

MATERIAL SAFETY DATA SHEET

Product Trade Name: HR-25

Revision Date: 14-Mar-2013

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Statement of Hazardous Nature Non-Hazardous according to the criteria of NOHSC, Non-Dangerous Goods according to the criteria of ADG.

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300

Product Emergency Telephone

Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
NewZealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone

Australia: 000
Papua New Guinea: 000
New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: HR-25
Synonyms: None
Chemical Family: Organic acid
UN Number: None
Dangerous Goods Class: None
Subsidiary Risk: None
Hazchem Code: None Allocated
Poisons Schedule: None Allocated
Application: Cement Retarder

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Tartaric acid	87-69-4	60 - 100%	Not applicable	Not applicable	Not applicable

Non-Hazardous Substance to Total of 100%

3. HAZARDS IDENTIFICATION

Hazard Overview	May cause eye irritation.
Risk Phrases	R41 Risk of serious damage to eyes.
HSNO Classification	6.4A Irritating to the eye 9.1C Harmful in the aquatic environment

4. FIRST AID MEASURES

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Skin	Wash with soap and water. Get medical attention if irritation persists.
Eyes	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Ingestion	Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.
Notes to Physician	Not Applicable

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media	Water fog, carbon dioxide, foam, dry chemical.
Extinguishing media which must not be used for safety reasons	None known.
Special Exposure Hazards	Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment. Avoid creating and breathing dust.
Environmental Precautionary Measures	None known.
Procedure for Cleaning / Absorption	Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.
Storage Information	Store away from oxidizers. Store in a cool, dry location. Keep container closed when not in use. Product has a shelf life of 60 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area.
Respiratory Protection	Not normally needed. But if significant exposures are possible then the following respirator is recommended: Dust/mist respirator. (N95, P2/P3)
Hand Protection	Normal work gloves.
Skin Protection	Normal work coveralls.
Eye Protection	Wear safety glasses or goggles to protect against exposure.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Color:	White
Odor:	Odorless
pH:	1.7
Specific Gravity @ 20 C (Water=1):	1.76
Density @ 20 C (kg/l):	Not Determined
Bulk Density @ 20 C (kg/m ³):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (C):	168 - 170
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (g/m ³):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m ³):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined
Decomposition Temperature (C):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong alkalis.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Inhalation None known.

Skin Contact None known.

Eye Contact May cause eye irritation.

Ingestion None known

Aggravated Medical Conditions None known.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are chronic health hazards.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

**Reproductive /
Developmental Toxicity:** Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability BOD(28 Day): 85.82% of COD Not applicable

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: EC50: 493 ppm (Abra alba) TLM48: > 2000 mg/l (Arcatia tonsa)

Acute Crustaceans Toxicity: TLM96: 330-1000 ppm (Crangon crangon) E(R)C50: 1198 mg/l (Skeletonema Costatum)

Acute Algae Toxicity: E(B)C50: 2575.2 mg/l (Skeletonema costatum) E(R)C50: 1198 mg/l (Skeletonema costatum)

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Bury in a licensed landfill according to federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory	All components listed on inventory or are exempt.
New Zealand Inventory of Chemicals	All components listed on inventory or are exempt.
US TSCA Inventory	All components listed on inventory or are exempt.
EINECS Inventory	This product, and all its components, complies with EINECS

Classification Xi - Irritant.

Risk Phrases R41 Risk of serious damage to eyes.

Safety Phrases S25 Avoid contact with eyes.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS
Not applicable

Contact

Australian Poisons Information Centre

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****