HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: Guar Gum (Food Grade) MG250F

Revision Date: 16-Jul-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: Guar Gum (Food Grade) MG250F

Synonyms: None

Chemical Family: Polysaccharide

Application: Polymer

Manufacturer/Supplier Baroid Fluid Services

Product Service Line of Halliburton

P.O. Box 1675 Houston, TX 77251

Telephone: (281) 871-4000

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Guar gum	9000-30-0	60 - 100%	10 mg/m ³	15 mg/m ³

3. HAZARDS IDENTIFICATION

Hazard Overview No significant hazards expected.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory

irritation develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15

minutes and get medical attention if irritation persists.

Ingestion If swallowed, give at least 3-4 glasses of water, but do not induce vomiting. Do

not give anything by mouth to an unconscious or convulsing person. Get medical

attention.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Not Determined Min: > 200 Flash Point/Range (F): Flash Point/Range (C): Not Determined Min: > 93

Flash Point Method: Not Determined

Autoignition Temperature (F): 545 **Autoignition Temperature (C):** 285

Flammability Limits in Air - Lower (%): Not Determined

Flammability Limits in Air - Lower (oz./ft3): 0.4

Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases. Organic dust in the presence of an

ignition source can be explosive in high concentrations. Good housekeeping

practices are required to minimize this potential.

Special Protective Equipment

for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required

for fire fighting personnel.

Health 1, Flammability 0, Reactivity 0 **NFPA Ratings:** Health 1, Flammability 0, Physical Hazard 0 **HMIS Ratings:**

ACCIDENTAL RELEASE MEASURES

Personal Precautionary

Measures

Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Scoop up and remove.

HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Slippery

when wet.

Storage Information Store in a cool, dry location. Store away from oxidizers. Keep from heat, sparks,

and open flames. Product has a shelf life of 6 months.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection If engineering controls and work practices cannot keep exposure below

> occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or

other qualified professional.

Not normally needed. But if significant exposures are possible then the following

respirator is recommended:

Dust/mist respirator. (N95, P2/P3)

Hand Protection Normal work gloves.

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Skin Protection Normal work coveralls.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Powder

Color: Light tan Odorless pH: 5.2-6.5 Specific Gravity @ 20 C (Water=1): 2

Density @ 20 C (lbs./gallon): Not Determined

Bulk Density @ 20 C (lbs/ft3):

Boiling Point/Range (F): Not Determined Boiling Point/Range (C): Not Determined Freezing Point/Range (F): Not Determined Freezing Point/Range (C): Not Determined Vapor Pressure @ 20 C (mmHg): Not Determined Vapor Density (Air=1): Not Determined **Percent Volatiles:** Not Determined **Evaporation Rate (Butyl Acetate=1):** Not Determined Solubility in Water (q/100ml): Forms gel Solubility in Solvents (g/100ml): Not Determined VOCs (lbs./gallon): Not Determined Viscosity, Dynamic @ 20 C (centipoise): Not Determined Viscosity, Kinematic @ 20 C (centistokes): Not Determined Partition Coefficient/n-Octanol/Water: Not Determined Molecular Weight (g/mole): Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None known.

Incompatibility (Materials to

Avoid)

Strong oxidizers.

Hazardous Decomposition

Products

Carbon monoxide and carbon dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Sympotoms related to exposure

Acute Toxicity

Inhalation May cause allergic respiratory reaction. May cause respiratory irritation.

Eye Contact May cause eye irritation

Skin Contact May cause mild skin irritation. Can dry skin.

Ingestion May act as obstruction if swallowed.

Chronic Effects/Carcinogenicity Generally Recognized As Safe (GRAS)

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Guar gum	9000-30-0	6770 mg/kg (Rat) > 5000 mg/kg (Rat)	> 1060 mg/kg (Rabbits)	11.4 mg/L (Rat, 4h)

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Guar gum	9000-30-0	No information available	LC50(96h): 218 mg/L	No information available	EC50(48h): 42 mg/L
			(Oncorhynchus mykiss)		(Daphnia magna)

12.2. Persistence and degradability

No information available

12.3. Bioaccumulative potential

No information available

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal MethodBury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT

UN Number:
UN Proper Shipping Name:
Transport Hazard Class(es):
Packing Group:

Not restricted.
Not restricted.
Not applicable

US DOT Bulk

DOT (Bulk) Not Applicable

Canadian TDG ul0

UN Number: Not restricted. Not restricted **UN Proper Shipping Name: Transport Hazard Class(es):** Not applicable Not applicable **Packing Group:**

IMDG/IMO

UN Number: Not restricted. Not restricted **UN Proper Shipping Name: Transport Hazard Class(es):** Not applicable Not applicable **Packing Group:**

IATA/ICAO

Not restricted. **UN Number: UN Proper Shipping Name:** Not restricted Transport Hazard Class(es): Not applicable Not applicable **Packing Group:**

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

Special Precautions for User: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely

Hazardous Substances

Not applicable

Not applicable.

EPA SARA (311,312) Hazard

Class

Acute Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund

Reportable Spill Quantity

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste

as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class Un-Controlled

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Safety Data Sheet for this or other Halliburton products,

contact Chemical Compliance at 1-580-251-4335.

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END OF MSDS