HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: GASBAN CEMENT ADDITIVE

Revision Date: 04-Jan-2011

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: GASBAN CEMENT ADDITIVE

Synonyms: None Chemical Family: Blend

Application: Cement Additive

Manufacturer/Supplier Halliburton Energy Services

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Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

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2. COMPOSITION/INFORMATION ON INGREDIENTS

| Substances | CAS Number | PERCENT | ACGIH TLV-TWA | OSHA PEL-TWA |
|-------------------------------|------------|----------|-------------------------|----------------------|
| Polyvinyl alcohol | 9002-89-5 | 30 - 60% | Not applicable | Not applicable |
| Polyvinyl acetate | 9003-20-7 | 5 - 10% | Not applicable | Not applicable |
| Modified acrylamide copolymer | | 30 - 60% | Not applicable | Not applicable |
| Crystalline silica, quartz | 14808-60-7 | <1 | 0.025 mg/m ³ | 10 mg/m ³ |
| | | | _ | %SiO2 + 2 |

More restrictive exposure limits may be enforced by some states, agencies, or other authorities.

3. HAZARDS IDENTIFICATION

Hazard Overview CAUTION! - ACUTE HEALTH HAZARD

May cause eye, skin, and respiratory irritation.

DANGER! - CHRONIC HEALTH HAZARD

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Review the Material Safety Data Sheet (MSDS) for this product, which has been provided to your employer.

FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

Wash with soap and water. Get medical attention if irritation persists. Skin

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes Eyes

and get medical attention if irritation persists.

Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek Ingestion

medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): Not Determined Flash Point/Range (C): Not Determined **Flash Point Method:** Not Determined **Autoignition Temperature (F):** Not Determined **Autoignition Temperature (C):** Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases. Organic dust in the presence of an

ignition source can be explosive in high concentrations. Good housekeeping

practices are required to minimize this potential.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

Health 1, Flammability 1, Reactivity 0 **NFPA Ratings:** Health 1*, Flammability 1, Reactivity 0 **HMIS Ratings:**

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate

methods for collection, storage and disposal.

HANDLING AND STORAGE

Avoid contact with eyes, skin, or clothing. This product contains quartz, cristobalite, **Handling Precautions**

> and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is

slippery when wet.

Store in a cool, dry location. Use good housekeeping in storage and work areas to **Storage Information**

prevent accumulation of dust. Close container when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls

Use approved industrial ventilation and local exhaust as required to maintain

exposures below applicable exposure limits listed in Section 2.

Respiratory Protection Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when

using this product.

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be

laundered before reuse. Use precautionary measures to avoid creating dust when

removing or laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Solid
Color: White
Odor: Mild sweet
pH: Not Determined

Specific Gravity @ 20 C (Water=1): 1.29

Density @ 20 C (lbs./gallon): Not Determined

Bulk Density @ 20 C (lbs/ft3): 80.63

Boiling Point/Range (F): Not Determined **Boiling Point/Range (C):** Not Determined Freezing Point/Range (F): Not Determined Freezing Point/Range (C): Not Determined Vapor Pressure @ 20 C (mmHg): Not Determined Vapor Density (Air=1): Not Determined **Percent Volatiles:** Not Determined **Evaporation Rate (Butyl Acetate=1):** Not Determined

Solubility in Water (g/100ml): Soluble

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistrokes):

Partition Coefficient/n-Octanol/Water:

Not Determined

Not Determined

Molecular Weight (g/mole): >600

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong oxidizers.

Hazardous Decomposition

Products

Toxic fumes. Carbon monoxide and carbon dioxide. Amorphous silica may transform

at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure

Eye or skin contact, inhalation.

Inhalation

Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Skin Contact

May cause a rash and itching of the skin.

Eye Contact

May cause mild eye irritation.

Ingestion

May cause abdominal pain, vomiting, nausea, and diarrhea.

Aggravated Medical Conditions

Individuals with respiratory disease, including but not limited to asthma and bronchitis, or subject to eye irritation, should not be exposed to quartz dust.

Chronic Effects/Carcinogenicity

Contains polyvinyl alcohol (PVA). PVA has produced local cancers in experimental animals when PVA sponges were implanted under the skin. Implanted powder, however, did not produce any local cancers. Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimesfatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Other Information

For further information consult "Adverse Effects of Crystalline Silica Exposure" published by the American Thoracic Society Medical Section of the American Lung Association, American Journal of Respiratory and Critical Care Medicine, Volume 155, pages 761-768 (1997).

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

GASBAN CEMENT ADDITIVE Page 4 of 7 Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June

1997).

Genotoxicity: Not determined

Reproductive /

Not determined

Developmental Toxicity:

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Slowly biodegradable

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate InformationNot determinedOther InformationNot applicable

13. DISPOSAL CONSIDERATIONS

Disposal MethodBury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Shipping Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard Chronic Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as

defined by the US EPA.

California Proposition 65 The California Proposition 65 regulations apply to this product.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory.

WHMIS Hazard Class D2A Very Toxic Materials

Crystalline silica

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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END OF MSDS