Limits(LEL) No Data Available No Data Available Flammable Limits(UEL) **Vapor Pressure** No Data Available **Vapor Density** >=1 [*Ref Std:* AIR=1] **Specific Gravity** 1.59 [*Ref Std:* WATER=1] Solubility in Water Slight (less than 10%) Solubility- non-water No Data Available Partition coefficient: n-octanol/ water No Data Available **Autoignition temperature** No Data Available **Decomposition temperature** No Data Available Viscosity No Data Available

Volatile Organic Compounds

0.2 g/l [Test Method: calculated SCAQMD rule 443.1]

VOC Less H2O & Exempt Solvents

0.2 g/l [Test Method: calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Reducing agents Strong acids

10.6. Hazardous decomposition products

<u>Substance</u> <u>Condition</u>

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

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Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

May be harmful in contact with skin.

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eve Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which may interfere with lactation or be harmful to breastfed children.

Carcinogenicity:

| Ingredient | CAS No. | Class Description | Regulation |
|----------------------|------------|--------------------------------|---|
| SILICA, CRYS AIRRESP | 14808-60-7 | Known human carcinogen | National Toxicology Program Carcinogens |
| CARBON BLACK | 1333-86-4 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |
| LEAD | 7439-92-1 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |
| LEAD | 7439-92-1 | Anticipated human carcinogen | National Toxicology Program Carcinogens |
| QUARTZ SILICA | 14808-60-7 | Grp. 1: Carcinogenic to humans | International Agency for Research on Cancer |

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|------------------------|-------------|---------|---|
| Overall product | Dermal | | No data available; calculated ATE 2,000 - 5,000 |
| | | | mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE 2,000 - 5,000 |
| | | | mg/kg |
| MANGANESE DIOXIDE | Dermal | Rat | LD50 2,000 mg/kg |
| MANGANESE DIOXIDE | Inhalation- | Rat | LC50 > 1.5 mg/l |
| | Dust/Mist | | |
| | (4 hours) | | |
| MANGANESE DIOXIDE | Ingestion | Rat | LD50 > 2,197 mg/kg |
| HYDROGENATED TERPHENYL | Dermal | Rabbit | LD50 6,800 mg/kg |
| HYDROGENATED TERPHENYL | Inhalation- | Rat | LC50 > 11.1 mg/l |

| | Dust/Mist | | |
|------------------------|-------------|-----------|--|
| | (4 hours) | | |
| HYDROGENATED TERPHENYL | Ingestion | Rat | LD50 > 10,000 mg/kg |
| TERPHENYL | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| TERPHENYL | Inhalation- | Rat | LD50 > 3.8 mg/l |
| | Dust/Mist | | |
| | (4 hours) | | |
| TERPHENYL | Ingestion | Rat | LD50 2,304 mg/kg |
| ALUMINUM OXIDE | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| ALUMINUM OXIDE | Inhalation- | Rat | LC50 > 2.3 mg/l |
| | Dust/Mist | | |
| | (4 hours) | | |
| ALUMINUM OXIDE | Ingestion | Rat | LD50 > 5,000 mg/kg |
| QUARTZ SILICA | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| QUARTZ SILICA | Ingestion | | LD50 estimated to be > 5,000 mg/kg |
| IRON OXIDE (FE2O3) | Dermal | Not | LD50 3,100 mg/kg |
| | | available | |
| IRON OXIDE (FE2O3) | Ingestion | Not | LD50 3,700 mg/kg |
| | | available | |
| CARBON BLACK | Dermal | Rabbit | LD50 > 3,000 mg/kg |
| CARBON BLACK | Ingestion | Rat | LD50 > 8,000 mg/kg |
| FERBAM | Dermal | Rabbit | LD50 > 4,000 mg/kg |
| FERBAM | Ingestion | Rat | LD50 1,130 mg/kg |
| LEAD | Dermal | | LD50 estimated to be 2,000 - 5,000 mg/kg |
| LEAD | Ingestion | | LD50 estimated to be 50 - 300 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|------------------------|-----------|---------------------------|
| HYDROGENATED TERPHENYL | Rabbit | No significant irritation |
| TERPHENYL | Rabbit | No significant irritation |
| ALUMINUM OXIDE | Rabbit | No significant irritation |
| IRON OXIDE (FE2O3) | Rabbit | No significant irritation |
| QUARTZ SILICA | Professio | No significant irritation |
| | nal | |
| | judgeme | |
| | nt | |
| CARBON BLACK | Rabbit | No significant irritation |
| SODIUM HYDROXIDE | Rabbit | Corrosive |
| FERBAM | Rabbit | No significant irritation |
| LEAD | similar | No significant irritation |
| | compoun | |
| | ds | |

Serious Eye Damage/Irritation

| Name | Species | Value |
|----------------------------|---------|---------------------------|
| INVENOCIONATION TERRITORIA | D 112 | N |
| HYDROGENATED TERPHENYL | Rabbit | No significant irritation |
| TERPHENYL | Rabbit | No significant irritation |
| ALUMINUM OXIDE | Rabbit | No significant irritation |
| IRON OXIDE (FE2O3) | Rabbit | No significant irritation |
| CARBON BLACK | Rabbit | No significant irritation |
| SODIUM HYDROXIDE | Rabbit | Corrosive |
| FERBAM | Rabbit | Severe irritant |
| LEAD | similar | Mild irritant |
| | compoun | |
| | ds | |

Skin Sensitization

| Name | Species | Value |
|------------------------|---------|--|
| HYDROGENATED TERPHENYL | Human | Not sensitizing |
| IRON OXIDE (FE2O3) | Human | Some positive data exist, but the data are not sufficient for classification |
| SODIUM HYDROXIDE | Human | Not sensitizing |

| FERBAM | Guinea | Not sensitizing |
|--------|--------|-----------------|
| | pig | |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|------------------------|----------|--|
| | | |
| HYDROGENATED TERPHENYL | In vivo | Not mutagenic |
| TERPHENYL | In Vitro | Not mutagenic |
| TERPHENYL | In vivo | Not mutagenic |
| ALUMINUM OXIDE | In Vitro | Not mutagenic |
| IRON OXIDE (FE2O3) | In Vitro | Not mutagenic |
| QUARTZ SILICA | In Vitro | Some positive data exist, but the data are not |
| | | sufficient for classification |
| QUARTZ SILICA | In vivo | Some positive data exist, but the data are not |
| | | sufficient for classification |
| CARBON BLACK | In Vitro | Not mutagenic |
| CARBON BLACK | In vivo | Some positive data exist, but the data are not |
| | | sufficient for classification |
| SODIUM HYDROXIDE | In Vitro | Not mutagenic |
| LEAD | In vivo | Some positive data exist, but the data are not |
| | | sufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|--------------------|------------------|--------------------------------|--|
| ALUMINUM OXIDE | Inhalation | Rat | Not carcinogenic |
| IRON OXIDE (FE2O3) | Inhalation | Human | Some positive data exist, but the data are not sufficient for classification |
| QUARTZ SILICA | Inhalation | Human and animal | Carcinogenic |
| CARBON BLACK | Dermal | Mouse | Not carcinogenic |
| CARBON BLACK | Ingestion | Mouse | Not carcinogenic |
| CARBON BLACK | Inhalation | Rat | Carcinogenic |
| FERBAM | Ingestion | Rat | Not carcinogenic |
| LEAD | Not Specified | official classific ation | Carcinogenic |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|------------------------|------------------|--|---------|-------------------------|-----------------------------|
| HYDROGENATED TERPHENYL | Ingestion | Not toxic to female reproduction | Rat | NOAEL 81 mg/kg/day | 2 generation |
| HYDROGENATED TERPHENYL | Ingestion | Not toxic to male reproduction | Rat | NOAEL 62 mg/kg/day | 2 generation |
| HYDROGENATED TERPHENYL | Ingestion | Some positive developmental data exist, but the data are not sufficient for classification | Rat | NOAEL 500 mg/kg/day | 2 generation |
| FERBAM | Ingestion | Not toxic to female reproduction | Rat | NOAEL 25 mg/kg/day | 3 generation |
| FERBAM | Ingestion | Not toxic to male reproduction | Rat | NOAEL 25 mg/kg/day | 3 generation |
| FERBAM | Ingestion | Some positive developmental data exist, but the data are not sufficient for classification | Rat | NOAEL 11 mg/kg/day | during organogenesi s |
| LEAD | Not Specified | Toxic to female reproduction | Human | LOAEL 10 ug/dl blood | |
| LEAD | Not Specified | Toxic to male reproduction | Human | LOAEL 37 ug/dl blood | |
| LEAD | Not | Toxic to development | Human | NOAEL Not | |

| Specified | | available | |
|-----------|--|-----------|--|

Lactation

| Name | Route | Species | Value |
|--------|-----------|---------|------------------------------------|
| FERBAM | Ingestion | Rat | Causes effects on or via lactation |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| specific Target Organ | | | | | | T |
|-----------------------|------------|------------------------|--|---------|-------------------------|---------------------------|
| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
| SODIUM HYDROXIDE | Inhalation | respiratory irritation | May cause respiratory irritation | Human | NOAEL Not available | |
| LEAD | Ingestion | nervous system | May cause damage to organs | Human | LOAEL 90 ug/dl blood | poisoning and/or abuse |
| LEAD | Ingestion | heart | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | poisoning and/or abuse |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---------------------------|------------|---|--|---------|-------------------------|----------------------------|
| HYDROGENATED TERPHENYL | Inhalation | liver | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 0.5 mg/l | 90 days |
| HYDROGENATED TERPHENYL | Ingestion | endocrine system blood liver kidney and/or bladder | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 144 mg/kg/day | 14 weeks |
| ALUMINUM OXIDE | Inhalation | pneumoconiosis pulmonary fibrosis | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | occupational exposure |
| IRON OXIDE (FE2O3) | Inhalation | pulmonary fibrosis pneumoconiosis | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | occupational exposure |
| QUARTZ SILICA | Inhalation | silicosis | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | occupational exposure |
| CARBON BLACK | Inhalation | pneumoconiosis | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | occupational exposure |
| LEAD | Inhalation | kidney and/or bladder | May cause damage to organs though prolonged or repeated exposure | Human | LOAEL 60 ug/dl blood | occupational exposure |
| LEAD | Inhalation | hematopoietic system | May cause damage to organs though prolonged or repeated exposure | Human | LOAEL 50 ug/dl blood | occupational exposure |
| LEAD | Inhalation | nervous system | May cause damage to organs though prolonged or repeated exposure | Human | LOAEL 40 ug/dl blood | occupational exposure |
| LEAD | Inhalation | heart endocrine system immune system vascular system | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | occupational exposure |
| LEAD | Ingestion | bone, teeth, nails, and/or hair | May cause damage to organs though prolonged or repeated exposure | Rat | LOAEL 20 ug/dl blood | 3 months |
| LEAD | Ingestion | eyes | May cause damage to organs though prolonged or repeated exposure | Rat | LOAEL .5 mg/kg/day | 20 days |
| LEAD | Ingestion | hematopoietic system kidney and/or bladder | May cause damage to organs though prolonged or repeated exposure | Human | LOAEL 40 ug/dl blood | environmenta 1 exposure |
| LEAD | Ingestion | nervous system | May cause damage to organs though prolonged or repeated | Human | LOAEL 11 ug/dl blood | environmenta 1 exposure |

| | | | exposure | | | |
|------|-----------|-------------------|-----------------------------------|-------|-----------|--------------|
| LEAD | Ingestion | auditory system | Some positive data exist, but the | Human | NOAEL Not | environmenta |
| | | heart endocrine | data are not sufficient for | | available | 1 exposure |
| | | system vascular | classification | | | |
| | | system | | | | |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D008 (Lead)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient C.A.S. No % by Wt

| MANGANESE DIOXIDE (MANGANESE | 1313-13-9 | 30 - 50 |
|--------------------------------|-----------|---------|
| COMPOUNDS) | | |
| ALUMINUM OXIDE | 1344-28-1 | 0 - 5 |
| ALUMINUM OXIDE (ALUMINUM OXIDE | 1344-28-1 | 0 - 5 |
| (FIBROUS FORMS ONLY)) | | |

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

| <u>Ingredient</u> | <u>C.A.S. No.</u> | Classification |
|-------------------|-------------------|---------------------------|
| LEAD | 7439-92-1 | Female reproductive toxin |
| LEAD | 7439-92-1 | Male reproductive toxin |
| LEAD | 7439-92-1 | Carcinogen |
| LEAD | 7439-92-1 | Developmental Toxin |

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive

WARNING: This product contains a chemical known to the State of California to cause cancer.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 1 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

2.00 **Document Group:** 30-3193-7 **Version Number: Issue Date:** 02/20/15 **Supercedes Date:** 05/23/13

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