HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

Inhibited Hydrochloric Acid 5-10%

Revision Date: 08-Sep-2015 **Revision Number:** 3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name Inhibited Hydrochloric Acid 5-10%
Internal ID Code HM008078

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Solvent

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services
Halliburton House, Howemoss Place
Kirkhill Industrial Estate
Dyce
Aberdeen, AB21 0GN
United Kingdom

www.halliburton.com

For further information, please contact
E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §45 - (EC)1272/2008	
Europe	**112**
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO):+ 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Substances/mixtures corrosive to metal.	Category 1 - H290

2.2. Label Elements

Hazard Pictograms

Signal Word **Warning**

Hazard Statements
H290 - May be corrosive to metals

Precautionary Statements - EU (§28, 1272/2008)
P234 - Keep only in original container
P390 - Absorb spillage to prevent material damage
P406 - Store in corrosive resistant container with a resistant inliner

Contains

Substances	**CAS Number**
Formic acid	64-18-6
Hydrochloric acid	7647-01-0

2.3. Other Hazards
This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients

3.2. Mixtures Mixture

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Formic acid	200-579-1	64-18-6	0.1 - 1%	Acute Tox. 4 (H302) Acute Tox. 3 (H331) Skin Corr. 1A (H314) Eye Corr. 1 (H318) STOT SE 3 (H335) Flam. Liq. 3 (H226) Met. Corr. 1 (H290)	01-2119491174-37
Hydrochloric acid	231-595-7	7647-01-0	5 - 10%	Skin Corr. 1B (H314) Eye Corr. 1 (H318) STOT SE 3 (H335) Met. Corr. 1 (H290)	01-2119484862-27

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation If inhaled, move victim to fresh air and seek medical attention.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 30 minutes and remove contaminated clothing, shoes and leather goods immediately. Get medical attention immediately.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2. Most Important symptoms and effects, both acute and delayed
May cause eye, skin, and respiratory irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Special Exposure Hazards

May form explosive mixtures with strong alkalis. Decomposition in fire may produce harmful gases. Reaction with steel and certain other metals generates flammable hydrogen gas. Do not allow runoff to enter waterways.

5.3. Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Wash hands after use. Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Launder contaminated clothing before reuse. Ensure adequate ventilation. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store away from alkalis. Store in a cool well ventilated area. Keep container closed when not in use.

7.3. Specific End Use(s)

Exposure Scenario No information available

Other Guidelines No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Exposure Limits

Substances	CAS Number	EU	UK	Netherlands	France
Formic acid	64-18-6	TWA: 5 ppm TWA: 9 mg/m³	TWA: 5 ppm TWA: 9.6 mg/m³ STEL: 15 ppm STEL: 28.8 mg/m³	STEL: 5 mg/m³	5 ppm
Hydrochloric acid	7647-01-0	Not applicable	TWA: 1 ppm TWA: 2 mg/m³ STEL: 5 ppm STEL: 8 mg/m³	TWA: 8 mg/m³ STEL: 15 mg/m³	STEL: 5 ppm STEL: 7.6 mg/m³

Substances	CAS Number	Germany	Spain	Portugal	Finland
Formic acid	64-18-6	TWA: 5 ppm TWA: 9.5 mg/m³	TWA: 5 ppm TWA: 9 mg/m³	TWA: 5 ppm TWA: 9 mg/m³ STEL: 10 ppm	TWA: 3 ppm TWA: 5 mg/m³ STEL: 10 ppm STEL: 19 mg/m³
Hydrochloric acid	7647-01-0	TWA: 2 ppm TWA: 3 mg/m³ TWA: 3.0 mg/m³	TWA: 5 ppm TWA: 7.6 mg/m³ 10 ppm STEL [VLA-EC]; 15 mg/m³ STEL [VLA-EC]	TWA: 5 ppm TWA: 8 mg/m³ STEL: 10 ppm STEL: 15 mg/m³	STEL: 5 ppm STEL: 7.6 mg/m³

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Formic acid	64-18-6	TWA: 5 ppm TWA: 9 mg/m³ STEL" 5 ppm STEL" 9 mg/m³	5 ppm TWA; 9 mg/m³ TWA 15 ppm STEL (calculated); 27 mg/m³ STEL (calculated)	TWA: 5 ppm TWA: 9.5 mg/m³ STEL: 10 ppm STEL: 19 mg/m³	TWA: 5 ppm TWA: 9 mg/m³ STEL: 10 ppm STEL: 18 mg/m³
Hydrochloric acid	7647-01-0	TWA: 5 ppm TWA: 8 mg/m³ STEL" 10 ppm STEL" 15 mg/m³	5 ppm TWA; 8 mg/m³ TWA 10 ppm STEL (as F); 15 mg/m³ STEL	TWA: 2 ppm TWA: 3.0 mg/m³ STEL: 4 ppm STEL: 6 mg/m³	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Formic acid	64-18-6	TWA: 5 ppm TWA: 9 mg/m³	TWA: 5 mg/m³ STEL: 15 mg/m³	TWA: 9 mg/m³	TWA: 9 mg/m³
Hydrochloric acid	7647-01-0	TWA: 5 ppm TWA: 8 mg/m³ STEL: 10 ppm STEL: 15 mg/m³	TWA: 5 mg/m³ STEL: 10 mg/m³	TWA: 8 mg/m³ STEL: 16 mg/m³	TWA: 8 mg/m³

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Formic acid	64-18-6	TWA: 5 ppm TWA: 9 mg/m³	TWA: 5 ppm TWA: 9 mg/m³	TWA: 5 ppm TWA: 9 mg/m³	TWA: 5 ppm TWA: 9 mg/m³
Hydrochloric acid	7647-01-0	Not applicable	TWA: 5 ppm TWA: 8 mg/m³ STEL: 10 ppm STEL: 15 mg/m³	TWA: 5 ppm TWA: 8 mg/m³ STEL: 10 ppm STEL: 15 mg/m³	TWA: 5 ppm TWA: 8 mg/m³ STEL: 10 ppm STEL: 15 mg/m³

Derived No Effect Level (DNEL) No information available.

Worker

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Hazards for the eyes - local effects
Formic acid	Not available	Not available	9.5 mg/m³	19 mg/m³	Not available	Not available	Not available	Not available	Not available
Hydrochloric acid	Not available	Not available	8 mg/m³	15 mg/m³	Not available	Not available	Not available	Not available	Not available

General Population

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Long-term exposure - systemic effects, Oral	Acute / short term exposure - local effects, Oral	Hazards for the eyes - local effects
Formic acid	Not available	Not available	3 mg/m³	9.5 mg/m³	Not available	Not available	Not available	Not available	Not available	Not available	Not available

Predicted No Effect Concentration (PNEC) No information available.

Substances	Freshwater	Marine water	Intermittent release	Sewage treatment plant	Sediment (freshwater)	Sediment (marine water)	Air	Soil	Secondary poisoning
Formic acid	2 mg/L	0.2 mg/L	1 mg/L	7.2 mg/L	13.4 mg/kg sediment dw	1.34 mg/kg sediment dw	Not available	1.5 mg/kg soil dw	Not available
Hydrochloric acid	36 ug/L	36 ug/L	45 ug/L	36 ug/L	Not available	Not available	Not available	Not available	Not available

8.2. Exposure controls

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection	Acid gas respirator.
Hand Protection	Impervious rubber gloves.
Skin Protection	Full protective chemical resistant clothing. Rubber boots
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color:**	Clear colorless
Odor:	Pungent acrid	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	No data available
Freezing Point/Range	No information available
Melting Point/Range	No data available
Boiling Point/Range	No information available
Flash Point	No data available
Flammability (solid, gas)	No data available
upper flammability limit	No data available
lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.035
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available

SECTION 10: Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.
10.2. Chemical Stability
Stable
10.3. Possibility of Hazardous Reactions
Will Not Occur
10.4. Conditions to Avoid
None anticipated
10.5. Incompatible Materials
Strong alkalis.
10.6. Hazardous Decomposition Products
Flammable hydrogen gas. Chlorine. Hydrogen sulfide.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects
Acute Toxicity

Inhalation	May cause respiratory irritation.
Eye Contact	May cause eye burns.

Skin Contact May cause skin irritation.
Ingestion Causes burns of the mouth, throat and stomach.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Formic acid	64-18-6	730 mg/kg (Rat)	> 2000 mg/kg (Rat) (Similar substance)	7.4 mg/L (Rat) 4h 15 mg/L (Rat) 15m
Hydrochloric acid	7647-01-0	No data available	5010 mg/kg (Rabbit) > 5010 mg/kg (Rabbit) 1449 mg/kg (Mouse)	3124 mg/L (Rat) 1h 3.2 mg/L (Mouse) 8.3 mg/L (Rat) 1405 mg/L (Rat) 554 mg/L (Mouse)

Substances	CAS Number	Skin corrosion/irritation
Formic acid	64-18-6	Corrosive to skin (Rabbit)
Hydrochloric acid	7647-01-0	Causes severe burns

Substances	CAS Number	Eye damage/irritation
Formic acid	64-18-6	Corrosive to eyes (Rabbit)
Hydrochloric acid	7647-01-0	Causes severe burns

Substances	CAS Number	Skin Sensitization
Formic acid	64-18-6	Did not cause sensitization on laboratory animals (guinea pig)
Hydrochloric acid	7647-01-0	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Formic acid	64-18-6	No information available
Hydrochloric acid	7647-01-0	No information available

Substances	CAS Number	Mutagenic Effects
Formic acid	64-18-6	In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects.
Hydrochloric acid	7647-01-0	Not regarded as mutagenic.

Substances	CAS Number	Carcinogenic Effects
Formic acid	64-18-6	Did not show carcinogenic effects in animal experiments (similar substances)
Hydrochloric acid	7647-01-0	No data of sufficient quality are available.

Substances	CAS Number	Reproductive toxicity
Formic acid	64-18-6	Did not show teratogenic effects in animal experiments. (similar substances) Animal testing did not show any effects on fertility.
Hydrochloric acid	7647-01-0	Embryo and fetotoxicity has been observed in female rats exposed to maternally toxic levels of hydrogen chloride (450 mg/m^3, 1hr.).

Substances	CAS Number	STOT - single exposure
Formic acid	64-18-6	May cause respiratory irritation.
Hydrochloric acid	7647-01-0	May cause respiratory irritation.

Substances	CAS Number	STOT - repeated exposure
Formic acid	64-18-6	No significant toxicity observed in animal studies at concentration requiring classification.
Hydrochloric acid	7647-01-0	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Formic acid	64-18-6	Not applicable
Hydrochloric acid	7647-01-0	Not applicable

SECTION 12: Ecological Information

12.1. Toxicity

Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Formic acid	64-18-6	EC50 25 mg/L (Desmodesmus subspicatus) EC50 (72h) 1240 mg/L (growth rate) (Pseudokirchnerella subcapitata) (Similar substance)	LC50 (96h) 175 mg/L (Lepomis Macrochirus) LC50 (96h) 130 mg/L (Danio rerio) (Similar substance) LC50 (96h) 1720 mg/L (Scophthalmus maximus) (Similar substance) LC50 (96h) 3500 mg/L (Oncorhynchus mykiss) (similar substance)	NOEC (13d) 72 mg/L (activated sludge, domestic)	EC50 (48h) 120 mg/L (Daphnia magna) EC50 (48h) 450 mg/L (Daphnia magna) (similar substance) EC50 (48h) 365 mg/L (Daphnia magna) (Similar substance) LC50 (96h) 1308 mg/L (Crangon crangon) (Similar substance) NOEC (21d) >= 100 mg/L (Daphnia magna)
Hydrochloric acid	7647-01-0	No information available	LC50 282 mg/L (Gambusia affinis) LC50 20.5 mg/L (Lepomis macrochirus) LC50 (96h) 3.25 – 3.5 (pH) (Lepomis macrochirus)	EC50 (3h) >= 5 and <= 5.5 (pH) (Activated sludge, domestic)	EC50 (48h) 4.9 (pH) (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Formic acid	64-18-6	Readily biodegradable (100 @ 14d)
Hydrochloric acid	7647-01-0	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Formic acid	64-18-6	-2.1
Hydrochloric acid	7647-01-0	0.25

12.4. Mobility in soil

Substances	CAS Number	Mobility
Formic acid	64-18-6	KOC = 31
Hydrochloric acid	7647-01-0	No information available

12.5. Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Formic acid	Not PBT/vPvB
Hydrochloric acid	Not applicable

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

SECTION 14: Transport Information

IMDG/IMO

UN Number:	UN3264
UN Proper Shipping Name:	Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Formic Acid)
Transport Hazard Class(es):	8
Packing Group:	III
Environmental Hazards:	Not applicable

RID

UN Number:	UN3264
UN Proper Shipping Name:	Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Formic Acid)
Transport Hazard Class(es):	8
Packing Group:	III
Environmental Hazards:	Not applicable

ADR

UN Number:	UN3264
UN Proper Shipping Name:	Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Formic Acid)
Transport Hazard Class(es):	8
Packing Group:	III
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number:	UN3264
UN Proper Shipping Name:	Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Formic Acid)
Transport Hazard Class(es):	8
Packing Group:	III
Environmental Hazards:	Not applicable

14.1. UN Number: UN3264

14.2. UN Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Formic Acid)

14.3. Transport Hazard Class(es): 8

14.4. Packing Group: III

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory	This product, and all its components, complies with EINECS
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian DSL Inventory	All components listed on inventory or are exempt.

Legend
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK) WGK 1: Low hazard to waters.

15.2. Chemical Safety Assessment
No information available

SECTION 16: Other Information

Full text of H-Statements referred to under sections 2 and 3
H226 - Flammable liquid and vapor

H290 - May be corrosive to metals
H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage
H331 - Toxic if inhaled
H335 - May cause respiratory irritation

Key or legend to abbreviations and acronyms
bw – body weight
CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
ErC50 – Effective Concentration growth rate 50%
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL0 – Lethal Loading 0%
LL50 – Lethal Loading 50%
MARPOL – International Convention for the Prevention of Pollution from Ships
mg/kg – milligram/kilogram
mg/L – milligram/liter
NIOSH – National Institute for Occupational Safety and Health
NOEC – No Observed Effect Concentration
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
PC – Chemical Product category
PEL – Permissible Exposure Limit
ppm – parts per million
PROC – Process category
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
STEL – Short Term Exposure Limit
SU – Sector of Use category

Key literature references and sources for data
www.ChemADVISOR.com/

Revision Date: 08-Sep-2015
Revision Note
SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

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End of Safety Data Sheet