HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: **K-SPAR ACID**

Revision Date: 04-Jan-2011

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: K-SPAR ACID
Synonyms: None
Chemical Family: Acid
Application: Solvent

Manufacturer/Supplier
Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By
Chemical Compliance
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Ammonium bifluoride	1341-49-7	1 - 5%	2.5 mg/m^3	2.5 mg/m^3
Acetic anhydride	108-24-7	1 - 5%	5 ppm	5 ppm
Acetic acid	64-19-7	1 - 5%	10 ppm	10 ppm
Hydrochloric acid	7647-01-0	5 - 10%	2 ppm	5 ppm
Hydrofluoric acid	7664-39-3	1 - 5%	0.5 ppm	3 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview
May cause eye, skin, and respiratory burns. May be harmful if swallowed. May damage bones.

4. FIRST AID MEASURES

Inhalation
If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin
In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes
In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion
Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician
Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases. Reaction with steel and certain other metals generates flammable hydrogen gas. Do not allow runoff to enter waterways.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 4, Flammability 0, Reactivity 1
HMIS Ratings: Health 4, Flammability 0, Reactivity 1

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Wear full protective gear.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from alkalis. Store in a cool well ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Acid gas respirator.
In high concentrations, supplied air respirator or a self-contained breathing apparatus.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing. Rubber boots.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear colorless
Odor:	Pungent acrid
pH:	1
Specific Gravity @ 20 C (Water=1):	1.07
Density @ 20 C (lbs./gallon):	8.91
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	230
Boiling Point/Range (C):	110
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	35
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistrokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Contact with metals. Strong alkalis. Silicone bearing materials.
Hazardous Decomposition Products	Flammable hydrogen gas. Chlorine. Hydrogen fluoride. Hydrogen sulfide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Causes severe respiratory burns. May cause lungs to fill with fluids.
Skin Contact	Causes skin burns which may not be immediately painful or visible. Effects on skin may be delayed for 24-48 hours.
Eye Contact	May cause eye burns.
Ingestion	Causes burns of the mouth, throat and stomach. May cause damage to bones and teeth.
Aggravated Medical Conditions	Skin disorders.
Chronic Effects/Carcinogenicity	Prolonged, excessive exposure may cause erosion of the teeth. Prolonged or repeated exposure may result in fluorosis. Symptoms include nausea, vomiting, loss of appetite, diarrhea, and/or constipation. Fluorosis also results in bone density increase.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive / Developmental Toxicity: Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN3264,Corrosive Liquid, Acidic, Inorganic, N.O.S.(Contains Hydrochloric Acid, Acetic Acid), 8, II
RQ (Ammonium Bifluoride - 2270 kg.)
NAERG 154

Canadian TDG
Corrosive Liquid, Acidic, Inorganic, N.O.S.(Contains Hydrochloric Acid, Acetic Acid), 8, UN3264, II

ADR

UN3264,Corrosive Liquid, Acidic, Inorganic, N.O.S.(Contains Hydrochloric Acid, Acetic Acid), 8, II

Air Transportation

ICAO/IATA

UN3264,Corrosive Liquid, Acidic, Inorganic, N.O.S., 8, II
(Contains Hydrochloric Acid, Acetic Acid Solution)
RQ (Ammonium Bifluoride - 2270 kg.)

Sea Transportation

IMDG

UN3264,Corrosive Liquid, Acidic, Inorganic, N.O.S.(Contains Hydrochloric Acid, Acetic Acid), 8, II
RQ (Ammonium Bifluoride - 2270 kg.)
EmS F-A, S-B

Other Shipping Information

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Chronic Health Hazard
EPA SARA (313) Chemicals	This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372: Glycol Ethers//111-76-2 Hydrogen Fluoride//7664-39-3
EPA CERCLA/Superfund Reportable Spill Quantity	EPA Reportable Spill Quantity is 705 Gallons based on Ammonium bifluoride (CAS: 1341-49-7).
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Corrosivity D002
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory.

WHMIS Hazard Class E Corrosive Material
D1B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

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*****END OF MSDS*****