

# MATERIAL SAFETY DATA SHEET

**Product Trade Name:** **FR-20**

**Revision Date:** 02-Jan-2013

## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product Trade Name:** FR-20  
**Synonyms:** None  
**Chemical Family:** Polymer  
**Application:** Friction Reducer  
**Manufacturer/Supplier:** Halliburton Energy Services  
P.O. Box 1431  
Duncan, Oklahoma 73536-0431  
Emergency Telephone: (281) 575-5000  
**Prepared By:** Chemical Compliance  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Acrylamide copolymer	9003-05-8	60 - 100%	Not applicable	Not applicable

## 3. HAZARDS IDENTIFICATION

**Hazard Overview** May cause eye, skin, and respiratory irritation.

## 4. FIRST AID MEASURES

**Inhalation** If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

**Skin** Wash with soap and water. Get medical attention if irritation persists.

**Eyes** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

**Ingestion** Under normal conditions, first aid procedures are not required.

**Notes to Physician** Not Applicable

## 5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

**Fire Extinguishing Media** Water fog, carbon dioxide, foam, dry chemical.

**Special Exposure Hazards** Decomposition in fire may produce toxic gases.

**Special Protective Equipment for Fire-Fighters** Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

**NFPA Ratings:** Health 1, Flammability 0, Reactivity 0

**HMIS Ratings:** Health 1, Flammability 0, Reactivity 0

## 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautionary Measures** Use appropriate protective equipment. Avoid creating and breathing dust.

**Environmental Precautionary Measures** Prevent from entering sewers, waterways, or low areas.

**Procedure for Cleaning / Absorption** Scoop up and remove.

## 7. HANDLING AND STORAGE

**Handling Precautions** Avoid creating or inhaling dust.

**Storage Information** Store in a dry location.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering Controls** A well ventilated area to control dust levels.

**Respiratory Protection** Not normally needed. But if significant exposures are possible then the following respirator is recommended:  
Dust/mist respirator. (N95, P2/P3)

**Hand Protection** Normal work gloves.

**Skin Protection** Normal work coveralls.

**Eye Protection** Wear safety glasses or goggles to protect against exposure.

**Other Precautions** None known.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Color:	Off white
Odor:	Odorless
pH:	5.7
Specific Gravity @ 20 C (Water=1):	1.38

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	30
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

## 10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None known.
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

## 11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause mild respiratory irritation.
Skin Contact	May cause mild skin irritation.
Eye Contact	May cause mild eye irritation.
Ingestion	None known
Aggravated Medical Conditions	None known.
Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined

<b>Primary Irritation Effect:</b>	Not determined
<b>Carcinogenicity</b>	Not determined
<b>Genotoxicity:</b>	Not determined
<b>Reproductive / Developmental Toxicity:</b>	Not determined

## 12. ECOLOGICAL INFORMATION

<b>Mobility (Water/Soil/Air)</b>	Not determined
<b>Persistence/Degradability</b>	Slowly biodegradable
<b>Bio-accumulation</b>	Not determined

### Ecotoxicological Information

<b>Acute Fish Toxicity:</b>	Not determined
<b>Acute Crustaceans Toxicity:</b>	Not determined
<b>Acute Algae Toxicity:</b>	Not determined

<b>Chemical Fate Information</b>	Not determined
<b>Other Information</b>	Not applicable

## 13. DISPOSAL CONSIDERATIONS

<b>Disposal Method</b>	Bury in a licensed landfill according to federal, state, and local regulations.
<b>Contaminated Packaging</b>	Follow all applicable national or local regulations.

## 14. TRANSPORT INFORMATION

### Land Transportation

**DOT**  
Not restricted

**Canadian TDG**  
Not restricted

**ADR**  
Not restricted

### Air Transportation

**ICAO/IATA**  
Not restricted

### Sea Transportation

**IMDG**  
Not restricted

## Other Transportation Information

Labels: None

### 15. REGULATORY INFORMATION

#### US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	None
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	The EPA Reportable Spill Quantity is well above quantities required for any expected use of this product.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	The California Proposition 65 regulations apply to this product.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

#### Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	Un-Controlled

### 16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information	For additional information on the use of this product, contact your local Halliburton representative.  For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.
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