HALLIBURTON

SAFETY DATA SHEET

K-38

Revision Date: 05-Mar-2014 Revision Number: 14

1. Product and Company Identification

Product Name

Product Trade Name: K-38

Other Names

Synonyms: None Product Code: HM000952

Recommended Use

Recommended Use Crosslinker

Uses Advised Against No information available

Company Name, Address and Contact Details

Manufacturer/Supplier Halliburton New Zealand

1 Paraite Rd,

Bell Block, New Plymouth

New Zealand Registration No.: 824207

E-Mail address: fdunexchem@halliburton.com

Emergency Telephone Number +64-6-7559274

New Zealand National Poisons

Centre

0800 764 766 (24 hours)

2. Hazard(s) Identification

Statement of Hazardous Nature

Classified as hazardous according to criteria in the Hazardous Substances (Minimum Degrees of Hazard) Regulation 2001; Not Classified as dangerous good according to NZS 5433:2012, UN, IMDG or IATA

Classification

- 6.1E (Oral) Acutely Toxic Substances
- 6.4A Irritating to the eye
- 6.8B Human reproductive or developmental toxicants
- 9.1D Slightly harmful in the aquatic environment

Hazard and Precautionary Statements

Hazard Pictograms



Signal Word Warning

Hazard Statements H303 - May be harmful if swallowed

H319 - Causes serious eye irritation

H361 - Suspected of damaging fertility or the unborn child H413 - May cause long lasting harmful effects to aquatic life

Precautionary Statements

Prevention P101 - If medical advice is needed, have product container or label at hand

P102 - Keep out of reach of children

P103 - Read label before use

P104 - Read Safety Data Sheet before use P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood P264 - Wash face, hands and any exposed skin thoroughly after handling

P280 - Wear eye protection/face protection

P281 - Use personal protective equipment as required

Response P312 - Call a POISON CENTER or doctor/physician if you feel unwell

P331 - Do NOT induce vomiting

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing P337 + P313 - If eye irritation persists: Get medical advice/attention P308 + P313 - IF exposed or concerned: Get medical advice/attention

Storage None

Disposal P501 - Dispose of contents/container to an approved landfill

Contains

Substances	CAS Number	Substance HSNO Classification
Disodium octaborate tetrahydrate	12008-41-2	6.1E (Oral)
		6.4A
		6.8B
		9.1D

2.3 Other Hazards

None known

3. Composition and Information on Ingredients

Substances	CAS Number	PERCENT (w/w)
Disodium octaborate tetrahydrate	12008-41-2	60 - 100%

4. First-Aid Measures

Requirements for First Aid or Medical Care

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes

and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical

attention. Never give anything by mouth to an unconscious person.

Workplace Facilities Required

None

Relation to Health Effect

Most Important Symptoms/Effects

May cause mild eye, skin, and respiratory irritation. Potential reproductive hazard.

Medical Attention and Special Treatment

Notes to Physician

Treat symptomatically

5. Fire-fighting measures

Type of Hazard

Flammability Hazard

Non-flammable

5.1 Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

HAZCHEM Code

Hazchem Code: None Allocated

Special Protective Equipment and Precautions for Fire Fighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

Special Exposure Hazards

Not applicable.

6. Spillage, Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust.

See Section 8 for additional information

6.2 Environmental precautions

None known.

6.3 Methods and material for containment and cleaning up

Scoop up and remove.

6.4 Reference to other sections

See Section 8 and 13 for additional information.

7. Handling and Storage

7.1 Precautions for Safe Handling

Handling Precautions

Avoid creating or inhaling dust.

Handling Practices

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice

Approved Handlers

This product does NOT require an approved handler.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry location.

Store Site Requirements

No special controls required

Packaging

No special packaging required

8. Exposure Controls and Personal Protection

Workplace Exposure Standards

Exposure Limits

Substances	CAS Number	New Zealand WES	ACGIH TLV-TWA
Disodium octaborate	12008-41-2	Not applicable	2 mg/m ³
tetrahydrate			

Engineering Controls

Engineering Controls Use in a well ventilated area.

Personal Protective Equipment (PPE)

Respiratory Protection Not normally needed. But if significant exposures are possible then the following

respirator is recommended: Dust/mist respirator. (N95, P2/P3)

Hand ProtectionNormal work gloves.Skin ProtectionNormal work coveralls.Eye ProtectionDust proof goggles.Other PrecautionsNone known.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical State: Solid Color: White

Odor: Odorless Odor Threshold: No information available

<u>Property</u> <u>Values</u>

Remarks/ - Method

pH: 7.3

Freezing Point/Range
Melting Point/Range
No data available
Boiling Point/Range
No data available
Flash Point
No data available
Evaporation rate
No data available
Vapor Pressure
No data available
Vapor Density
No data available

Specific Gravity 2.9

Soluble in water Water Solubility No data available Solubility in other solvents Partition coefficient: n-octanol/water No data available **Autoignition Temperature** No data available **Decomposition Temperature** No data available No data available **Viscosity Explosive Properties** No information available No information available **Oxidizing Properties**

9.2 Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.2 Chemical Stability

Stable

10.4 Conditions to Avoid

None anticipated

10.5 Incompatible Materials

None known.

10.6 Hazardous Decomposition Products

None known.

Hazardous Reactions

Hazardous Polymerization: Will Not Occur

11. Toxicological Information

Health Effect from Likely Routes of Exposure

Acute Toxicity

InhalationMay cause respiratory irritation.Eye ContactMay cause mild eye irritation.Skin ContactMay cause mild skin irritation.

Ingestion May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity Prolonged or repeated exposure may cause reproductive system damage. Prolonged or

repeated exposure may cause embryo and fetus toxicity.

Toxicity Data

LD50 Oral: 2000 mg/kg; (rat)

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Disodium octaborate tetrahydrate	12008-41-2	2 g/kg (Rat) 3450 mg/kg (Rat) 4080 mg/kg (Rat) 2550 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 2.03 mg/L (Rat) 5h > 2.01 mg/L (Rat) 4h (saturation)

Test species: Rat

12. Ecological Information

12.1 Toxicity

Ecotoxicity Effects

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Disodium octaborate tetrahydrate	12008-41-2	EC50(3d): 52.5 mg/L (growth rate) (Pseudokirchnerella subcapitata) (Similar substance) EC50(72h): 66 mg/L (growth rate) (Phaeodactylum tricornutum) (Similar substance)	LC50(96h): 74 mg/L (Limanda limanda) (Similar substance) LC50(96h): 280 mg/L (Gila elegans) LC50(96h): 447 mg/L (Oncorhynchus kisutch) NOEC(32d): 11.2 mg/L (Pimephales promelas) (Similar substance) NOEC(34d): 5.6 mg/L (Danio rerio) (Similar substance)	EC50(3h): > 175 mg/L (activated sludge)	LC50(96h): 25.05 - 80.6 mg/L (Litopenaeus vannamei) (Similar substance) LC50(48h): 133 mg/L (Daphnia magna) (Similar substance) NOEC(28d): 32 mg/L (Chironomus riparius) (Similar substance) NOEC(14d): 18 mg/L (Daphnia magna) (Similar substance)

12.2 Persistence and degradability

The methods for determining biodegradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

Substances	Log Pow
Disodium octaborate tetrahydrate	BCF 121 L/kg (filamentous algae)
,	BAF 23 L/kg (plankton)
	BAF 21 L/kg (Chironomids)
	BAF 23 L/kg (amphipods)
	BAF 13 L/kg (crayfish)
	BAF 8 L/kg (bluegill and largemouth bass) (Similar substance)

12.4 Mobility in soil

No information available

Ecotoxicity Hazard Statements

Slightly harmful in the aquatic environment.

12.6 Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

13.1 Waste treatment methods

Disposal Method

Contaminated Packaging

Bury in a licensed landfill according to federal, state, and local regulations. Follow all applicable national or local regulations. Contaminated packaging may be

disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

14. Transport Information

IMDG/IMO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable

NZ 5433.1999

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable

IATA/ICAO

UN Number: Not restricted.
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable

Special Precautions for User None

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

15. Regulatory Information

New Zealand Inventory of

Chemicals

All components listed on inventory or are exempt.

HSNO Approval Number HSR003133

Group Name Not Applicable

HSNO ControlsRefer to the NZ EPA website for more information: http://www.epa.govt.nz

Approved Handlers Not Applicable

Poisons Schedule: S5

16. Other information, including date of preparation or last revision

The following sections have been revised since the last issue of this SDS

Not applicable

Additional information

For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Key literature references and sources for data www.ChemADVISOR.com/

NZ CCID

Revision Date: 05-Mar-2014 Revision Note

Not applicable

Disclaimer Statement

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End of Safety Data Sheet