HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: HYDROCHLORIC ACID

Revision Date: 26-Mar-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: HYDROCHLORIC ACID

Synonyms: None

Chemical Family: Inorganic acid

Application: Solvent

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

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2. COMPOSITION/INFORMATION ON INGREDIENTS

| Substances | CAS Number | PERCENT (w/w) | ACGIH TLV-TWA | OSHA PEL-TWA |
|-------------------|------------|---------------|----------------------|--------------|
| Hydrochloric acid | 7647-01-0 | 30 - 60% | 2 ppm | 5 ppm |

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory burns. May be harmful if swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least

15 minutes. Get medical attention. Remove contaminated clothing and launder

before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of

water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):

Flash Point/Range (C):

Flash Point Method:

Autoignition Temperature (F):

Flammability Limits in Air - Lower (%):

Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards May form explosive mixtures with strong alkalis. Decomposition in fire may

produce toxic gases. Reaction with steel and certain other metals generates

flammable hydrogen gas. Do not allow runoff to enter waterways.

Special Protective Equipment

for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required

for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 0, Reactivity 1

HMIS Ratings: Health 3, Flammability 0, Physical Hazard 1, PPE: Joq

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary

Measures

Use appropriate protective equipment.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Contain spill with sand or other inert

materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands

after use. Launder contaminated clothing before reuse.

Storage Information Store away from alkalis. Store in a cool well ventilated area. Keep container

closed when not in use. Store locked up. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering ControlsUse in a well ventilated area. Local exhaust ventilation should be used in areas

without good cross ventilation.

Respiratory Protection Acid gas respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing. Rubber boots.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color: Clear colorless
Odor: Pungent acrid

pH: 0.8
Specific Gravity @ 20 C (Water=1): 1.18
Density @ 20 C (lbs./gallon): 9.82

Bulk Density @ 20 C (lbs/ft3): Not Determined

Boiling Point/Range (F):

Boiling Point/Range (C):

Freezing Point/Range (F):

Freezing Point/Range (C):

Vapor Pressure @ 20 C (mmHg):

230

110

-50

-46

26

Vapor Density (Air=1): Not Determined

Percent Volatiles: 35

Evaporation Rate (Butyl Acetate=1): Not Determined

Solubility in Water (g/100ml): Soluble

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistokes):

Partition Coefficient/n-Octanol/Water:

Not Determined

Not Determined

Not Determined

Molecular Weight (g/mole): 36.5

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong alkalis.

Hazardous Decomposition

Products

Flammable hydrogen gas. Chlorine. Hydrogen sulfide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Sympotoms related to exposure

Acute Toxicity

Product InformationUnder certain conditions of use, some of the product ingredients may cause the following:

Inhalation Causes severe respiratory irritation.

Eye Contact May cause eye burns.

Skin Contact May cause skin burns. Did not cause sensitization on laboratory animals (guinea pig)

Ingestion Causes burns of the mouth, throat and stomach.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

Toxicology data for the components

| Substances | CAS Number | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|------------|------------|-----------|----------------|-----------------|
| Bubstances | | LD30 Orai | LD30 Dei iilai | |

| Hydrochloric acid | 7647-01-0 | No data available | 5010 mg/kg (Rabbit) | 3124 ppm (Rat) 1 h |
|-------------------|-----------|-------------------|----------------------|-------------------------|
| * | | | >5010 mg/kg (Rabbit) | 3.2 mg/L (Mouse) |
| | | | 1449 mg/kg (Mouse) | 8.3 mg/L (aerosol, Rat) |
| | | | | 1405 ppm (Rat) |
| | | | | 554 ppm (Mouse) |

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

| Substances | CAS Number | Toxicity to Algae | Toxicity to Fish | Toxicity to Microorganisms | Toxicity to Invertebrates |
|-------------------|------------|---|--|---|--|
| Hydrochloric acid | 7647-01-0 | EC50: 4.7 (pH) (Chlorella vulgaris) 72 h | LC50: 282 mg/L (Gambusia affinis) LC50: 20.5 mg/L (Lepomis macrochirus) LC50: 3.25 – 3.5 (pH) (Lepomis macrochirus) 96 h | EC50(3h): >= 5 and <= 5.5 (pH) (Activated sludge, domestic) | EC50: 4.9 (pH) (Daphnia magna) 48 h |

12.2 Persistence and degradability

The methods for determining biodegradability are not applicable to inorganic substances.

| Substances | Persistence and Degradability |
|-------------------|---|
| Hydrochloric acid | The methods for determining biodegradability are not applicable |
| | to inorganic substances. |

12.3 Bioaccumulative potential

Does not bioaccumulate

| Substances | Log Pow | |
|-------------------|---------|--|
| Hydrochloric acid | 0.25 | |

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal MethodDisposal should be made in accordance with federal, state, and local regulations.

Substance should NOT be deposited into a sewage facility.

Contaminated Packaging Follow all applicable national or local regulations. Contaminated packaging may be

disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging

into commercial waste collection.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1789, Hydrochloric Acid Solution, 8, II RQ (Hydrochloric Acid - 2273 kg.) NAERG 157

Canadian TDG

Hydrochloric Acid Solution, 8, UN1789, II

ADR

UN1789, Hydrochloric Acid Solution, 8, II

Air Transportation

ICAO/IATA

UN1789, Hydrochloric Acid Solution, 8, II RQ (Hydrochloric Acid - 2273 kg.)

Sea Transportation

IMDG

UN1789, Hydrochloric Acid Solution, 8, II RQ (Hydrochloric Acid - 2273 kg.) EmS F-A, S-B

Other Transportation Information

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard

EPA SARA (313) Chemicals

This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity EPA Reportable Spill Quantity is 1592 Gallons based on Hydrochloric acid (CAS: 7647-01-0).

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:

Corrosivity D002

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class D1A Very Toxic Materials

E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS Not applicable

Additional information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Safety Data Sheet for this or other Halliburton products.

contact Chemical Compliance at 1-580-251-4335.

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sole responsibility of the user.

END OF MSDS