HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: **INVERMUL® 50-50 SYSTEM with BAROID®**

Revision Date: 21-Apr-2015

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: INVERMUL® 50-50 SYSTEM with BAROID®
Synonyms: None
Chemical Family: Blend
Application: Mud System

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 871-4000
Emergency Telephone: (281) 575-5000

Prepared By
Chemical Stewardship
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Diesel	68476-34-6	30 - 60%	TWA: 100 mg/m^3	Not applicable
Barium sulfate	7727-43-7	10 - 30%	TWA: 10 mg/m^3	TWA: 15 mg/m^3
Calcium chloride	10043-52-4	10 - 30%	Not applicable	Not applicable
Crystalline silica, quartz	14808-60-7	0.1 - 1%	TWA: 0.025 mg/m^3	TWA: 10 mg/m^3 %SiO2 + 2

3. HAZARDS IDENTIFICATION

Hazard Overview

CAUTION! - ACUTE HEALTH HAZARD
May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. Combustible

DANGER! - CHRONIC HEALTH HAZARD
Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, AS/NZS 1715, or equivalent respirator when using this product. Review the Safety Data Sheet (SDS) for this product, which has been provided to your employer.

4. FIRST AID MEASURES

Inhalation — If inhaled, move victim to fresh air and seek medical attention.

Skin — Wash with soap and water. Get medical attention if irritation persists. Remove contaminated clothing and launder before reuse.

Eyes — In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Ingestion — Get medical attention! If vomiting occurs, keep head lower than hips to prevent aspiration.

Notes to Physician — Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined **Min:** > 150
Flash Point/Range (C):	Not Determined **Min:** > 65
Flash Point Method:	PMCC
Autoignition Temperature (F):	495
Autoignition Temperature (C):	257
Flammability Limits in Air - Lower (%):	0.7
Flammability Limits in Air - Upper (%):	6

Fire Extinguishing Media — Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards — Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters — Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 1, Flammability 2, Reactivity 0
HMIS Ratings: Health 1*, Flammability 2, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures — Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.

Environmental Precautionary Measures — Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption — Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions — Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.

Storage Information Store away from oxidizers. Keep from heat, sparks, and open flames. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), AS/NZS 1715, or equivalent respirator when using this product.
Positive pressure self-contained breathing apparatus in enclosed areas.

Hand Protection Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Nitrile gloves. (>= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.

Skin Protection Rubber apron. Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Brown
Odor:	Diesel
pH:	Not Determined
Specific Gravity @ 20 C (Water=1):	1.44
Density @ 20 C (lbs./gallon):	12
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	300
Boiling Point/Range (C):	148
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Insoluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined

Partition Coefficient/n-Octanol/Water: Not Determined
Molecular Weight (g/mole): Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid Keep away from heat, sparks and flame.

Incompatibility (Materials to Avoid) Strong oxidizers.

Hazardous Decomposition Products Oxides of nitrogen. Carbon monoxide and carbon dioxide. Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Sympotoms related to exposure

Acute Toxicity

Inhalation

May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Eye Contact May cause eye irritation.

Skin Contact May cause skin irritation. May cause an allergic skin reaction.

Ingestion May produce nervous system effects such as feeling of weakness, unsteady walk, and dilation of blood vessels. May affect the heart and cardiovascular system. Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

Chronic Effects/Carcinogenicity

Prolonged or repeated application of a similar product to the skin of laboratory mice without washing between applications resulted in increased incidence of skin tumors. It is suspected that tumors may be due in part to severely irritated conditions from continous contact with the product. Limited studies on oils that are very active carcinogens have shown washing the animals' skin with soap and water between applications greatly decreases the incidence of tumors. In light of these studies, good personal hygiene is essential with the use of this product. Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Diesel	68476-34-6	7,600 mg/kg (Rat)	> 4300 mg/kg (Rabbit)	4.1 mg/L (Rat) 4h
Barium sulfate	7727-43-7	> 5000 mg/kg (Rat) > 3000mg/kg (Mouse)	No data available	>1.1 mg/L (rat, aerosol, 4hr) (similar substance)
Calcium chloride	10043-52-4	> 1000 mg/kg (Rat) 2301 mg/kg (Rat) > 2000 mg/kg (Rat) 2240 mg/kg (Rat)	5000 mg/kg (Rabbit)	No data available
Crystalline silica, quartz	14808-60-7	>15,000 mg/kg (Human) 500 mg/kg (Rat)	No data available	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Diesel	68476-34-6	EL50 (72h) 10 mg/L (Pseudokirchnerella subcapitata) NOEL (72h) 1 mg/L (Pseudokirchnerella subcapitata)	LC50 35 mg/L (Pimephales promelas) LL50 (96h) 21 mg/L (Oncorhynchus mykiss)	No information available	EL50 (48h) 210 mg/L (Daphnia magna) NOEL (48h) 46 mg/L (Daphnia magna)

Barium sulfate	7727-43-7	No information available	LC50 (96h) 3.5 mg/L (Danio rerio) BCF 1.2-74.4 L/kg (Lepomis macrochirus)	No information available	NOEC (7d) 100 mg/L (Cancer anthonyi)
Calcium chloride	10043-52-4	ErC50 (72h) 2900 mg/L (Pseudokirchnerella subcapitata) ErC50 (72h) 4000 mg/L (Pseudokirchnerella subcapitata)	LC50 (96h) 4630 mg/L (Pimephales promelas) LC50 (48h) >6560 mg/L (Pimephales promelas) LC50 (24h) >6660 mg/L (Pimephales promelas)	No information available	EC50 (48h) 2400 mg/L (Daphnia magna) EC50 (21d) 610 mg/L (reproduction) (Daphnia magna)
Crystalline silica, quartz	14808-60-7	No information available	LL0 (96h) 10,000 mg/L (Danio rerio) (similar substance)	No information available	LL50 (24h) > 10,000 mg/L (Daphnia magna) (similar substance)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Diesel	68476-34-6	(57.5% @ 28d)
Barium sulfate	7727-43-7	The methods for determining biodegradability are not applicable to inorganic substances.
Calcium chloride	10043-52-4	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, quartz	14808-60-7	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Diesel	68476-34-6	No information available
Barium sulfate	7727-43-7	No information available
Calcium chloride	10043-52-4	No information available
Crystalline silica, quartz	14808-60-7	No information available

12.4. Mobility in soil

12.5. Results of PBT and vPvB assessment

No information available.

Substances	PBT and vPvB assessment
Barium sulfate	No data available
Calcium chloride	No data available
Crystalline silica, quartz	Not PBT/vPvB

12.6. Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

US DOT Bulk

DOT (Bulk)	Not restricted in accordance with the terms and conditions of 49 CFR 173.120(b)(3).

Canadian TDG

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable

IMDG/IMO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable

IATA/ICAO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

Special Precautions for User: None

Labels: Combustible

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Chronic Health Hazard Fire Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	The California Proposition 65 regulations apply to this product.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory Product contains one or more components not listed on the inventory.

WHMIS Hazard Class

B3 Combustible Liquids
D2B Toxic Materials
D2A Very Toxic Materials
Crystalline silica

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS
Not applicable

Additional information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

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*****END OF MSDS*****