

MATERIAL SAFETY DATA SHEET**Product Trade Name:** FORTI-MUL®**Revision Date:** 07-Jan-2015**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION****Product Trade Name:** FORTI-MUL®**Synonyms:** None**Chemical Family:** Blend**Application:** Emulsifier

Manufacturer/Supplier Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 871-4000
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Diesel	68476-34-6	10 - 30%	TWA: 100 mg/m ³	Not applicable
Ethylene glycol monobutyl ether	111-76-2	1 - 5%	TWA: 20 ppm Skin	TWA: 50 ppm Skin
Diethylene glycol monobutyl ether	112-34-5	1 - 5%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. Potential carcinogen. Combustible

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion	Get medical attention! If vomiting occurs, keep head lower than hips to prevent aspiration.
Notes to Physician	Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	178
Flash Point/Range (C):	81
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 2, Reactivity 0
HMIS Ratings: Health 2, Flammability 2, Physical Hazard 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors.

Storage Information Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 12 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Local exhaust ventilation should be used in areas without good cross ventilation. A well ventilated area to control dust levels.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.
Organic vapor respirator with a dust/mist filter. (A2P2/P3)

Hand Protection	Impervious rubber gloves.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Dark amber
Odor:	Hydrocarbon
pH:	4-7
Specific Gravity @ 20 C (Water=1):	0.948
Density @ 20 C (lbs./gallon):	7.9
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	35
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Slightly soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	2000-3000
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers. Strong alkalis.
Hazardous Decomposition Products	Hydrocarbons. Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
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Symptoms related to exposure
Acute Toxicity

Inhalation

May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.

Eye Contact

May cause severe eye irritation.

Skin Contact

May cause skin irritation.

Ingestion

May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions. Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

Chronic Effects/Carcinogenicity

Repeated overexposure may cause liver and kidney effects. Contains petroleum distillates which have been shown to cause skin cancer in laboratory animals.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Diesel	68476-34-6	7,600 mg/kg (Rat)	> 4300 mg/kg (Rabbit)	4.1 mg/L (Rat, vapour, 4h)
Ethylene glycol monobutyl ether	111-76-2	470 mg/kg (Rat) 1414 mg/kg (Guinea pig) 1746 mg/kg (Rat) 320 mg/kg (Rabbit) 530 mg/kg (Rat) 560 mg/kg (Rat) 3000 mg/kg (Rat) 2400 mg/kg (Rat)	220 mg/kg (Rabbit) 2270 mg/kg (Rat) 200 mg/kg (Guinea pig) >2000 mg/kg (Rabbit) 841 mg/kg (Rabbit) 435 mg/kg (Rabbit) >2000 mg/kg (Guinea pig) >2000 mg/kg (Rat) 100 mg/kg (Rabbit) 207 mg/kg (Guinea pig) 400-500 mg/kg (Rabbit)	450 ppm (Rat) 4h 2.174 mg/L (Rat) 4h 2.21 mg/L (Rat) 4h 450-486 ppm (Rat) 4h 925 ppm (Rat) 4h >633 ppm (Guinea pig) 1h
Diethylene glycol monobutyl ether	112-34-5	3384 mg/kg (Rat) 6560 mg/kg (Rat) 5660 mg/kg (Rat) 2406 mg/kg (Mouse) 2000 mg/kg (Guinea pig)	2700 mg/kg (Rabbit) 2764 mg/kg (Rabbit)	No data available

12. ECOLOGICAL INFORMATION**Ecotoxicological Information****Ecotoxicity Product**

Acute Fish Toxicity: Not determined

Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Diesel	68476-34-6	EL50(72h): 10 mg/L (Pseudokirchnerella subcapitata) NOEL(72h): 1 mg/L (Pseudokirchnerella subcapitata)	LC50: 35 mg/l (Pimephales promelas) LL50(96h): 21 mg/L (Oncorhynchus mykiss)	No information available	EL50(48h): 210 mg/L (Daphnia magna) NOEL(48h): 46 mg/L (Daphnia magna)
Ethylene glycol monobutyl ether	111-76-2	EC50: 839.56 mg/l (Skeletonema costatum) EC50(72h): 911 mg/L (biomass) EC50: > 500 mg/l (Scenedesmus subspicatus) NOEC(72h): 88 mg/L (biomass)(Pseudokirchnerella subcapitata)	LC50: > 1000 mg/l (Scophthalmus maximus juvenile) LC50(96h): 1474 mg/L (Oncorhynchus mykiss) NOEC(21d): > 100mg/L (Danio rerio)	TT/EC3(48h): 463 mg/L (Uronema parduzci) TT/EC3(72h): 73 mg/L (Entosiphon sulcatum) TT/EC3(16h): 700 mg/L (Pseudomonas putida)	EC50: >1000 mg/L (Daphnia magna) EC50 (48h): 1800 mg/L (Daphnia magna) EC50: 1875 mg/l (Daphnia magna) NOEC(21d)(reproduction): 100 mg/L (Daphnia magna)

Diethylene glycol monobutyl ether	112-34-5	EC50: > 100 mg/L (Desmodemus subspicatus)	LC50: 1300 mg/L (Lepomis macrochirus)	EC10: >1995 mg/L (Activated sludge, industrial)	EC50: > 100 mg/L (Daphnia magna)
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12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Diesel	68476-34-6	(57.5% @ 28d)
Ethylene glycol monobutyl ether	111-76-2	Readily biodegradable (75-88% @ 28d)
Diethylene glycol monobutyl ether	112-34-5	Readily biodegradable (71% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Diesel	68476-34-6	No information available
Ethylene glycol monobutyl ether	111-76-2	0.81
Diethylene glycol monobutyl ether	112-34-5	1.0

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

US DOT Bulk

DOT (Bulk) NA1993, Combustible Liquid, N.O.S., Combustible Liquid, III
 (Contains Diesel, Ethylene Glycol Monobutyl Ether)

Canadian TDG ul0

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

IMDG/IMO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

IATA/ICAO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted

Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable
Special Precautions for User: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Fire Hazard
EPA SARA (313) Chemicals	This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372: Glycol Ethers//111-76-2 Glycol Ethers//112-34-5
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	B3 Combustible Liquids D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS
Not applicable

Additional information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****