HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: **HAI-75 ACID INHIBITOR**

Revision Date: 20-Dec-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: HAI-75 ACID INHIBITOR
Synonyms: None
Chemical Family: Blend
Application: Corrosion Inhibitor

Manufacturer/Supplier
Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By
Chemical Compliance
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Copper iodide	7681-65-4	1 - 5%	0.01 ppm	1 mg/m^3
Ethyl octynol	5877-42-9	10 - 30%	Not applicable	Not applicable
A quaternary ammonium salt		10 - 30%	Not applicable	Not applicable
Heavy aromatic naphtha solvent	67891-79-6	10-20	Not applicable	Not applicable
Nonylphenol ethoxylate		10 - 30%	Not applicable	Not applicable
Propargyl alcohol	107-19-7	10 - 30%	1 ppm S	Not applicable
Isopropanol	67-63-0	10 - 30%	200 ppm	400 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview
May cause eye and skin burns. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. May be absorbed through the skin. Flammable.

4. FIRST AID MEASURES

Inhalation
If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin
In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes
In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion
Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Contains acetylenic alcohols, no known antidote. Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	86
Flash Point/Range (C):	30
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	0.8
Flammability Limits in Air - Upper (%):	12

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards May be ignited by heat, sparks or flames. Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Avoid spraying water directly into storage containers due to danger of boilover. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 3, Reactivity 0
HMIS Ratings: Health 3, Flammability 3, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse. Ground and bond containers when transferring from one container to another.

Storage Information Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Organic vapor respirator.
In high concentrations, supplied air respirator or a self-contained breathing apparatus.

Hand Protection Impervious rubber gloves.

Skin Protection	Full protective chemical resistant clothing.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Dark red-brown
Odor:	Hydrocarbon
pH:	2
Specific Gravity @ 20 C (Water=1):	1.07
Density @ 20 C (lbs./gallon):	8.91
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	258
Boiling Point/Range (C):	125
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	75
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Insoluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers. Olefins, monomers, alkylene oxides, cyanohydrids. Mineral acids.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Causes severe respiratory irritation. This material is an anesthetic. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	Causes severe burns. May be absorbed through the skin and produce effects similar to those caused by inhalation and/or ingestion.

Eye Contact	May cause eye burns.
Ingestion	Causes burns of the mouth, throat and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.
Aggravated Medical Conditions	Skin disorders. Eye ailments.
Chronic Effects/Carcinogenicity	Repeated overexposure may cause liver and kidney effects.
Other Information	None known.

Toxicity Tests

Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Resistant
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined
Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN2924,Flammable Liquid, Corrosive, N.O.S.(Contains Isopropanol, Quaternary Ammonium Salts), 3, (8), III, (30 C)
NAERG 132

Canadian TDG
Flammable Liquid, Corrosive, N.O.S.(Contains Isopropanol, Quaternary Ammonium Salts), 3, (8), UN2924, III, (30 C)

ADR

UN2924,Flammable Liquid, Corrosive, N.O.S.(Contains Isopropanol, Quaternary Ammonium Salts), 3, (8), III

Air Transportation

ICAO/IATA

UN2924,Flammable Liquid, Corrosive, N.O.S., 3, (8), III
(Contains Isopropanol, Quaternary Ammonium Salts)

Sea Transportation

IMDG

UN2924,Flammable Liquid, Corrosive, N.O.S.(Contains Isopropanol, Quaternary Ammonium Salts), 3, (8), III, (30 C)
EmS F-E, S-C

Other Transportation Information

Labels: Flammable Liquid
Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Chronic Health Hazard Fire Hazard
EPA SARA (313) Chemicals	This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372: Copper and Compounds//7681-65-4 Propargyl Alcohol//107-19-7 Isopropanol//67-63-0
EPA CERCLA/Superfund Reportable Spill Quantity	EPA Reportable Spill Quantity is 561 Gallons based on Propargyl alcohol (CAS: 107-19-7).

EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Ignitability D001 Corrosivity D002
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	B2 Flammable Liquids E Corrosive Material D1A Very Toxic Materials D1B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

Additional Information	For additional information on the use of this product, contact your local Halliburton representative. For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.
Disclaimer Statement	This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****