

MATERIAL SAFETY DATA SHEET

Product Trade Name: Hydrocarbon Phase

Revision Date: 05-May-2009

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Statement of Hazardous Nature Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300

Product Emergency Telephone

Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
NewZealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone

Australia: 000
Papua New Guinea: 000
New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: Hydrocarbon Phase
Synonyms: None
Chemical Family: Aromatic hydrocarbon
UN Number: None
Dangerous Goods Class: None
Subsidiary Risk: None
Hazchem Code: None Allocated
Poisons Schedule: S6
Application: Solvent

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
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2. COMPOSITION/INFORMATION ON INGREDIENTS

n-Methylpyrrolidone	872-50-4	10 - 30%	TWA: 25 ppm TWA: 103 mg/m ³ STEL: 75 ppm STEL: 309 mg/m ³	STEL: 75 ppm STEL: 309 mg/m ³ TWA: 25 ppm TWA: 103 mg/m ³	Not applicable
Terpene hydrocarbon by-products	68956-56-9	10 - 30%	Not applicable	Not applicable	Not applicable
Naphthalene	91-20-3	5 - 10%	TWA: 10 ppm TWA: 52 mg/m ³ STEL: 15 ppm STEL: 79 mg/m ³	STEL: 15 ppm STEL: 79 mg/m ³ TWA: 10 ppm TWA: 52 mg/m ³	TWA: 10 ppm STEL: 15 ppm
1,2,4 Trimethylbenzene	95-63-6	1 - 5%	TWA: 25 ppm TWA: 123 mg/m ³	TWA: 25 ppm TWA: 123 mg/m ³	25 ppm
Heavy aromatic petroleum naphtha	64742-94-5	60 - 100%	Not applicable	Not applicable	Not applicable

Non-Hazardous Substance to Total of 100%

3. HAZARDS IDENTIFICATION

Hazard Overview May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. Potential carcinogen. May cause lung damage if swallowed. Combustible. May cause severe eye irritation. May cause skin and respiratory irritation.

Risk Phrases R65 Harmful: may cause lung damage if swallowed.
R36/38 Irritating to eyes and skin.

HSNO Classification Not Determined

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin Wash with soap and water. Get medical attention if irritation persists. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Get medical attention! If vomiting occurs, keep head lower than hips to prevent aspiration.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media Carbon dioxide, dry chemical, foam.

Extinguishing media which must not be used for safety reasons Avoid spraying water directly into storage containers due to danger of boilover.

Special Exposure Hazards Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Avoid spraying water directly into storage containers due to danger of boilover. Decomposition in fire may produce toxic gases. Vapors are heavier than air and may accumulate in low areas. Vapors may travel along the ground to be ignited at distant locations.

Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.
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6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.
Storage Information	Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Keep from heat, sparks, and open flames.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.
Respiratory Protection	If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Organic vapor respirator with a dust/mist filter. (A2P2/P3)
Hand Protection	Impervious rubber gloves.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Amber
Odor:	Sweet aromatic
pH:	7
Specific Gravity @ 20 C (Water=1):	0.9
Density @ 20 C (kg/l):	0.9
Bulk Density @ 20 C (kg/m³):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (C):	Not Determined
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	63
Flash Point Method:	TCC
Autoignition Temperature (C):	550
Flammability Limits in Air - Lower (g/m³):	Not Determined

9. PHYSICAL AND CHEMICAL PROPERTIES

Flammability Limits in Air - Lower (%):	1
Flammability Limits in Air - Upper (g/m ³):	Not Determined
Flammability Limits in Air - Upper (%):	8
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Insoluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined
Decomposition Temperature (C):	> 210

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide. Oxides of nitrogen. Oxides of sulfur.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
<u>Symptoms related to exposure</u>	
Inhalation	May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness. May cause respiratory irritation.
Skin Contact	May cause skin irritation.
Eye Contact	May cause severe eye irritation.
Ingestion	Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.
Aggravated Medical Conditions	Eye ailments. Skin disorders.

Chronic Effects/Carcinogenicity

The International Agency for Research on Cancer (IARC) has evaluated naphthalene and determined it to be a possible carcinogen to humans (Group 2B, based on sufficient evidence in experimental animals and inadequate evidence in humans). Repeated excessive ingestion may cause central nervous system effects. Prolonged or repeated exposure may cause liver, kidney and lung effects. Prolonged or repeated exposure may cause embryo and fetus toxicity.

Other Information

None known.

Toxicity Tests

Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Not determined
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined

Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION**Land Transportation**

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory	All components listed on inventory or are exempt.
New Zealand Inventory of Chemicals	This product does not comply with NZIOC
US TSCA Inventory	All components listed on inventory or are exempt.
EINECS Inventory	This product, and all its components, complies with EINECS

Classification Xn - Harmful.

Risk Phrases R65 Harmful: may cause lung damage if swallowed.
R36/38 Irritating to eyes and skin.

Safety Phrases S2 Keep out of reach of children.
S23 Do not breathe gas, fumes, vapour or spray.
S24 Avoid contact with skin.
S37 Wear suitable gloves.
S41 In case of fire and/or explosion do not breathe fumes.
S62 If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS
Not applicable

Contact

Australian Poisons Information Centre
24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre
0800 764 766

Additional Information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****