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1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Identity Freedom Art

Alternate Names Embalming Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended useArterial Embalming chemical.Application MethodSee Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name The Dodge Company, Inc

9 Progress Road Billerica, MA 01821

Emergency

CHEMTREC (USA) (800) 424-9300

Customer Service

The Dodge Company, Inc (800) 443-6343, (978) 600-2099

2. Hazard identification of the product

2.1. Classification of the substance or mixture

Skin Irrit. 2;H315 Causes skin irritation.

Eye Irrit. 2;H319 Causes serious eye irritation.

Skin Sens. 1;H317 May cause an allergic skin reaction.

Resp. Sens. 1;H334 May cause allergy or asthma symptoms of breathing difficulties if inhaled.

STOT SE 3;H335 May cause respiratory irritation.

Aquatic Chronic 3;H412 Harmful to aquatic life with long lasting effects.

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2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.



Danger

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

H412 Harmful to aquatic life with long lasting effects.

[Prevention]:

P261 Avoid breathing dust / fume / gas / mist / vapors / spray.

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves / eye protection / face protection.

[Response]:

P302+352 IF ON SKIN: Wash with plenty of soap and water.

P304+312 IF INHALED: Call a POISON CENTER or doctor / physician if you feel unwell.

P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.

P321 Specific treatment (see information on this label).

P333+313 If skin irritation or a rash occurs: Get medical advice / attention.

P337+313 If eye irritation persists: Get medical advice / attention.

P340 Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P341 If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P342+311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor / physician.

P362 Take off contaminated clothing and wash before reuse.

P363 Wash contaminated clothing before reuse.



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[Storage]:

P403+233 Store in a well ventilated place. Keep container tightly closed.

P405 Store locked up.

[Disposal]:

P501 Dispose of contents / container in accordance with local / national regulations.

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Propylene Glycol CAS Number: 0000057-55-6	25 - 50		[1]
Isopropyl Alcohol CAS Number: 0000067-63-0	1.0 - 10	Flam. Liq. 2;H225 Eye Irrit. 2;H319 STOT SE 3;H336	[1][2]
Glutaraldehyde CAS Number: 0000111-30-8	1.0 - 10	Acute Tox. 3;H331 Acute Tox. 3;H301 Skin Corr. 1B;H314 Resp. Sens. 1;H334 Skin Sens. 1;H317 Aquatic Acute 1;H400	[1][2]
Sodium tetraborate CAS Number: 0001330-43-4	1.0 - 10	Repr. 1B;H360FD	[1][2]

- [1] Substance classified with a health or environmental hazard.
- [2] Substance with a workplace exposure limit.
- [3] PBT-substance or vPvB-substance.

4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give

artificial respiration. If unconscious place in the recovery position and obtain immediate

medical attention. Give nothing by mouth.

^{*}The full texts of the phrases are shown in Section 16.



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Eyes Irrigate copiously with clean fresh water for at least 15 minutes, holding the eyelids apart

and seek medical attention.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a

recognized skin cleanser.

Ingestion Induce vomiting if conscious. Consult physician.4.2. Most important symptoms and effects, both acute and delayed

Overview INHALATION: May be irritating to upper respiratory tract.

SKIN: Low potential of causing irritation following exposure. Not absorbed topically. Some

reddening of the skin may occur with lengthy exposure.

EYE CONTACT: May cause mild irritation.

INGESTION: No significant signs or symptoms indicative of any adverse health hazard are expected to occur as a result of ingestion. Large amounts may cause gastric disturbances. Exposure to solvent vapor concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular

weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation

and soreness with possible reversible damage. See section 2 for further details.

Inhalation May cause respiratory irritation. May cause allergy or asthma symptoms of breathing

difficulties if inhaled.

Eyes Causes serious eye irritation.

Skin May cause an allergic skin reaction. Causes skin irritation.

5. Fire-fighting measures

5.1. Extinguishing media

Small Fire use ABC Dry Chemical extinguisher. Large Fire use water spray, fog or foam. Do not use straight stream.

5.2. Special hazards arising from the substance or mixture

Oxides of carbon and sulfur, formaldehyde gas and thiols.

Avoid breathing dust / fume / gas / mist / vapors / spray.

5.3. Advice for fire-fighters

Wear self-contained breathing apparatus to protect from decomposition products.

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6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Keep container closed when not in use. Avoid contact with eyes, skin, or clothing.

6.2. Environmental precautions

Do not allow spills to enter drains or watercourses.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Spread an inert absorbent on the spill and place in a suitable, properly labeled container for recovery or disposal.

Flush area with large quantities of water.

7. Handling and storage

7.1. Precautions for safe handling

See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Incompatible materials: Strong oxidizers and alkali metals.

See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

No data available.



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8. Exposure controls and personal protection

8.1. Control parameters

Exposure

CAS No.	Ingestion	Source	Value
0000057-55-6 Propylene Glycol		OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	10 mg/m3 TWA (listed as AIHA WEEL)
0000067-63-0 Isopropyl Alcohol		OSHA	TWA 400 ppm (980 mg/m3)STEL 500 ppm
		ACGIH	TWA: 200 ppmSTEL: 400 ppm Revised 2003,
		NIOSH	TWA 400 ppm (980 mg/m3) ST 500 ppm (1225 mg/m3)
		Supplier	No Established Limit
0000111-30-8 Glutaraldehyde		OSHA	No Established Limit
	ACGIH	Ceiling: 0.05 ppmS	
		NIOSH	C 0.2 ppm (0.8 mg/m3)
		Supplier	No Established Limit
0001330-43-4	Sodium tetraborate	OSHA	TWA 100 ppm
		ACGIH	No Established Limit
		NIOSH	TWA 1 mg/m3
		Supplier	No Established Limit

Carcinogen Data

CAS No.	Ingestion	Source	Value		
0000057-55-6	Propylene Glycol	OSHA	Select Carcinogen: No		
		NTP	Known: No; Suspected: No		
			Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;		
0000067-63-0	Isopropyl Alcohol	OSHA	Select Carcinogen: No		
			NTP Known: No; Suspected: No		Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: Yes; Group 4: No;		
0000111-30-8	Glutaraldehyde	OSHA	Select Carcinogen: No		
		NTP	Known: No; Suspected: No		
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;		
0001330-43-4	Sodium tetraborate	OSHA	Select Carcinogen: No		
			Known: No; Suspected: No		
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;		



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8.2. Exposure controls

Respiratory Not necessary where area is properly ventilated.

Eyes Wear safety eyewear, e.g. safety spectacles, goggles or visors to protect against the

splash of liquids.

Skin Overalls which cover the body, arms and legs should be worn. Skin should not be exposed.

All parts of the body should be washed after contact. Wear PVC or rubber gloves.

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the

use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits

suitable respiratory protection must be worn.

Other Work Practices Use good personal hygiene practices. Wash hands before eating, drinking, smoking or

using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details. - [Prevention]:

9. Physical and chemical properties

Appearance Clear, orange-rose, slightly viscous Liquid

Odor No smell
Odor threshold Not Measured

pH 7.5-8.5

Melting point / freezing point (°C) N.A

Initial boiling point and boiling range (°C) 100C 212F Flash Point >93C >200F

Evaporation rate (Ether = 1) < 1 (n-Butyl acetate = 1)

Flammability (solid, gas) Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: Not Measured

Upper Explosive Limit: Not Measured

Vapor pressure (Pa)Not MeasuredVapor DensityGreater than 1Specific Gravity1.030-1.040Solubility in WaterCompletePartition coefficient n-octanol/water (Log Kow)Not MeasuredAuto-ignition temperature (°C)Not MeasuredDecomposition temperatureNot Measured



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Viscosity (cSt)
VOC %

Not Measured 98%

9.2. Other information

No other relevant information.

10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Excessive heat and open flame.

10.5. Incompatible materials

Strong oxidizers and alkali metals.

10.6. Hazardous decomposition products

Oxides of carbon and sulfur, formaldehyde gas and thiols.



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11. Toxicological information

Acute toxicity

Exposure to solvent vapor concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage.

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LD50, mg/L/4hr	Inhalation Dust/Mist LD50, mg/L/4hr	Inhalation Gas LD50, ppm
Propylene Glycol - (57-55-6)	20,000.00, Rat - Category: NA	20,800.00, Rabbit - Category: NA	105.00, Rat - Category: NA	No data available	No data available
Isopropyl Alcohol - (67-63-0)	4,710.00, Rat - Category: 5	12,800.00, Rat - Category: NA	72.60, Rat - Category: NA	No data available	No data available
Glutaraldehyde - (111-30-8)	No data available	No data available	No data available	No data available	No data available
Sodium tetraborate - (1330-43-4)	No data available	No data available	No data available	No data available	No data available

Item	Category	Hazard
Acute Toxicity (mouth)		Not Applicable
Acute Toxicity (skin)		Not Applicable
Acute Toxicity (inhalation)		Not Applicable
Skin corrosion/irritation	2	Causes skin irritation.
Eye damage/irritation	2	Causes serious eye irritation.
Sensitization (respiratory)	1	May cause allergy or asthma symptoms of breathing difficulties if inhaled.
Sensitization (skin)	1	May cause an allergic skin reaction.
Germ toxicity		Not Applicable
Carcinogenicity		Not Applicable
Reproductive Toxicity		Not Applicable
Specific target organ systemic toxicity	3	May cause respiratory irritation.



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(single exposure)	
Specific target organ systemic Toxicity (repeated exposure)	 Not Applicable
Aspiration hazard	 Not Applicable

12. Ecological information

12.1. Toxicity

Harmful to aquatic life with long lasting effects.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Propylene Glycol - (57-55-6)	710.00, Pimephales promelas	10,000.00, Daphnia magna	Not Available
Isopropyl Alcohol - (67-63-0)	1,400.00, Lepomis macrochirus	100.00, Daphnia magna	100.00 (72 hr), Scenedesmus subspicatus
Glutaraldehyde - (111-30-8)	Not Available	Not Available	Not Available
Sodium tetraborate - (1330-43-4)	Not Available	Not Available	Not Available

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.



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13. Disposal considerations

13.1. Waste treatment methods

Do not allow into drains or water courses. Wastes and emptied containers should be disposed of in accordance with regulations made under the Control of Pollution Act and the Environmental Protection Act.

Using information provided in this data sheet advice should be obtained from the Waste Regulation Authority, whether the special waste regulations apply.

14. Transport information

14.1. UN numberNot Applicable14.2. UN proper shipping nameNot Regulated

14.3. Transport hazard class(es)

DOT (Domestic Surface Transportation) IMO / IMDG (Ocean Transportation)

DOT Proper Shipping Not Regulated IMDG Proper Not Regulated

Name Shipping Name

 DOT Hazard Class
 Not Applicable

 IMDG Hazard Class
 Not Applicable

DOT LabelNoneSub ClassNot Applicable**UN / NA Number**Not Applicable

DOT Packing Group Not Applicable IMDG Packing Group Not Applicable

CERCLA/DOT RQ NA gal. / NA lbs.

14.4. Packing group Not Applicable

14.5. Environmental hazards

IMDG Marine Pollutant: No

14.6. Special precautions for user

Not Applicable

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not Applicable



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15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected

regulations are represented. All ingredients of this product are listed on the TSCA (Toxic Substance Control Act) Inventory or are not required to be listed on the TSCA Inventory.

WHMIS Classification D2A

US EPA Tier II Hazards Fire: No

Sudden Release of Pressure: No

Reactive: No

Immediate (Acute): Yes Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs (>.1%):

(No Product Ingredients Listed)

EPCRA 302 Extremely Hazardous (>.1%):

(No Product Ingredients Listed)

EPCRA 313 Toxic Chemicals (>.1%):

Isopropyl Alcohol

Proposition 65 - Carcinogens (>0.0%):

(No Product Ingredients Listed)

Proposition 65 - Developmental Toxins (>0.0%):

(No Product Ingredients Listed)

Proposition 65 - Female Repro Toxins (>0.0%):

(No Product Ingredients Listed)

Proposition 65 - Male Repro Toxins (>0.0%):

(No Product Ingredients Listed)

N.J. RTK Substances (>1%):

Glutaraldehyde

Isopropyl Alcohol

Propylene Glycol

Penn RTK Substances (>1%):

Glutaraldehyde

Isopropyl Alcohol

Propylene Glycol

Sodium tetraborate



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16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H225 Highly flammable liquid and vapor.

H301 Toxic if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

H336 May cause drowsiness and dizziness.

H360FD May damage fertility. Suspected of damaging the unborn child.

H400 Very toxic to aquatic life.

This is the first revision of this SDS format, changes from previous revision not applicable.

This Safety data Sheet was prepared using information provided by/obtained from the Dodge Chemical Company Inc. The information in the Safety Data Sheet is offered for your consideration and guidance when exposed to the product. The Dodge Chemical Company, Inc. expressly disclaim all expressed or implied warranty and assumes no responsibilities for the accuracy or completeness of the data contained herein. The data in this SDS does not apply to use with any other product or in any other processes as to the accuracy of and/or sufficiency of such information. This Safety Data Sheet may not be changed or altered in any way without the expressed knowledge and permission of The Dodge Chemical Company, Inc.

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