

## MATERIAL SAFETY DATA SHEET

Product Trade Name: **FE-3A**

Revision Date: 20-Dec-2012

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: FE-3A  
Synonyms: None  
Chemical Family: Not applicable  
Application: Iron Control Agent

Manufacturer/Supplier: Halliburton Energy Services  
P.O. Box 1431  
Duncan, Oklahoma 73536-0431  
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Organic salt		60 - 100%	Not applicable	Not applicable

### 3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye, skin, and respiratory irritation. Potential carcinogen.

### 4. FIRST AID MEASURES

**Inhalation**: If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

**Skin**: In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.

**Eyes**: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

**Ingestion**: Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

**Notes to Physician**: Not Applicable

## 5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	1060
Autoignition Temperature (C):	571
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

**Fire Extinguishing Media** All standard firefighting media.

**Special Exposure Hazards** Decomposition in fire may produce toxic gases.

**Special Protective Equipment for Fire-Fighters** Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

**NFPA Ratings:** Health 2, Flammability 0, Reactivity 0  
**HMS Ratings:** Health 2, Flammability 0, Reactivity 0

## 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautionary Measures** Use appropriate protective equipment. Avoid creating and breathing dust.

**Environmental Precautionary Measures** Prevent from entering sewers, waterways, or low areas.

**Procedure for Cleaning / Absorption** Scoop up and remove.

## 7. HANDLING AND STORAGE

**Handling Precautions** Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Wash hands after use. Launder contaminated clothing before reuse.

**Storage Information** Store in a cool, dry location.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering Controls** Use in a well ventilated area.

**Respiratory Protection** Dust/mist respirator. (N95, P2/P3)

**Hand Protection** Impervious rubber gloves.

**Skin Protection** Rubber apron.

**Eye Protection** Wear safety glasses or goggles to protect against exposure.

**Other Precautions** Eyewash fountains and safety showers must be easily accessible.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical State:** Powder

**Color:** White

**Odor:** Aminoacetate

**pH:** 11 (1%)

**Specific Gravity @ 20 C (Water=1):** 1.78

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	42.46
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	4.3
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	275.12

## 10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers. Strong alkalis.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

## 11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation. Coughing, chest pains, and breathing difficulty may occur.
Skin Contact	May cause mild skin irritation.
Eye Contact	Causes moderate eye irritation. May cause eye burns.
Ingestion	Irritation of the mouth, throat, and stomach.
Aggravated Medical Conditions	None known.
Chronic Effects/Carcinogenicity	Contains nitrotriacetic acid or its salts, which is listed as a suspect carcinogen of the urinary tract and kidneys by NTP, based on feeding studies with laboratory animals. According to the ACGIH guidelines, NTA would "not be considered an occupational carcinogen of any significance." IARC cancer review classification: 2B (Possibly Carcinogenic to Humans)
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	LD50: 1450 mg/kg (Rat)

<b>Dermal Toxicity:</b>	LD50: > 10000 mg/kg (Rabbit)
<b>Inhalation Toxicity:</b>	Not determined
<b>Primary Irritation Effect:</b>	Not determined
<b>Carcinogenicity</b>	Not determined
<b>Genotoxicity:</b>	Not determined
<b>Reproductive / Developmental Toxicity:</b>	Not determined

## 12. ECOLOGICAL INFORMATION

<b>Mobility (Water/Soil/Air)</b>	Not determined
<b>Persistence/Degradability</b>	Readily biodegradable
<b>Bio-accumulation</b>	Not determined

### Ecotoxicological Information

<b>Acute Fish Toxicity:</b>	TLM96: 98 mg/l (Oncorhynchus mykiss) TLM96: 312 mg/l (Lepomis macrochirus)
<b>Acute Crustaceans Toxicity:</b>	EC50: (48 hour) 780 mg/l (Daphnia magna)
<b>Acute Algae Toxicity:</b>	EC50 (96 hour): 780 mg/l (Clorella vulgaris) EC50 (96 hour): 331 mg/l (Navicula)

<b>Chemical Fate Information</b>	Not determined
<b>Other Information</b>	Not applicable

## 13. DISPOSAL CONSIDERATIONS

<b>Disposal Method</b>	Bury in a licensed landfill according to federal, state, and local regulations.
<b>Contaminated Packaging</b>	Follow all applicable national or local regulations.

## 14. TRANSPORT INFORMATION

### Land Transportation

**DOT**  
Not restricted

**Canadian TDG**  
Not restricted

**ADR**  
Not restricted

### Air Transportation

**ICAO/IATA**  
Not restricted

## Sea Transportation

### IMDG

Not restricted

## Other Transportation Information

Labels: None

## 15. REGULATORY INFORMATION

### US Regulations

<b>US TSCA Inventory</b>	All components listed on inventory or are exempt.
<b>EPA SARA Title III Extremely Hazardous Substances</b>	Not applicable
<b>EPA SARA (311,312) Hazard Class</b>	Acute Health Hazard Chronic Health Hazard
<b>EPA SARA (313) Chemicals</b>	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
<b>EPA CERCLA/Superfund Reportable Spill Quantity</b>	Not applicable.
<b>EPA RCRA Hazardous Waste Classification</b>	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
<b>California Proposition 65</b>	The California Proposition 65 regulations apply to this product.
<b>MA Right-to-Know Law</b>	Does not apply.
<b>NJ Right-to-Know Law</b>	Does not apply.
<b>PA Right-to-Know Law</b>	Does not apply.

### Canadian Regulations

<b>Canadian DSL Inventory</b>	All components listed on inventory or are exempt.
<b>WHMIS Hazard Class</b>	E Corrosive Material D2A Very Toxic Materials D2B Toxic Materials

## 16. OTHER INFORMATION

### The following sections have been revised since the last issue of this MSDS

Not applicable

**Additional Information** For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

**Disclaimer Statement**

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

**\*\*\*END OF MSDS\*\*\***