

SAFETY DATA SHEET

0179

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name FR-12 (R416A)

Synonym(s) 0179 - SDS NUMBER • FR12 • PRODUCT CODE: 249 • R416A

1.2 Uses and uses advised against

Use(s) REFRIGERANT

1.3 Details of the supplier of the product

Supplier name BOC LIMITED (AUSTRALIA)

Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA

Telephone 131 262, (02) 8874 4400

Fax 132 427 (24 hours)
Website http://www.boc.com.au

1.4 Emergency telephone number(s)

Emergency 1800 653 572 (24/7) (Australia only)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Gases Under Pressure: Liquefied gas

2.2 Label elements

Signal word WARNING

Pictogram(s)



Hazard statement(s)

H280 Contains gas under pressure; may explode if heated.

Prevention statement(s)

None allocated.

Response statement(s)

None allocated.

Storage statement(s)

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal statement(s)

None allocated.

2.3 Other hazards

Asphyxiant. Effects are proportional to oxygen displacement.

ChemAlert.

Page 1 of 7

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (v/v)
BUTANE	106-97-8	203-448-7	2 to 4%
1,1,1,2-TETRAFLUOROETHANE (HFC 134A)	811-97-2	212-377-0	59 to 64%
2-CHLORO-1,1,1,2-TETRAFLUOROETHANE (HCFC-124)	2837-89-0	220-629-6	32 to 39%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye Cold burns: Immediately flush with tepid water or with sterile saline solution. Hold eyelids apart and irrigate

for 15 minutes. Seek medical attention.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained

Breathing Apparatus (SCBA). Apply artificial respiration if not breathing. Give oxygen if available. For advice,

contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.

Skin Cold burns: Remove contaminated clothing and gently flush affected areas with warm water (30°C) for 15

minutes. Apply sterile dressing and treat as for a thermal burn. For large burns, immerse in warm water for

15 minutes. DO NOT apply any form of direct heat. Seek immediate medical attention.

Ingestion Due to product form and application, ingestion is considered unlikely.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Direct contact with the liquefied material or escaping compressed gas may cause frostbite injury.

4.3 Immediate medical attention and special treatment needed

Use of adrenaline and other catecholamines may be contraindicated due to possible cardiac sensitisation. Treatment for asphyxia.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use water fog to cool containers from protected area.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (chlorides, phosgene, fluorides, carbon oxides) when heated to decomposition.

5.3 Advice for firefighters

Temperatures in a fire may cause cylinders to rupture. Cool cylinders or containers exposed to fire by applying water from a protected location. Remove cool cylinders from the path of the fire. Evacuate the area if unable to keep cylinders cool. Do not approach cylinders or containers suspected of being hot.

5.4 Hazchem code

2RE

2 Fine Water Spray.

R Wear liquid-tight chemical protective clothing and breathing apparatus. Dilute spill and run-off.

E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Use Personal Protective Equipment (PPE) as detailed in Section 8 of the SDS.

6.2 Environmental precautions

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3 Methods of cleaning up

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.



Page 2 of 7 SDS Date: 13 Mar 2015

PRODUCT NAME FR-12 (R416A)

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

7.2 Conditions for safe storage, including any incompatibilities

Do not store near incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
Ingredient		ppm	mg/m³	ppm	mg/m³
1,1,1,2-Tetrafluoroethane	SWA (AUS)	1000	4240		
2-CHLORO-1,1,1,2-TETRAFLUOROETHANE (HCFC-124)	SWA (AUS)	Asphyxiant			
Butane	SWA (AUS)	800	1900		

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction

ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face Wear safety glasses. **Hands** Wear leather gloves.

Body Wear coveralls and safety boots.

Respiratory Where an inhalation risk exists, wear an Air-line respirator.









9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance COLOURLESS GAS (LIQUEFIED UNDER PRESSURE)

Odour HYDROCARBON ODOUR

Flammability NON FLAMMABLE Flash point NOT RELEVANT

Boiling point -24.2°C

Melting pointNOT AVAILABLEEvaporation rateNOT APPLICABLEpHNOT APPLICABLEVapour densityNOT AVAILABLESpecific gravityNOT APPLICABLE

ChemAlert.

PRODUCT NAME FR-12 (R416A)

9.1 Information on basic physical and chemical properties

Solubility (water) 1.4 g/L

630 kPa @ 25°C Vapour pressure NOT RELEVANT **Upper explosion limit** NOT RELEVANT Lower explosion limit Partition coefficient **NOT AVAILABLE Autoignition temperature NOT AVAILABLE Decomposition temperature NOT AVAILABLE Viscosity** NOT AVAILABLE **Explosive properties** NOT AVAILABLE **Oxidising properties** NOT AVAILABLE NOT AVAILABLE **Odour threshold**

9.2 Other information

Critical temperature 110°C **Density** 3 (Air = 1)% Volatiles 100 % Critical pressure 3,930 kPa

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), alkalis (e.g. sodium hydroxide), alkaline earth metals (e.g. manganese).

10.6 Hazardous decomposition products

This material will not decompose to form hazardous products other than that already present.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Health hazard summary

Asphyxiant. Symptoms of exposure are directly related to displacement of oxygen. As the amount of oxygen inhaled is reduced from 21-14% volume, the pulse rate may accelerate and the rate and volume of breathing may increase. The ability to maintain attention and think clearly is diminished, muscular co-ordination is somewhat disturbed. As oxygen decreases from 14-10% volume, judgement becomes faulty, severe injuries may result in no pain. Muscular effort may lead to rapid fatigue. Further reduction to 6% may result in nausea and vomiting. Ability to move may be lost. Permanent brain damage may result even after resuscitation from exposure to this low level of oxygen. Below 6% breathing is in gasps and convulsions may occur. Inhalation of a mixture containing no oxygen may result in unconsciousness from the first breath and death may follow in minutes.

Eye Irritant vapour. Low temperature evaporating liquid can cause cold burns.

Inhalation Irritant - asphyxiant. Effects are proportional to oxygen displacement. Mercaptans may have been added in

small amounts as an odourant. These mercaptans have the potential to cause headaches, weakness and nausea, however as they are present at very low levels, adverse effects due to these additives are not

anticipated.

Irritating vapour. Direct contact with the liquefied material or escaping compressed gas may cause frostbite Skin

injury.

Ingestion is considered unlikely due to product form. However, ingestion may result in discomfort of the Ingestion

gastrointestinal tract from rapid evaporation of liquid and consequent evolution of gas. Some of the effects of

inhalation would be expected.

BUTANE (106-97-8) **Toxicity data**

> 658000 mg/m3/4H (rat) LC50 (inhalation)

1,1,1,2-TETRAFLUOROETHANE (HFC 134A) (811-97-2)



Page 4 of 7

PRODUCT NAME FR-12 (R416A)

1,1,1,2-TETRAFLUOROETHANE (HFC 134A) (811-97-2)

LC50 (inhalation) 1500 g/m³/4 hour (rat)

TCLo (inhalation) 5000 ppm/6 hour/2 years intermittently (rat)

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

Dangerous for the ozone layer. Hydrogenated chlorofluorocarbon compounds (HCFC's) do not persist in the stratosphere to the same degree as chlorofluorocarbons (CFC's). Although ozone depleting, they have a lower ozone depleting effect than CFC's. Release of HCFCs into the environment should be minimised and where possible, recycling of HCFCs is recommended.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal It is an offence under federal law to knowingly exhaust this product to atmosphere whether by intent or

negligence. Recover and recycle using appropriate techniques and equipment. Notify the manufacturer that you will be returning a faulty cylinder. Residual product will be disposed of when the cylinder is returned.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1078	1078	1078
14.2 Proper Shipping Name	REFRIGERANT GAS, N.O.S. (Contains HFC-134A)	REFRIGERANT GAS, N.O.S. (Contains HFC-134A)	REFRIGERANT GAS, N.O.S. (Contains HFC-134A)
14.3 Transport hazard class	2.2	2.2	2.2
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

 Hazchem code
 2RE

 GTEPG
 2C2

 EMS
 F-C, S-V

Other information Ensure cylinder is separated from driver and that outlet of relief device is not obstructed.

15. REGULATORY INFORMATION



PRODUCT NAME FR-12 (R416A)

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the

Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and

Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous

Substances [NOHSC: 1008(2004)].

Hazard codes None allocated. Risk phrases None allocated. None allocated. Safety phrases

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**

All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information

The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations ACGIH American Conference of Governmental Industrial Hygienists

> CAS# Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

Globally Harmonized System GHS

Group Text Emergency Procedure Guide **GTEPG** International Agency for Research on Cancer IARC

Lethal Concentration, 50% / Median Lethal Concentration LC50

LD50 Lethal Dose, 50% / Median Lethal Dose

Milligrams per Cubic Metre mg/m³ Occupational Exposure Limit OEL

relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly pН

alkaline).

Parts Per Million ppm

Short-Term Exposure Limit STEL

STOT-RE Specific target organ toxicity (repeated exposure) STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

Safe Work Australia SWA Threshold Limit Value TLV Time Weighted Average TWA

Revision history

Revision	Description
2.0	Standard SDS Review
1.0	Initial SDS creation



Page 6 of 7

PRODUCT NAME FR-12 (R416A)

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies 5 Ventnor Ave, West Perth Western Australia 6005 Phone: +61 8 9322 1711

Fax: +61 8 9322 1794 Email: info@rmt.com.au Web: www.rmt.com.au.

Revision: 2

SDS date: 13 March 2015

[End of SDS]



Page 7 of 7