

MATERIAL SAFETY DATA SHEET

Product Trade Name: INVERMUL®

Revision Date: 02-Jan-2013

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Statement of Hazardous Nature Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300

Product Emergency Telephone

Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
NewZealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone

Australia: 000
Papua New Guinea: 000
New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: INVERMUL®
Synonyms: None
Chemical Family: Blend
UN Number: None
Dangerous Goods Class: None
Subsidiary Risk: None
Hazchem Code: None Allocated
Poisons Schedule: None Allocated
Application: Emulsifier

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Diesel	68476-34-6	10 - 30%	Not applicable	Not applicable	TWA: 100 mg/m ³

2. COMPOSITION/INFORMATION ON INGREDIENTS

Carboxylic acid terminated fatty polyamide	Proprietary	10 - 30%	Not applicable	Not applicable	Not applicable
Diethylene glycol monobutyl ether	112-34-5	1 - 5%	Not applicable	Not applicable	Not applicable
Ethylene glycol monobutyl ether	111-76-2	1 - 5%	TWA: 20 ppm TWA: 96.9 mg/m ³ STEL: 50 ppm STEL: 242 mg/m ³	TWA: 25 ppm TWA: 121 mg/m ³	TWA: 20 ppm

Non-Hazardous Substance to Total of 100%

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. Potential carcinogen. Combustible.

Risk Phrases R40 Limited evidence of a carcinogenic effect.
R20/21/22 Harmful by inhalation, by contact with skin and if swallowed.
R36/38 Irritating to eyes and skin.

HSNO Classification Not Determined

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Get medical attention! If vomiting occurs, keep head lower than hips to prevent aspiration.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons None known.

Special Exposure Hazards Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.
Storage Information	Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 12 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.
Respiratory Protection	Organic vapor respirator with a dust/mist filter. (A2P2/P3) In high concentrations, supplied air respirator or a self-contained breathing apparatus.
Hand Protection	Impervious rubber gloves.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Black
Odor:	Fatty acid
pH:	4-7
Specific Gravity @ 20 C (Water=1):	0.92-0.95
Density @ 20 C (kg/l):	0.92-0.95
Bulk Density @ 20 C (kg/m³):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (C):	Not Determined
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	69
Flash Point Method:	PMCC
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (g/m³):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m³):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Slightly soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined

9. PHYSICAL AND CHEMICAL PROPERTIES

Viscosity, Dynamic @ 20 C (centipoise):	390-470
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined
Decomposition Temperature (C):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Hydrocarbons. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
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Symptoms related to exposure Inhalation

May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.

Skin Contact	May cause skin irritation.
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Eye Contact	May cause severe eye irritation.
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Ingestion	Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.
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Aggravated Medical Conditions	Lung disorders.
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Chronic Effects/Carcinogenicity	Contains petroleum distillates which have been shown to cause skin cancer in laboratory animals.
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Other Information	None known.
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Toxicity Tests

Oral Toxicity:	Not determined
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Dermal Toxicity:	Not determined
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Inhalation Toxicity:	Not determined
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Primary Irritation Effect:	Not determined
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Carcinogenicity	Not determined
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Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Not determined
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	TLM48: 33.9 mg/l (Acartia tonsa)
Acute Algae Toxicity:	EC50: 8.4 mg/l (Skeletonema costatum)

Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Transportation Information

Labels:	None
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15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory	Product contains one or more components not listed on inventory.
New Zealand Inventory of Chemicals	This product does not comply with NZIOC
US TSCA Inventory	All components listed on inventory or are exempt.

EINECS Inventory	This product, and all its components, complies with EINECS
Classification	Xn - Harmful.
Risk Phrases	R40 Limited evidence of a carcinogenic effect. R20/21/22 Harmful by inhalation, by contact with skin and if swallowed. R36/38 Irritating to eyes and skin.
Safety Phrases	S2 Keep out of reach of children. S16 Keep away from sources of ignition - No Smoking. S24/25 Avoid contact with skin and eyes.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Contact

Australian Poisons Information Centre

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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END OF MSDS