## Safety Data Sheet

## 1. Product and Company Identification

\_\_\_\_\_

#### Manufacturer

\_\_\_\_\_

Lucas Milhaupt, Inc.

5656 South Pennsylvania Avenue

Cudahy, WI 53110 USA Telephone: 414-769-6000 www.lucasmilhaupt.com

Emergency Phone Number
-----Chemtrec: 800-424-9300

SDS Number: 150 Product Code: 32-056

Product Use(s): Alloy for brazing and other metallurgical processes

## 2. Hazards Identification

-----

## Classification(s)

-----

Acute Toxicity, Inhalation: Hazard Category 3

Carcinogenicity: Hazard Category 1

Reproductive Toxicity: Hazard Category 2 Germ Cell Mutagenicity: Hazard Category 2

Label Symbol(s): Skull & Crossbones; Health Hazard

Label Signal Word(s): Danger

Label Hazard Statement(s)

-----

Toxic if inhaled.

May cause cancer.

Suspected of damaging fertility or the unborn child.

Suspected of causing genetic defects.

## Label Precautionary Statement(s)

-----

Do not handle until all safety precautions have been read and understood.

Obtain special instructions before use.

Wear protective gloves and eye/face protection.

Avoid breathing dust or fume.

Use only outdoors or in a well-ventilated area.

If exposed or concerned, get medical advice/attention.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a Poison Control Center or doctor if you feel unwell.

Store locked up.

Dispose of contents and container in accordance with applicable regulations. The acute toxicities of 16-17% of the products' ingredients are unknown.

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.





## 3. Composition/Information on Ingredients

-----

Ingredient	CAS Number	%	Impurities
Cadmium	7440-43-9	78-79	None known
Silver	7440-22-4	4-6	None known
Zinc	7440-66-6	16-17	None known

## 4. First Aid Measures

-----

## Eye

\_\_\_

Flush affected areas with water for at least fifteen minutes. Seek medical assistance if necessary.

#### Skin

\_\_\_\_

Remove contaminated clothing. Wash affected area with large quantities of water for at least five minutes. Seek medical attention if necessary. Launder or dry-clean clothing before reuse.

## Ingestion

\_\_\_\_

If subject is conscious, induce vomiting. If unconscious or convulsive, seek immediate medical assistance. Do not give anything by mouth to an unconscious or convulsive person.

#### Inhalation

\_\_\_\_\_

If signs and symptoms of toxicity are observed, remove subject from area, administer oxygen, and seek medical attention. Keep the subject warm and at rest. Perform artificial respiration if breathing has stopped.

# Note to Physician or Poison Control Center

None of the components are acutely toxic by ingestion, nor are they absorbed through the skin. Extensive or prolonged skin contact may cause dermatitis and/or argyria. Inhalation of cadmium fume may cause severe respiratory illness.

## 5. Fire Fighting Measures

-----

## Fire and Explosion Hazards

-----

This product is non-flammable and non-explosive. If present in a fire or explosion, it may emit fumes of the constituent metals or their oxides.

## Extinguishing Media

-----

Use dry chemical. Do not use water.

## Fire Fighting Instructions

-----

If fighting a fire in which this product is present, wear a self-contained breathing apparatus with full facepiece operated in pressure-demand or other positive pressure mode.

## 6. Accidental Release Measures

\_\_\_\_\_

#### Methods and Materials

-----

If a finely-divided form of product is spilled, clean up spillage so as to minimize dispersion of dust. Either wet sweeping or vacuuming using HEPA filtration is recommended.

#### Personal Precautions

\_\_\_\_\_

Avoid contact with skin, eyes, and mucous membranes.

## Environmental Precautions

\_\_\_\_\_

Prevent spills from entering sewers or contaminating soil.

## 7. Handling and Storage

-----

Handling Precautions

-----

No special handling precautions are required.

## Work and Hygiene Practices

-----

To prevent ingestion following use of the product, wash hands and face before eating, drinking, applying cosmetics, or using tobacco. Remove contaminated clothing or protective equipment before entering eating/drinking areas.

## Storage Precautions

\_\_\_\_\_

Do not store in proximity to incompatible materials (see Section #10).

## 8. Exposure Controls and Personal Protection

\_\_\_\_\_

Ingredients - Exposure Limits

\_\_\_\_\_

Cadmium

ACGIH TLVs: 0.01 mg/m3 TWA; 0.002 mg/m3 TWA (respirable fraction)

OSHA PEL: 5 micrograms/m3 TWA

Silver

ACGIH TLV: 0.1 mg/m3 TWA (metal) OSHA PEL: 0.01 mg/m3 TWA

Zinc

ACGIH TLVs (as ZnO): 2 mg/m3 TWA; 10 mg/m3 STEL (respirable fractions) OSHA PEL: 5 mg/m3 TWA (as respirable fraction of ZnO dust or fume)

#### Ingredients - Biological Limits

-----

Cadmium

ACGIH BEIs: 5 mcg/gm creatinine (in urine); 5 mcg/liter (in blood)

Silver

No ACGIH BIE(s) or other biological limit(s)

Zinc

No ACGIH BEI(s) or other biological limit(s)

## Engineering Controls

-----

Use appropriate local exhaust ventilation adequate to maintain concentrations of all components and their byproducts to within their applicable standards.

## Eye/Face Protection

-----

Wear eye protection adequate to prevent contact with finely-divided product and eye injury if the product is used with a flame. Plastic-frame spectacles with side shields are recommended.

## Skin Protection

-----

Wear appropriate protective gloves and clothing to prevent skin injury if the product is used with a flame and/or for prolonged or repeated contact with finely-divided forms of product. Avoid flammable fabrics.

# Respiratory Protection

-----

If an exposure level to a component(s) exceeds an applicable standard, use a NIOSH-approved respirator having a configuration (facepiece, filter media, assigned protection factor, etc.) effective for the concentration of the component(s) generated. For guidance on selection and use of respirators, consult American National Standard Z88.2 (ANSI, New York, NY 10036, USA).

# 9. Physical and Chemical Properties

Appearance: silver-white metal, various forms

Odor: none

Odor threshold: not applicable

pH: not applicable

Melting Point: >480F./250C. Freezing point: not applicable

Boiling point/boiling range: not determined

Flash Point: not applicable Evaporation Rate: not applicable Flammability Class: not applicable Lower Explosive Limit: not applicable Upper Explosive Limit: not applicable

Vapor pressure: not applicable
Vapor density: not applicable
Relative density (H20): approx

Relative density (H2O): approx. 8.5

Solubility (H2O): insoluble

Oil-water partition coefficient: not applicable

Autoignition Point: not applicable

Decomposition temperature: not applicable

Viscosity: not applicable

## 10. Stability and Reactivity

-----

Reactivity: none reasonably foreseeable

Stability: stable

Hazardous Polymerization: will not occur

Risk of Dangerous Reactions: Silver can form an unstable acetylide in contact with acetylene gas.

## Incompatible Materials

-----

Acetylene; ammonia; nitric acid; ethylene imine; sulfuric acid; chlorine trifluoride; peroxides; permonosulfuric acid; peroxyformic acid; oxalic acid; tartaric acid; bromoazide; tellurium; barium dioxide; barium nitrate; chlorates; halogens; carbon disulfide; nitrates; chromic anhydride; hydrazine mononitrate; hydroxylamine; azides; manganese chloride; performic acid; selenium; lead oxide; phosphorus.

# Hazardous Decomposition Products

-----

Heating to elevated temperatures may liberate metal/metal oxide fumes.

## 11. Toxicological Information

#### \_\_\_\_\_

This product has not been tested for toxicology by the manufacturer.

# Ingredients - Toxicological Data

-----

Cadmium

LD50: 2,330 mg/kg (oral/rat) LC50: 25-1300 mg/m3/30 min. (rat)

Silver

LD50: >2,000 mg/kg (oral/rat) LC50: No data available

Zinc

LD50: No data available LC50: No data available

Primary Routes(s) of Entry

\_\_\_\_\_

Ingestion; inhalation.

#### Eye Hazards

\_\_\_\_\_

Eye contact with finely-divided forms of product may cause irritation, conjunctivitis, ulceration of the cornea, and/or argyria, a permanent gray discoloration of the eyes, skin, mucous membranes, and respiratory tract.

#### Skin Hazards

\_\_\_\_\_

Skin contact with this product, particularly in finely-divided forms, may cause irritation, argyria, discoloration, and/or contact dermatitis.

#### Ingestion Hazards

-----

Ingestion may cause nausea, vomiting, and gastrointestinal irritation.

#### Inhalation Hazards

\_\_\_\_\_

Inhalation of toxicologically-significant quantities of the components is unlikely when the product is used in accordance with instructions and specified protective measures (see Section #8). If the product is heated to elevated temperatures, inhalation of cadmium fume may cause severe, possibly fatal, respiratory illness.

## Symptoms Related to Overexposure

-----

Acute overexposure to cadmium fume by inhalation may cause pneumonitis, bronchitis, and pulmonary edema.

## Delayed Effects from Long Term Overexposure

-----

Chronic overexposure by inhalation may aggravate pre-existing diseases of the liver, kidneys, and gastrointestinal, musculoskeletal, and nervous systems.

#### Carcinogenicity

\_\_\_\_\_

Cadmium (CASRN 7440-43-9) is regulated by OSHA as a carcinogen, is listed by the National Toxicology Program (NTP), and is listed in the International Agency for Research on Cancer (IARC) Monographs.

#### Germ Cell Mutagenicity

\_\_\_\_\_

Cadmium has produced mutagenic responses in mammalian cell cultures.

Reproductive Effects

-----

In experimental studies, cadmium has been found to cause reproductive abnormalities, including reduced birth weights, reduced viability, and behavioral alterations, among offspring of female rodents. Male rodents exposed to cadmium have been found to have testicular damage, reduction in sperm counts, and reduced fertility.

## Acute Toxicity Estimates

\_\_\_\_\_

LD50 (oral): no data available LD50 (dermal): no data available

LC50: no data available

Interactive Effects of Components: no data available

## 12. Ecological Information

-----

No ecological data is available for the product or any of its components.

Ozone Depletion Potential: This product contains no ingredients listed in the Annexes to the Montréal Protocol on Substances that Deplete the Ozone Layer.

## 13. Disposal Considerations

\_\_\_\_\_

Do not discharge waste product into sanitary or storm sewers or allow it to contaminate soil. Consult applicable Federal, State/Provincial, and local regulations.

## 14. Transport Information

-----

Transport is not regulated by USDOT, TDG (Canada), IATA, or IMO.

## 15. Regulatory Information

-----

United States Regulatory Information

\_\_\_\_\_

All components of this product are listed on the EPA's TSCA inventory.

SARA Hazard Classes: Acute Health Hazard; Chronic Health Hazard

## SARA Section 313 Notification

-----

This product contains these ingredients in concentrations >1% (>0.1% for carcinogens) regulated under Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 or 40 CFR 372.

- 1. Cadmium (CASRN 7440-43-9)
- 2. Silver (CASRN 7440-22-4)

## Ingredient(s) - State Regulations

-----

Cadmium (CASRN 7440-43-9) - California Proposition 65 listed chemical

## Canadian Regulatory Information

-----

All components of this product are listed on either the Domestic Substances List (DSL) or the Nondomestic Substances List (NDSL).

WHMIS Class(es) and Division(s): D1A, D2A, D2B

Component(s) on Ingredients Disclosure List:

1. Cadmium, elemental (CASRN 7440-43-9)

#### 2. Silver, elemental (CASRN 7440-22-4)

This product has been classified according to the hazard criteria of the CPR and this SDS contains all of the information required by the CPR.

# 16. Other Information

-----

HMIS Ratings (Legend)

\_\_\_\_\_

Health - 3\* (serious chronic hazard)
Flammability - 1 (slight hazard)
Physical Hazard - 0 (minimal hazard)
PPE - see Note

Note: Lucas-Milhaupt, Inc. recommends use of protective eyewear and gloves (Personal Protection Index "B") as standard PPE. HMIS recommends that its ratings be used only in conjunction with a fully implemented HMIS program, and that specific PPE codes be created by the user, who is familiar with the actual conditions under which the product is used. We cannot anticipate every condition of the product's use, and it is the user's responsibility to evaluate the hazards pertinent to its specific operations, and to determine the specific PPE required.

## NFPA Ratings

-----

Health - 3 Flammability - 1 Reactivity - 0

## Preparation Information

-----

Date of Preparation: 15 January 2015 Date of Prior SDS: 23 January 2014

## Disclaimer

\_\_\_\_\_

Although reasonable care has been taken in the preparation of this document, we extend no warranties and make no representations as to the accuracy or completeness of the information contained therein, and assume no responsibility regarding the suitability of this information for the user's intended purposes or for the consequences of its use. Each individual should make a determination as to the suitability of the information for their particular purpose(s).

Lucas-Milhaupt, Inc.