

MATERIAL SAFETY DATA SHEET

Product Trade Name: High Temperature Epoxy Resin System

Revision Date: 02-Jan-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: High Temperature Epoxy Resin System
Synonyms: None
Chemical Family: Blend
Application: Resin

Manufacturer/Supplier: Halliburton Energy Services
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Bisphenol A / Novolac epoxy resin	28906-96-9	10 - 30%	Not applicable	Not applicable
Aliphatic glycidyl ether	30499-70-8	10 - 30%	Not applicable	Not applicable
4,4'-Diaminodiphenyl sulfone	80-08-0	10 - 30%	Not applicable	Not applicable
Polyphosphoric acids, esters with polyethylene glycol nonylphenyl ether	68458-49-1	1 - 5%	Not applicable	Not applicable
Bisphenol A / Epichlorohydrin resin	25068-38-6	30 - 60%	Not applicable	Not applicable
Methanol	67-56-1	5 - 10%	200 ppm (S)	200 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be fatal if swallowed. May cause blindness. May be absorbed through the skin. May cause allergic skin reaction. Repeated overexposure may cause liver and kidney effects. Flammable.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F): 80
Flash Point/Range (C): 27
Flash Point Method: PMCC
Autoignition Temperature (F): Not Determined
Autoignition Temperature (C): Not Determined
Flammability Limits in Air - Lower (%): Not Determined
Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media Carbon Dioxide, Dry Chemicals, Foam.

Special Exposure Hazards May be ignited by heat, sparks or flames. Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce toxic gases. Runoff to sewer may cause fire or explosion hazard.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 3, Reactivity 0
HMS Ratings: Health 2, Flammability 3, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse. Ground and bond containers when transferring from one container to another.

Storage Information Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a self life of 48 hours.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Positive pressure self-contained breathing apparatus if methanol is released.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Off white to tan
Odor:	Sweet Amine
pH:	Not Determined
Specific Gravity @ 20 C (Water=1):	1.05
Density @ 20 C (lbs./gallon):	8.76
Bulk Density @ 20 C (lbs/ft3):	65.51
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Insoluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers. Do not expose to amines. Strong acids. Strong alkalis. Prolonged contact with aluminum, lead, or zinc may liberate flammable hydrogen. Certain coatings, plastics, and rubbers.
Hazardous Decomposition Products	Formaldehyde. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	May cause skin irritation. May be absorbed through the skin and produce effects similar to those caused by inhalation and/or ingestion. May cause an allergic skin reaction.
Eye Contact	Causes severe eye irritation

Ingestion	May be fatal or cause blindness if swallowed. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.
Aggravated Medical Conditions	Skin disorders. Eye ailments.
Chronic Effects/Carcinogenicity	Prolonged or repeated exposure may cause eye, blood, lung, liver, kidney, heart, central nervous system and spleen damage.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Not determined
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined
Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1866,Resin Solution, 3, III, (26.7 C)
NAERG 127

Canadian TDG

Resin Solution, 3, UN1866, III, (26.7 C)

ADR

UN1866,Resin Solution, 3, III

Air Transportation

ICAO/IATA

UN1866,Resin Solution, 3, III

Sea Transportation

IMDG

UN1866,Resin Solution, 3, III, (26.7 C)
EmS F-E, S-E

Other Transportation Information

Labels: Flammable Liquid

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Chronic Health Hazard
Fire Hazard

EPA SARA (313) Chemicals This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372:
Methanol//67-56-1

EPA CERCLA/Superfund Reportable Spill Quantity EPA Reportable Spill Quantity is 6614 Gallons based on Methanol (CAS: 67-56-1).

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:

Ignitability D001

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law

One or more components listed.

Canadian Regulations**Canadian DSL Inventory**

All components listed on inventory or are exempt.

WHMIS Hazard Class

B2 Flammable Liquids
D1A Very Toxic Materials

16. OTHER INFORMATION**The following sections have been revised since the last issue of this MSDS**

Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****