This Material Safety Data Sheet conforms to the requirements of ANSI Z400.1.
THIS MSDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)
IMPORTANT: Read this MSDS before handling & disposing of this product.
Pass this information on to employees, customers, & users of this product.

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

IDENTITY: (AS USED ON LABEL AND LIST)  MASTERCHEM A/C FLUSH SOLVENT-FLAMMABLE
MANUFACTURER/SUPPLIER: Santech Industries, Inc.
ADDRESS: 2450 Handley Ederville Rd. Ft. Worth, TX 76118 USA
PHONE NUMBER FOR INFORMATION: 1-817-589-1212
FAX NUMBER: 1-817-589-5900 Date Prepared: August 7, 2009
EMERGENCY PHONE NUMBER: 1-800-424-9300 (Chemetrec) Superseded: July 8, 2010

SECTION 2 - COMPOSITION/INFORMATION ON INGREDIENTS

CONTAINS: 70-80% HEPTANE (142-82-5)
20-25% ISOPROPANOL (67-63-0) [200-661-7]
Number in parentheses is CAS #, number in brackets is European EC #.

SECTION 3 - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

HAZARDOUS COMPONENTS:  CAS #  TWA (OSHA)  TLV (ACGIH)  HAP
Heptane (70-80%)  142-82-5  500 ppm  300 ppm  No
Isopropyl alcohol (20-25%)  67-63-0  400 ppm  200 ppm A4  No

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%. Using manufacturers’ data, based on EPA Method 311, the following EPA Hazardous Air Pollutants may be present in trace amounts (less than 0.1%) Benzene.

MATERIAL:  CAS #  CEILING  STEL (OSHA/ACGIH)
Isopropanol  67-63-0  None Known  400 ppm

RISK STATEMENTS:
R11 Highly Flammable.
R18 In use, may form flammable/explosive vapor-air mixture.
R65 Harmful: may cause lung damage if swallowed.
R36/37/38 Irritating to eyes, respiratory system and skin.

SAFETY STATEMENTS:
S7 Keep container tightly closed.
S9 Keep container in a well-ventilated place.
S16 Keep away from sources of ignition.
No smoking.

HMIS HAZARD RATINGS:
HEALTH:  1 0 = INSIGNIFICANT  3 = HIGH
FLAMMABILITY:  3 1 = SLIGHT  4 = EXTREME
REACTIVITY:  0 2 = MODERATE

TRANSPORTATION INFORMATION:
PROPER SHIPPING NAME: Compounds, Cleaning Liquid (heptane, Isopropyl)
HAZARD CLASS/PKG GRP: 3 / II
IDENTIFICATION NUMBER: UN 1993
LABEL: FLAMMABLE LIQUID

SECTION 4 - FIRST AID MEASURES

EYE CONTACT: For eyes, flush with plenty of water for 15 minutes & get medical attention.
SKIN CONTACT: In case of contact with skin immediately remove contaminated clothing.
Wash thoroughly with soap & water. Wash contaminated clothing before reuse.
INHALATION: After high vapor exposure, remove to fresh air.
If breathing is difficult, give oxygen. If breathing has stopped give artificial respiration.
SWALLOWING: If swallowed, get immediate medical advice. Inducing vomiting may cause aspiration into the lungs.
SECTION 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: NFPA Class B extinguishers (Carbon Dioxide or foam) for Class I B liquid fires.

SPECIAL FIRE FIGHTING PROCEDURES:
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots).
Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL FIRE AND EXPLOSION HAZARDS:
EXTREMELY FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE!
Keep container tightly closed. Empty container very hazardous!
Isolate from oxidizers, heat, sparks, electric equipment & open flame. Applying to hot surfaces requires special precautions.
Closed containers may explode if exposed to extreme heat. Continue all label precautions!

SECTION 6 - ACCIDENTAL RELEASE MEASURES

CONTAINMENT TECHNIQUES: Keep unprotected personnel away. Stop spill at source. Dike area & contain.
CLEAN-UP PROCEDURES: Clean up remainder with absorbent materials. Mop up & dispose of. Persons without proper protection should be kept from area until cleaned up.
OTHER PRECAUTIONS: Vapors may ignite explosively & spread long distances. Prevent vapor buildup. Put out pilot lights & turn off heaters, electric equipment & other ignition sources during use & until all vapors are gone.

SECTION 7 - HANDLING AND STORAGE

HANDLING:
PRECAUTIONS TO BE TAKEN IN HANDLING:
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Use only with adequate ventilation.
Avoid breathing of vapor or spray mist.
Avoid contact with skin & eyes.
Wear OSHA Standard goggles or face shield.
Consult Safety Equipment Supplier.
Wear gloves, apron & footwear impervious to this material.
Wash clothing before reuse.
Avoid free fall of liquid.
Ground containers when transferring.
Do not flame cut, saw, drill, braze, or weld.
Empty container very hazardous!
Continue all label precautions!

STORAGE:
PRECAUTIONS TO BE TAKEN IN STORAGE:
Vapors may ignite explosively & spread long distances.
Prevent vapor buildup.
Put out pilot lights & turn off heaters, electric equipment & other ignition sources during use & until all vapors are gone.
Do not store above 49º C/120º F.
Store large amounts in structures made for OSHA Class I B liquids.
Keep container tightly closed & upright when not in use to prevent leakage.
Masterchem A/C Flush Solvent-Flammable

(Identity: As used on Label and List)

**SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION**

**RESPIRATORY CONTROLS:** A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator’s use.

**VENTILATION:**
- LOCAL EXHAUST: Necessary.
- MECHANICAL (GENERAL): Acceptable.
- SPECIAL: None.
- OTHER: None.

**PERSONAL PROTECTIONS:**
- Wear OSHA Standard goggles or face shield.
- Consult Safety Equipment Supplier.
- Wear gloves, apron & footwear impervious to this material.
- Wash clothing before reuse.

**WORK & HYGIENIC PRACTICES:**
- Provide readily accessible eye wash stations & safety showers.
- Wash at end of each work shift & before eating, smoking or using the toilet.
- Promptly remove clothing that becomes contaminated.
- Destroy contaminated leather articles.
- Launder or discard contaminated clothing.

**SECTION 9 - PHYSICAL / CHEMICAL PROPERTIES**

**APPEARANCE:** Liquid, Water-White

**ODOR:** Alcohol

**BOILING RANGE:** 81 99 122º C / 178 211 252 ºF

**AUTO IGNITION TEMPERATURE:** 290º C / 555º F (Lowest Component)

**LOWER FLAMMABLE LIMIT IN AIR (% by vol):** 1.4

**FLASH POINT (TEST METHOD):** -7º C / 18º F (TCC)

**FLAMMABILITY CLASSIFICATION:** Class I B

**GRAVITY @ 68/68º F / 20/20º C:**
- API : 57.7
- SPECIFIC GRAVITY (Water=1): 0.748
- POUNDS/GALLON: 6.229

**VOC’S (>0.44 Lbs/Sq In):**
- 100.0 Vol. % / 747.7 g/L / 6.228 Lbs./Gal.

**TOTAL VOC’S (TVOC):**
- 100.0 Vol. % / 747.7 g/L / 6.228 Lbs./Gal.

**NONEXEMPT VOC’S (CVOC):**
- 100.0 Vol. % / 747.7 g/L / 6.228 Lbs./Gal.

**HAZARDOUS AIR POLLUTANTS (HAPS):**
- 0.0 Wt. % / 0.0 g/L / 0.000 Lbs./Gal.

**VAPOR PRESSURE (mm of Hg @20º C):** 33.7

**NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20º C):** 33.7

**VAPOR DENSITY (air=1):** 3.0

**WATER ABSORPTION:** Appreciable.

**REFRACTIVE INDEX:** 1.405

**SECTION 10 - STABILITY AND REACTIVITY**

**STABILITY:** UNSTABLE:
- Stable under normal conditions.
- Isolate from oxidizers, heat, sparks, electric equipment & open flame.
- Isolate from strong oxidizers such as permanganes, chromates & peroxides.
- Carbon Monoxide, Carbon Dioxide from burning.
- WILL NOT OCCUR
SECTION 11 - TOXICOLOGICAL INFORMATION

HAZARDOUS COMPONENTS:

<table>
<thead>
<tr>
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</table>

ACUTE HAZARDS:

EYE & SKIN CONTACT:
Primary irritation to skin, defatting, dermatitis. Primary irritation to eyes, redness, tearing, blurred vision. Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:
Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful. Breathing vapor can cause irritation. Acute overexposure can cause damage to kidneys, blood, nerves, liver & lungs.

SWALLOWING:
Harmful or fatal if swallowed. Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED:

CONDITIONS AGGRAVATED:
Chronic overexposure can cause damage to kidneys, blood, nerves, liver & lungs. Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS:
CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
Leukemia has been reported in humans from Benzene. Not considered hazardous in such low concentrations. This product contains less than 72 ppm of Benzene. Absorption thru skin may be harmful.

SECTION 12 - ECOLOGICAL INFORMATION

MAMMALIAN INFORMATION:

<table>
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<tr>
<th>MATERIAL:</th>
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<th>LOWEST KNOWN LETHAL DOSE DATA</th>
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<tbody>
<tr>
<td>Isopropanol:</td>
<td>67-63-0</td>
<td>5840.0 mg/kg  (Rats)</td>
</tr>
<tr>
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<td>67-63-0</td>
<td>16000 ppm (Rats)</td>
</tr>
<tr>
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<td>67-63-0</td>
<td>16400.0 mg/kg (Rabbits)</td>
</tr>
</tbody>
</table>

AQUATIC ANIMAL INFORMATION:
The most sensitive known aquatic group to any component of this product is: Chub 1000 ppm or mg/L (24 hour exposure). Keep out of sewers and natural water supplies.

MOBILITY:
This material is a mobile liquid.

DEGRADABILITY:
This product is partially biodegradable.

ACCUMULATION:
This product does not accumulate or biomagnify in the environment.
SECTION 13 - DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:
Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws.
If questions exist, contact the appropriate agencies.

SECTION 14 - TRANSPORT INFORMATION

DOT SHIPPING NAME: UN1993, Flammable Liquids, n.o.s. (Heptane, Isopropanol), 3, PG-II
DRUM LABEL: FLAMMABLE LIQUID
IATA / ICAO: UN1993, Flammable Liquids, n.o.s. (Heptane, Isopropanol), 3, PG-II
IMO / IMDG: UN1993, Flammable Liquids, n.o.s. (Heptane, Isopropanol), 3, PG-II
EMERGENCY RESPONSE GUIDEBOOK NUMBER: 128

SECTION 15 - REGULATORY INFORMATION

EPA REGULATION:
SARA SECTION 311/312 HAZARDS: Acute Health, Fire
All components of this product are on the TSCA list.
This material contains no known products restricted under SARA Title III, Section 313 in amounts greater or equal to 1%.

STATE REGULATIONS:
THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS

INTERNATIONAL REGULATIONS:
The components of this product are listed on the chemical inventories of the following countries:
Australia, Canada, Europe (EINECS), Japan, Korea, United Kingdom.

SECTION 16 - OTHER INFORMATION

HAZARD RATINGS:
HEALTH (NFPA): 1, HEALTH (HMIS): 2, FLAMMABILITY: 3, REACTIVITY: 0
This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING:
Employees should be made aware of all hazards of this material (as stated in this MSDS) before handling it.

NOTICE:
The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications.
All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources.
While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.
Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product.
Users also assume all risks in regards to the publication or use of, or reliance upon, information contained herein.
This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.
Unless updated, this Material Safety Data Sheet is valid until 09/05/2012.