SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

FERRIC CHLORIDE SOLUTION

Revision Date: 30-Nov-2010 Revision Number: 8

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product Identifier

Product Name FERRIC CHLORIDE SOLUTION

Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Crosslinker

Uses Advised Against No information available

Details of the supplier of the safety data sheet

Halliburton Energy Services

Halliburton House, Howemoss Place

Kirkhill Industrial Estate

Dyce

Aberdeen, AB21 0GN

United Kingdom

Emergency Phone Number: +44 1224 795277 or +1 281 575 5000

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

Emergency telephone number

+44 1224 795277 or +1 281 575 5000

| Emergency telephone §45 | - (EC)1272/2008 |
|-------------------------|---|
| Europe | 112 |
| Denmark | Poison Control Hotline (DK): +45 82 12 12 12 |
| France | ORFILA (FR): + 01 45 42 59 59 |
| Germany | Poison Center Berlin (DE): +49 030 30686 790 |
| Italy | Poison Center, Milan (IT): +39 02 6610 1029 |
| Netherlands | National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals) |
| Norway | Poisons Information (NO):+ 47 22 591300 |
| Poland | Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97 |
| Spain | Poison Information Service (ES): +34 91 562 04 20 |
| United Kingdom | NHS Direct (UK): +44 0845 46 47 |

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture REGULATION (EC) No 1272/2008

| Acute Oral Toxicity | Category 4- H302 |
|-------------------------------------|------------------|
| Skin Corrosion / irritation | Category 2- H315 |
| Serious Eye Damage / Eye Irritation | Category 1- H318 |

Classification according to EU Directives 67/548/EEC or 1999/45/EC

For the full text of the R-phrases mentioned in this Section, see Section 16

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2. HAZARDS IDENTIFICATION

- Harmful. Classification Xn

Risk Phrases R22 Harmful if swallowed.

R38 Irritating to skin.

R41 Risk of serious damage to eyes.

Label Elements

Hazard Pictograms





Signal Word Danger

Hazard Statements

H318 - Causes serious eye damage

H315 - Causes skin irritation

H302 - Harmful if swallowed

Contains

CAS Number Substances Ferric chloride 7705-08-0

Precautionary Statements - EU (§28, 1272/2008)

P264 - Wash face, hands and any exposed skin thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P332 + P313 - If skin irritation occurs: Get medical advice/attention

P362 - Take off contaminated clothing and wash before reuse

P301+ P312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

P330 - Rinse mouth

Other Hazards

None known

| 3. COMPOSITION/INFORMATION ON INGREDIENTS | | | | | | | | |
|---|--|--|--|--|--|--|--|--|
| | | | | | | | | |
| | | | | | | | | |

| Substances | EINECS | CAS Number | PERCENT | EEC Classification | EU - CLP Substance Classification | REACH No. |
|-----------------|-----------|------------|----------|------------------------|--|-------------------|
| Ferric chloride | 231-729-4 | 7705-08-0 | 30 - 60% | Xn; R22 Xi; R38-R41 | Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Acute Tox. 4 (H302) | No data available |

For the full text of the R-phrases mentioned in this Section, see Section 16

4. FIRST AID MEASURES

Description of first aid measures

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of

water for at least 15 minutes and get medical attention immediately after flushing. In case of contact, immediately flush skin with plenty of soap and water for at least

15 minutes. Get medical attention. Remove contaminated clothing and launder

To minutes. Get medical attention. Remove contaminated clothing and launde

before reuse.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

Most Important symptoms and effects, both acute and delayed

May cause eye burns. May cause skin irritation. May be harmful if swallowed.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

5. FIREFIGHTING MEASURES

Extinguishing mediaó

Suitable Extinguishing Media

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

Skin

Special hazards arising from the substance of mixture

Special Exposure Hazards

Decomposition in fire may produce toxic gases.

Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment.

See Section 12 for additional information

Environmental precautions

Prevent from entering sewers, waterways, or low areas.

Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

Reference to other sections

See Section 12 for additional information.

7. HANDLING AND STORAGE

Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice

Conditions for safe storage, including any incompatibilities

Store away from alkalis. Store away from oxidizers. Store in a cool, dry location. Keep from excessive heat. Product has a shelf life of 24 months.

Specific End Use(s)

Exposure Scenario

Other Guidelines

No information available
No information available

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

| Substances | EU | UK OEL | Netherlands | France OEL | Germany MAK/TRK |
|-----------------|----------------|---------------------|---------------------|----------------|-----------------|
| Ferric chloride | Not applicable | 1 mg/m ³ | 1 mg/m ³ | Not applicable | Not applicable |

| Substances | Italy | Poland | Hungary | Czech Republic | Denmark |
|-----------------|----------------|----------------|----------------|----------------|----------------|
| Ferric chloride | Not applicable |

Derived No Effect Level (DNEL)
Predicted No Effect Concentration

No information available. No information available.

(PNEC)

Exposure controls

Engineering ControlsUse in a well ventilated area.

Personal protective equipment

Respiratory Protection Hand ProtectionUse approved respirator.
Impervious rubber gloves.

Skin Protection Rubber apron.

Eye ProtectionChemical goggles; also wear a face shield if splashing hazard exists. **Other Precautions**Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls No information available

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State: Liquid Color: Red brown

Odor: Mild acidic Odor Threshold: No information available

Property Values

Remarks/ Method

pH:

Melting Point/RangeNo data availableFreezing Point/Range (C):No data availableBoiling Point/RangeNo data availableFlash PointNo data availableEvaporation rateNo data availableVapor PressureNo data availableVapor DensityNo data available

Specific Gravity 1.43

Water Solubility
Soluble in water
Solubility in other solvents
No data available
Partition coefficient: n-octanol/water
No data available
Autoignition Temperature
No data available
Decomposition Temperature
No data available
Viscosity
No data available

Explosive Properties No information available

9. PHYSICAL AND CHEMICAL PROPERTIES

Oxidizing Properties

No information available

Other information

VOC Content (%) No data available

10. STABILITY AND REACTIVITY

Reactivity

Not applicable

Chemical Stability

Stable

Possibility of Hazardous Reactions

Will Not Occur

Conditions to Avoid

None anticipated

Incompatible Materials

Strong oxidizers. Contact with metals. Concrete. Strong acids.

Hazardous Decomposition Products

Hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

Information on Toxicological Effects

Acute Toxicity

Inhalation Causes severe respiratory irritation.

Eye Contact May cause permanent eye damage. May cause eye tissue discoloration.

Skin Contact May cause skin irritation.

Ingestion May be fatal if swallowed. May cause abdominal pain, vomiting, nausea, and diarrhea. May

cause liver and kidney damage. May affect the blood and blood system.

Chronic Effects/Carcinogenicity Prolonged or repeated exposure may cause liver, kidney and blood effects.

| Substances | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|-----------------|-----------|-------------------|-------------------|
| Ferric chloride | 316 mg/kg | No data available | No data available |

12. ECOLOGICAL INFORMATION

Toxicity

Ecotoxicity Effects

| Substances | Toxicity to Algae | Toxicity to Fish | Toxicity to Microorganisms | Daphnia Magna (Water Flea) |
|-----------------|--------------------------|---------------------------|----------------------------|-------------------------------|
| Ferric chloride | No information available | LC50: 20.26 mg/L (Lepomis | No information available | EC50: 27.9 mg/L (Daphnia |
| | | macrochirus) | | magna) |

Persistence and degradability

No information available

Bioaccumulative potential

No information available

Mobility in soil

No information available

Results of PBT and vPvB assessment

No information available.

Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

IMDG/IMO

UN Number: UN2582,

UN Proper Shipping Name: Ferric Chloride Solution

Transport Hazard Class(es): , 8 Packing Group: , 8

EMS: EmS F-A, S-B

RID

UN Number: UN2582,

UN Proper Shipping Name: Ferric Chloride Solution

Transport Hazard Class(es): , 8
Packing Group: , |||

ADR

UN Number: UN2582,

UN Proper Shipping Name: Ferric Chloride Solution

Transport Hazard Class(es): , 8 Packing Group: , III

IATA/ICAO

UN Number: UN2582,

UN Proper Shipping Name: Ferric Chloride Solution

Transport Hazard Class(es): , 8 Packing Group: , III

Special Precautions for User None

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory This product, and all its components, complies with EINECS

US TSCA Inventory
Canadian DSL Inventory
All components listed on inventory or are exempt.
All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering

Classes (WGK)

WGK 1: Low hazard to waters.

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Chemical Safety Assessment

No information available

16. OTHER INFORMATION

Full text of R-phrases referred to under Sections 2 and 3

R22 Harmful if swallowed.

R38 Irritating to skin.

R41 Risk of serious damage to eyes.

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 30-Nov-2010
Revision Note Not applicable

This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer Statement

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End of Safety Data Sheet