

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

HCL Base Acid

Revision Date: 08-Sep-2015

Revision Number: 6

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name HCL Base Acid
Internal ID Code HM007798

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Acid
Sector of use SU2 - Mining, (including offshore industries)
Product category PC20 - Products such as pH-regulators, flocculants, precipitants, neutralization agents, other unspecific
Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services
Halliburton House, Howemoss Place
Kirkhill Industrial Estate
Dyce
Aberdeen, AB21 0GN
United Kingdom

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §45 - (EC)1272/2008	
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO): + 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Skin Corrosion / irritation	Category 1 - H314
Serious Eye Damage / Eye Irritation	Category 1 - H318

Specific Target Organ Toxicity - (Single Exposure)	Category 3 - H335
Substances/mixtures corrosive to metal.	Category 1 - H290

2.2. Label Elements

Hazard Pictograms



Signal Word

Danger

Hazard Statements

H290 - May be corrosive to metals

H314 - Causes severe skin burns and eye damage

H335 - May cause respiratory irritation

Precautionary Statements - EU (§28, 1272/2008)

P280 - Wear protective gloves/eye protection/face protection

P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing

P310 - Immediately call a POISON CENTER or doctor/physician

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Contains

Substances

Hydrochloric acid

Hydroxyacetic acid

CAS Number

7647-01-0

79-14-1

2.3. Other Hazards

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).

This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Hydrochloric acid	231-595-7	7647-01-0	10 - 30%	Skin Corr. 1B (H314) Eye Corr. 1 (H318) STOT SE 3 (H335) Met. Corr. 1 (H290)	01-2119484862-27
Hydroxyacetic acid	201-180-5	79-14-1	1 - 5%	Acute Tox. 4 (H332) Skin Corr. 1B (H314) Eye Corr. 1 (H318)	No data available

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

If inhaled, move victim to fresh air and seek medical attention.

Eyes

In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin	In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and laundry before reuse. Wearing protective gloves, apply 2.5% calcium gluconate gel at burn site rubbing continuously.
Ingestion	Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2. Most Important symptoms and effects, both acute and delayed

Causes severe skin burns and eye damage. May cause respiratory irritation. May be harmful if inhaled.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically
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SECTION 5: Firefighting Measures

5.1. Extinguishing media**Suitable Extinguishing Media**

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture**Special Exposure Hazards**

Decomposition in fire may produce harmful gases. Reaction with steel and certain other metals generates flammable hydrogen gas. Do not allow runoff to enter waterways.

5.3. Advice for firefighters**Special Protective Equipment for Fire-Fighters**

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Wear full protective gear. Reaction can be violent and harmful vapors may be released. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Evacuate all persons from the area.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas. Consult local authorities.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store away from alkalis. Store in a cool well ventilated area. Keep container closed when not in use. Do not store in containers made of fiberglass. Product has a shelf life of 24 months.

7.3. Specific End Use(s)

Exposure Scenario	No information available
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Other Guidelines	No information available
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SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters**Exposure Limits**

Substances	CAS Number	EU	UK	Netherlands	France
Hydrochloric acid	7647-01-0	Not applicable	TWA: 1 ppm TWA: 2 mg/m ³ STEL: 5 ppm STEL: 8 mg/m ³	TWA: 8 mg/m ³ STEL: 15 mg/m ³	STEL: 5 ppm STEL: 7.6 mg/m ³
Hydroxyacetic acid	79-14-1	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Germany	Spain	Portugal	Finland
Hydrochloric acid	7647-01-0	TWA: 2 ppm TWA: 3 mg/m ³ TWA: 3.0 mg/m ³	TWA: 5 ppm TWA: 7.6 mg/m ³ 10 ppm STEL [VLA-EC]; 15 mg/m ³ STEL [VLA-EC]	TWA: 5 ppm TWA: 8 mg/m ³ STEL: 10 ppm STEL: 15 mg/m ³	STEL: 5 ppm STEL: 7.6 mg/m ³
Hydroxyacetic acid	79-14-1	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Hydrochloric acid	7647-01-0	TWA: 5 ppm TWA: 8 mg/m ³ STEL: 10 ppm STEL: 15 mg/m ³	5 ppm TWA; 8 mg/m ³ TWA 10 ppm STEL (as F); 15 mg/m ³ STEL	TWA: 2 ppm TWA: 3.0 mg/m ³ STEL: 4 ppm STEL: 6 mg/m ³	Not applicable
Hydroxyacetic acid	79-14-1	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Hydrochloric acid	7647-01-0	TWA: 5 ppm TWA: 8 mg/m ³ STEL: 10 ppm STEL: 15 mg/m ³	TWA: 5 mg/m ³ STEL: 10 mg/m ³	TWA: 8 mg/m ³ STEL: 16 mg/m ³	TWA: 8 mg/m ³
Hydroxyacetic acid	79-14-1	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Hydrochloric acid	7647-01-0	Not applicable	TWA: 5 ppm TWA: 8 mg/m ³ STEL: 10 ppm STEL: 15 mg/m ³	TWA: 5 ppm TWA: 8 mg/m ³ STEL: 10 ppm STEL: 15 mg/m ³	TWA: 5 ppm TWA: 8 mg/m ³ STEL: 10 ppm STEL: 15 mg/m ³
Hydroxyacetic acid	79-14-1	Not applicable	Not applicable	Not applicable	Not applicable

Derived No Effect Level (DNEL)

No information available.

Worker

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Hazards for the eyes - local effects
Hydrochloric acid	Not available	Not available	8 mg/m ³	15 mg/m ³	Not available	Not available	Not available	Not available	Not available

General Population**Predicted No Effect Concentration (PNEC)**

No information available.

Substances	Freshwater	Marine water	Intermittent release	Sewage treatment plant	Sediment (freshwater)	Sediment (marine water)	Air	Soil	Secondary poisoning
Hydrochloric acid	36 ug/L	36 ug/L	45 ug/L	36 ug/L	Not available	Not available	Not available	Not available	Not available

8.2. Exposure controls**Engineering Controls**

Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection

Acid gas respirator.

Hand Protection

Impervious rubber gloves.

Skin Protection

Full protective chemical resistant clothing. Rubber boots

Eye Protection

Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions

Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls Do not allow material to contaminate ground water system**SECTION 9: Physical and Chemical Properties****9.1. Information on basic physical and chemical properties**

Physical State: Liquid **Color:** Clear colorless
Odor: Pungent irritating **Odor Threshold:** No information available

<u>Property</u>	<u>Values</u>
<u>Remarks/ - Method</u>	
pH:	0.5
Freezing Point/Range	No data available
Melting Point/Range	No data available
Boiling Point/Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
upper flammability limit	No data available
lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.09
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

SECTION 10: Stability and Reactivity**10.1. Reactivity**

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Silicone bearing materials. Strong alkalis. Contact with metals.

10.6. Hazardous Decomposition Products

Flammable hydrogen gas. Chlorine. Hydrogen fluoride. Hydrogen sulfide.

SECTION 11: Toxicological Information**11.1. Information on Toxicological Effects****Acute Toxicity**

Inhalation	Causes severe respiratory burns.
Eye Contact	Causes eye burns.
Skin Contact	May cause skin burns.
Ingestion	May cause damage to bones and teeth. Causes burns of the mouth, throat and stomach.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
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Hydrochloric acid	7647-01-0	No data available	5010 mg/kg (Rabbit) > 5010 mg/kg (Rabbit) 1449 mg/kg (Mouse)	3124 mg/L (Rat) 1h 3.2 mg/L (Mouse) 8.3 mg/L (Rat) 1405 mg/L (Rat) 554 mg/L (Mouse)
Hydroxyacetic acid	79-14-1	2040 mg/kg (Rat)	No data available	3.6 mg/L (Rat) 4h

Substances	CAS Number	Skin corrosion/irritation
Hydrochloric acid	7647-01-0	Causes severe burns
Hydroxyacetic acid	79-14-1	Skin, rabbit: Causes burns.

Substances	CAS Number	Eye damage/irritation
Hydrochloric acid	7647-01-0	Causes severe burns
Hydroxyacetic acid	79-14-1	Eye, rabbit: Causes severe eye irritation which may damage tissue.

Substances	CAS Number	Skin Sensitization
Hydrochloric acid	7647-01-0	Did not cause sensitization on laboratory animals (guinea pig)
Hydroxyacetic acid	79-14-1	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Hydrochloric acid	7647-01-0	No information available
Hydroxyacetic acid	79-14-1	No information available

Substances	CAS Number	Mutagenic Effects
Hydrochloric acid	7647-01-0	Not regarded as mutagenic.
Hydroxyacetic acid	79-14-1	In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Hydrochloric acid	7647-01-0	No data of sufficient quality are available.
Hydroxyacetic acid	79-14-1	Did not show carcinogenic effects in animal experiments

Substances	CAS Number	Reproductive toxicity
Hydrochloric acid	7647-01-0	Embryo and fetotoxicity has been observed in female rats exposed to maternally toxic levels of hydrogen chloride (450 mg/m ³ , 1hr.).
Hydroxyacetic acid	79-14-1	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Hydrochloric acid	7647-01-0	May cause respiratory irritation.
Hydroxyacetic acid	79-14-1	May cause respiratory irritation.

Substances	CAS Number	STOT - repeated exposure
Hydrochloric acid	7647-01-0	No significant toxicity observed in animal studies at concentration requiring classification.
Hydroxyacetic acid	79-14-1	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Hydrochloric acid	7647-01-0	Not applicable
Hydroxyacetic acid	79-14-1	Not applicable

SECTION 12: Ecological Information

12.1. Toxicity Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Hydrochloric acid	7647-01-0	No information available	LC50 282 mg/L (Gambusia affinis)	EC50 (3h) >= 5 and <= 5.5 (pH) (Activated)	EC50 (48h) 4.9 (pH) (Daphnia magna)

			LC50 20.5 mg/L (Lepomis macrochirus) LC50 (96h) 3.25 – 3.5 (pH) (Lepomis macrochirus)	sludge, domestic)	
Hydroxyacetic acid	79-14-1	ErC50 (72h) 44mg/L (Pseudokirchnerella subcapitata)	LC50 (96h) 164 mg/L (Pimephales promelas)	No information available	EC50 (48h) 114 mg/L (Daphnia magna) EC50 (48h) 58.5 mg/L (Acartia tonsa)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Hydrochloric acid	7647-01-0	The methods for determining biodegradability are not applicable to inorganic substances.
Hydroxyacetic acid	79-14-1	Readily biodegradable

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Hydrochloric acid	7647-01-0	0.25
Hydroxyacetic acid	79-14-1	Log Kow < 1.4

12.4. Mobility in soil

Substances	CAS Number	Mobility
Hydrochloric acid	7647-01-0	No information available
Hydroxyacetic acid	79-14-1	No information available

12.5. Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Hydrochloric acid	Not applicable
Hydroxyacetic acid	Not PBT/vPvB

12.6. Other adverse effects**Endocrine Disruptor Information**

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods**Disposal Method**

Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging

Follow all applicable national or local regulations.

SECTION 14: Transport Information

IMDG/IMO

UN Number: UN3264
UN Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Glycolic Acid)
Transport Hazard Class(es): 8
Packing Group: II
Environmental Hazards: Not applicable

RID

UN Number: UN3264
UN Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Glycolic Acid)
Transport Hazard Class(es): 8
Packing Group: II
Environmental Hazards: Not applicable

ADR

UN Number: UN3264
UN Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Glycolic Acid)

Transport Hazard Class(es): 8
 Packing Group: II
 Environmental Hazards: Not applicable

IATA/ICAO

UN Number: UN3264
 UN Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Glycolic Acid)
 Transport Hazard Class(es): 8
 Packing Group: II
 Environmental Hazards: Not applicable

14.1. UN Number: UN3264

14.2. UN Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Glycolic Acid)

14.3. Transport Hazard Class(es): 8

14.4. Packing Group: II

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory This product, and all its components, complies with EINECS
US TSCA Inventory All components listed on inventory or are exempt.
Canadian DSL Inventory All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK) WGK 1: Low hazard to waters.

15.2. Chemical Safety Assessment

No information available

SECTION 16: Other Information

Full text of H-Statements referred to under sections 2 and 3

H290 - May be corrosive to metals
 H314 - Causes severe skin burns and eye damage
 H318 - Causes serious eye damage
 H332 - Harmful if inhaled
 H335 - May cause respiratory irritation

Key or legend to abbreviations and acronyms

bw – body weight
 CAS – Chemical Abstracts Service
 CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
 EC – European Commission
 EC10 – Effective Concentration 10%
 EC50 – Effective Concentration 50%
 EEC – European Economic Community
 ErC50 – Effective Concentration growth rate 50%
 IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
 LC50 – Lethal Concentration 50%
 LD50 – Lethal Dose 50%

LL0 – Lethal Loading 0%

LL50 – Lethal Loading 50%

MARPOL – International Convention for the Prevention of Pollution from Ships

mg/kg – milligram/kilogram

mg/L – milligram/liter

NIOSH – National Institute for Occupational Safety and Health

NOEC – No Observed Effect Concentration

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PBT – Persistent Bioaccumulative and Toxic

PC – Chemical Product category

PEL – Permissible Exposure Limit

ppm – parts per million

PROC – Process category

REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL – Short Term Exposure Limit

SU – Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 08-Sep-2015

Revision Note

SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

Disclaimer Statement

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End of Safety Data Sheet