

Handy Flo 310 and DF 310

Safety Data Sheet

1. Product and Company Identification

Manufacturer

Lucas-Milhaupt, Inc.
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www.lucasmilhaupt.com

Emergency Phone Number

Chemtrec: 800-424-9300

SDS Number: 41

Product Code: 83-310

Product Use(s): Binder for metal brazing

2. Hazards Identification

Classification(s)

Flammable Liquid: Hazard Category 4
Eye Irritation: Hazard Category 2B

Label Symbol(s): Exclamation Point

Label Signal Word(s): Warning

Label Hazard Statement(s)

Combustible liquid.
Causes eye irritation.

Label Precautionary Statement(s)

Keep away from flames and hot surfaces. No smoking.
Wash hands thoroughly after handling.

IF IN EYES: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if easy to do. Continue rinsing. If eye irritation persists, get medical advice/attention.

IN CASE OF FIRE: Use dry chemical, foam, or carbon dioxide to extinguish.

Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with applicable regulations.
The acute toxicities of 25-35% of the product's ingredients are unknown.

3. Composition/Information on Ingredients

Ingredient	CAS Number	%	Impurities

Hydrotreated light distillate	64742-47-8	25-40	None known
Petroleum naphtha, aliphatic	64742-88-7	20-30	None known



4. First Aid Measures

Eyes

Flush affected areas with water for at least 15 minutes. Seek medical assistance if necessary.

Skin

Remove contaminated clothing. Wash affected area with large quantities of soap and water for at least five minutes. Seek medical attention if necessary. Launder or dry-clean clothing before reuse.

Ingestion

Do not induce vomiting unless so instructed by medical authority. Seek immediate medical assistance. Do not attempt to give anything by mouth to an unconscious or convulsive person.

Inhalation

If signs and symptoms of toxicity are observed, remove subject from area, administer oxygen, and seek medical attention. Keep the subject warm and at rest. Perform artificial respiration if breathing has stopped.

Note to Physician or Poison Control Center

If ingested, the product may cause gastrointestinal irritation, nausea, and vomiting. There is the potential for aspiration of the solvent components into the lungs, which may cause coughing, choking, and gagging. Do not induce vomiting, as this could cause aspiration. No components are absorbed through the skin, although skin contact can cause irritation.

5. Fire Fighting Measures

Extinguishing Media

Use dry chemical, foam, or carbon dioxide. Do not use water.

Fire and Explosion Hazards

This product may ignite if exposed to flame at temperatures in excess of its flash point and/or at temperatures exceeding its autoignition point. If it is present in a fire or explosion, potential decomposition byproducts may include carbon monoxide, smoke, and irritant combustion byproducts.

Fire Fighting Instructions

If fighting a fire in which this product is present, wear a self-contained breathing apparatus with full-facepiece operated in pressure-demand or other positive pressure mode.

6. Accidental Release Measures

Methods and Materials

Isolate spilled product and transfer to impervious containers.

Personal Precautions

Avoid contact with skin, eyes, and mucous membranes. Wear appropriate protective equipment (e.g., gloves, chemical goggles) during cleanup.

Environmental Precautions

Prevent spills from entering sewers or contaminating soil.

7. Handling and Storage

Handling Precautions

Avoid contact with skin and clothing, using protective equipment as needed.

Work and Hygiene Practices

To prevent ingestion following use of the product, wash hands and face before eating, drinking, applying cosmetics, or using tobacco. Remove contaminated clothing or protective equipment before entering eating/drinking areas.

Storage Precautions

Keep containers tightly closed. Store in a cool place away from sources of ignition and incompatible materials (see Section #10).

8. Exposure Controls and Personal Protection

Ingredients - Exposure Limits

Hydrotreated light distillate

No specific ACGIH TLV(s)

No specific OSHA PEL(s)

Manufacturer's Recommended OEL: 1,200 mg/m3 TWA

Petroleum naphtha, aliphatic

No specific ACGIH TLV(s)

No specific OSHA PEL(s)

Ingredients - Biological Limits

Hydrotreated light distillate

No ACGIH BEI(s) or other biological limit(s)

Petroleum naphtha, aliphatic

No ACGIH BEI(s) or other biological limit(s)

Engineering Controls

Use dilution or local exhaust ventilation adequate to maintain concentrations of all components and their byproducts to within their applicable standards.

Eye/Face Protection

Wear eye protection adequate to prevent eye contact with the product and injury if the product is used with a flame. Plastic-frame spectacles with side shields and filter lenses (shade #3/#4) are recommended.

Skin Protection

Wear protective gloves and clothing to prevent skin injuries if the product is used with a flame and/or for prolonged contact with the product. Avoid flammable fabrics.

Respiratory Protection

If an exposure level to a component(s) exceeds an applicable standard, use a NIOSH-approved respirator having a configuration (facepiece, filter media, assigned protection factor, etc.) effective for the concentration of the component(s) generated. For guidance on selection and use of respirators, consult American National Standard Z88.2 (ANSI, New York, NY 10036, USA).

9. Physical and Chemical Properties

Appearance: viscous paste
Odor: mineral spirits
Odor threshold: not determined
pH: not applicable
Melting point: not applicable
Freezing point: not determined
Boiling point: approx. 370F./187C.
Boiling range: approx. not determined
Flash Point: >142F./61C.
Flammability Class: IIIA
Lower/Upper Explosive Limits: approx. 0.6%/4.9%
Evaporation Rate: <0.03 (n-butyl acetate = 1)
Vapor pressure: <5 mm Hg @ 25C.
Vapor density: not determined
Relative density (H2O): not determined
Solubility (H2O): partial
Oil-water partition coefficient: not determined
Autoignition Point: >392F./200C.
Decomposition temperature: not determined
Viscosity: not determined

10. Stability and Reactivity

Reactivity: none reasonably foreseeable
Stability: stable
Hazardous Polymerization: will not occur
Risk of Dangerous Reactions: some components of the product may decompose at elevated temperatures.

Incompatible Materials

Strong oxidizing agents.

Potential Hazardous Decomposition Products

Carbon monoxide, smoke, and decomposition byproducts.

11. Toxicological Information

This product has not been tested for toxicology by the manufacturer.

Ingredients - Toxicological Data

Hydrotreated light distillate
LD50: 15,000 mg/kg (oral/rat) LC50: No data available
Petroleum naphtha, aliphatic
LD50: 20,000 mg/kg (oral/rat) LC50: No data available

Primary Routes(s) of Entry

Ingestion; inhalation.

Eye Hazards

This product may cause eye irritation.

Skin Hazards

Prolonged skin contact may cause irritation or defatting of the skin.

Ingestion Hazards

Ingestion of the product may cause one or more of the following symptoms and effects: nausea, vomiting, cramps, gastrointestinal irritation, abdominal pain, and convulsions.

Inhalation Hazards

Inhalation of toxicologically-significant quantities of the components is unlikely when the product is used in accordance with instructions and specified protective measures (see Section #8). If the product is heated to elevated temperatures, vapors of the petroleum distillate components may irritate the nose, throat, and upper respiratory system.

Symptoms Related to Overexposure

Irritation to the nose, throat, and respiratory tract.

Delayed Effects from Long Term Overexposure

Aggravation of pre-existing diseases of the gastrointestinal system.

Carcinogenicity

The product contains no chemicals classified as potential or demonstrated carcinogens by IARC, NTP, or OSHA.

Germ Cell Mutagenicity

The product contains no chemicals determined to be germ cell mutagens.

Reproductive Effects

The product contains no chemicals determined to be damaging to fertility or to the unborn child.

Acute Toxicity Estimates

LD50 (oral): >15,000 mg/kg
LD50 (dermal): no data available
LC50: no data available

Interactive Effects of Components: no data available

12. Ecological Information

No ecological data is available for the product. Ecological data for the components is as follows:

Hydrogenated light distillate

Acute toxicity to Fish: LC50 = 1,740 mg/l. for 4 d. (Freshwater fish)
Acute toxicity to Invertebrates: EC50 > maximum solubility (Crustacea)

No data available for Aquatic Toxicity to Plants or Microorganisms, Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, or Mobility in Soil.

Petroleum naphtha, aliphatic

No data available for Aquatic Toxicity to Fish, Invertebrates, Plants, or Microorganisms, Toxicity to Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, or Mobility in Soil.

Ozone Depletion Potential: This product contains no ingredients listed in the Annexes to the Montréal Protocol on Substances that Deplete the Ozone Layer.

13. Disposal Considerations -----

Do not discharge waste product into sanitary or storm sewers or allow it to contaminate soil. Consult applicable Federal, State/Provincial, and local regulations.

14. Transport Information -----

Transport is not regulated by USDOT, TDG (Canada), IATA, or IMO.

15. Regulatory Information -----

United States Regulatory Information -----

All components of this product are listed on the EPA's TSCA inventory.

SARA Hazard Classes: Acute Health Hazard

SARA Section 313 Notification -----

This product contains no ingredients in concentrations >1% (for carcinogens >0.1%) regulated under Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 or 40 CFR 372.

Canadian Regulatory Information -----

All components of this product are listed on either the Domestic Substances List (DSL) or the Nondomestic Substances List (NDSL).

WHMIS Class(es) and Division(s): B3, D2B

Components on Ingredients Disclosure List: none

This product has been classified according to the hazard criteria of the CPR and this SDS contains all of the information required by the CPR.

16. Other Information -----

HMIS Ratings (Legend) -----

Health - 1 (slight hazard)

Flammability - 1 (slight hazard)

Physical Hazard - 0 (minimal hazard)

PPE - see Note

Note: Lucas-Milhaupt, Inc. recommends use of protective eyewear and gloves (Personal Protection Index "B") as standard PPE. HMIS recommends that its

ratings be used only in conjunction with a fully implemented HMIS program, and that specific PPE codes be created by the user, who is familiar with the actual conditions under which the product is used. We cannot anticipate every condition of the product's use, and it is the user's responsibility to evaluate the hazards pertinent to its specific operations, and to determine the specific PPE required.

NFPA Ratings

Health - 1 Flammability - 1 Reactivity - 0

Preparation Information

Date of Preparation:

Date of Prior SDS: 30 August 2013

Disclaimer

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Lucas-Milhaupt, Inc.