

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

K-39

Revision Date: 14-Sep-2015

Revision Number: 11

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name K-39
Internal ID Code HM000953

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Additive

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services
Halliburton House, Howemoss Place
Kirkhill Industrial Estate
Dyce
Aberdeen, AB21 0GN
United Kingdom

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §45 - (EC)1272/2008	
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO): + 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Skin Corrosion / irritation	Category 2 - H315
Serious Eye Damage / Eye Irritation	Category 1 - H318
Specific Target Organ Toxicity - (Repeated Exposure)	Category 2 - H373

2.2. Label Elements

Hazard Pictograms

**Signal Word****Danger****Hazard Statements**

H315 - Causes skin irritation

H318 - Causes serious eye damage

H373 - May cause damage to organs through prolonged or repeated exposure if swallowed

H373 - May cause damage to organs through prolonged or repeated exposure

Precautionary Statements - EU (§28, 1272/2008)

P260 - Do not breathe dust/fume/gas/mist/vapors/spray

P280 - Wear protective gloves/eye protection/face protection

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

P362 - Take off contaminated clothing and wash before reuse

Contains**Substances**

Diethanolamine

CAS Number

111-42-2

2.3. Other Hazards

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).

This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients
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Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Diethanolamine	203-868-0	111-42-2	10 - 30%	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Corr. 1 (H318) STOT RE 2 (H373) Aquatic Chronic 3 (H412)	No data available

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation**

If inhaled, move victim to fresh air and seek medical attention.

Eyes

Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Skin

In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Ingestion

Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2. Most Important symptoms and effects, both acute and delayed

Causes severe eye irritation which may damage tissue. Causes skin irritation. May cause damage to internal organs.

4.3. Indication of any immediate medical attention and special treatment needed**Notes to Physician**

Treat symptomatically

SECTION 5: Firefighting Measures**5.1. Extinguishing media****Suitable Extinguishing Media**

Carbon dioxide, dry chemical, foam.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture**Special Exposure Hazards**

Decomposition in fire may produce harmful gases.

5.3. Advice for firefighters**Special Protective Equipment for Fire-Fighters**

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use appropriate protective equipment. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Evacuate all persons from the area.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas. Prevent contamination of soil.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage**7.1. Precautions for Safe Handling**

Ensure adequate ventilation. Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 12 months.

7.3. Specific End Use(s)**Exposure Scenario**

No information available

Other Guidelines

No information available

SECTION 8: Exposure Controls/Personal Protection**8.1. Control parameters****Exposure Limits**

Substances	CAS Number	EU	UK	Netherlands	France
Diethanolamine	111-42-2	Not applicable	3 ppm	Not applicable	3 ppm

Substances	CAS Number	Germany	Spain	Portugal	Finland
Diethanolamine	111-42-2	TWA: 1 mg/m ³	TWA: 0.46 ppm TWA: 2 mg/m ³	TWA: 2 mg/m ³	TWA: 0.46 ppm TWA: 2 mg/m ³

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Diethanolamine	111-42-2	TWA: 0.46 ppm TWA: 2 mg/m ³ STEL: 0.92 ppm	1 mg/m ³ TWA (inhalable fraction and vapour)	TWA: 1 mg/m ³ STEL: 1 mg/m ³	TWA: 3 ppm TWA: 15 mg/m ³ STEL: 6 ppm

		STEL" 4 mg/m ³	3 mg/m ³ STEL (calculated, inhalable fraction and vapour)		STEL: 22.5 mg/m ³
Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Diethanolamine	111-42-2	Not applicable	TWA: 9 mg/m ³	Not applicable	TWA: 5 mg/m ³
Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Diethanolamine	111-42-2	TWA: 0.46 ppm TWA: 2 mg/m ³	Not applicable	TWA: 3 ppm TWA: 15 mg/m ³	Not applicable

Derived No Effect Level (DNEL)
Worker

No information available.

General Population

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering Controls

Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection

Positive pressure self-contained breathing apparatus.

Hand Protection

Impervious rubber gloves.

Skin Protection

Rubber apron.

Eye Protection

Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions

Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid

Color: Water white

Odor: Characteristic

Odor Threshold: No information available

Property

Values

Remarks/ - Method

pH:

10.5

Freezing Point/Range

16 °C

Melting Point/Range

No data available

Boiling Point/Range

250 °C / 482 °F

Flash Point

194 °C / 382 °F

Flammability (solid, gas)

No data available

upper flammability limit

8.5%

lower flammability limit

1.3%

Evaporation rate

No data available

Vapor Pressure

0.01 mmHg @ 20 C

Vapor Density

No data available

Specific Gravity

1.11

Water Solubility

Soluble in water

Solubility in other solvents

No data available

Partition coefficient: n-octanol/water

No data available

Autoignition Temperature

315 °C / 600 °F

Decomposition Temperature

No data available

Viscosity

No data available

Explosive Properties

No information available

Oxidizing Properties

No information available

9.2. Other information

VOC Content (%)

No data available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Strong oxidizers. Violent, explosive reaction with sulfur trioxide, decaborane, silver perchlorate, triethenyl aluminum, and hydrogen in presence of nickel catalyst at temperatures above 200 C.

10.6. Hazardous Decomposition Products

Oxides of nitrogen. Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity

Inhalation

May cause mild respiratory irritation.

Eye Contact

Causes severe eye irritation which may damage tissue.

Skin Contact

May cause severe skin irritation.

Ingestion

Causes burns of the mouth, throat and stomach.

Chronic Effects/Carcinogenicity

Repeated overexposure may cause liver and kidney effects. Amines may form nitrosamines, a suspect carcinogen, if product is mixed with nitrates, nitrites, nitrogen oxides or other nitrosamines.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Diethanolamine	111-42-2	620 µL/kg (Rat) 1600 mg/kg (Rat)	7640 µL/kg (Rabbit) 13,000 mg/kg (Rabbit)	3.35 mg/L (Rat)

Substances	CAS Number	Skin corrosion/irritation
Diethanolamine	111-42-2	Causes moderate skin irritation. (Rabbit)

Substances	CAS Number	Eye damage/irritation
Diethanolamine	111-42-2	Causes severe eye irritation. (Rabbit)

Substances	CAS Number	Skin Sensitization
Diethanolamine	111-42-2	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Diethanolamine	111-42-2	No information available

Substances	CAS Number	Mutagenic Effects
Diethanolamine	111-42-2	In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Diethanolamine	111-42-2	No data of sufficient quality are available.

Substances	CAS Number	Reproductive toxicity
Diethanolamine	111-42-2	Animal testing did not show any effects on fertility. (similar substances) Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Diethanolamine	111-42-2	No information available

Substances	CAS Number	STOT - repeated exposure
Diethanolamine	111-42-2	Causes damage to organs through prolonged or repeated exposure if swallowed: (Liver) (Blood) (Kidney)

Substances	CAS Number	Aspiration hazard
Diethanolamine	111-42-2	Not applicable

SECTION 12: Ecological Information

12.1. Toxicity Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Diethanolamine	111-42-2	EC50 7.8 mg/L (Desmodesmus subspicatus) EC50 (96h) 2.2 mg/L (growth rate) (Selenastrum capricornutum)	LC50 4460-4980 mg/L (Pimephales promelas) LC50 (96h) 1460 mg/L (Pimephales promelas)	EC20 >1000 mg/L (respiration rate) (activated sludge) EC90 (30min) > 1000 mg/L (Activated sludge)	EC50 (48h) 30.1 mg/L (Ceriodaphnia dubia) EC50 (48h) 55 mg/L (Daphnia magna) NOEC (21d) 0.78 mg/L (Daphnia magna) (Reproduction)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Diethanolamine	111-42-2	Readily biodegradable (88 - 97% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Diethanolamine	111-42-2	-1.71

12.4. Mobility in soil

Substances	CAS Number	Mobility
Diethanolamine	111-42-2	No information available

12.5. Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Diethanolamine	Not PBT/vPvB

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method Contaminated Packaging

Disposal should be made in accordance with federal, state, and local regulations.
Follow all applicable national or local regulations.

SECTION 14: Transport Information

IMDG/IMO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable

Environmental Hazards: Not applicable

RID

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

ADR

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

14.1. UN Number: Not restricted

14.2. UN Proper Shipping Name: Not restricted

14.3. Transport Hazard Class(es): Not applicable

14.4. Packing Group: Not applicable

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory This product, and all its components, complies with EINECS
US TSCA Inventory All components listed on inventory or are exempt.
Canadian DSL Inventory All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK) WGK 1: Low hazard to waters.

15.2. Chemical Safety Assessment

No information available

SECTION 16: Other Information

Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed

H315 - Causes skin irritation

H318 - Causes serious eye damage

H373 - May cause damage to organs through prolonged or repeated exposure if swallowed

H412 - Harmful to aquatic life with long lasting effects

Key or legend to abbreviations and acronyms

bw – body weight

CAS – Chemical Abstracts Service

CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures

EC – European Commission

EC10 – Effective Concentration 10%

EC50 – Effective Concentration 50%

EEC – European Economic Community

ErC50 – Effective Concentration growth rate 50%

IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL0 – Lethal Loading 0%

LL50 – Lethal Loading 50%

MARPOL – International Convention for the Prevention of Pollution from Ships

mg/kg – milligram/kilogram

mg/L – milligram/liter

NIOSH – National Institute for Occupational Safety and Health

NOEC – No Observed Effect Concentration

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PBT – Persistent Bioaccumulative and Toxic

PC – Chemical Product category

PEL – Permissible Exposure Limit

ppm – parts per million

PROC – Process category

REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL – Short Term Exposure Limit

SU – Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 14-Sep-2015

Revision Note

SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

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End of Safety Data Sheet