

Version 0.1 Revision Date 05/18/2015

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® FE-7004-B

Product code : 100000002743

Manufacturer or supplier's details

Company : H.B. Fuller Company

Address : 1200 Willow Lake Boulevard

Vadnais Heights, MN 55110

Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy curing agent

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid	
Color	dark amber	
Odor	ammoniacal	

GHS Classification

Skin corrosion : Category 1B Serious eye damage : Category 1 Skin sensitization : Category 1

GHS Label element

Hazard pictograms



Signal Word : Danger

Hazard Statements:

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H318 Causes serious eye damage.

Precautionary Statements:

Prevention: P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.



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Response: P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P363 Wash contaminated clothing before reuse.

Storage: P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

OSHA No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential

carcinogen by OSHA.

NTP No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical Name	CAS-No.	Concentration [%]
Polyamide resin	68410-23-1	90 - 100
triethylenetetramine	112-24-3	10 - 20

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in

attendance.

If inhaled : Move to fresh air.

If not breathing, give artificial respiration.

Keep patient warm and at rest.

Consult a physician after significant exposure.

In case of skin contact : Take off all contaminated clothing immediately.

Wash off immediately with soap and plenty of water. Call a physician if irritation develops or persists. Wash contaminated clothing before re-use.

In case of eye contact : Hold eyelids apart and flush eyes with plenty of water for at

least 15 minutes. Get medical attention.

Protect unharmed eye.



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If swallowed : If swallowed, call a poison control center or doctor

immediately.

Do NOT induce vomiting.

If victim is fully conscious, give a cupful of water.

If possible drink milk afterwards.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or

carbon dioxide.

Specific extinguishing

methods

Further information : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Special protective equipment

for fire-fighters

: Wear an approved positive pressure self-contained breathing

apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: Refer to protective measures listed in sections 7 and 8.

Environmental precautions

: Prevent product from entering drains.

Do not flush into surface water or sanitary sewer system.

Methods and materials for

containment and cleaning up

: Soak up with inert absorbent material. Shovel into suitable container for disposal.

SECTION 7. HANDLING AND STORAGE

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Wear personal protective equipment.

Do not get on skin or clothing.

Use only in an area equipped with a safety shower.

Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-

ventilated place.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION



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Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

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Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust

ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Combined particulates and organic vapor type

Hand protection

Material : butyl-rubber

Eye protection : Safety goggles

Face-shield

Ensure that eyewash stations and safety showers are close to

the workstation location.

Skin and body protection : Long sleeved clothing

Chemical resistant apron

Protective measures : Avoid contact with skin.

Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : dark amber
Odor : ammoniacal
Odor Threshold : No data available
pH : Not applicable
Melting point/freezing point : not determined
Boiling point/boiling range : not determined
Flash point : Not applicable

Flammability (solid, gas) : Not classified as a flammability hazard

Upper explosion limit : upper flammability limit

not determined

not determined

Lower explosion limit : lower flammability limit

not determined

Vapor pressure : not determined

Density : 7.900 - 8.100 lb/gal

Solubility(ies)

Evaporation rate



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Water solubility : not determined
Partition coefficient: n- : No data available

octanol/water

Autoignition temperature : not determined

Viscosity

Viscosity, dynamic : not determined Viscosity, kinematic : not determined

Solid Content, % by weight: : 100

SECTION 10. STABILITY AND REACTIVITY

Chemical stability : The product is chemically stable.

Hazardous decomposition

products

: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : 3,438 mg/kg

Method: Calculation method

Ingredients:

triethylenetetramine:

Acute oral toxicity : LD50 Oral rat: 2,500 mg/kg

Acute dermal toxicity : LD50 Dermal rabbit: 550 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity



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No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 495 mg/l

Exposure time: 96 h
Test Method: static test

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 31.1 mg/l

Exposure time: 48 h Test Method: static test

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 2.5 mg/l

Exposure time: 72 h

Test Type: flow-through test

Persistence and degradability

No data available

Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : To the best of our knowledge, this product does not meet the

definition of hazardous waste under the U.S. EPA Hazardous



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Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14. TRANSPORT INFORMATION

Special precautions for user

Remarks : Not dangerous goods

Domestic regulation

International Regulation

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Acute Health Hazard

SARA 302: SARA 302: No chemicals in this material are subject to the reporting

requirements of SARA Title III, Section 302.

SARA 313: This material does not contain any chemical components

with known CAS numbers that exceed the threshold (De Minimis)

report

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

US State Regulations

California Prop 65 This product does not contain any chemicals known to the State of

California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

TSCA On TSCA Inventory

DSL All components of this product are on the Canadian DSL.



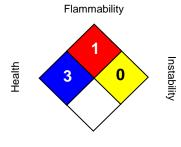
H.B. Fuller® FE-7004-B			
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REACH	Not in compliance with the inventory		
AICS NZIoC	On the inventory, or in compliance with the inventory Not in compliance with the inventory		
ENCS KECI	On the inventory, or in compliance with the inventory On the inventory, or in compliance with the inventory		
PICCS IECSC	On the inventory, or in compliance with the inventory On the inventory, or in compliance with the inventory		
	Not in compliance with the inventory ISA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC I), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV		

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information

NFPA:



Special hazard.

HMIS III:



0 = not significant, 1 = Slight,

2 = Moderate, 3 = High 4 = Extreme, * = Chronic

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