

# MATERIAL SAFETY DATA SHEET

Product Trade Name: **K-SAFE™ SYSTEM**

Revision Date: 04-Jan-2011

## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: K-SAFE™ SYSTEM  
Synonyms: None  
Chemical Family: Blend  
Application: Mud System

Manufacturer/Supplier: Baroid Fluid Services  
a Product Service Line of Halliburton Energy Services, Inc.  
P.O. Box 1675  
Houston, TX 77251  
Telephone: (281) 871-4000  
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## 2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Barium sulfate	7727-43-7	10 - 30%	10 mg/m <sup>3</sup>	15 mg/m <sup>3</sup>
Sodium chloride	7647-14-5	1 - 5%	Not applicable	Not applicable
Crystalline silica, quartz	14808-60-7	0 - 1%	0.025 mg/m <sup>3</sup>	10 mg/m <sup>3</sup> %SiO <sub>2</sub> + 2
Potassium chloride	7447-40-7	1 - 5%	Not applicable	Not applicable

More restrictive exposure limits may be enforced by some states, agencies, or other authorities.

## 3. HAZARDS IDENTIFICATION

### Hazard Overview

#### **CAUTION! - ACUTE HEALTH HAZARD**

May cause eye, skin, and respiratory irritation. May be harmful if swallowed.

#### **DANGER! - CHRONIC HEALTH HAZARD**

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Review the Material Safety Data Sheet (MSDS) for this product, which has been provided to your employer.

## 4. FIRST AID MEASURES

<b>Inhalation</b>	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
<b>Skin</b>	Wash with soap and water. Get medical attention if irritation persists.
<b>Eyes</b>	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
<b>Ingestion</b>	If swallowed, give at least 3-4 glasses of water, but do not induce vomiting. Do not give anything by mouth to an unconscious or convulsing person. Get medical attention.
<b>Notes to Physician</b>	Not Applicable

## 5. FIRE FIGHTING MEASURES

<b>Flash Point/Range (F):</b>	Not Determined
<b>Flash Point/Range (C):</b>	Not Determined
<b>Flash Point Method:</b>	Not Determined
<b>Autoignition Temperature (F):</b>	Not Determined
<b>Autoignition Temperature (C):</b>	Not Determined
<b>Flammability Limits in Air - Lower (%):</b>	Not Determined
<b>Flammability Limits in Air - Upper (%):</b>	Not Determined
<b>Fire Extinguishing Media</b>	None - does not burn.
<b>Special Exposure Hazards</b>	Not applicable.
<b>Special Protective Equipment for Fire-Fighters</b>	Not applicable.
<b>NFPA Ratings:</b>	Health 1, Flammability 0, Reactivity 0
<b>HMIS Ratings:</b>	Health 1*, Flammability 0, Physical Hazard 0

## 6. ACCIDENTAL RELEASE MEASURES

<b>Personal Precautionary Measures</b>	Use appropriate protective equipment.
<b>Environmental Precautionary Measures</b>	Prevent from entering sewers, waterways, or low areas.
<b>Procedure for Cleaning / Absorption</b>	Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

## 7. HANDLING AND STORAGE

<b>Handling Precautions</b>	This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.
<b>Storage Information</b>	Store in a cool, dry location.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<b>Engineering Controls</b>	Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits listed in Section 2.
<b>Respiratory Protection</b>	<p>If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.</p> <p>Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product.</p>
<b>Hand Protection</b>	Impervious rubber gloves.
<b>Skin Protection</b>	Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.
<b>Eye Protection</b>	Wear safety glasses or goggles to protect against exposure.
<b>Other Precautions</b>	Eyewash fountains and safety showers must be easily accessible.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical State:</b>	Liquid
<b>Color:</b>	Brown
<b>Odor:</b>	Odorless
<b>pH:</b>	Not Determined
<b>Specific Gravity @ 20 C (Water=1):</b>	1.33
<b>Density @ 20 C (lbs./gallon):</b>	11
<b>Bulk Density @ 20 C (lbs/ft3):</b>	Not Determined
<b>Boiling Point/Range (F):</b>	Not Determined
<b>Boiling Point/Range (C):</b>	Not Determined
<b>Freezing Point/Range (F):</b>	Not Determined
<b>Freezing Point/Range (C):</b>	Not Determined
<b>Vapor Pressure @ 20 C (mmHg):</b>	Not Determined
<b>Vapor Density (Air=1):</b>	Not Determined
<b>Percent Volatiles:</b>	Not Determined
<b>Evaporation Rate (Butyl Acetate=1):</b>	Not Determined
<b>Solubility in Water (g/100ml):</b>	Soluble
<b>Solubility in Solvents (g/100ml):</b>	Not Determined
<b>VOCs (lbs./gallon):</b>	Not Determined
<b>Viscosity, Dynamic @ 20 C (centipoise):</b>	Not Determined
<b>Viscosity, Kinematic @ 20 C (centistrokes):</b>	Not Determined
<b>Partition Coefficient/n-Octanol/Water:</b>	Not Determined
<b>Molecular Weight (g/mole):</b>	Not Determined

## 10. STABILITY AND REACTIVITY

<b>Stability Data:</b>	Stable
<b>Hazardous Polymerization:</b>	Will Not Occur
<b>Conditions to Avoid</b>	None known.
<b>Incompatibility (Materials to Avoid)</b>	Strong acids. Sulfuric acid. Hydrofluoric acid. Strong oxidizers. Bromine trifluoride.

<b>Hazardous Decomposition Products</b>	Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).
<b>Additional Guidelines</b>	Not Applicable

## 11. TOXICOLOGICAL INFORMATION

<b>Principle Route of Exposure</b>	Eye or skin contact, inhalation.
<b>Inhalation</b>	<p>Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).</p> <p>Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).</p>
<b>Skin Contact</b>	May cause skin irritation.
<b>Eye Contact</b>	May cause eye irritation.
<b>Ingestion</b>	In large amounts: May cause abdominal pain, vomiting, nausea, and diarrhea. May affect the heart and cardiovascular system.
<b>Aggravated Medical Conditions</b>	Individuals with respiratory disease, including but not limited to asthma and bronchitis, or subject to eye irritation, should not be exposed to quartz dust.
<b>Chronic Effects/Carcinogenicity</b>	<p><b>Silicosis:</b> Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.</p> <p><b>Cancer Status:</b> The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to <u>IARC Monograph 68, Silica, Some Silicates and Organic Fibres</u> (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).</p> <p>There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.</p> <p>Prolonged inhalation of fine barium sulfate dusts form harmless nodular granules in lung, an affliction called baritosis. Baritosis produces no symptoms of bronchitis or emphysema, and lung functioning is not affected although dyspnea, upon exertion, may occur. The nodulation disappears if exposure is stopped.</p>

<b>Other Information</b>	For further information consult "Adverse Effects of Crystalline Silica Exposure" published by the American Thoracic Society Medical Section of the American Lung Association, American Journal of Respiratory and Critical Care Medicine, Volume 155, pages 761-768 (1997).
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#### Toxicity Tests

<b>Oral Toxicity:</b>	Not determined
<b>Dermal Toxicity:</b>	Not determined
<b>Inhalation Toxicity:</b>	Not determined
<b>Primary Irritation Effect:</b>	Not determined
<b>Carcinogenicity</b>	Refer to <u>IARC Monograph 68, Silica, Some Silicates and Organic Fibres</u> (June 1997).
<b>Genotoxicity:</b>	Not determined
<b>Reproductive / Developmental Toxicity:</b>	Not determined

## 12. ECOLOGICAL INFORMATION

<b>Mobility (Water/Soil/Air)</b>	Not determined
<b>Persistence/Degradability</b>	Not determined
<b>Bio-accumulation</b>	Not determined

#### Ecotoxicological Information

<b>Acute Fish Toxicity:</b>	Not determined
<b>Acute Crustaceans Toxicity:</b>	Not determined
<b>Acute Algae Toxicity:</b>	Not determined
<b>Chemical Fate Information</b>	Not determined
<b>Other Information</b>	Not applicable

## 13. DISPOSAL CONSIDERATIONS

<b>Disposal Method</b>	Disposal should be made in accordance with federal, state, and local regulations.
<b>Contaminated Packaging</b>	Follow all applicable national or local regulations.

## 14. TRANSPORT INFORMATION

#### Land Transportation

**DOT**  
Not restricted

**Canadian TDG**  
Not restricted

**ADR**

Not restricted

**Air Transportation****ICAO/IATA**

Not restricted

**Sea Transportation****IMDG**

Not restricted

**Other Shipping Information**

Labels: None

**15. REGULATORY INFORMATION****US Regulations****US TSCA Inventory** All components listed on inventory or are exempt.**EPA SARA Title III Extremely Hazardous Substances** Not applicable**EPA SARA (311,312) Hazard Class** Acute Health Hazard  
Chronic Health Hazard**EPA SARA (313) Chemicals** This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).**EPA CERCLA/Superfund Reportable Spill Quantity** Not applicable.**EPA RCRA Hazardous Waste Classification** If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.**California Proposition 65** The California Proposition 65 regulations apply to this product.**MA Right-to-Know Law** One or more components listed.**NJ Right-to-Know Law** One or more components listed.**PA Right-to-Know Law** One or more components listed.**Canadian Regulations****Canadian DSL Inventory** All components listed on inventory.**WHMIS Hazard Class** D2A Very Toxic Materials  
Crystalline silica**16. OTHER INFORMATION****The following sections have been revised since the last issue of this MSDS**

Not applicable

**Additional Information**

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

**Disclaimer Statement**

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

**\*\*\*END OF MSDS\*\*\***